## : ©hipsmall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832
Email \& Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, \#122 Zhenhua RD., Futian, Shenzhen, China

## RoHS compliant



## FEATURES

- RoHS compliant
- Optimum for high density board mounting applications
- Compatible with most automatic pick \& place machinery
- Protection against dust and washable after soldering
- Top and side setting types are available
- Same dimensions as ST-32 trimmer and conveniently usable as a set


## INTERNAL STRUCTURE



| Part name |  | Material | Flammability |
| :---: | :--- | :---: | :---: |
| (1) | Wiper | Multi metal alloy | - |
| 2 | Cover | Stainless steel (SUS 304) |  |
| (3) | Housing | Epoxy | UL94V-0 |
| (4) | Terminal pin | Copper alloy, Sn-Cu-plated | - |
| 5 | Base element | Ceramic |  |
| 6 | "0" ring | Silicone rubber | UL94HB |
| 7 | Rotor | Polyphenylenesulphide | UL94V-0 |
| 8 | Electrode | Ag-Pd cermet | - |

PART NUMBER DESIGNATION

※ Please refer to the LIST OF PART NUMBERS when placing orders.

## SCHEMATICS DIAGRAMS

- 1 pole 2 contacts

| Series | Switching specifications | Schematic |
| :---: | :---: | :---: |
| $\begin{array}{r} \text { CS-32-12ZEA } \\ " 12 Z E B \\ " \text { 12ZEC } \\ " \text { 12ZEG } \\ " \text { 12ZEH } \end{array}$ |  |  |
|  |  |  |
|  |  |  |

## LIST OF PART NUMBERS

| Circuit type |  | Setting position | Form of packaging | A, G <br> J-hook | B, H <br> Gull wing | C <br> Through hole pins | Pieces in package |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |

※ Verify the above part numbers when placing orders.
Taping version can be supplied only in reel unit.

STANDARD SPECIFICATIONS

| Circuit type | 1 pole 2 contacts |
| :--- | :---: |
| Operating temperature range | $-40 \sim 85^{\circ} \mathrm{C}$ |
| Storage temperature range | Washable by " 0 " ring <br> Sealing <br> ※ Please refer to page 150, 151 |
| Net weight | Approx. 0.05 g (A, B) <br> Approx. 0.06 g ( C$)$ <br> Approx. $0.11 \mathrm{~g}, \mathrm{H})$ |

MECHANICAL CHARACTERISTICS

| No. of positions | 2 |
| :---: | :---: |
| Adjustment torque | $5 \mathrm{mN} \cdot \mathrm{m}\{51 \mathrm{gf} \cdot \mathrm{cm}\}$ maximum |
| Stopper strength | $20 \mathrm{mN} \cdot \mathrm{m}\{204 \mathrm{gf} \cdot \mathrm{cm}\}$ minimum |
| Stepping angle | $250^{\circ} \pm 15^{\circ}$ |
| Solderability | Sn-Cu (lead-free) : $245 \pm 3^{\circ} \mathrm{C}, 2 \sim 3 \mathrm{~s}$ |
| Soldering heat | Sn-Cu (Lead-free) <br> Flow : $260 \pm 3^{\circ} \mathrm{C}$ as the temperature in a pot of molten solder, immersion from head of terminal to backside of board, $5 \sim 6 \mathrm{~s}$, two times maximum. <br> Reflow: Peak temperature $255^{\circ} \mathrm{C}$ (Please refer to the profile below.) <br> Manual soldering: $350 \pm 10^{\circ} \mathrm{C}, 3 \sim 4 \mathrm{~s}$ |
| Shear (Adhesion) | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\}, 10 \mathrm{~s}$ |
| Substrate bending | Width 90 mm , bend $3 \mathrm{~mm}, 5 \mathrm{~s}, 1$ time |
| Pull-off strength | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\}, 10 \mathrm{~s}$ |

\{ \}: Reference only

## ELECTRICAL CHARACTERISTICS

| Contact rating | 0.5 VA |
| :--- | :---: |
| Maximum current | 100 mA |
| Maximum voltage | 16 V |
| Contact timing | Non-shorting |
| Contact resistance | $2 \Omega$ maximum |
| Insulation resistance | $100 \mathrm{M} \Omega(\mathrm{DC500} \mathrm{~V})$ minimum |
| Dielectric strength | $\mathrm{AC} 250 \mathrm{~V}, 60 \mathrm{~s}$ |

ENVIRONMENTAL CHARACTERISTICS

| Vibration | Amplitude 1.5 mm or <br> Acceleration $98 \mathrm{~m} / \mathrm{s}^{2}$, <br> $10-500-10 \mathrm{~Hz}$, <br> 3 directions for 3 times each |
| :--- | :---: |
| Shock | $490 \mathrm{~m} / \mathrm{s}^{2}, 11 \mathrm{~ms}$ <br> 6 directions for 3 times each |
| Load life | 50 cycles minimum <br> DC16 V 30 mA |
| Humidity (Steady state) | $40^{\circ} \mathrm{C}$, Relative humidity $90 \sim 95 \%$, |
| 240 h |  |, | $85^{\circ} \mathrm{C}, 96 \mathrm{~h}$ |
| :--- |$|$| $-40^{\circ} \mathrm{C}, 96 \mathrm{~h}$ |
| :--- |
| High temperature exposure |

〈Reflow profile for soldering heat evaluation〉


Reflow : two times maximum

## OUTLINE DIMENSIONS

## - CS-32-12ZEA

Production date code \&
Lead-free Identification mark,
1 digit (Location reversed every 2 years)

(CW) $\longrightarrow$ CW

- CS-32-12ZEB

Production date code \&
Lead-free Identification mark,
1 digit (Location reversed every 2 years)

(c)


- CS-32-12ZEC

Production date code \&
Lead-free Identification mark,
1 digit (Location reversed every 2 years)


- CS-32-12ZEG

Production date code \&
Lead-free Identification mark,
1 digit (Location reversed every 2 years)


## OUTLINE DIMENSIONS

## - CS-32-12ZEH

Production date code \&
Lead-free Identification mark,
1 digit (Location reversed every 2 years)

(C)
(CW) $\longrightarrow$ (CW)

RECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS


Note 1) The zero point is the center of mounting.
Note 2) The land patterns conform to EIAJ RC2161
Note 3) The land patterns are for reflow soldering.

## PACKAGING SPECIFICATIONS

<Taping packaging specifications>

- Taping version is packaged in 500 pcs. per reel.

Orders will be accepted for units of 500 pcs., i.e., 500 , 1000, 1500 pcs., etc.

Maximum number of consecutive missing pieces = 2 Leader length and reel dimension are shown in the diagrams below:

- Embossed tape dimensions

- CS-32-12ZETA/CS-32-12ZETB

<Bulk pack specifications>
- The smallest unit of bulk pack in a plastic bag is 10 pcs. per pack. Orders will be accepted for unit of minimum 10 pcs., i.e., 10, 20, 30 pcs. , etc.
- CS-32ZETA and ZETB versions are boxed with 4 reels (2000 pcs.). CS-32ZETG and ZETH versions are boxed with one reel ( 500 pcs .)
(Unit: mm)
(Conforms to JIS C 0806-3)
(In accordance with EIAJ ET-7200A)


CS-32-12ZETG/CS-32-12ZETH
(Unit: mm)
(Conforms to JIS C 0806)


- Boxing of bulk in a plastic bag is performed with 100 pcs. (standard 500 pcs.) per box.

