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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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## **SPECIFICATION**

• Supplier : Samsung electro-mechanics • Samsung P/N : CL31C680KBCNBND

• Product : Multi-layer Ceramic Capacitor • Description : CAP, 68pF, 50V, ±10%, C0G, 1206

#### A. Samsung Part Number

<u>CL</u> <u>31</u> <u>C</u> <u>680</u> <u>K</u> <u>B</u> <u>C</u> <u>N</u> <u>B</u> <u>N</u> <u>D</u> ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪

① Series	Samsung Multi-layer Ceramic Capacitor		
② Size	1206 (inch code)	L: 3.2 ± 0.15 mm	W: 1.6 ± 0.15 mm
3 Dielectric	C0G	8 Inner electrode	Ni
Capacitance	<b>68</b> pF	Termination	Cu
⑤ Capacitance	±10 %	Plating	Sn 100% (Pb Free)
tolerance		9 Product	Array(4-element)
6 Rated Voltage	50 V	Special	Reserved for future use
7 Thickness	0.85 ± 0.15 mm	① Packaging	Cardboard Type,13"reel(10,000ea)

#### **B. Samsung Reliability Test and Judgement condition**

	Performance	Test condition	
Capacitance	Within specified tolerance	1Mb±10% 0.5~5Vrms	
Q	1000 min		
Insulation	More than 500Mohm⋅μF	Rated Voltage 60~120 sec.	
Resistance			
Appearance	No abnormal exterior appearance	Visual inspection	
Withstanding	No dielectric breakdown or	300% of the rated voltage	
Voltage	mechanical breakdown		
Temperature	COG		
Characteristics	(From -55℃ to 125℃, Capacitance change should be within ±30PPM/℃)		
Adhesive Strength	No peeling shall be occur on the	500g·F, for 10±1 sec.	
of Termination	terminal electrode		
Bending Strength	Capacitance change: within ±5%	Bending to the limit (1mm)	
		with 1.0mm/sec.	
Solderability	More than 75% of terminal surface	SnAg3.0Cu0.5 solder	
	is to be soldered newly	245±5℃, 3±0.3sec.	
		(preheating : 80~120 ℃ for 10~30sec.)	
Resistance to	Capacitance change: within ±2.5%	Solder pot : 270±5℃, 10±1sec.	
Soldering heat	Tan δ, IR : initial spec.		

	Performance	Test condition
Vibration Test	Capacitance change: within ±2.5%	Amplitude : 1.5mm
	Tan δ, IR : initial spec.	From 10Hz to 55Hz (return : 1min.)
		2hours $\times$ 3 direction (x, y, z)
Moisture	Capacitance change: within ±7.5%	With rated voltage
Resistance	Q: 200 min	40±2℃, 90~95%RH, 500 +12/-0 hour
	IR : More than 25MΩ·μF	
High Temperature	Capacitance change: within ±3%	With 200% of the rated voltage
Resistance	Q: 350 min	Max. operating temperature
	IR : More than 50MΩ· <i>μ</i> F	1000+48/-0 hour
Temperature	Capacitance change: within ±2.5%	1 cycle condition
Cycling	Tan δ, IR : initial spec.	Min. operating temperature $\rightarrow$ 25 $^{\circ}$ C
		→ Max. operating temperature → 25°C
		5 cycles test

### C. Recommended Soldering method :

Reflow ( Reflow Peak Temperature : 260+0/-5  $^{\circ}$ C, 10sec. Max )

<sup>\*</sup> For the more detail Specification, Please refer to the Samsung MLCC catalogue.