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Analog Peripherals

- **24 or 16-Bit ADC**
 - No missing codes
 - 0.0015% nonlinearity
 - Programmable conversion rates up to 1 ksp/s
 - 8-Input multiplexer
 - 1x to 128x PGA
 - Built-in temperature sensor
- **Two 8-Bit Current Output DACs**
- **Comparator**
 - Programmable hysteresis and response time
 - Configurable as interrupt or reset source
 - Low current (0.4 μ A)

On-chip Debug

- On-chip debug circuitry facilitates full speed, non-intrusive in-system debug (No emulator required)
- Provides breakpoints, single stepping, inspect/modify memory and registers
- Superior performance to emulation systems using ICE-Chips, target pods, and sockets
- Low Cost, **Complete** Development Kit

Supply Voltage 2.7 to 3.6 V

- Typical operating current: 5.8 mA @ 25 MHz;
11 μ A @ 32 kHz
- Typical stop mode current: 0.1 μ A

Temperature Range: -40 to +85 °C

High Speed 8051 μ C Core

- Pipelined Instruction architecture; executes 70% of instructions in 1 or 2 system clocks
- Up to 50 MIPS throughput
- Expanded interrupt handler

Memory

- 768 Bytes (256 + 512) On-Chip RAM
- 8 kB Flash; In-system programmable in 512-byte Sectors

Digital Peripherals

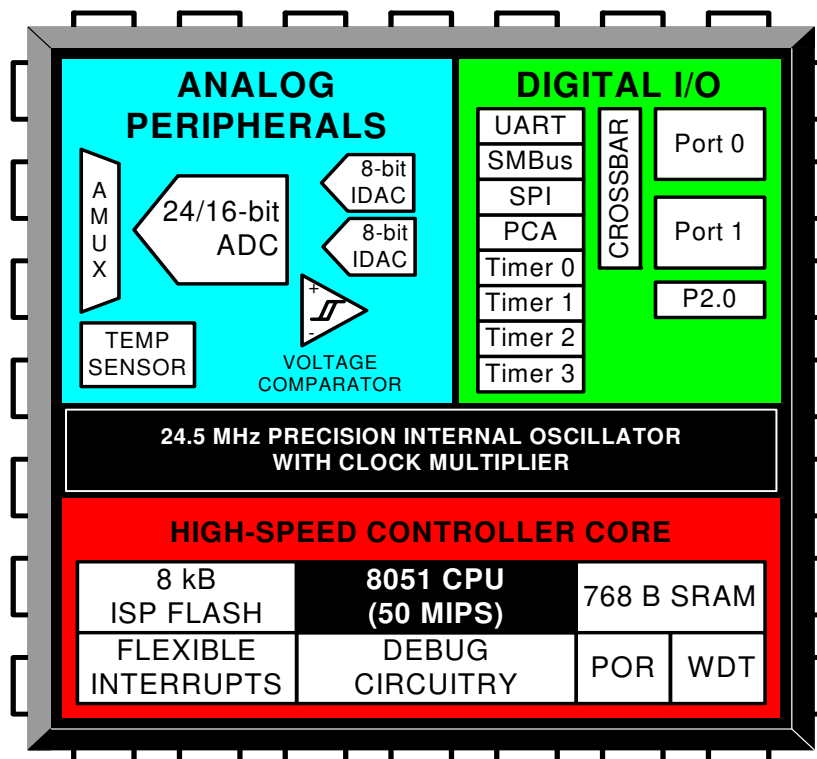
- 17 Port I/O; All 5 V tolerant with high sink current
- Enhanced UART, SMBus™, and SPI™ Serial Ports
- Four general purpose 16-bit counter/timers
- 16-bit programmable counter array (PCA) with three capture/compare modules
- Real time clock mode using PCA or timer and external clock source

Clock Sources

- Internal Oscillator: 24.5 MHz with \pm 2% accuracy supports UART operation
- External Oscillator: Crystal, RC, C, or clock (1 or 2 pin modes)
- Clock multiplier to achieve 50 MHz internal clock
- Can switch between clock sources on-the-fly

28-Pin QFN or 32-Pin LQFP Package

- 5 x 5 mm PCB footprint with 28-QFN



C8051F350/1/2/3

NOTES:

Table of Contents

1. System Overview	17
1.1. CIP-51™ Microcontroller.....	21
1.1.1. Fully 8051 Compatible Instruction Set.....	21
1.1.2. Improved Throughput.....	21
1.1.3. Additional Features	21
1.2. On-Chip Debug Circuitry.....	22
1.3. On-Chip Memory.....	23
1.4. 24 or 16-Bit Analog to Digital Converter (ADC0)	24
1.5. Two 8-bit Current-Mode DACs.....	25
1.6. Programmable Comparator	26
1.7. Serial Ports	26
1.8. Port Input/Output.....	27
1.9. Programmable Counter Array	28
2. Absolute Maximum Ratings	29
3. Global DC Electrical Characteristics	30
4. Pinout and Package Definitions	31
5. 24 or 16-Bit Analog to Digital Converter (ADC0)	41
5.1. Configuration.....	42
5.1.1. Voltage Reference Selection.....	42
5.1.2. Analog Inputs	42
5.1.3. Modulator Clock	43
5.1.4. Decimation Ratio.....	43
5.2. Calibrating the ADC	44
5.2.1. Internal Calibration	44
5.2.2. System Calibration	44
5.2.3. Calibration Coefficient Storage.....	44
5.3. Performing Conversions	46
5.3.1. Single Conversions	46
5.3.2. Continuous Conversions	46
5.3.3. ADC Output.....	46
5.3.4. Error Conditions	47
5.4. Offset DAC.....	47
5.5. Burnout Current Sources	47
5.6. Analog Multiplexer	59
6. 8-Bit Current Mode DACS (IDA0 and IDA1)	67
6.1. IDAC Output Scheduling.....	68
6.1.1. Update Output On-Demand	68
6.1.2. Update Output Based on Timer Overflow	68
6.1.3. Update Output Based on CNVSTR Edge.....	68
6.2. IDAC Output Mapping.....	68
6.3. IDAC External Pin Connections	71
7. Voltage Reference	73
8. Temperature Sensor	77

C8051F350/1/2/3

9. Comparator0	79
9.1. Comparator0 Inputs and Outputs.....	83
10. CIP-51 Microcontroller	87
10.1. Instruction Set.....	89
10.1.1. Instruction and CPU Timing	89
10.1.2. MOVX Instruction and Program Memory	89
10.2. Register Descriptions	93
10.3. Power Management Modes.....	96
10.3.1. Idle Mode	96
10.3.2. Stop Mode.....	96
11. Memory Organization and SFRs	99
11.1. Program Memory.....	99
11.2. Data Memory	100
11.3. General Purpose Registers	100
11.4. Bit Addressable Locations	100
11.5. Stack.....	100
11.6. Special Function Registers.....	101
12. Interrupt Handler	105
12.1. MCU Interrupt Sources and Vectors.....	105
12.2. Interrupt Priorities	105
12.3. Interrupt Latency.....	105
12.4. Interrupt Register Descriptions	107
12.5. External Interrupts	111
13. Prefetch Engine	113
14. Reset Sources	115
14.1. Power-On Reset.....	116
14.2. Power-Fail Reset / VDD Monitor	117
14.3. External Reset	118
14.4. Missing Clock Detector Reset	118
14.5. Comparator0 Reset	118
14.6. PCA Watchdog Timer Reset	118
14.7. Flash Error Reset	118
14.8. Software Reset.....	118
15. Flash Memory	121
15.1. Programming The Flash Memory	121
15.1.1. Flash Lock and Key Functions.....	121
15.1.2. Flash Erase Procedure	121
15.1.3. Flash Write Procedure	122
15.2. Non-volatile Data Storage	123
15.3. Security Options	123
16. External RAM	127
17. Oscillators	129
17.1. Programmable Internal Oscillator	129
17.2. External Oscillator Drive Circuit.....	131
17.2.1. Clocking Timers Directly Through the External Oscillator.....	131

17.2.2.External Crystal Example.....	131
17.2.3.External RC Example.....	133
17.2.4.External Capacitor Example.....	133
17.3.Clock Multiplier	135
17.4.System Clock Selection.....	136
18.Port Input/Output.....	137
18.1.Priority Crossbar Decoder	139
18.2.Port I/O Initialization	141
18.3.General Purpose Port I/O.....	144
19.SMBus	151
19.1.Supporting Documents.....	152
19.2.SMBus Configuration.....	152
19.3.SMBus Operation	152
19.3.1.Arbitration.....	153
19.3.2.Clock Low Extension.....	154
19.3.3.SCL Low Timeout.....	154
19.3.4.SCL High (SMBus Free) Timeout	154
19.4.Using the SMBus.....	155
19.4.1.SMBus Configuration Register.....	156
19.4.2.SMB0CN Control Register	159
19.4.3.Data Register	162
19.5.SMBus Transfer Modes.....	163
19.5.1.Master Transmitter Mode	163
19.5.2.Master Receiver Mode	164
19.5.3.Slave Receiver Mode	165
19.5.4.Slave Transmitter Mode	166
19.6.SMBus Status Decoding.....	167
20.UART0.....	171
20.1.Enhanced Baud Rate Generation.....	172
20.2.Operational Modes	173
20.2.1.8-Bit UART	173
20.2.2.9-Bit UART	174
20.3.Multiprocessor Communications	174
21.Serial Peripheral Interface (SPI0).....	181
21.1.Signal Descriptions.....	182
21.1.1.Master Out, Slave In (MOSI).....	182
21.1.2.Master In, Slave Out (MISO).....	182
21.1.3.Serial Clock (SCK)	182
21.1.4.Slave Select (NSS)	182
21.2.SPI0 Master Mode Operation	183
21.3.SPI0 Slave Mode Operation	185
21.4.SPI0 Interrupt Sources	185
21.5.Serial Clock Timing.....	186
21.6.SPI Special Function Registers.....	186

C8051F350/1/2/3

22. Timers	195
22.1.Timer 0 and Timer 1	195
22.1.1.Mode 0: 13-bit Counter/Timer	195
22.1.2.Mode 1: 16-bit Counter/Timer	196
22.1.3.Mode 2: 8-bit Counter/Timer with Auto-Reload.....	197
22.1.4.Mode 3: Two 8-bit Counter/Timers (Timer 0 Only).....	198
22.2.Timer 2	203
22.2.1.16-bit Timer with Auto-Reload.....	203
22.2.2.8-bit Timers with Auto-Reload.....	204
22.3.Timer 3	207
22.3.1.16-bit Timer with Auto-Reload.....	207
22.3.2.8-bit Timers with Auto-Reload.....	208
23. Programmable Counter Array	211
23.1.PCA Counter/Timer	212
23.2.Capture/Compare Modules	213
23.2.1.Edge-triggered Capture Mode.....	214
23.2.2.Software Timer (Compare) Mode.....	215
23.2.3.High Speed Output Mode.....	216
23.2.4.Frequency Output Mode	217
23.2.5.8-Bit Pulse Width Modulator Mode.....	218
23.2.6.16-Bit Pulse Width Modulator Mode.....	219
23.3.Watchdog Timer Mode	220
23.3.1.Watchdog Timer Operation	220
23.3.2.Watchdog Timer Usage	221
23.4.Register Descriptions for PCA.....	222
24. Revision Specific Behavior	227
24.1.Revision Identification.....	227
25. C2 Interface	229
25.1.C2 Interface Registers.....	229
25.2.C2 Pin Sharing	231
Document Change List	232
Contact Information	234

List of Figures

1. System Overview	
Figure 1.1. C8051F350 Block Diagram	19
Figure 1.2. C8051F351 Block Diagram	19
Figure 1.3. C8051F352 Block Diagram	20
Figure 1.4. C8051F353 Block Diagram	20
Figure 1.5. Development/In-System Debug Diagram.....	22
Figure 1.6. Memory Map	23
Figure 1.7. ADC0 Block Diagram	24
Figure 1.8. IDAC Block Diagram	25
Figure 1.9. Comparator0 Block Diagram.....	26
Figure 1.10. Port I/O Functional Block Diagram	27
Figure 1.11. PCA Block Diagram.....	28
2. Absolute Maximum Ratings	
3. Global DC Electrical Characteristics	
4. Pinout and Package Definitions	
Figure 4.1. LQFP-32 Pinout Diagram (Top View)	34
Figure 4.2. QFN-28 Pinout Diagram (Top View)	35
Figure 4.3. LQFP-32 Package Diagram	36
Figure 4.4. QFN-28 Package Drawing	37
Figure 4.5. Typical QFN-28 Landing Diagram.....	38
Figure 4.6. Typical QFN-28 Solder Paste Diagram.....	39
5. 24 or 16-Bit Analog to Digital Converter (ADC0)	
Figure 5.1. ADC0 Block Diagram	41
Figure 5.2. ADC0 Buffer Control	43
Figure 5.3. ADC0 Offset Calibration Register Coding	45
Figure 5.4. ADC0 Gain Calibration Register Coding	45
Figure 5.5. ADC0 Multiplexer Connections	59
6. 8-Bit Current Mode DACs (IDA0 and IDA1)	
Figure 6.1. IDAC Functional Block Diagram.....	67
Figure 6.2. IDAC Data Word Mapping.....	68
Figure 6.3. IDAC Pin Connections	71
7. Voltage Reference	
Figure 7.1. Reference Circuitry Block Diagram.....	73
8. Temperature Sensor	
Figure 8.1. Temperature Sensor Block Diagram.....	77
Figure 8.2. Single Channel Transfer Function.....	78
Figure 8.3. Differential Transfer Function.....	78
9. Comparator0	
Figure 9.1. Comparator0 Functional Block Diagram	79
Figure 9.2. Comparator Hysteresis Plot	80
Figure 9.3. Comparator Pin Connections	83
10. CIP-51 Microcontroller	
Figure 10.1. CIP-51 Block Diagram.....	87

C8051F350/1/2/3

11. Memory Organization and SFRs	
Figure 11.1. Memory Map	99
12. Interrupt Handler	
13. Prefetch Engine	
14. Reset Sources	
Figure 14.1. Reset Sources.....	115
Figure 14.2. Power-On and VDD Monitor Reset Timing	116
15. Flash Memory	
Figure 15.1. Flash Memory Map.....	123
16. External RAM	
17. Oscillators	
Figure 17.1. Oscillator Diagram.....	129
Figure 17.2. 32.768 kHz External Crystal Example.....	132
18. Port Input/Output	
Figure 18.1. Port I/O Functional Block Diagram	137
Figure 18.2. Port I/O Cell Block Diagram	138
Figure 18.3. Crossbar Priority Decoder with No Pins Skipped	139
Figure 18.4. Crossbar Priority Decoder with Crystal Pins Skipped	140
19. SMBus	
Figure 19.1. SMBus Block Diagram	151
Figure 19.2. Typical SMBus Configuration	152
Figure 19.3. SMBus Transaction	153
Figure 19.4. Typical SMBus SCL Generation.....	157
Figure 19.5. Typical Master Transmitter Sequence.....	163
Figure 19.6. Typical Master Receiver Sequence.....	164
Figure 19.7. Typical Slave Receiver Sequence.....	165
Figure 19.8. Typical Slave Transmitter Sequence.....	166
20. UART0	
Figure 20.1. UART0 Block Diagram	171
Figure 20.2. UART0 Baud Rate Logic	172
Figure 20.3. UART Interconnect Diagram	173
Figure 20.4. 8-Bit UART Timing Diagram.....	173
Figure 20.5. 9-Bit UART Timing Diagram.....	174
Figure 20.6. UART Multi-Processor Mode Interconnect Diagram	175
21. Serial Peripheral Interface (SPI0)	
Figure 21.1. SPI Block Diagram	181
Figure 21.2. Multiple-Master Mode Connection Diagram	184
Figure 21.3. 3-Wire Single Master and Slave Mode Connection Diagram	184
Figure 21.4. 4-Wire Single Master and Slave Mode Connection Diagram	184
Figure 21.5. Data/Clock Timing Relationship	186
Figure 21.6. SPI Master Timing (CKPHA = 0).....	191
Figure 21.7. SPI Master Timing (CKPHA = 1).....	191
Figure 21.8. SPI Slave Timing (CKPHA = 0).....	192
Figure 21.9. SPI Slave Timing (CKPHA = 1).....	192

22. Timers

Figure 22.1. T0 Mode 0 Block Diagram.....	196
Figure 22.2. T0 Mode 2 Block Diagram.....	197
Figure 22.3. T0 Mode 3 Block Diagram.....	198
Figure 22.4. Timer 2 16-Bit Mode Block Diagram	203
Figure 22.5. Timer 2 8-Bit Mode Block Diagram	204
Figure 22.6. Timer 3 16-Bit Mode Block Diagram	207
Figure 22.7. Timer 3 8-Bit Mode Block Diagram	208

23. Programmable Counter Array

Figure 23.1. PCA Block Diagram.....	211
Figure 23.2. PCA Counter/Timer Block Diagram.....	212
Figure 23.3. PCA Interrupt Block Diagram	213
Figure 23.4. PCA Capture Mode Diagram.....	214
Figure 23.5. PCA Software Timer Mode Diagram	215
Figure 23.6. PCA High Speed Output Mode Diagram.....	216
Figure 23.7. PCA Frequency Output Mode	217
Figure 23.8. PCA 8-Bit PWM Mode Diagram	218
Figure 23.9. PCA 16-Bit PWM Mode.....	219
Figure 23.10. PCA Module 2 with Watchdog Timer Enabled	220

24. Revision Specific Behavior

Figure 24.1. Reading Package Marking	227
--	-----

25. C2 Interface

Figure 25.1. Typical C2 Pin Sharing.....	231
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C8051F350/1/2/3

NOTES:

List of Tables

1. System Overview	
Table 1.1. Product Selection Guide	18
2. Absolute Maximum Ratings	
3. Global DC Electrical Characteristics	
4. Pinout and Package Definitions	
Table 4.1. Pin Definitions for the C8051F350/1/2/3	31
Table 4.2. LQFP-32 Package Dimensions	36
Table 4.3. QFN-28 Package Dimensions	37
5. 24 or 16-Bit Analog to Digital Converter (ADC0)	
Table 5.1. ADC0 Unipolar Output Word Coding (AD0POL = 0)	47
Table 5.2. ADC0 Bipolar Output Word Coding (AD0POL = 1)	47
Table 5.3. ADC0 SINC3 Filter Typical RMS Noise (μV)	62
Table 5.4. ADC0 SINC3 Filter Effective Resolution in Unipolar Mode (bits)	63
Table 5.5. ADC0 SINC3 Filter Flicker-Free (Noise-Free) Resolution in Unipolar Mode (bits)	63
Table 5.6. ADC0 Fast Filter Typical RMS Noise (μV)	64
Table 5.7. ADC0 Fast Filter Effective Resolution ¹ in Unipolar Mode (bits)	64
Table 5.8. ADC0 Fast Filter Flicker-Free (Noise-Free) Resolution in Unipolar Mode (bits)	65
6. 8-Bit Current Mode DACs (IDA0 and IDA1)	
7. Voltage Reference	
8. Temperature Sensor	
9. Comparator0	
10. CIP-51 Microcontroller	
Table 10.1. CIP-51 Instruction Set Summary	89
11. Memory Organization and SFRs	
Table 11.1. Special Function Register (SFR) Memory Map	101
Table 11.2. Special Function Registers	102
12. Interrupt Handler	
Table 12.1. Interrupt Summary	106
13. Prefetch Engine	
14. Reset Sources	
15. Flash Memory	
16. External RAM	
17. Oscillators	
18. Port Input/Output	
19. SMBus	
Table 19.1. SMBus Clock Source Selection	156
Table 19.2. Minimum SDA Setup and Hold Times	157
Table 19.3. Sources for Hardware Changes to SMB0CN	161
Table 19.4. SMBus Status Decoding	167
20. UART0	

C8051F350/1/2/3

Table 20.1. Timer Settings for Standard Baud Rates Using the Internal Oscillator	178
Table 20.2. Timer Settings for Standard Baud Rates Using an External 25.0 MHz Oscillator	178
Table 20.3. Timer Settings for Standard Baud Rates Using an External 22.1184 MHz Oscillator	179
Table 20.4. Timer Settings for Standard Baud Rates Using an External 18.432 MHz Oscillator	179
Table 20.5. Timer Settings for Standard Baud Rates Using an External 11.0592 MHz Oscillator	180
Table 20.6. Timer Settings for Standard Baud Rates Using an External 3.6864 MHz Oscillator	180
21. Serial Peripheral Interface (SPI0)	
Table 21.1. SPI Slave Timing Parameters	193
22. Timers	
23. Programmable Counter Array	
Table 23.1. PCA Timebase Input Options	212
Table 23.2. PCA0CPM Register Settings for PCA Capture/Compare Modules	213
Table 23.3. Watchdog Timer Timeout Intervals.....	221
24. Revision Specific Behavior	
25. C2 Interface	

List of Registers

SFR Definition 5.1. ADC0CN: ADC0 Control	48
SFR Definition 5.2. ADC0CF: ADC0 Configuration	49
SFR Definition 5.3. ADC0MD: ADC0 Mode	50
SFR Definition 5.4. ADC0CLK: ADC0 Modulator Clock Divisor	51
SFR Definition 5.5. ADC0DECH: ADC0 Decimation Ratio Register High Byte	51
SFR Definition 5.6. ADC0DECL: ADC0 Decimation Ratio Register Low Byte	52
SFR Definition 5.7. ADC0DAC: ADC0 Offset DAC	52
SFR Definition 5.8. ADC0BUF: ADC0 Input Buffer Control	53
SFR Definition 5.9. ADC0STA: ADC0 Status	54
SFR Definition 5.10. ADC0COH: ADC0 Offset Calibration Register High Byte	55
SFR Definition 5.11. ADC0COM: ADC0 Offset Calibration Register Middle Byte	55
SFR Definition 5.12. ADC0COL: ADC0 Offset Calibration Register Low Byte	55
SFR Definition 5.13. ADC0CGH: ADC0 Gain Calibration Register High Byte	56
SFR Definition 5.14. ADC0CGM: ADC0 Gain Calibration Register Middle Byte	56
SFR Definition 5.15. ADC0CGL: ADC0 Gain Calibration Register Low Byte	56
SFR Definition 5.16. ADC0H: ADC0 Conversion Register (SINC3 Filter) High Byte	57
SFR Definition 5.17. ADC0M: ADC0 Conversion Register (SINC3 Filter) Middle Byte	57
SFR Definition 5.18. ADC0L: ADC0 Conversion Register (SINC3 Filter) Low Byte	57
SFR Definition 5.19. ADC0FH: ADC0 Conversion Register (Fast Filter) High Byte	58
SFR Definition 5.20. ADC0FM: ADC0 Conversion Register (Fast Filter) Middle Byte	58
SFR Definition 5.21. ADC0FL: ADC0 Conversion Register (Fast Filter) Low Byte	58
SFR Definition 5.22. ADC0MUX: ADC0 Analog Multiplexer Control	60
SFR Definition 6.1. IDA0CN: IDA0 Control	69
SFR Definition 6.2. IDA0: IDA0 Data Word	69
SFR Definition 6.3. IDA1CN: IDA1 Control	70
SFR Definition 6.4. IDA1: IDA1 Data Word	70
SFR Definition 7.1. REF0CN: Reference Control	74
SFR Definition 9.1. CPT0CN: Comparator0 Control	81
SFR Definition 9.2. CPT0MD: Comparator0 Mode Selection	82
SFR Definition 9.3. CPT0MX: Comparator0 MUX Selection	84
SFR Definition 10.1. SP: Stack Pointer	93
SFR Definition 10.2. DPL: Data Pointer Low Byte	93
SFR Definition 10.3. DPH: Data Pointer High Byte	93
SFR Definition 10.4. PSW: Program Status Word	94
SFR Definition 10.5. ACC: Accumulator	95
SFR Definition 10.6. B: B Register	95
SFR Definition 10.7. PCON: Power Control	97
SFR Definition 12.1. IE: Interrupt Enable	107
SFR Definition 12.2. IP: Interrupt Priority	108
SFR Definition 12.3. EIE1: Extended Interrupt Enable 1	109
SFR Definition 12.4. EIP1: Extended Interrupt Priority 1	110
SFR Definition 12.5. IT01CF: INT0/INT1 Configuration	112
SFR Definition 13.1. PFE0CN: Prefetch Engine Control	113

C8051F350/1/2/3

SFR Definition 14.1. VDM0CN: VDD Monitor Control	117
SFR Definition 14.2. RSTSRC: Reset Source	119
SFR Definition 15.1. PSCTL: Program Store R/W Control	125
SFR Definition 15.2. FLKEY: Flash Lock and Key	125
SFR Definition 15.3. FLSCL: Flash Scale	126
SFR Definition 16.1. EMI0CN: External Memory Interface Control	127
SFR Definition 17.1. OSCICN: Internal Oscillator Control	130
SFR Definition 17.2. OSCICL: Internal Oscillator Calibration	130
SFR Definition 17.3. OSCXCN: External Oscillator Control	134
SFR Definition 17.4. CLKMUL: Clock Multiplier Control	135
SFR Definition 17.5. CLKSEL: Clock Select	136
SFR Definition 18.1. XBR0: Port I/O Crossbar Register 0	142
SFR Definition 18.2. XBR1: Port I/O Crossbar Register 1	143
SFR Definition 18.3. P0: Port0	145
SFR Definition 18.4. P0MDIN: Port0 Input Mode	145
SFR Definition 18.5. P0MDOUT: Port0 Output Mode	146
SFR Definition 18.6. P0SKIP: Port0 Skip	146
SFR Definition 18.7. P1: Port1	147
SFR Definition 18.8. P1MDIN: Port1 Input Mode	147
SFR Definition 18.9. P1MDOUT: Port1 Output Mode	148
SFR Definition 18.10. P1SKIP: Port1 Skip	148
SFR Definition 18.11. P2: Port2	149
SFR Definition 18.12. P2MDOUT: Port2 Output Mode	149
SFR Definition 19.1. SMB0CF: SMBus Clock/Configuration	158
SFR Definition 19.2. SMB0CN: SMBus Control	160
SFR Definition 19.3. SMB0DAT: SMBus Data	162
SFR Definition 20.1. SCON0: Serial Port 0 Control	176
SFR Definition 20.2. SBUF0: Serial (UART0) Port Data Buffer	177
SFR Definition 21.1. SPI0CFG: SPI0 Configuration	187
SFR Definition 21.2. SPI0CN: SPI0 Control	188
SFR Definition 21.3. SPI0CKR: SPI0 Clock Rate	189
SFR Definition 21.4. SPI0DAT: SPI0 Data	190
SFR Definition 22.1. TCON: Timer Control	199
SFR Definition 22.2. TMOD: Timer Mode	200
SFR Definition 22.3. CKCON: Clock Control	201
SFR Definition 22.4. TL0: Timer 0 Low Byte	202
SFR Definition 22.5. TL1: Timer 1 Low Byte	202
SFR Definition 22.6. TH0: Timer 0 High Byte	202
SFR Definition 22.7. TH1: Timer 1 High Byte	202
SFR Definition 22.8. TMR2CN: Timer 2 Control	205
SFR Definition 22.9. TMR2RLL: Timer 2 Reload Register Low Byte	206
SFR Definition 22.10. TMR2RLH: Timer 2 Reload Register High Byte	206
SFR Definition 22.11. TMR2L: Timer 2 Low Byte	206
SFR Definition 22.12. TMR2H: Timer 2 High Byte	206
SFR Definition 22.13. TMR3CN: Timer 3 Control	209

SFR Definition 22.14. TMR3RLL: Timer 3 Reload Register Low Byte	210
SFR Definition 22.15. TMR3RLH: Timer 3 Reload Register High Byte	210
SFR Definition 22.16. TMR3L: Timer 3 Low Byte	210
SFR Definition 22.17. TMR3H: Timer 3 High Byte	210
SFR Definition 23.1. PCA0CN: PCA Control	222
SFR Definition 23.2. PCA0MD: PCA Mode	223
SFR Definition 23.3. PCA0CPMn: PCA Capture/Compare Mode	224
SFR Definition 23.4. PCA0L: PCA Counter/Timer Low Byte	225
SFR Definition 23.5. PCA0H: PCA Counter/Timer High Byte	225
SFR Definition 23.6. PCA0CPLn: PCA Capture Module Low Byte	226
SFR Definition 23.7. PCA0CPHn: PCA Capture Module High Byte	226
C2 Register Definition 25.1. C2ADD: C2 Address	229
C2 Register Definition 25.2. DEVICEID: C2 Device ID	229
C2 Register Definition 25.3. REVID: C2 Revision ID	230
C2 Register Definition 25.4. FPCTL: C2 Flash Programming Control	230
C2 Register Definition 25.5. FPDAT: C2 Flash Programming Data	230

C8051F350/1/2/3

NOTES:

1. System Overview

C8051F350/1/2/3 devices are fully integrated mixed-signal System-on-a-Chip MCUs. Highlighted features are listed below. Refer to Table 1.1 for specific product feature selection.

- High-speed pipelined 8051-compatible microcontroller core (up to 50 MIPS)
- In-system, full-speed, non-intrusive debug interface (on-chip)
- 24 or 16-bit single-ended/differential ADC with analog multiplexer
- Two 8-bit Current Output DACs
- Precision programmable 24.5 MHz internal oscillator
- 8 kB of on-chip Flash memory
- 768 bytes of on-chip RAM
- SMBus/I2C, Enhanced UART, and SPI serial interfaces implemented in hardware
- Four general-purpose 16-bit timers
- Programmable counter/timer array (PCA) with three capture/compare modules and watchdog timer function
- On-chip power-on reset, V_{DD} monitor, and temperature sensor
- On-chip voltage comparator
- 17 Port I/O (5 V tolerant)

With on-chip power-on reset, V_{DD} monitor, watchdog timer, and clock oscillator, the C8051F350/1/2/3 devices are truly stand-alone System-on-a-Chip solutions. The Flash memory can be reprogrammed even in-circuit, providing non-volatile data storage, and also allowing field upgrades of the 8051 firmware. User software has complete control of all peripherals, and may individually shut down any or all peripherals for power savings.

The on-chip Silicon Labs 2-Wire (C2) Development Interface allows non-intrusive (uses no on-chip resources), full speed, in-circuit debugging using the production MCU installed in the final application. This debug logic supports inspection and modification of memory and registers, setting breakpoints, single stepping, run and halt commands. All analog and digital peripherals are fully functional while debugging using C2. The two C2 interface pins can be shared with user functions, allowing in-system debugging without occupying package pins.

Each device is specified for 2.7 to 3.6 V operation over the industrial temperature range (–45 to +85 °C). The Port I/O and /RST pins are tolerant of input signals up to 5 V. The C8051F350/1/2/3 are available in 28-pin QFN (also referred to as MLP or MLF) or 32-pin LQFP packaging, as shown in Figure 1.1 through Figure 1.4.

C8051F350/1/2/3

Table 1.1. Product Selection Guide

Ordering Part Number	MIPS (Peak)	Flash Memory	RAM	Calibrated Internal 24.5 MHz Oscillator	Clock Multiplier	SMBus/I2C	SPI	UART	Timers (16-bit)	Programmable Counter Array	Digital Port I/Os	24-bit ADC	16-bit ADC	Two 8-bit Current Output DACs	Internal Voltage Reference	Temperature Sensor	Analog Comparator	Lead-free (RoHS Compliant)	Package
C8051F350-GQ	50	8 KB	768	✓	✓	✓	✓	✓	4	✓	17	✓	✓	✓	✓	✓	✓	✓	LQFP-32
C8051F351-GM	50	8 KB	768	✓	✓	✓	✓	✓	4	✓	17	✓	—	✓	✓	✓	✓	✓	QFN-28
C8051F352-GQ	50	8 KB	768	✓	✓	✓	✓	✓	4	✓	17	—	✓	✓	✓	✓	✓	✓	LQFP-32
C8051F353-GM	50	8 KB	768	✓	✓	✓	✓	✓	4	✓	17	—	✓	✓	✓	✓	✓	✓	QFN-28

C8051F350/1/2/3

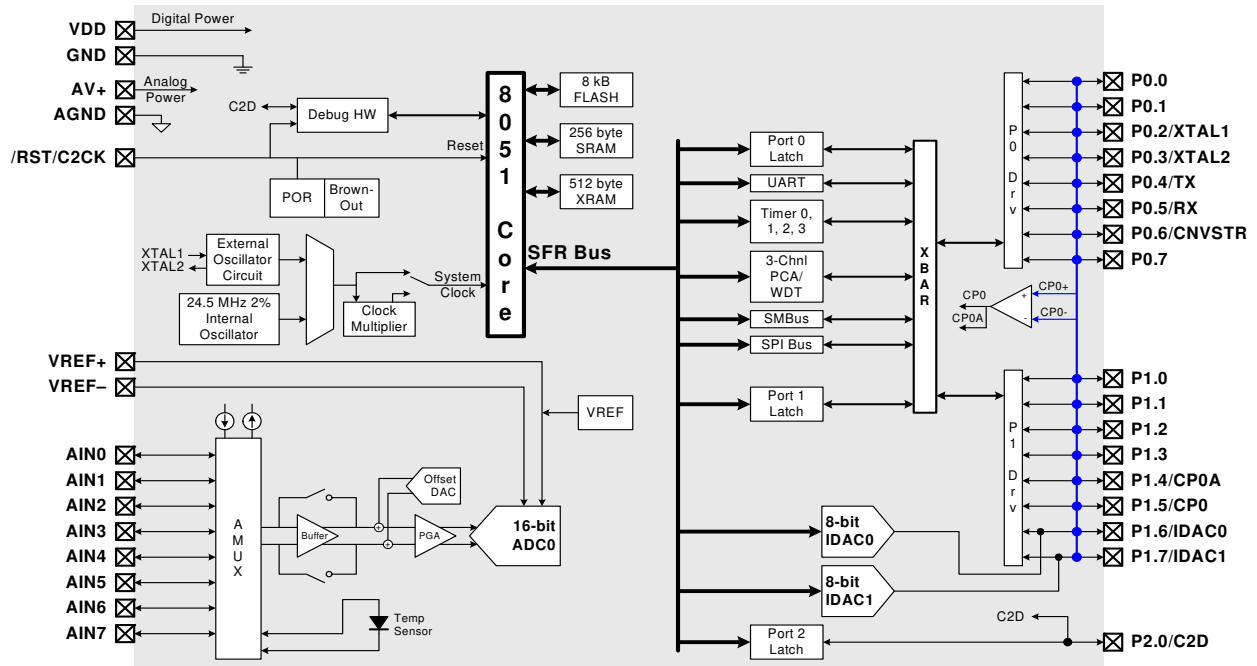


Figure 1.3. C8051F352 Block Diagram

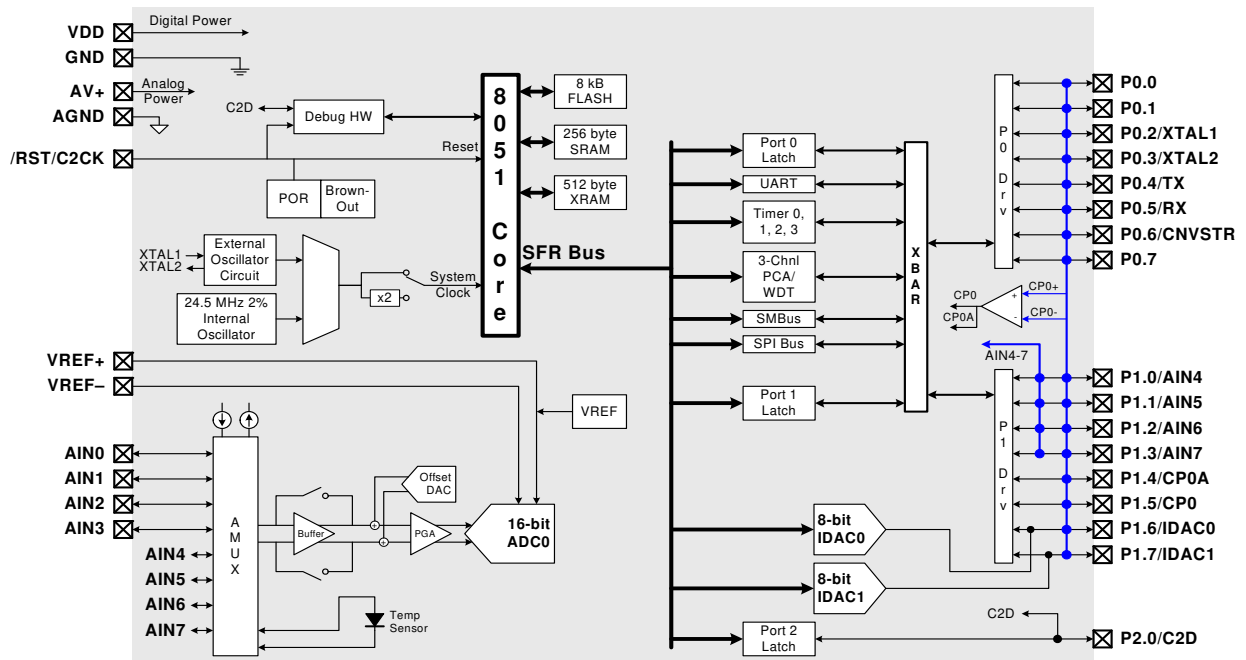


Figure 1.4. C8051F353 Block Diagram

1.1. CIP-51™ Microcontroller

1.1.1. Fully 8051 Compatible Instruction Set

The C8051F35x devices use Silicon Labs' proprietary CIP-51 microcontroller core. The CIP-51 is fully compatible with the MCS-51™ instruction set. Standard 803x/805x assemblers and compilers can be used to develop software. The C8051F35x family has a superset of all the peripherals included with a standard 8052.

1.1.2. Improved Throughput

The CIP-51 employs a pipelined architecture that greatly increases its instruction throughput over the standard 8051 architecture. In a standard 8051, all instructions except for MUL and DIV take 12 or 24 system clock cycles to execute, and usually have a maximum system clock of 12 to 24 MHz. By contrast, the CIP-51 core executes 70% of its instructions in one or two system clock cycles, with no instructions taking more than eight system clock cycles.

With the CIP-51's system clock running at 50 MHz, it has a peak throughput of 50 MIPS. The CIP-51 has a total of 109 instructions. The table below shows the total number of instructions that require each execution time.

Clocks to Execute	1	2	2/3	3	3/4	4	4/5	5	8
Number of Instructions	26	50	5	14	7	3	1	2	1

1.1.3. Additional Features

The C8051F350/1/2/3 SoC family includes several key enhancements to the CIP-51 core and peripherals to improve performance and ease of use in end applications.

An extended interrupt handler allows the numerous analog and digital peripherals to operate independently of the controller core and interrupt the controller only when necessary. By requiring less intervention from the microcontroller core, an interrupt-driven system is more efficient and allows for easier implementation of multi-tasking, real-time systems.

Eight reset sources are available: power-on reset circuitry (POR), an on-chip V_{DD} monitor, a Watchdog Timer, a Missing Clock Detector, a voltage level detection from Comparator0, a forced software reset, an external reset pin, and an illegal Flash access protection circuit. Each reset source except for the POR, Reset Input Pin, or Flash error may be disabled by the user in software. The WDT may be permanently enabled in software after a power-on reset during MCU initialization.

The internal oscillator is factory calibrated to 24.5 MHz $\pm 2\%$. An external oscillator drive circuit is also included, allowing an external crystal, ceramic resonator, capacitor, RC, or CMOS clock source to generate the system clock. A clock multiplier allows for operation at up to 50 MHz. An external oscillator can also be extremely useful in low power applications, allowing the MCU to run from a slow (power saving) source, while periodically switching to the fast internal oscillator as needed.

C8051F350/1/2/3

1.2. On-Chip Debug Circuitry

The C8051F350/1/2/3 devices include on-chip Silicon Labs 2-Wire (C2) debug circuitry that provides non-intrusive, full speed, in-circuit debugging of the production part *installed in the end application*.

Silicon Labs' debugging system supports inspection and modification of memory and registers, breakpoints, and single stepping. No additional target RAM, program memory, timers, or communications channels are required. All the digital and analog peripherals are functional and work correctly while debugging. All the peripherals (except for the ADC and SMBus) are stalled when the MCU is halted, during single stepping, or at a breakpoint in order to keep them synchronized.

The C8051F350DK development kit provides all the hardware and software necessary to develop application code and perform in-circuit debugging with the C8051F35x MCUs. The kit includes software with a developer's studio and debugger, a C2 debug adapter, a target application board with the associated MCU installed, and the required cables and wall-mount power supply. The development kit requires a computer with Windows 98 SE or later installed.

The Silicon Labs IDE interface is a vastly superior developing and debugging configuration, compared to standard MCU emulators that use on-board "ICE Chips" and require the MCU in the application board to be socketed. Silicon Labs' debug paradigm increases ease of use and preserves the performance of the precision analog peripherals.

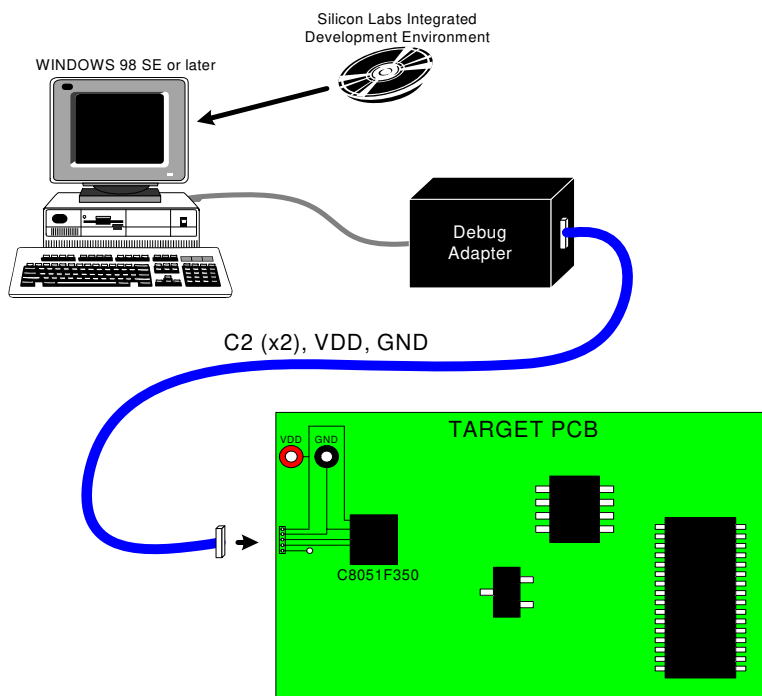


Figure 1.5. Development/In-System Debug Diagram

1.3. On-Chip Memory

The CIP-51 has a standard 8051 program and data address configuration. It includes 256 bytes of data RAM, with the upper 128 bytes dual-mapped. Indirect addressing accesses the upper 128 bytes of general purpose RAM, and direct addressing accesses the 128 byte SFR address space. The lower 128 bytes of RAM are accessible via direct and indirect addressing. The first 32 bytes are addressable as four banks of general purpose registers, and the next 16 bytes can be byte addressable or bit addressable.

Program memory consists of 8 kB bytes of Flash. This memory may be reprogrammed in-system in 512 byte sectors, and requires no special off-chip programming voltage.

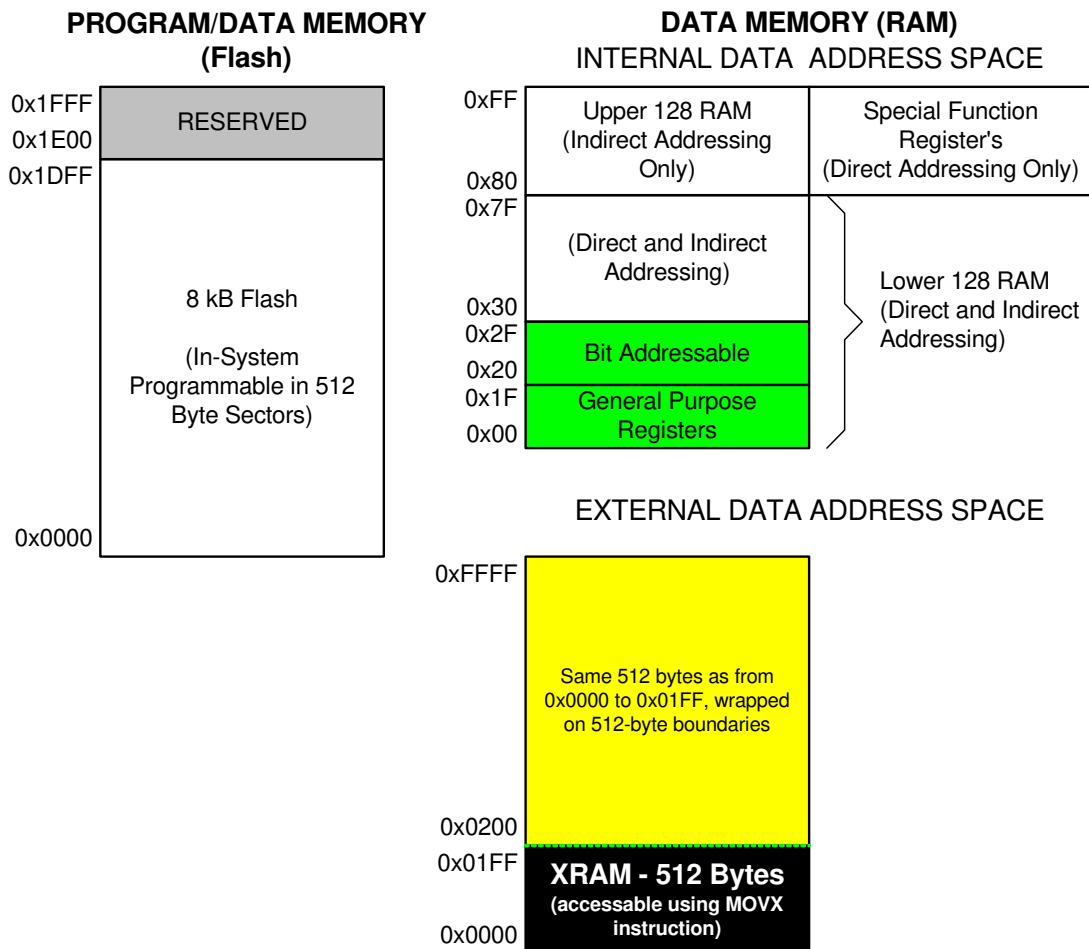


Figure 1.6. Memory Map

C8051F350/1/2/3

1.4. 24 or 16-Bit Analog to Digital Converter (ADC0)

The C8051F350/1/2/3 include a fully-differential, 24-bit (C8051F350/1) or 16-bit (C8051F352/3) Sigma-Delta Analog to Digital Converter (ADC) with on-chip calibration capabilities. Two separate decimation filters can be programmed for throughputs of up to 1 kHz. An internal 2.5 V reference is available, or a differential external reference can be used for ratiometric measurements. A Programmable Gain Amplifier (PGA) is included, with eight gain settings up to 128x. An analog front-end multiplexer connects the differential inputs to eight external pins, the internal temperature sensor, or AGND. The on-chip input buffers can be used to provide a high input impedance for direct connection to sensitive transducers. An 8-bit offset DAC allows for correction of large input offset voltages.

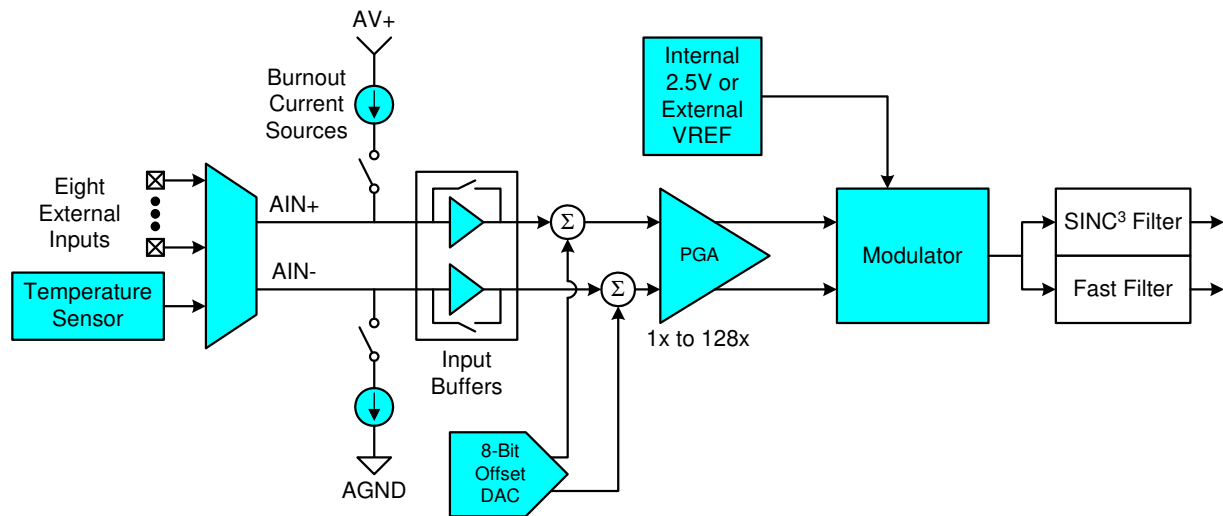


Figure 1.7. ADC0 Block Diagram

1.5. Two 8-bit Current-Mode DACs

The C8051F350/1/2/3 devices include two 8-bit current-mode Digital-to-Analog Converters (IDACs). The maximum current output of the IDACs can be adjusted for four different current settings; 0.25 mA, 0.5 mA, 1 mA, and 2 mA. A flexible output update mechanism allows for seamless full-scale changes, and supports jitter-free updates for waveform generation. IDAC updates can be performed on-demand, scheduled on a Timer overflow, or synchronized with an external signal. Figure 1.8 shows a block diagram of the IDAC circuitry.

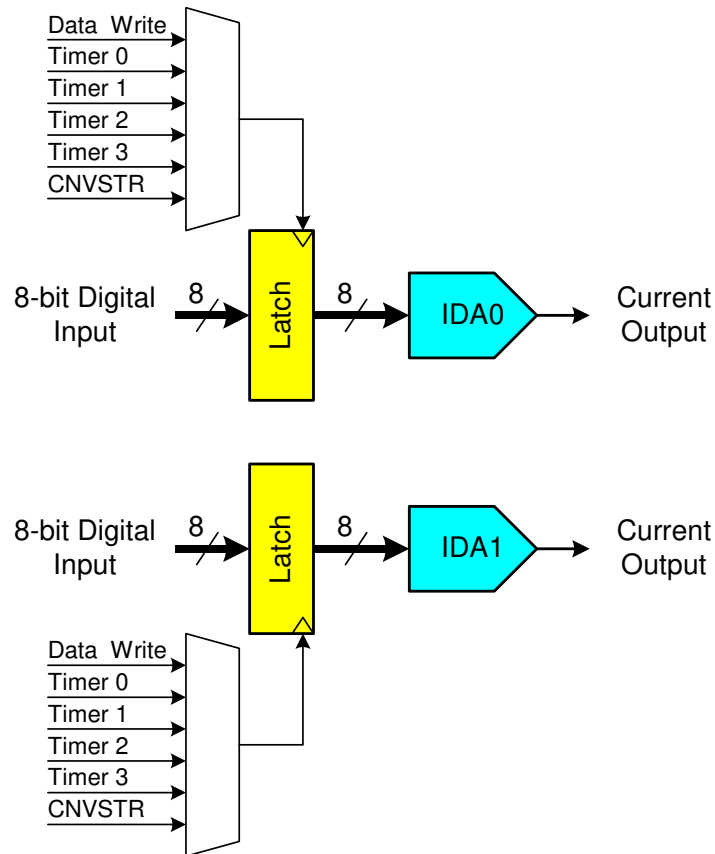


Figure 1.8. IDAC Block Diagram