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## Octal bus switch with quad output enables

Rev. 02 - 15 September 2005
Product data sheet

## 1. General description

The CBT3244A provides eight bits of high-speed TTL-compatible bus switching in a standard '244 device pinout. The low ON-state resistance of the switch allows connections to be made with minimal propagation delay.

The CBT3244A device is organized as two 4-bit low-impedance switches with separate output-enable ( $\overline{\mathrm{OE}})$ inputs. When $\overline{\mathrm{OE}}$ is LOW, the switch is on and data can flow from port A to port B, or vice versa. When ОE is HIGH, the switch is open and high-impedance state exists between the two ports.

The CBT3244A is characterized for operation from $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$.

## 2. Features

- Standard '244-type pinout
- $5 \Omega$ switch connection between two ports
- TTL compatible control input levels
- Package options include:
- plastic small outline (SO20)
- shrink small outline (SSOP20)
- shrink small outline, QSOP (SSOP20)
- thin shrink small outline (TSSOP20)
- depopulated heatsink very thin quad flat package, no leads (DHVQFN20)

■ Latch-up protection exceeds 500 mA per JESD78
■ ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115 and 1000 V CDM per JESD22-C101

## 3. Ordering information

Table 1: Ordering information
$T_{\text {amb }}=-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$

| Type number | Topside mark | Package |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | Name | Description | Version |
| CBT3244ABQ | CT3244A | DHVQFN20 | plastic dual in-line compatible thermal enhanced very thin quad flat package; no leads; 20 terminals; body $2.5 \times 4.5 \times 0.85 \mathrm{~mm}$ | SOT764-1 |
| CBT3244APW | CT3244A | TSSOP20 | plastic thin shrink small outline package; 20 leads; body width 4.4 mm | SOT360-1 |
| CBT3244ADS | CT3244ADS | SSOP20[1] | plastic shrink small outline package; 20 leads; body width 3.9 mm ; lead pitch 0.635 mm | SOT724-1 |
| CBT3244ADB | CT3244A | SSOP20 | plastic shrink small outline package; 20 leads; body width 5.3 mm | SOT339-1 |
| CBT3244AD | CBT3244AD | SO20 | plastic small outline package; 20 leads; body width 7.5 mm | SOT163-1 |

[1] Also known as QSOP20.
Standard packing quantities and other packaging data are available at www.standardics.philips.com/packaging.

## 4. Functional diagram



Fig 1. Logic diagram of CBT3244A

## 5. Pinning information

### 5.1 Pinning



Fig 2. Pin configuration for TSSOP20


Fig 4. Pin configuration for SSOP20 (QSOP)


Fig 3. Pin configuration for SO20


Fig 5. Pin configuration for SSOP20

| CBT3244ABQ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| terminal 1 <br> index area |  | - |  |  |
|  | $\checkmark$ | $\square$ |  |  |
| 1A1 | $2)$ |  | 19 | $2 \overline{O E}$ |
| 2B4 | 3 |  | 18 | 1B1 |
| 1A2 | 4 |  | 17 | 2A4 |
| 2 B 3 | 5 |  | 16 | 1B2 |
| 1A3 | 6 |  | 15 | 2A3 |
| 2 B 2 | 7 |  | 14 | 1B3 |
| 1A4 | 8 | GND ${ }^{(1)}$ | 13 | 2A2 |
| 2B1 | 9 9) |  | 12 | 1B4 |
|  |  | 우) |  |  |
|  |  |  |  | 002aab650 |

(1) The die substrate is attached to this pad using conductive die attach material. It cannot be used as a supply pin or input.
Fig 6. Pin configuration for DHVQFN20

### 5.2 Pin description

Table 2: Pin description

| Symbol | Pin | Description |
| :--- | :--- | :--- |
| $\overline{\mathrm{OE}}$ | 1 | output enable (active LOW) |
| 1A1, 1A2, 1A3, 1A4 | $2,4,6,8$ | inputs |
| 2A1, 2A2, 2A3, 2A4 | $11,13,15,17$ | inputs |
| 1B1, 1B2, 1B3, 1B4 | $18,16,14,12$ | outputs |
| $2 B 1,2 B 2,2 B 3,2 B 4$ | $9,7,5,3$ | outputs |
| GND | 10 | ground (0 V) |
| $2 \overline{O E}$ | 19 | output enable (active LOW) |
| V $_{C C}$ | 20 | positive supply voltage |

## 6. Functional description

Refer to Figure 1 "Logic diagram of CBT3244A".

### 6.1 Function table

Table 3: Function selection $H=H I G H$ voltage level; $L=$ LOW voltage level; $Z=$ high-impedance OFF state

| Inputs |  | Outputs |  |
| :--- | :--- | :--- | :--- |
| $\mathbf{1 0 E}$ | $\mathbf{2 \overline { O E }}$ | $\mathbf{1 A n}, \mathbf{1 B n}$ | $\mathbf{2 A n}, \mathbf{2 B n}$ |
| L | L | $1 \mathrm{An}=1 \mathrm{Bn}$ | $2 \mathrm{An}=2 \mathrm{Bn}$ |
| L | H | $1 \mathrm{An}=1 \mathrm{Bn}$ | Z |
| H | L | Z | $2 \mathrm{An}=2 \mathrm{Bn}$ |
| H | H | Z | Z |

## 7. Limiting values

Table 4: Limiting values
In accordance with the Absolute Maximum Rating System (IEC 60134).[1]

| Symbol | Parameter | Conditions | Min | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{CC}}$ | supply voltage |  | -0.5 | +7.0 | V |
| $\mathrm{I}_{\mathrm{IK}}$ | input clamping current | $\mathrm{V}_{\mathrm{I}}<0 \mathrm{~V}$ | - | -18 | mA |
| $\mathrm{~V}_{\mathrm{I}}$ | input voltage |  | $\underline{[2]}$ | -1.2 | +7.0 |
| $\mathrm{I}_{\mathrm{OK}}$ | output clamping current | $\mathrm{V}_{\mathrm{O}}<0 \mathrm{~V}$ | - | -50 | mA |
| $\mathrm{~V}_{\mathrm{O}}$ | output voltage | output in OFF or HIGH state | $\underline{[2]}$ | -0.5 | +7.0 |
| $\mathrm{I}_{\mathrm{O}}$ | output current | output in LOW state | - | V |  |
| $\mathrm{T}_{\text {stg }}$ | storage temperature |  | -65 | +128 | mA |

[1] The performance capability of a high-performance integrated circuit in conjunction with its thermal environment can create junction temperatures which are detrimental to reliability. The maximum junction temperature of this integrated circuit should not exceed $150^{\circ} \mathrm{C}$.
[2] The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

## 8. Recommended operating conditions

Table 5: Operating conditions

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{V}_{\mathrm{CC}}$ | supply voltage |  | 4.5 | - | 5.5 | V |
| $\mathrm{~V}_{\mathrm{IH}}$ | HIGH-state input voltage |  | 2.0 | - | - | V |
| $\mathrm{V}_{\mathrm{IL}}$ | LOW-state input voltage |  | - | - | 0.8 | V |
| $\mathrm{~T}_{\mathrm{amb}}$ | ambient temperature | operating in free-air | -40 | - | +85 | ${ }^{\circ} \mathrm{C}$ |

## 9. Static characteristics

Table 6: Static characteristics
$T_{\text {amb }}=-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$

| Symbol | Parameter | Conditions | Min | Typ [1] | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\mathrm{IK}}$ | input clamping voltage | $\mathrm{V}_{\mathrm{CC}}=4.5 \mathrm{~V} ; \mathrm{I}_{\mathrm{I}}=-18 \mathrm{~mA}$ | - | - | -1.2 | V |
| l LI | input leakage current | $\mathrm{V}_{\mathrm{CC}}=5.5 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ or 5.5 V | - | - | $\pm 1$ | $\mu \mathrm{A}$ |
| ICC | quiescent supply current | $\begin{aligned} & \mathrm{V}_{\mathrm{CC}}=5.5 \mathrm{~V} ; \mathrm{I}_{\mathrm{O}}=0 \mathrm{~mA} ; \\ & \mathrm{V}_{\mathrm{I}}=\mathrm{V}_{\mathrm{CC}} \text { or } \mathrm{GND} \end{aligned}$ | - | 1 | 3 | $\mu \mathrm{A}$ |
| $\Delta \mathrm{lCC}^{[\underline{[2]}}$ | additional quiescent supply current (per input) | $\mathrm{V}_{\mathrm{CC}}=5.5 \mathrm{~V}$; one input at 3.4 V , other inputs at $\mathrm{V}_{\mathrm{CC}}$ or GND | - | - | 2.5 | mA |
| $\mathrm{Ci}_{i}$ | input capacitance (control pins) | $\mathrm{V}_{\mathrm{I}}=3 \mathrm{~V}$ or 0 V ; $\mathrm{nOE}=\mathrm{V}_{\text {cc }}$ | - | 3 | - | pF |
| $\mathrm{C}_{\text {io }}$ | input/output capacitance | $\mathrm{n} \overline{\mathrm{OE}}=\mathrm{V}_{\mathrm{CC}}=5.0 \mathrm{~V}$ | - | 3 | - | pF |
| $\mathrm{R}_{\text {on }}$ [3] | ON-state resistance | $\mathrm{V}_{\mathrm{CC}}=4.5 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=0 \mathrm{~V} ; \mathrm{I}_{\mathrm{I}}=64 \mathrm{~mA}$ | - | 4 | 7 | $\Omega$ |
|  |  | $\mathrm{V}_{\mathrm{CC}}=4.5 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=0 \mathrm{~V} ; \mathrm{I}_{1}=30 \mathrm{~mA}$ | - | 4 | 7 | $\Omega$ |
|  |  | $\mathrm{V}_{\mathrm{CC}}=4.5 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=2.4 \mathrm{~V} ; \mathrm{I}_{1}=15 \mathrm{~mA}$ | - | 8 | 15 | $\Omega$ |

[1] All typical values are at $\mathrm{V}_{\mathrm{CC}}=5 \mathrm{~V} ; \mathrm{T}_{\text {amb }}=25^{\circ} \mathrm{C}$.
[2] This is the increase in supply current for each input that is at the specified TTL voltage level rather than $\mathrm{V}_{C C}$ or GND.
[3] Measured by the voltage drop between the A and the B terminals at the indicated current through the switch. ON-state resistance is determined by the lowest voltage of the two ( $A$ or $B$ ) terminals.

## 10. Dynamic characteristics

Table 7: Dynamic characteristics
$T_{\text {amb }}=-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C} ; V_{C C}=5.0 \mathrm{~V} \pm 0.5 \mathrm{~V} ; \mathrm{GND}=0 \mathrm{~V} ; C_{L}=50 \mathrm{pF}$; unless otherwise specified.

| Symbol | Parameter | Conditions | Min | Typ | Max | Unit |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{t}_{\text {PD }}$ | propagation delay $\underline{[1]}$ | from $n A n$ input to $n B n$ output, or <br> from $n B n$ input to $n A n$ output | - | - | 0.25 | ns |
| $\mathrm{t}_{\text {en }}$ | enable time $\underline{[2]}$ | from $n \overline{O E}$ input to $n A n$ or nBn output | 1.0 | - | 5.6 | ns |
| $\mathrm{t}_{\text {dis }}$ | disable time $[3]$ | from $n \overline{\mathrm{OE}}$ input to $n A n$ or nBn output | 1.0 | - | 6.0 | ns |

[1] This parameter is warranted but not production tested. The propagation delay is based on the RC time constant of the typical ON-state resistance of the switch and a load capacitance of 50 pF , when driven by an ideal voltage source (zero output impedance).
[2] Output enable time to HIGH and LOW level.
[3] Output disable time from HIGH and LOW level.

### 10.1 AC waveforms

$\mathrm{V}_{\mathrm{M}}=1.5 \mathrm{~V} ; \mathrm{V}_{\mathrm{I}}=\mathrm{GND}$ to 3.0 V
$t_{P L Z}$ and $t_{P H Z}$ are the same as $t_{\text {dis }}$.
$t_{\text {PZL }}$ and $t_{\text {PZH }}$ are the same as $t_{\text {en }}$.
$t_{\text {PLH }}$ and $t_{\text {PHL }}$ are the same as $t_{\text {PD }}$.


Fig 7. Input to output propagation delays

(1) Waveform 1 is for an output with internal conditions such that the output is LOW except when disabled by the output control.
(2) Waveform 2 is for an output with internal conditions such that the output is HIGH except when disabled by the output control.

Fig 8. 3-state output enable and disable times

## 11. Test information



Test data are given inTable 8.
All input pulses are supplied by generators having the following characteristics: $P R R \leq 10 \mathrm{MHz} ; \mathrm{Z}_{\mathrm{o}}=50 \Omega ; \mathrm{t}_{\mathrm{r}} \leq 2.5 \mathrm{~ns} ; \mathrm{t}_{\mathrm{f}} \leq 2.5 \mathrm{~ns}$.

The outputs are measured one at a time with one transition per measurement. $C_{L}=$ load capacitance includes jig and probe capacitance.
$R_{L}=$ load resistance.
Fig 9. Test circuit

Table 8: Test data

| Test | Load | Switch |  |
| :--- | :--- | :--- | :--- |
|  | $\mathbf{C}_{\mathbf{L}}$ | $\mathbf{R}_{\mathbf{L}}$ |  |
| $\mathrm{t}_{\text {PD }}$ | 50 pF | $500 \Omega$ | open |
| $\mathrm{t}_{\text {PLZ }} / \mathrm{t}_{\text {PZL }}$ | 50 pF | $500 \Omega$ | 7 V |
| $\mathrm{t}_{\text {PHZ }} / \mathrm{t}_{\text {PZH }}$ | 50 pF | $500 \Omega$ | open |

## 12. Package outline

DHVQFN20: plastic dual in-line compatible thermal enhanced very thin quad flat package; no leads; 20 terminals; body $2.5 \times 4.5 \times 0.85 \mathrm{~mm}$

DIMENSIONS (mm are the original dimensions)

| UNIT | $\mathbf{A}^{(\mathbf{1})}$ <br> $\mathbf{m a x}$. | $\mathbf{A}_{\mathbf{1}}$ | $\mathbf{b}$ | $\mathbf{c}$ | $\mathbf{D}^{(\mathbf{1})}$ | $\mathbf{D}_{\mathbf{h}}$ | $\mathbf{E}^{(\mathbf{1})}$ | $\mathbf{E}_{\mathbf{h}}$ | $\mathbf{e}$ | $\mathbf{e}_{\mathbf{1}}$ | $\mathbf{L}$ | $\mathbf{v}$ | $\mathbf{w}$ | $\mathbf{y}$ | $\mathbf{y}_{\mathbf{1}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1 | 0.05 | 0.30 | 0.2 | 4.6 | 3.15 | 2.6 | 1.15 | 0.5 | 3.5 | 0.5 | 0.1 |  |  |  |
|  |  | 0.00 | 0.18 | 0.4 | 0.05 | 0.05 | 0.1 |  |  |  |  |  |  |  |  |

Note

1. Plastic or metal protrusions of 0.075 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  |
| SOT764-1 | --- | MO-241 | --- | $\square$ (+) | $\begin{aligned} & 02-10-17 \\ & 03-01-27 \end{aligned}$ |

Fig 10. Package outline SOT764-1 (DHVQFN20)

DIMENSIONS (mm are the original dimensions)

| UNIT | $\mathbf{A}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{m a x}$. |  | $\mathbf{A}_{\mathbf{1}} \quad \mathbf{A}_{\mathbf{2}} \quad \mathbf{A}_{\mathbf{3}} \quad \mathbf{b}_{\mathbf{p}} \quad \mathbf{c}$

Notes

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  | $-99-12-27$ <br> $03-02-19$ |

Fig 11. Package outline SOT360-1 (TSSOP20)
939775013362

| UNIT | $\mathbf{A}$ <br> max. | $\mathbf{A}_{\mathbf{1}}$ | $\mathbf{A}_{\mathbf{2}}$ | $\mathbf{A}_{\mathbf{3}}$ | $\mathbf{b}_{\mathbf{p}}$ | $\mathbf{c}$ | $\mathbf{D}^{(\mathbf{1})}$ | $\mathbf{E}^{(\mathbf{1})}$ | $\mathbf{e}$ | $\mathbf{H}_{\mathbf{E}}$ | $\mathbf{L}$ | $\mathbf{L}_{\mathbf{p}}$ | $\mathbf{v}$ | $\mathbf{w}$ | $\mathbf{y}$ | $\mathbf{Z}^{(\mathbf{1})}$ | $\boldsymbol{\theta}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1.73 | 0.25 | 1.55 | 0.25 | 0.31 | 0.25 | 8.8 | 4.0 | 0.635 | 6.2 | 1 | 0.89 | 0.25 | 0.18 | 0.1 | 1.67 | $8^{0}$ |
|  | 0.10 | 1.40 | 0.2 | 0.20 | 0.18 | 8.6 | 3.8 | 0.63 | 5.8 | 1 | 0.41 |  |  |  |  |  |  |

Note

1. Plastic or metal protrusions of 0.2 mm maximum per side are not included.

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| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  |
| SOT724-1 |  | MO-137 |  | $\square$ | $\begin{aligned} & \hline 01-07-04 \\ & 03-02-18 \end{aligned}$ |

Fig 12. Package outline SOT724-1 (SSOP20) (QSOP20)


DIMENSIONS (mm are the original dimensions)

| UNIT | $\mathbf{A}$ <br> $\mathbf{m a x}$. | $\mathbf{A}_{\mathbf{1}}$ | $\mathbf{A}_{\mathbf{2}}$ | $\mathbf{A}_{\mathbf{3}}$ | $\mathbf{b}_{\mathbf{p}}$ | $\mathbf{c}$ | $\mathbf{D}^{(\mathbf{1})}$ | $\mathbf{E}^{(\mathbf{1})}$ | $\mathbf{e}$ | $\mathbf{H}_{\mathbf{E}}$ | $\mathbf{L}$ | $\mathbf{L}_{\mathbf{p}}$ | $\mathbf{Q}$ | $\mathbf{v}$ | $\mathbf{w}$ | $\mathbf{y}$ | $\mathbf{Z}^{(\mathbf{1})}$ | $\boldsymbol{\theta}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 2 | 0.21 | 1.80 | 0.25 | 0.38 | 0.20 | 7.4 | 5.4 | 0.65 | 7.9 | 1.25 | 1.03 | 0.9 | 0.2 | 0.13 | 0.1 | 0.9 | $8^{0}$ |
|  | 0.05 | 1.65 |  | 0.25 | 0.09 | 7.0 | 5.2 | 0.6 | 7.6 |  | 0.63 | 0.7 | 0.2 |  | 0.13 | $0^{\circ}$ |  |  |

Note

1. Plastic or metal protrusions of 0.2 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  |
| SOT339-1 |  | MO-150 |  | - (¢) | $\begin{aligned} & 99-12-27 \\ & 03-02-19 \end{aligned}$ |

Fig 13. Package outline SOT339-1 (SSOP20)


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | A max. | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $L_{p}$ | Q | v | w | y | $\mathrm{Z}^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 2.65 | $\begin{aligned} & 0.3 \\ & 0.1 \end{aligned}$ | $\begin{aligned} & 2.45 \\ & 2.25 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.49 \\ & 0.36 \end{aligned}$ | $\begin{aligned} & 0.32 \\ & 0.23 \end{aligned}$ | $\begin{aligned} & 13.0 \\ & 12.6 \end{aligned}$ | $\begin{aligned} & 7.6 \\ & 7.4 \end{aligned}$ | 1.27 | $\begin{aligned} & \hline 10.65 \\ & 10.00 \end{aligned}$ | 1.4 | $\begin{aligned} & 1.1 \\ & 0.4 \end{aligned}$ | $\begin{aligned} & 1.1 \\ & 1.0 \end{aligned}$ | 0.25 | 0.25 | 0.1 | $\begin{aligned} & 0.9 \\ & 0.4 \end{aligned}$ | $8^{\circ}$ |
| inches | 0.1 | $\begin{array}{\|l} 0.012 \\ 0.004 \end{array}$ | $\begin{aligned} & 0.096 \\ & 0.089 \end{aligned}$ | 0.01 | $\begin{aligned} & 0.019 \\ & 0.014 \end{aligned}$ | $\begin{array}{\|l} 0.013 \\ 0.009 \end{array}$ | $\begin{aligned} & 0.51 \\ & 0.49 \end{aligned}$ | $\begin{aligned} & 0.30 \\ & 0.29 \end{aligned}$ | 0.05 | $\begin{aligned} & 0.419 \\ & 0.394 \end{aligned}$ | 0.055 | $\begin{aligned} & 0.043 \\ & 0.016 \end{aligned}$ | $\begin{aligned} & 0.043 \\ & 0.039 \end{aligned}$ | 0.01 | 0.01 | 0.004 | $\begin{aligned} & 0.035 \\ & 0.016 \end{aligned}$ | $0^{\circ}$ |

Note

1. Plastic or metal protrusions of 0.15 mm ( 0.006 inch ) maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | JEITA |  |  |
| SOT163-1 | 075E04 | MS-013 |  | $\square$ (+) | $\begin{aligned} & -99-12-27 \\ & 03-02-19 \end{aligned}$ |

Fig 14. Package outline SOT163-1 (SO20)
939775013362

## 13. Soldering

### 13.1 Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our Data Handbook IC26; Integrated Circuit Packages (document order number 9398652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

### 13.2 Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement. Driven by legislation and environmental forces the worldwide use of lead-free solder pastes is increasing.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 seconds and 200 seconds depending on heating method.

Typical reflow peak temperatures range from $215^{\circ} \mathrm{C}$ to $270^{\circ} \mathrm{C}$ depending on solder paste material. The top-surface temperature of the packages should preferably be kept:

- below $225{ }^{\circ} \mathrm{C}$ (SnPb process) or below $245{ }^{\circ} \mathrm{C}$ (Pb-free process)
- for all BGA, HTSSON..T and SSOP..T packages
- for packages with a thickness $\geq 2.5 \mathrm{~mm}$
- for packages with a thickness $<2.5 \mathrm{~mm}$ and a volume $\geq 350 \mathrm{~mm}^{3}$ so called thick/large packages.
- below $240{ }^{\circ} \mathrm{C}$ (SnPb process) or below $260^{\circ} \mathrm{C}$ (Pb-free process) for packages with a thickness < 2.5 mm and a volume $<350 \mathrm{~mm}^{3}$ so called small/thin packages.

Moisture sensitivity precautions, as indicated on packing, must be respected at all times.

### 13.3 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
- larger than or equal to 1.27 mm , the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
- smaller than 1.27 mm , the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.
The footprint must incorporate solder thieves at the downstream end.
- For packages with leads on four sides, the footprint must be placed at a $45^{\circ}$ angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at $250^{\circ} \mathrm{C}$ or $265^{\circ} \mathrm{C}$, depending on solder material applied, SnPb or Pb -free respectively.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

### 13.4 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage ( 24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$.

When using a dedicated tool, all other leads can be soldered in one operation within 2 seconds to 5 seconds between $270^{\circ} \mathrm{C}$ and $320^{\circ} \mathrm{C}$.

### 13.5 Package related soldering information

Table 9: Suitability of surface mount IC packages for wave and reflow soldering methods

| Package [1] | Soldering method |  |
| :---: | :---: | :---: |
|  | Wave | Reflow [2] |
| BGA, HTSSON..T [3], LBGA, LFBGA, SQFP, SSOP..T [3], TFBGA, VFBGA, XSON | not suitable | suitable |
| DHVQFN, HBCC, HBGA, HLQFP, HSO, HSOP, HSQFP, HSSON, HTQFP, HTSSOP, HVQFN, HVSON, SMS | not suitable [4] | suitable |
| PLCC [5], SO, SOJ | suitable | suitable |
| LQFP, QFP, TQFP | not recommended [5] [6] | suitable |
| SSOP, TSSOP, VSO, VSSOP | not recommended [ $\underline{\underline{7}]}$ | suitable |
| CWQCCN..L ${ }^{[8]}$, PMFP [9], WQCCN..L ${ }^{[8]}$ | not suitable | not suitable |

[1] For more detailed information on the BGA packages refer to the (LF)BGA Application Note (AN01026); order a copy from your Philips Semiconductors sales office.
[2] All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods.
[3] These transparent plastic packages are extremely sensitive to reflow soldering conditions and must on no account be processed through more than one soldering cycle or subjected to infrared reflow soldering with peak temperature exceeding $217{ }^{\circ} \mathrm{C} \pm 10^{\circ} \mathrm{C}$ measured in the atmosphere of the reflow oven. The package body peak temperature must be kept as low as possible.
[4] These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
[5] If wave soldering is considered, then the package must be placed at a $45^{\circ}$ angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
[6] Wave soldering is suitable for LQFP, QFP and TQFP packages with a pitch (e) larger than 0.8 mm ; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm .
[7] Wave soldering is suitable for SSOP, TSSOP, VSO and VSSOP packages with a pitch (e) equal to or larger than 0.65 mm ; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm .
[8] Image sensor packages in principle should not be soldered. They are mounted in sockets or delivered pre-mounted on flex foil. However, the image sensor package can be mounted by the client on a flex foil by using a hot bar soldering process. The appropriate soldering profile can be provided on request.
[9] Hot bar soldering or manual soldering is suitable for PMFP packages.

## 14. Abbreviations

Table 10: Abbreviations

| Acronym | Description |
| :--- | :--- |
| CDM | Charged Device Model |
| ESD | ElectroStatic Discharge |
| HBM | Human Body Model |
| MM | Machine Model |
| PRR | Pulse Rate Repetition |
| TTL | Transistor-Transistor Logic |

## 15. Revision history

Table 11: Revision history

| Document ID | Release date | Data sheet status | Change notice | Doc. number | Supersedes |
| :---: | :---: | :---: | :---: | :---: | :---: |
| CBT3244_2 | 20050915 | Product data sheet |  | 939775013362 | CBT3244A_1 |
| Modifications: | - The format of this data sheet has been redesigned to comply with the new presentation and information standard of Philips Semiconductors. <br> - added DHVQFN20 package option (affects Section 2 "Features", Section 3 "Ordering information", Section 5 "Pinning information", and Section 12 "Package outline" <br> - Section 2 "Features" on page 1, 6th bullet: changed from 'exceeds 1000 V HBM ...' to 'exceeds 2000 V HBM ...' <br> - added Section 14 "Abbreviations" on page 16 |  |  |  |  |
| CBT3244A_1 | 20040526 | Product data sheet |  | 939775013281 |  |

## 16. Data sheet status

| Level | Data sheet status [1] | Product status [2] [3] | Definition |
| :--- | :--- | :--- | :--- |
| I | Objective data | Development | This data sheet contains data from the objective specification for product development. Philips <br> Semiconductors reserves the right to change the specification in any manner without notice. |
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