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# **EMC filters**

3-line sine-wave EMC output filters for converters and power electronics *SineFormer* 760 V AC; 95 A, 180 A, 320 A; 40 °C

Series/Type: B84143V\*R290

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## Line reactors, output chokes and output filters

B84143V\*R290

#### Sine-wave EMC output filters SineFormer

Filters for converters and power electronics Rated voltage V<sub>R</sub>: 760 V AC Rated current I<sub>R</sub>: 95 A to 320 A

#### Construction

- 3-line sine-wave EMC output filters
- Metal case

#### **Features**

- Shielded motor cables are redundant
- Motor noise reduction
- Reduction of bearing current
- Low dv/dt values reduced eddy current losses
- Easy to install
- Compact design
- Degree of protection: IP20¹)
- Significant reduction of EMC disturbances on the line side
- Optimized for long motor cables (up to 1000 m) and operation under full load<sup>2)</sup>
- No integrated forced ventilation (maintenance-free)
- No DC-link connection required
- Design complies with EN 60939, UL 1283, CSA 22.2 No.8

#### Typical applications

- Frequency converters for motor drives, e.g.
  - elevators
  - pumps
  - traction and conveyer systems
  - HVAC systems (heating, ventilation and air conditioning)
- Power supplies

#### **Terminals**

- Line side (to converter):
  - up to 180 A: shielded cable; 320-A filter: copper busbars
- Load side (to motor):
  - up to 180 A: Finger-safe terminal blocks; 320-A filter: copper busbars

#### Marking

Marking on component:

Manufacturer's logo, ordering code, rated voltage, rated current, rated motor frequency, rated switch frequency, rated temperature, climatic category, date code

Minimum data on packaging:

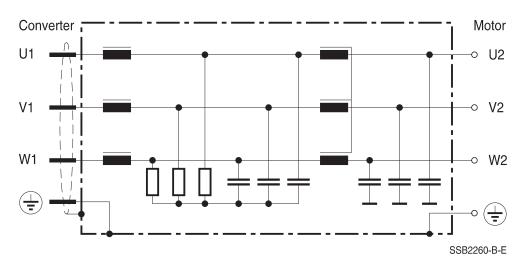
Manufacturer's logo, ordering code, quantity, date code

- 1) According to IEC 60529
- 2) The maximum permissible motor cable length depends on the application and must be checked.





# Typical circuit diagram



# Technical data and measuring conditions

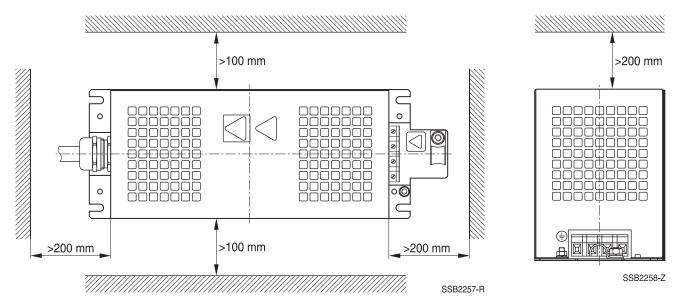
Rated voltage V <sub>R</sub>	760 V AC (50/60 Hz)
Rated current I <sub>R</sub>	Referred to 40 °C rated temperature
Test voltage V <sub>test</sub>	2200 V DC, 2 s (line/line)
	2800 V DC, 2 s (lines/case)
Converter output frequency f <sub>M</sub>	0 Hz 100 Hz
Pulse frequency f <sub>P</sub>	4 kHz 8 kHz (320 A type: 2.5 kHz 8 kHz)
Voltage drop $\Delta V$ (input to output)	At I <sub>R</sub> and 50 Hz
Power loss P <sub>L</sub>	At I <sub>R</sub> , 100 Hz and 20 °C
Overload capability (thermal)	1.5 · I <sub>R</sub> for 1 min per hour
Max. dv/dt on filter input	5 kV/μs
Convection distance to other devices	see dimensional drawing "Convection space"
Vibration (sine)	10 cycles, 1 oct./min,
	3 Hz 13 Hz: 3 mm; 13 Hz 200 Hz: 1 <i>g</i>
	(according to IEC 60068-2-6)
Shock (half sine)	15 g, 11 ms, 3 axis, 3 shocks per direction, 18 total
	(according to IEC 60068-2-6)
Current handling I/I <sub>R</sub> capability	See chapter 10.1 in data book EMC-filters, picture 42
(depending on ambient temperature)	(chokes)
Temperature housing	approx. 70 °C
Noise	approx. 72 dB (A)
Climatic category (IEC 60068-1)	25/100/21 (-25 °C/+100 °C/21 days damp heat test)

### **Characteristics and ordering codes**

I <sub>R</sub>	I <sub>R</sub> <sup>1)</sup>	Terminal cross	ΔV	P <sub>L</sub>	$R_{typ}$	Approx.	Ordering code
		section				weight	
Α	Α	mm²	%	W	mΩ	kg	
V <sub>R</sub> = 760 V AC							
95	120)1	50	10	250	8	99	B84143V0095R290
180		150	10	400	6	125	B84143V0180R290
320	400)1	see dimensional drawing	10	750	1	235	B84143V0320R290

<sup>1)</sup> Duty cycle 60% with accleration max. 6 s and decallarion max. 6 s one times per minute

### **Convection space (cabinet fan recommended)**

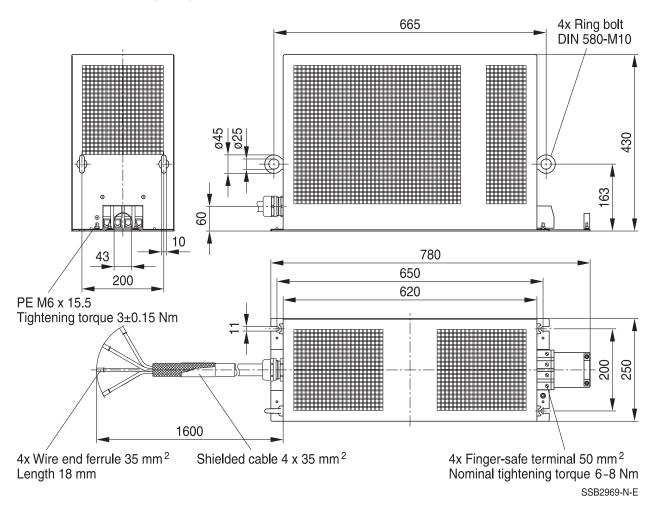


General tolerances according to ISO 2768-cL Dimensions in mm

B84143V\*R290

### Sine-wave EMC output filters SineFormer

# Dimensional drawings B84143V0095R290 (95 A)

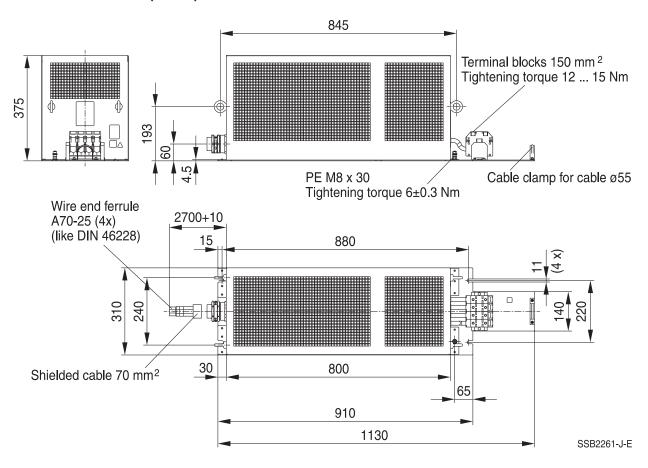


General tolerances according to ISO 2768-cL Dimensions in mm

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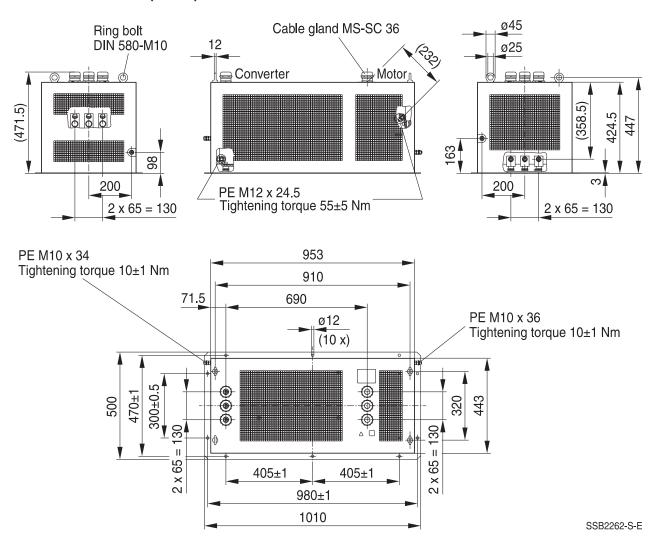
### Sine-wave EMC output filters SineFormer

# B84143V0180R290 (180 A)



General tolerances according to ISO 2768-cL Dimensions in mm

### B84143V0320R290 (320 A)



General tolerances according to ISO 2768-cL Dimensions in mm



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#### Sine-wave EMC output filters SineFormer

#### **Cautions and warnings**

Please read all safety and warning notes carefully before installing the filter and putting it into operation (see 1). The same applies to the warning signs on the filter. Please ensure that the signs are not removed nor their legibility impaired by external influences.

Death, serious bodily injury and substantial material damage to equipment may occur if the appropriate safety measures are not carried out or the warnings in the text are not observed.

#### Using according to the terms

The filters may be used only for their intended application within the specified values in low-voltage networks in compliance with the instructions given in the data sheets and the data book. The conditions at the place of application must comply with all specifications for the filter used.

#### **M** Warning

- It shall be ensured that only qualified persons (electricity specialists) are engaged on work such as planning, assembly, installation, operation, repair and maintenance. They must be provided with the corresponding documentation.
- Danger of electric shock. Filters contain components that store an electric charge. Dangerous voltages can continue to exist at the filter terminals for longer than five minutes even after the power has been switched off.
- The protective earth connections shall be the first to be made when the filter is installed and the last to be disconnected. Depending on the magnitude of the leakage currents, the particular specifications for making the protective earth connection must be observed.
- Impermissible overloading of the filter or filter, such as with circuits able to cause resonances, impermissible voltages at higher frequencies etc. can lead to bodily injury and death as well as cause substantial material damages (e.g. destruction of the filter housing).
- Filters must be protected in the application against impermissible exceeding of the rated currents by overcurrent protective devices.
- In case of leakage currents >3.5 mA you shall mount the PE conductor stationary with the required cross section before beginning of operation and save it against disconnecting. For leakage currents  $I_L^{1)} \le 10$  mA the PE conductor must have a KU value<sup>2)</sup> of 4.5<sup>3)</sup>; for leakage currents  $I_L > 10$  mA the PE conductor must have a KU value of  $6^{4)}$ .
- Output chokes and output filters must be protected in the application against impermissible exceeding of the component temperature.
- The converter output frequency must be within the specified range to avoid resonances and uncontrolled warming of the output chokes and output filters.
- Because the product can become very hot during operation, there is the risk of burns if touched. The product can remain hot for some time after the power is switched off!
- 1)  $I_L = leakage current let-go$
- 2) The KU value (symbol KU) is a classification parameter of safety-referred failure types designed to ensure protection against hazardous body currents and excessive heating.
- 3) A value of KU = 4.5 with respect to interruptions is attained with: a) permanently connected protective earth connection  $\ge$ 1.5 mm² and b) a protective earth connection  $\ge$ 2.5 mm² via connectors for industrial equipment (IEC 60309-2)
- 4) KU = 6 with respect to interruptions is achieved for fixed-connection lines ≥10 mm² where the type of connection and installation correspond to the requirements for PEN conductors as specified in relevant standards.



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The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant chapters of the databook.

Topic	Instructions	Reference chapter (data book), paragraph
Selecting a filter	When selecting a filter, it is mandatory to observe the rated data of the equipment (such as its rated input current, rated voltage, harmonic content etc.) as well as the derating instructions in Chapters 9 and 10.	Selection guide for converter filters
Rated voltage	When power distribution systems deviating from the symmetric TN-S system is to check the suitability of the filters and the allowed voltages including the fault cases.	Power distribution systems,
Protection from residual voltages Discharge resistors	Active parts must be discharged within 5 s to a voltage of less than 60 V (or 50 $\mu$ C). If this limit cannot be observed due to the operating mode, the hazardous point must be permanently marked in a clearly visible way.	Safety regulations, 6.1
	Filters which are not permanently connected (e.g. when the test voltage is applied to the filter at the incoming goods inspection) must be discharged after the voltage has been switched off.	Safety regulations, 6.2
Installing and removing of filters Installation	When installing and removing our filters, a voltage-free state must be set up and secured with observance of the five safety rules described in EN 50110-1.	Safety regulations, 6.4
Use in IT systems	The special features of the IT system ("first fault case" and other fault cases) shall be observed.	Power distribution system (network types), 7.6
Safety notes on leakage currents	The filter leakage currents specified in the data book are intended for user information only. The maximum leakage current of the entire electrical equipment or appliance has to be limited for safety reasons. Please obtain the applicable limits for your application from the relevant regulations, provisions and standards.	8.4
Voltage derating Hazards caused by overloading the filters	If the permissible limits for the higher-frequency voltages at the filter are exceeded, the filter may be damaged or destroyed.	Voltage derating, 9.8
Current derating at elevated ambient temperatures	Non-observance of the current derating may lead to overheating and consequently represents a fire hazard.	Current derating, 10.1



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Topic	Instructions	Reference chapter
		(data book),
		paragraph
Protective earth	For operating currents greater than 250 A, we	Mounting
connection at	recommend the PE connection to be set up between	instructions,
operating currents	the feed (filter: line) and output (filter: load) not via the	point 2
>250 A	PE terminal bolt in the filter housing.	
Mounting position	Note the mounting position of the filters! It must	Mounting
	always be ensured that natural convection is not	instructions,
	impaired.	point 13
Long motor cables	Long motor cables cause parasitic currents in the	Mounting
	installation. The cable lengths indicated for the output	instructions,
	chokes and output filters serve for orientation. The	point 15
	user must check the technical parameters and	
	especially the choke temperatures for the respective	
	application.	

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## Symbols and terms

Symbols al	Symbols and terms					
Symbol	English	German				
α	Insertion loss	Einfügungsdämpfung				
$C_R$	Rated capacitance	Bemessungskapazität				
$C_X$	Capacitance X capacitor	Kapazität X-Kondensator				
$C_{Y}$	Capacitance Y capacitor	Kapazität Y-Kondensator				
$\Delta V$	Voltage drop (input to output)	Spannungsabfall im Filter				
dv/dt	Rate of voltage rise	Spannungsanstiegsgeschwindigkeit				
f	Frequency	Frequenz				
$f_{M}$	Converter output frequency	Motorfrequenz				
$f_P$	Pulse frequency	Pulsfrequenz				
$f_R$	Rated frequency	Bemessungsfrequenz				
$f_{res}$	Resonant frequency	Resonanzfrequenz				
$I_{C}$	Current through capacitor	Strom durch Kondensator				
$I_{LK}$	Filter leakage current	Filter-Ableitstrom				
I <sub>max</sub>	Maximum current	Maximalstrom				
$I_N$	Nominal current	Nennstrom				
$I_{op}$	Operating current (design current)	Betriebsstrom				
$I_{pk}$	Rated peak withstand current	Bemessungs-Stoßstromfestigkeit				
$I_{q}$	Capacitive reactive current	Kapazitiver Blindstrom				
I <sub>R</sub>	Rated current	Bemessungsstrom				
$I_S$	Interference current	Störstrom				
L	Inductance	Induktivität				
$L_R$	Rated inductance	Bemessungsinduktivität				
$L_{stray}$	Stray inductance	Streuinduktivität				
$P_L$	Power loss	Verlustleistung				
R	Resistance	Widerstand				
$R_{is}$	Insulation resistance	Isolationswiderstand				
$R_{typ}$	DC resistance, typical value	Gleichstromwiderstand, Richtwert				
$T_A$	Ambient temperature	Umgebungstemperatur				
$T_{max}$	Upper category temperature	Obere Kategorietemperatur				
$T_{min}$	Lower category temperature	Untere Kategorietemperatur				
$T_R$	Rated temperature	Bemessungstemperatur				
$u_k$	Refered voltage drop in %	Bezogener Spannungsabfall in %				
$V_{\rm eff}$	RMS voltage	Effektivspannung				
$V_{K}$	Voltage drop	Spannungsabfall				
$V_{LE}$	Voltage line to earth; voltage line to ground	Spannung Phase zu Erdpotential				
$V_N$	Nominal voltage	Nennspannung				
$V_R$	Rated voltage	Bemessungsspannung				
$V_{peak}$	Peak voltage	Spitzenspannung				
$V_{test}$	Test voltage	Prüfspannung				
$V_X$	Voltage over X capacitor	Spannung über X-Kondensator				
$V_Y$	Voltage over Y capacitor	Spannung über Y-Kondensator				
$X_L$	Inductive reactance	Induktiver Blindwiderstand				
Z	Impedance	Scheinwidertand				
IZI	Impedance, absolute value	Scheinwiderstand (Betragswert)				



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