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- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
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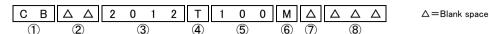
WIRE-WOUND CHIP POWER INDUCTORS(CB SERIES)





REFLOW

■PARTS NUMBER



①Series name

Code	Series name
СВ	Wound chip power inductor

2Characteristics

Code	Characteristics
ΔΔ	Standard
ΔC	High current
ΔL	Low profile
MF	Low loss

③Dimensions (L × W)

Code	Type (inch)	Dimensions (L×W)[mm]
1608	1608 (0603)	1.6 × 0.8
2012	2012 (0805)	2.0 × 1.25
2016	2016 (0806)	2.0 × 1.6
2518	2518(1007)	2.5 × 1.8
3225	3225(1210)	3.2 × 2.5

4 Packaging

Code	Packaging
T	Taping

⑤Nominal inductance

Code (example)	Nominal inductance[μ H]
1R0	1.0
100	10
101	100

※R=Decimal point

6Inductance tolerance

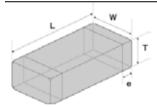
Code	Inductance tolerance
K	±10%
М	±20%

(7)Special code

Code	Special code
Δ	Standard
R	Low Rdc type

®Internal code

■ STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY



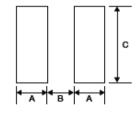
Tuna	1	w	T		Standard quantity [pcs]		
Туре	L	VV	•	е	Paper tape	Embossed tape	
CBMF1608	1.6±0.2	0.8±0.2	0.8 ± 0.2	0.45±0.15	_	3000	
CBMF1008	(0.063 ± 0.008)	(0.031 ± 0.008)	(0.031 ± 0.008)	(0.016 ± 0.006)		3000	
OD 1 2012	2.0±0.2	1.25±0.2	0.9 ± 0.1	0.5±0.2	4000	_	
CB L2012	(0.079 ± 0.008)	(0.049 ± 0.008)	(0.035 ± 0.004)	(0.020 ± 0.008)	4000		
CB 2012	2.0±0.2	1.25±0.2	1.25±0.2	0.5 ± 0.2		3000	
CB C2012	(0.079 ± 0.008)	(0.049 ± 0.008)	(0.049 ± 0.008)	(0.020 ± 0.008)	_		
CB 2016	2.0±0.2	1.6±0.2	1.6±0.2	0.5±0.2	_	2000	
CB C2016	(0.079 ± 0.008)	(0.063 ± 0.008)	(0.063 ± 0.008)	(0.020 ± 0.008)	_	2000	
CB 2518	2.5±0.2	1.8±0.2	1.8±0.2	0.5±0.2		2000	
CB C2518	(0.098 ± 0.008)	(0.071 ± 0.008)	(0.071 ± 0.008)	(0.020 ± 0.008)	_	2000	
ODOMAS	3.2±0.2	2.5±0.2	2.5±0.2	0.6±0.3		1000	
CBC3225	(0.126 ± 0.008)	(0.098 ± 0.008)	(0.098 ± 0.008)	(0.024 ± 0.012)	_	1000	

Unit:mm(inch)

Recommended Land Patterns

Surface Mounting

- Mounting and soldering conditions should be checked beforehand.
- •Applicable soldering process to these products is reflow soldering only.



Α	В	С
0.55	0.7	1.0
0.60	1.0	1.45
0.60	1.0	1.8
0.60	1.5	2.0
0.85	1.7	2.0
0.85	1.7	2.7
	0.55 0.60 0.60 0.60 0.85	0.55 0.7 0.60 1.0 0.60 1.0 0.60 1.5 0.85 1.7

Unit:mm

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●1608(0603)type

● 1000 (0000) type	s too (out) type									
		Nominal inductance		Self-resonant	/ DC Resistance	Rated curren	Measuring			
Parts number	EHS	[μ H]	Inductance tolerance	frequency [MHz] (min.)		Saturation current Idc1	Temperature rise current Idc2	frequency[MHz]		
CBMF1608T1R0M	RoHS	1.0	±20%	100	0.09	290	770	7.96		
CBMF1608T2R2M	RoHS	2.2	±20%	80	0.17	190	560	7.96		
CBMF1608T3R3M	RoHS	3.3	±20%	60	0.22	170	500	7.96		
CBMF1608T4R7M	RoHS	4.7	±20%	45	0.24	145	470	7.96		
CBMF1608T100[]	RoHS	10	±10%, ±20%	32	0.36	115	380	2.52		
CBMF1608T220[]	RoHS	22	±10%, ±20%	16	1.0	70	230	2.52		
CBMF1608T470∏	R₀HS	47	±10%, ±20%	11	2.5	50	140	2.52		

2012 (0805) type

		Nominal inductance		Self-resonant	DO D	Rated current ※)[mA]		Measuring
Parts number	EHS	[μ H]	Inductance tolerance	frequency [MHz] (min.)	DC Resistance [Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	frequency[MHz]
CB 2012T1R0M	RoHS	1.0	±20%	100	0.15	500	900	7.96
CB 2012T2R2M	RoHS	2.2	±20%	80	0.23	410	770	7.96
CB 2012T3R3M	RoHS	3.3	±20%	55	0.30	330	650	7.96
CB 2012T4R7M	RoHS	4.7	±20%	45	0.40	300	580	7.96
CB 2012T6R8M	RoHS	6.8	±20%	38	0.47	250	540	7.96
CB 2012T100□	RoHS	10	±10%, ±20%	32	0.70	190	440	2.52
CB 2012T100□R	RoHS	10	±10%, ±20%	32	0.50	200	520	2.52
CB 2012T150[]	RoHS	15	±10%, ±20%	28	1.3	170	320	2.52
CB 2012T220□	RoHS	22	±10%, ±20%	16	1.7	135	280	2.52
CB 2012T470[]	RoHS	47	±10%, ±20%	11	3.7	90	190	2.52
CB 2012T680[]	RoHS	68	±10%, ±20%	10	6.0	70	140	2.52
CB 2012T101[]	RoHS	100	±10%, ±20%	8	7.0	60	130	0.796

		Nominal inductance		Self-resonant	DC Resistance [Ω](±30%)	Rated curren		
Parts number	EHS	Nominal Inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)		Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
CB C2012T1R0M	RoHS	1.0	±20%	100	0.19	700	840	7.96
CB C2012T2R2M	RoHS	2.2	±20%	70	0.33	530	640	7.96
CB C2012T4R7M	RoHS	4.7	±20%	45	0.50	360	520	7.96
CB C2012T100[]	RoHS	10	±10%, ±20%	40	1.2	240	340	2.52
CB C2012T220[]	RoHS	22	±10%, ±20%	16	3.7	170	190	2.52
CB C2012T470[]	RoHS	47	±10%, ±20%	11	5.8	120	150	2.52

	Nominal inductance			Self-resonant	DC Resistance	Rated curren	t ※)[mA]	Measuring
Parts number	EHS	[μ H]	Inductance tolerance	frequency [MHz] (min.)	$[\Omega](\pm 30\%)$	Saturation current Idc1	Temperature rise current Idc2	frequency[MHz]
CB L2012T1R0M	RoHS	1.0	±20%	100	0.15	620	950	0.1
CB L2012T2R2M	RoHS	2.2	±20%	80	0.39	440	590	0.1
CB L2012T4R7M	RoHS	4.7	±20%	45	0.66	275	490	0.1
CB L2012T100M	RoHS	10	±20%	32	1.0	205	370	0.1
CB L2012T220M	RoHS	22	±20%	23	2.1	150	250	0.1
CB L2012T470M	RoHS	47	±20%	11	4.2	100	140	0.1

2016(0806)type

		N. C. I.S. I.		Self-resonant	DO D	Rated curren	t ※)[mA]	
Parts number	EHS	Nominal inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)	DC Resistance [Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
CB 2016T1R0M	RoHS	1.0	±20%	100	0.09	600	1,100	7.96
CB 2016T1R5M	RoHS	1.5	±20%	80	0.11	550	1,000	7.96
CB 2016T2R2M	RoHS	2.2	±20%	70	0.13	510	1,000	7.96
CB 2016T3R3M	RoHS	3.3	±20%	55	0.20	400	800	7.96
CB 2016T4R7M	RoHS	4.7	±20%	45	0.25	340	740	7.96
CB 2016T6R8M	RoHS	6.8	±20%	38	0.35	300	600	7.96
CB 2016T100□	RoHS	10	±10%, ±20%	32	0.50	250	520	2.52
CB 2016T150[]	RoHS	15	±10%, ±20%	28	0.70	210	440	2.52
CB 2016T220[]	RoHS	22	±10%, ±20%	16	1.0	165	370	2.52
CB 2016T330□	RoHS	33	±10%, ±20%	14	1.7	130	270	2.52
CB 2016T470[]	RoHS	47	±10%, ±20%	11	2.4	110	240	2.52
CB 2016T680[]	RoHS	68	±10%, ±20%	10	3.0	90	210	2.52
CB 2016T101[]	R ₀ HS	100	±10%, ±20%	8	4.5	70	170	0.796

		Nicolard Sodowan		Self-resonant	DC Resistance	Rated curren	t ※)[mA]	Managemen
Parts number	EHS	Nominal inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)	[Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
CB C2016T1R0M	RoHS	1.0	±20%	100	0.10	1,100	1,100	7.96
CB C2016T1R5M	RoHS	1.5	±20%	80	0.15	1,000	1,000	7.96
CB C2016T2R2M	RoHS	2.2	±20%	70	0.20	750	720	7.96
CB C2016T3R3M	RoHS	3.3	±20%	55	0.27	600	610	7.96
CB C2016T4R7M	RoHS	4.7	±20%	45	0.37	550	530	7.96
CB C2016T6R8M	RoHS	6.8	±20%	38	0.59	450	450	7.96
CB C2016T100[]	RoHS	10	±10%, ±20%	32	0.82	380	350	2.52
CB C2016T150[]	RoHS	15	±10%, ±20%	28	1.2	300	300	2.52
CB C2016T220[]	RoHS	22	±10%, ±20%	16	1.8	250	240	2.52
CB C2016T330[]	RoHS	33	±10%, ±20%	14	2.8	220	220	2.52
CB C2016T470[]	RoHS	47	±10%, ±20%	11	4.3	150	150	2.52
CB C2016T680[]	RoHS	68	±10%, ±20%	10	7.0	130	130	2.52
CB C2016T101[]	RoHS	100	±10%, ±20%	8	8.0	110	110	0.796

^{• ☐} Please specify the Inductance tolerance code (Kor M)

[%]) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20°C) %) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C. (at 20°C)

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2518(1007)type

2518(1007)type		M		Self-resonant	DO Desistence	Rated curren	t ※)[mA]	Managadan
Parts number	EHS	Nominal inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)	DC Resistance [Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
CB 2518T1R0M	RoHS	1.0	±20%	100	0.06	1,200	1,500	7.96
CB 2518T1R5M	RoHS	1.5	±20%	80	0.07	650	1,400	7.96
CB 2518T2R2M	RoHS	2.2	±20%	68	0.09	510	1,300	7.96
CB 2518T3R3M	RoHS	3.3	±20%	54	0.11	440	1,200	7.96
CB 2518T4R7MR	RoHS	4.7	±20%	46	0.10	310	1,200	7.96
CB 2518T4R7M	RoHS	4.7	±20%	46	0.13	340	1,100	7.96
CB 2518T6R8M	RoHS	6.8	±20%	38	0.15	270	930	7.96
CB 2518T100[]	RoHS	10	±10%, ±20%	30	0.25	250	820	2.52
CB 2518T150[]	RoHS	15	±10%, ±20%	23	0.32	180	650	2.52
CB 2518T220[]	RoHS	22	±10%, ±20%	19	0.50	165	580	2.52
CB 2518T330[]	RoHS	33	±10%, ±20%	15	0.70	130	460	2.52
CB 2518T470[]	RoHS	47	±10%, ±20%	12	0.95	110	420	2.52
CB 2518T680[]	R₀HS	68	±10%, ±20%	9.5	1.5	70	310	2.52
CB 2518T101[]	R₀HS	100	±10%, ±20%	9.0	2.1	60	260	0.796
CB 2518T151[]	RoHS	150	±10%, ±20%	7.0	3.2	55	210	0.796
CB 2518T221[]	R₀HS	220	±10%, ±20%	5.5	4.5	50	180	0.796
CB 2518T331[]	R₀HS	330	±10%, ±20%	4.5	7.0	40	140	0.796
CB 2518T471[]	R₀HS	470	±10%, ±20%	3.5	10	35	120	0.796
CB 2518T681[]	R₀HS	680	±10%, ±20%	3.0	17	30	90	0.796
CB 2518T102[]	R₀HS	1000	±10%, ±20%	2.4	24	25	75	0.252

		Manada al fasticata a ca		Self-resonant	DO Decistance	Rated curren	t ※)[mA]	
Parts number	EHS	Nominal inductance [μ H]	Inductance tolerance	frequency [MHz] (min.)	DC Resistance [Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	Measuring frequency[MHz]
CB C2518T1R0M	RoHS	1.0	±20%	100	0.08	1,000	1,200	7.96
CB C2518T1R5M	RoHS	1.5	±20%	80	0.11	950	1,190	7.96
CB C2518T2R2M	RoHS	2.2	±20%	68	0.13	890	1,100	7.96
CB C2518T3R3M	RoHS	3.3	±20%	54	0.16	730	1,020	7.96
CB C2518T4R7M	RoHS	4.7	±20%	41	0.20	680	920	7.96
CB C2518T6R8M	RoHS	6.8	±20%	38	0.30	550	740	7.96
CB C2518T100[]	RoHS	10	±10%, ±20%	30	0.36	480	680	2.52
CB C2518T150[]	RoHS	15	±10%, ±20%	23	0.65	350	500	2.52
CB C2518T220[]	RoHS	22	±10%, ±20%	19	0.77	320	460	2.52
CB C2518T330□	RoHS	33	±10%, ±20%	15	1.5	270	320	2.52
CB C2518T470[]	RoHS	47	±10%, ±20%	12	1.9	240	290	2.52
CB C2518T680[]	RoHS	68	±10%, ±20%	9.5	2.8	200	200	2.52
CB C2518T101[]	RoHS	100	±10%, ±20%	9.0	3.7	160	170	0.796
CB C2518T151[]	RoHS	150	±10%, ±20%	7.0	6.1	140	130	0.796
CB C2518T221[]	RoHS	220	±10%, ±20%	5.5	8.4	115	110	0.796
CB C2518T331[]	RoHS	330	±10%, ±20%	4.5	12.3	100	90	0.796
CB C2518T471[]	RoHS	470	±10%, ±20%	3.5	22	80	70	0.796
CB C2518T681[]	RoHS	680	±10%, ±20%	3.0	28	65	60	0.796

3225(1210)type

3225(1210)type								
		Nominal inductance		Self-resonant	DC Resistance	Rated curren	t ※)[mA]	Measuring frequency[MHz]
Parts number	EHS	[µ H]	Inductance tolerance	frequency [MHz] (min.)	[Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	
CB C3225T1R0MR	RoHS	1.0	±20%	250	0.055	2,000	1,440	0.1
CB C3225T1R5MR	RoHS	1.5	±20%	220	0.060	2,000	1,310	0.1
CB C3225T2R2MR	RoHS	2.2	±20%	190	0.080	2,000	1,130	0.1
CB C3225T3R3MR	RoHS	3.3	±20%	160	0.095	2,000	1,040	0.1
CB C3225T4R7MR	RoHS	4.7	±20%	70	0.100	1,250	1,010	0.1
CB C3225T6R8MR	RoHS	6.8	±20%	50	0.120	950	940	0.1
CB C3225T100[]R	RoHS	10	±10%, ±20%	23	0.133	900	900	0.1
CB C3225T150[]R	RoHS	15	±10%, ±20%	20	0.195	730	850	0.1
CB C3225T220[]R	RoHS	22	±10%, ±20%	17	0.27	620	780	0.1
CB C3225T330∏R	RoHS	33	±10%, ±20%	13	0.41	500	570	0.1
CB C3225T470[R	RoHS	47	±10%, ±20%	10	0.67	390	480	0.1
CB C3225T680[]R	RoHS	68	±10%, ±20%	8.0	1.0	320	410	0.1
CB C3225T101□R	RoHS	100	±10%, ±20%	6.0	1.4	270	340	0.1
CB C3225T221□R	RoHS	220	±10%, ±20%	3.0	2.5	190	190	0.1
CB C3225T821∏R	RoHS	820	±10%, ±20%	1.8	12	110	110	0.1
CB C3225T102□R	RoHS	1000	±10%, ±20%	1.6	13	100	100	0.1

^{• []} Please specify the Inductance tolerance code(Kor M)

[%]) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%.(at 20°C)

[%]) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C.(at 20°C)

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WIRE-WOUND CHIP INDUCTORS (LB SERIES), WIRE-WOUND CHIP POWER INDUCTORS (CB SERIES), WIRE-WOUND CHIP INDUCTORS FOR SIGNAL LINES (LB SERIES M TYPE)

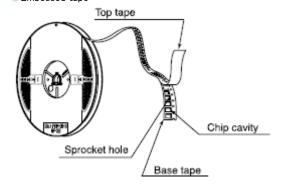
PACKAGING

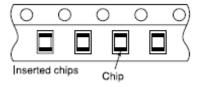
1 Minimum Quantity

Turne	Standard Qu	antity [pcs]
Туре	Paper Tape	Embossed Tape
LB C3225	_	1000
CB C3225		1000
LB 3218	_	2000
LB R2518		
LB C2518		
LB 2518	_	2000
CB 2518		
CB C2518		
LBM2016		
LB C2016		
LB 2016	_	2000
CB 2016		
CB C2016		
LB 2012		
LB C2012		
LB R2012	_	3000
CB 2012		
CB C2012		
CB L2012	4000	_
LB 1608	4000	_
LBMF1608	_	3000
CBMF1608		3000

②Tape material

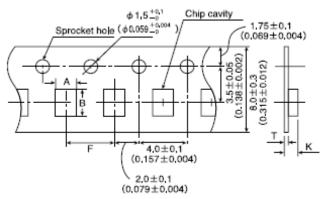
Embossed tape





3Taping Dimensions

- Embossed Tape (0.315 inches wide)
- Card board carrier tape (0.315 inches wide)

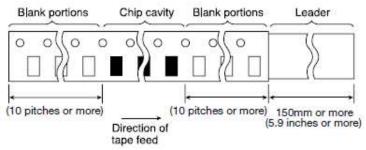


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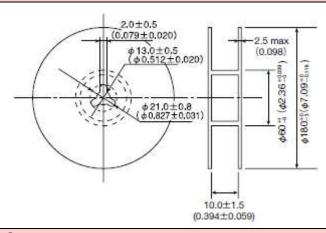
T	Chip	cavity	Insertion pitch	Tape th	ickness
Туре	Α	В	F	Т	K
LBM2016	1.75±0.1 (0.069±0.004)	2.1 ± 0.1 (0.083 \pm 0.004)	4.0±0.1 (0.157±0.004)	0.3±0.05 (0.012±0.002)	1.9max. (0.075max.)
LB C3225 CB C3225	2.8±0.1 (0.110±0.004)	3.5 ± 0.1 (0.138 ± 0.004)	4.0±0.1 (0.157±0.004)	0.3±0.05 (0.012±0.002)	4.0max. (0.157max.)
LB 3218	2.1±0.1 (0.083±0.004)	3.5 ± 0.1 (0.138 ± 0.004)	4.0±0.1 (0.157±0.004)	0.3±0.05 (0.012±0.002)	2.2max. (0.087max.)
LB 2518 CB 2518 LB C2518 CB C2518 LB R2518	2.15±0.1 (0.085±0.004)	2.7±0.1 (0.106±0.004)	4.0±0.1 (0.157±0.004)	0.3±0.05 (0.012±0.002)	2.2max. (0.087max.)
LB 2016 CB 2016 LB C2016 CB C2016	1.75±0.1 (0.069±0.004)	2.1±0.1 (0.083±0.004)	4.0±0.1 (0.157±.004)	0.3±0.05 (0.012±0.002)	1.9max. (0.075max.)
LB 2012 CB 2012 LB C2012 CB C2012 LB R2012	1.45±0.1 (0.057±0.004)	2.25±0.1 (0.089±0.004)	4.0±0.1 (0.157±0.004)	0.25±0.05 (0.010±0.002)	1.45max. (0.057max.)
CB L2012	1.55±0.1 (0.061±0.004)	2.3 ± 0.1 (0.091±0.004)	4.0±0.1 (0.157±0.004)	1.1max. (0.043max.)	1.1max. (0.043max.)
LB 1608	1.0±0.1 (0.039±0.004)	1.8±0.1 (0.071±0.004)	4.0±0.1 (0.157±0.004)	1.1max. (0.043max.)	1.1max. (0.043max.)
LBMF1608 CBMF1608	1.1±0.1 (0.043±0.004)	1.9±0.1 (0.075±0.004)	4.0±0.1 (0.157±0.004)	0.25±0.05 (0.010±0.002)	1.2max. (0.047max.)

Unit:mm(inch)

4 Leader and Blank Portion

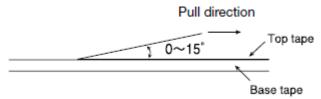


⑤Reel Size



©Top Tape Strength

The top tape requires a peel-off force 0.2 to 0.7N in the direction of the arrow as illustrated below.



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WIRE-WOUND CHIP INDUCTORS (LB SERIES), WIRE-WOUND CHIP POWER INDUCTORS (CB SERIES), WIRE-WOUND CHIP INDUCTORS FOR SIGNAL LINES (LB SERIES M TYPE)

■RELIABILITY DATA

1.Operating temper	ature Range	
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	-40~+105°C (Including self-generated heat)
	LBM Series	
2. Storage Tempera	ture Range (after soldering)	
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	
	LBM Series	
Test Methods and	LB, CB Series:	
Remarks	Please refer the term of "7. storage conditions" in precaution	ns.
3.Rated Current		
	LB, LBC, LBR, LBMF Series	_
Specified Value	CB, CBC, CBL, CBMF Series	Within the specified tolerance
	LBM Series	
4.Inductance		
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	Within the specified tolerance
	LBM Series	1
Test Methods and	LB·LBC·LBR·CB·CBC·CBL·LBMF·CBMF·LBM Series	
Remarks	Measuring equipmet :LCR Mater(HP4285A or its e	equivalent)
5.Q		
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	
	LBM Series	Within the specified tolerance
Test Methods and	LBM Series	
Remarks	Measuring equipment : LCR Mater(HP4285A or its ed	juivalent)
6.DC Resisitance		
	LB, LBC, LBR, LBMF Series	-
Specified Value	CB, CBC, CBL, CBMF Series	Within the specified tolerance
	LBM Series	
Test Methods and Remarks	Measuring equipment : DC Ohmmeter (HIOKI 3227 or its equ	uivalent)
Nomai No		
7.Self-Resonant Fro	edilency	
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	Within the specified tolerance
opecinied value	LBM Series	- Hamil are specified tolerance
Test Methods and Remarks	Measuring equipment : Impedance analyzer (HP4291A or its	equivalent)

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8.Temperature Characteristic LBM2016 Inductance change: Within ±5% LB1608 LB2012 LBR2012 CB2012 Inductance change: Within ± 20% CBL2012 LB2016 CB2016 LB2518 Specified Value LBR2518 CB2518 LBC3225 CBC3225 CBMF1608 Inductance change : Within $\pm 25\%$ LBMF1608 LBC2016 CBC2016 LBC2518 CBC2518 LB3218 LBC2012 CBC2012 Inductance change: Within ±35% Test Methods and Change of maximum inductance deviation in step 1-5 Remarks Temperature (°C) Step LB, CB Series 20 2 **-40** 3 20 (Reference temperature) 4 +85 (Maximum operating temperature) 5 20

9.Rasistance to Fle	xure of Substrate	
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	No damage.
	LBM Series	
Test Methods and Remarks	Warp : 2mm(LB·LBC·LBR·CB·CBC·CBL·LBM·L Test substrate : Board according to JIS C0051 Thickness : 0.8mm(LB·LBMF·CBMF1608) : 1.0mm(Others) Pressing jig 10 20 10 10 10 10 10 10 10 10 10 10 10 10 10	BMF•CBMF Series)

10.Body Strength		
	LB, LBC, LBR, LBMF Series	
Specified Value	CB, CBC, CBL, CBMF Series	No damage.
	LBM Series	
Test Methods and Remarks	LB·LBC·LBR·CB·CBC·CBL·LBM Applied force : 10N Duration : 10sec. LB1608·LBMF1608·CBMF1608 Applied force : 5N Duration : 10sec.	

	LB, LBC, LBR, LBI	MF Series			
Specified Value	CB, CBC, CBL, CE	MF Series	No abnormality.		
	LBM Series				
Test Methods and	LB·LBC·LBR·CB	·CBC·CBL·LBM·LBMF·CBMF	·		
Remarks	Applied force	: 10N to X and Y directions			
	Duration	: 5 sec.			
	Test substrate	: Printed board			
	LB1608 • CBMF160	8-LBMF1608			
	Applied force	: 5N toX and Y directions			
	Dration	: 5 sec.			
	Test substrate	: Printed board			

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12.Resistance to vil	T		
Specified Value	LB, LBC, LBR, LBMF Series	Inductance change: Within±10%	
	CB, CBC, CBL, CBMF Series	No significant abnormality in appearance.	
	LBM Series	Inductance change : Within±5% No significant abnormality in appearance.	
Test Methods and Remarks	LB·LBR·LBC·CB·CBC·CBL·LBM·LBMF·CBMF: According type Directions Freuency range Amplitude Mounting method Recovery LB·LBM·LBMF·CBMF: According to the content of the co		
13.Drop test			
,	LB, LBC, LBR, LBMF Series		
Specified Value	CB, CBC, CBL, CBMF Series		
openica value	LBM Series		
14.Solderability			
14.Golder ability	LB, LBC, LBR, LBMF Series		
Specified Value	CB, CBC, CBL, CBMF Series	At least 90% of surface of terminal electrode is covered by new	
opecifica value	LBM Series	At least 50 % of surface of terminal electrode is covered by new	
Test Methods and Remarks	LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF: Solder temperature : 245±5°C		
	Duration : 5±0.5sec Flux : Methanol solution with 25% of colophony		
15.Resistance to so	oldering		
	LB, LBC, LBR, LBMF Series	Inductance change : Within±10%	
Specified Value	CB, CBC, CBL, CBMF Series	Inductance change : Within ± 10%	
	LBM Series	Inductance change : Within±5%	
Test Methods and Remarks	LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF: 3 times of reflow oven at 230°C MIN for 40sec. with peak temperature at 260 °C for 5sec.		
16.Resisitance to se	olvent		
	LB, LBC, LBR, LBMF Series		
Specified Value	CB, CBC, CBL, CBMF Series	No significant abnormality in appearance	
	LBM Series		
Test Methods and Remarks	Solvent temperature : Room temperature Type of solvent : Isopropyl alcohol Cleaning conditions : 90s. Immersion and cleaning.		
17.Thermal shock			
Specified Value	LB, LBC, LBR, LBMF Series		
	CB, CBC, CBL, CBMF Series	Inductance change: Within±10%	
	LBM Series	No significant abnormality in appearance.	
Test Methods and	LB·LBC·LBR·CB·CBC·CBL·LBM·LBMF·CBMF: -40~+85°C, maintain times 30min.,100 cycle Recovery : At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs		

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10 Dama bast life to	-t			
18.Damp heat life to				
	LB, LBC, LBR, LBMF Series	Inductance change : Within±10%		
Specified Value	CB, CBC, CBL, CBMF Series	No significant abnormality in appearance.		
	LBM Series			
Test Methods and Remarks	Temperature : 60±2°C Humidity : 90∼95%RF			
Remarks	Duration : 1000 hrs			
	Recovery : At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.			
19.Loading under da	mp heat life test			
	LB, LBC, LBR, LBMF Series	Inductance change : Within±10%		
	CB, CBC, CBL, CBMF Series	No significant abnormality in appearance.		
Specified Value	LBM Series			
Test Methods and	Temperature : 60±2°C			
Remarks	Humidity : 90∼95%RF Duration : 1000 hrs			
	Applied current : Rated curre			
		f recovery under the standard condition after the test, followed by the measurement within 48 hrs.		
20.High temperature	life test			
	LB, LBC, LBR, LBMF Series	Inductance change : Within±10%		
Specified Value	CB, CBC, CBL, CBMF Series	No significant abnormality in appearance.		
	LBM Series			
Test Methods and	Temperature : 85±2°C			
Remarks	Duration : 1000 hrs Recovery : At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs.			
	Actority . Actority	Trecovery under the standard condition after the test, followed by the measurement within 40 ms.		
21.Loading at high t	emperature life test			
	•	Inductance change : Within±10%		
	LB, LBC, LBR, LBMF Series	(LBC3225 Series : Within±20%)		
Specified Value		No significant abnormality in appearance.		
	CB, CBC, CBL, CBMF Series			
	LBM Series			
Test Methods and	Temperature : 85±2°C			
Remarks	Duration : 1000 hrs Applied current : Rated current			
	Recovery : At least 2 hrs of recovery under the standard condition after the test, followed by the measurement within 48 hrs			
22.Low temperature	life test			
	LB, LBC, LBR, LBMF Series	W:11 1400/		
Specified Value	CB, CBC, CBL, CBMF Series	Inductance change : Within±10% No significant abnormality in appearance.		
	LBM Series	to digrimodite abriormatty in appearance.		
Test Methods and	Temperature : −40±2°C			
Remarks	Duration : 1000 hrs			
	Recovery : At least 2 hr	f recovery under the standard condition after the test, followed by the measurement within 48 hrs.		
23.Standard condition	ND			
23.Standard condition	LB, LBC, LBR, LBMF Series	Standard test conditions		
	CB, CBC, CBL, CBMF Series	Unless specified, Ambient temperature is 20±15°C and the Relative		
	OD, ODO, ODE, ODIVIE SETIES	humidity is 65±20%. If there is any doubt about the test results, further		
Specified Value		measurement shall be had within the following limits:		
	LBM Series	Ambient Temperature: 20±2°C Relative humidity: 65±5%		
		Inductance value is based on our standard measurement systems.		

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WIRE-WOUND CHIP INDUCTORS (LB SERIES), WIRE-WOUND CHIP POWER INDUCTORS (CB SERIES), WIRE-WOUND CHIP INDUCTORS FOR SIGNAL LINES (LB SERIES M TYPE)

PRECAUTIONS

1. Circuit Design

Precautions

◆Operating environment

1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

2. PCB Design

Precautions

◆Land pattern design

1. Please contact any of our offices for a land pattern, and refer to a recommended land pattern of a right figure or specifications.

Technical considerations

[Recommended Land Patterns]

Surface Mounting

PRECAUTIONS

- Mounting and soldering conditions should be checked beforehand.
- · Applicable soldering process to those products is reflow soldering only.

3. Considerations for automatic placement

Precautions

Adjustment of mounting machine

- 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards.
- 2. Mounting and soldering conditions should be checked beforehand.

Technical considerations

1. When installing products, care should be taken not to apply distortion stress as it may deform the products.

4. Soldering

◆Reflow soldering(LB and CB Types)

Precautions

1. For reflow soldering with either leaded or lead-free solder, the profile specified in "point for controlling" is recommended.

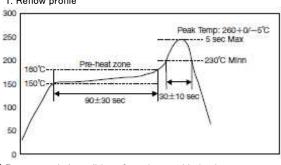
◆Recommended conditions for using a soldering iron

1. Put the soldering iron on the land-pattern. Soldering iron's temperature - Below 350°C Duration-3 seconds or less. The soldering iron should not come in contact with inductor directly.

◆Reflow soldering(LB and CB Types)

1. Reflow profile

Technical considerations



- ◆Recommended conditions for using a soldering iron
 - 1. Components can be damaged by excessive heat where soldering conditions exceed the specified range

5. Cleaning

Precautions

◆Cleaning conditions

Washing by supersonic waves shall be avoided.

Technical considerations

◆Cleaning conditions

If washed by supersonic waves, the products might be broken.

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6. Handling		
Precautions	 ◆Handling 1. Keep the inductors away from all magnets and magnetic objects. ◆Breakaway PC boards (splitting along perforations) 1. When splitting the PC board after mounting inductors, care should be taken not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆Mechanical considerations 1. Please do not give the inductors any excessive mechanical shocks. 	
Technical considerations	 ◆Handling 1. There is a case that a characteristic varies with magnetic influence. ◆Breakaway PC boards(splitting along perforations) 1. Planning pattern configurations and the position of products should be carefully performed to minimize stress. ◆Mechanical considerations 1. There is a case to be damaged by a mechanical shock. 	

Precautions	 ◆Storage 1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. • Recommended conditions Ambient temperature:0~40°C / Humidity:Below 70% RH The ambient temperature must be kept below 30°C even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, LB type: Should be used within 6 months from the time of delivery.
Technical considerations	◆Storage 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.