

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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#### Features:

- High power rating up to 6W
- Wide resistance range  $(0.001\Omega 0.6\Omega)$
- Current handling up to 26 amps
- TCR down to ±50 ppm/°C
- Other resistance values may be available
- RoHS compliant / lead-free



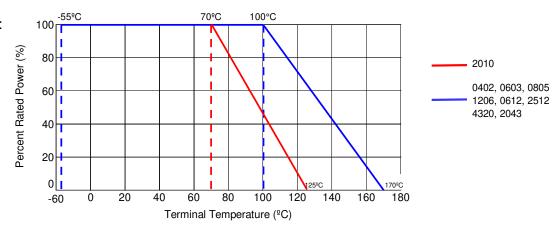
	Electrical Specifications						
Type / Code	Dower Dating (Matte)	Resistance Temperature	Ohmic Range (Ω) and Tolerance				
Type / Code	Power Rating (Watts)	Coefficient	1% and 5%				
		±300 ppm/ºC	0.003 - 0.007				
CSRF0402 (2)	0.125W	±200 ppm/°C	0.008 - 0.02				
		±100 ppm/ºC	0.05				
		±300 ppm/ºC	0.003 - 0.007				
CSRF0402HP (2)	0.25W	±200 ppm/ºC	0.008 - 0.02				
		±100 ppm/ºC	0.05				
CSRF0603 (2)	0.25W	±150 ppm/ºC	0.0025 - 0.009				
CSHFU0US	0.23**	±75 ppm/ºC	0.01 - 0.02				
CSRF0603HP (2)	0.5W	±200 ppm/ºC	0.0025 - 0.009				
CSNF0003HP		±75 ppm/ºC	0.01 - 0.03				
CSRF0805 (2)	0.5W	±100 ppm/ºC	0.005 - 0.01				
C3NF0003		±50 ppm/ºC	0.011 - 0.03				
CSRF1206 (2)	1W	±100 ppm/ºC	0.005 - 0.01				
0311 1200	1 ***	±50 ppm/ºC	0.011 - 0.05				
CSRF0612	1.5W	±100 ppm/ºC	0.002 - 0.004				
33111 3312		±75 ppm/ºC	0.005 - 0.029				
CSRF2010 (1)	1W	±100 ppm/ºC	0.005, 0.006, 0.007, 0.008, 0.009, 0.01				
CSRF2512 (2)	2W	±100 ppm/ºC	0.003 - 0.01				
USRF2512 \frac{1}{2}	2 V V	±50 ppm/ºC	0.011 - 0.6				
CSRF4320	5W	±50 ppm/ºC	0.01 - 0.02				
CSRF2043	6W	±50 ppm/°C	0.01 - 0.02				

<sup>(1)</sup> For 2010 size, MOQ of 20Kpcs per value is required.

Please refer to the High Power Resistor Application Note (page 6) for more information on designing and implementing high power resistor types.

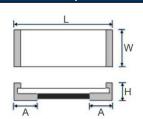
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Power Derating Curve:

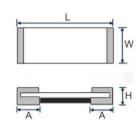


<sup>(2)</sup> Qualified to AEC-Q200

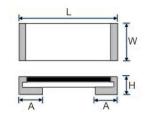
## Mechanical Specifications



T / O	L	W	Н	Α	Libraria
Type / Code	Body Length	Body Width	Body Height	Bottom Termination	Unit
CSRF0402	0.039 ± 0.004	0.022 ± 0.004	0.018 ± 0.004	0.018 ± 0.004	inches
0.003Ω - 0.004Ω	1.00 ± 0.10	0.55 ± 0.10	0.45 ± 0.10	$0.45 \pm 0.10$	mm
CSRF0402	$0.039 \pm 0.004$	0.022 ± 0.004	0.018 ± 0.004	$0.014 \pm 0.004$	inches
0.005Ω - 0.007Ω	1.00 ± 0.10	0.55 ± 0.10	0.45 ± 0.10	$0.35 \pm 0.10$	mm
CSRF0402	0.039 ± 0.004	0.022 ± 0.004	0.018 ± 0.004	0.010 ± 0.004	inches
0.008Ω - 0.05Ω	1.00 ± 0.10	0.55 ± 0.10	0.45 ± 0.10	0.25 ± 0.10	mm
CSRF0603	0.063 ± 0.004	0.031 ± 0.004	0.022 ± 0.006	0.012 ± 0.008	inches
C3NI 0003	1.60 ± 0.10	$0.80 \pm 0.10$	0.55 ± 0.15	$0.30 \pm 0.20$	mm
CSRF4320	0.433 ± 0.008	0.197 ± 0.008	0.026 ± 0.008	0.093 ± 0.012	inches
C3NF4320	11.00 ± 0.20	$5.00 \pm 0.20$	0.65 ± 0.20	$2.36 \pm 0.30$	mm



Type / Code	L	W	Н	A	Unit
Type / Code	Body Length	Body Width	Body Height	Bottom Termination	Offit
CSRF0805	0.083 ± 0.008	0.051 ± 0.006	0.028 ± 0.006	0.018 ± 0.008	inches
CSRFU0US	2.10 ± 0.20	1.30 ± 0.15	0.70 ± 0.15	$0.45 \pm 0.20$	mm
CSRF1206	0.122 ± 0.008	0.061 ± 0.008	0.028 ± 0.006	0.022 ± 0.008	inches
CSRF 1206	3.10 ± 0.20	1.55 ± 0.20	0.70 ± 0.15	0.55 ± 0.20	mm
CSRF2512	0.254 ± 0.008	$0.128 \pm 0.008$	0.031 ± 0.006	0.043 ± 0.010	inches
03111 2312	6.45 ± 0.20	3.25 ± 0.20	$0.80 \pm 0.15$	1.10 ± 0.25	mm



Type / Code	L Body Length	W Body Width	H Body Height	A Bottom Termination	Unit
CSRF2010	0.197 ± 0.008	0.098 ± 0.008	0.041 ± 0.006	0.039 ± 0.006	inches
0.0005Ω	5.00 ± 0.20	2.50 ± 0.20	1.05 ± 0.15	1.00 ± 0.15	mm
CSRF2010	0.197 ± 0.008	0.098 ± 0.008	0.031 ± 0.006	0.039 ± 0.006	inches
>0.0005Ω	5.00 ± 0.20	2.50 ± 0.20	$0.80 \pm 0.15$	1.00 ± 0.15	mm

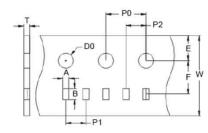
# Mechanical Specifications W

Type / Code	L	W	Н	Α	Unit
	Body Length	Body Width	Body Height	Bottom Termination	Oriit
CSRF0612	0.063 ± 0.008	0.126 ± 0.008	0.024 ± 0.008	0.012 ± 0.008	inches
CSRF0612	1.60 ± 0.20	3.20 ± 0.20	0.60 ± 0.20	$0.30 \pm 0.20$	mm
CSRF2043	0.197 ± 0.008	0.433 ± 0.008	0.026 ± 0.008	0.037 ± 0.008	inches
USHF2043	5.00 ± 0.20	11.00 ± 0.20	0.65 ± 0.20	$0.95 \pm 0.20$	mm

Performance Characteristics							
Test	Test Test Method Test Specification Typical						
Load Life	MIL-STD-202F-Method 108A	±1%	≤ 0.5%	RCWV at 70°C; 1.5 h. ON; 0.5 h. OFF Total 1024 ± 24 hours			
Resistance to Soldering Heat	MIL-STD-202F-Method 210E	±1%	≤ 0.3%	260 ± 5°C for 10 ± 1 seconds			
Solderability	MIL-STD-202F-Method 208H	minimum 95% coverage	> 95%	245 ± 5°C for 2 ± 0.5 seconds			
Thermal Shock	MIL-STD-202F-Method 107G	±1%	≤ 0.3%	-55°C to 150°C, 100 cycles			
Short Time Overload	JIS-C-5202-5.5	±1%	≤ 0.3%	5x rated power for 5 seconds			
High Temperature Exposure		±1%	≤ 0.2%	125ºC: 1000 hours			
Moisture Resistance	MIL- STD-202F-Method 106G	±1%	≤ 0.5%				
Insulation Resistance	MIL-STD-202F-Method 302	1MΩ minimum	≥ 1MΩ	Apply 100Vdc for 1 minute			

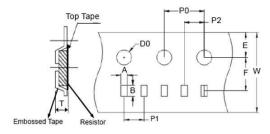
Resistive Product Solution:

## Packaging Specifications - Paper Tape



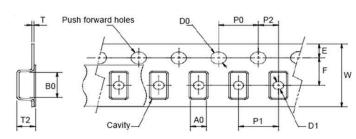
Type / Code	A	В	Е	F	W	Unit
CSRF0402	0.028 ± 0.002	0.047 ± 0.002	0.069 ± 0.004	0.138 ± 0.002	0.315 ± 0.008	Inches
U3NF0402	$0.70 \pm 0.05$	1.20 ± 0.05	1.75 ± 0.10	$3.50 \pm 0.05$	8.00 ± 0.20	mm
CSRF0603	$0.043 \pm 0.004$	$0.075 \pm 0.004$	$0.069 \pm 0.004$	$0.138 \pm 0.002$	0.315 ± 0.008	Inches
CONFUGUS	1.10 ± 0.10	1.90 ± 0.10	1.75 ± 0.10	$3.50 \pm 0.05$	8.00 ± 0.20	mm
CSRF0805	$0.063 \pm 0.004$	$0.094 \pm 0.004$	$0.069 \pm 0.004$	0.138 ± 0.002	0.315 ± 0.008	Inches
CSNFU0US	1.60 ± 0.10	$2.40 \pm 0.10$	1.75 ± 0.10	$3.50 \pm 0.05$	8.00 ± 0.20	mm
CSRF1206	$0.079 \pm 0.004$	0.142 ± 0.004	0.069 ± 0.004	0.138 ± 0.002	0.315 ± 0.008	Inches
USHF1200	2.00 ± 0.10	$3.60 \pm 0.10$	1.75 ± 0.10	$3.50 \pm 0.05$	8.00 ± 0.20	mm
CSRF0612	$0.079 \pm 0.004$	0.142 ± 0.004	0.069 ± 0.004	0.138 ± 0.002	0.315 ± 0.008	Inches
U3NF0012	2.00 ± 0.10	$3.60 \pm 0.10$	1.75 ± 0.10	$3.50 \pm 0.05$	8.00 ± 0.20	mm
Type / Code	P0	P1	P2	D0	Т	Unit
CSRF0402	0.157 ± 0.004	0.079 ± 0.004	0.079 ± 0.002	0.061 ± 0.002	0.024 ± 0.004	Inches
USNF0402	4.00 ± 0.10	$2.00 \pm 0.10$	2.00 ± 0.05	1.55 ± 0.05	$0.60 \pm 0.10$	mm
CSRF0603	0.157 ± 0.004	0.157 ± 0.004	0.079 ± 0.002	0.061 ± 0.002	0.028 ± 0.004	Inches
CSRFU0U3	4.00 ± 0.10	$4.00 \pm 0.10$	2.00 ± 0.05	1.55 ± 0.05	0.70 ± 0.10	mm
CSRF0805	0.157 ± 0.004	0.157 ± 0.004	0.079 ± 0.002	0.061 ± 0.002	$0.038 \pm 0.004$	Inches
CSNFU0US	4.00 ± 0.10	$4.00 \pm 0.10$	2.00 ± 0.05	1.55 ± 0.05	0.97 ± 0.10	mm
CSRF1206	0.157 ± 0.004	0.157 ± 0.004	0.079 ± 0.002	0.061 ± 0.002	0.038 ± 0.004	Inches
USNF1200	4.00 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	1.55 ± 0.05	0.97 ± 0.10	mm
CSRF0612	0.157 ± 0.004	0.157 ± 0.004	0.079 ± 0.002	0.061 ± 0.002	0.038 ± 0.004	Inches
USNF0012	4.00 ± 0.10	$4.00 \pm 0.10$	2.00 ± 0.05	1.55 ± 0.05	0.97 ± 0.10	mm

# Packaging Specifications - Embossed Plastic Tape



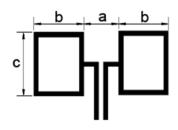
Type / Code	A	В	Е	F	W	Unit
CSRF2010	0.110 ± 0.004	0.211 ± 0.004	0.069 ± 0.004	0.217 ± 0.002	0.472 ± 0.012	Inches
O3NI 2010	2.80 ± 0.10	5.35 ± 0.10	1.75 ± 0.10	$5.50 \pm 0.05$	12.00 ± 0.30	mm
CSRF2512	$0.138 \pm 0.004$	$0.268 \pm 0.004$	$0.069 \pm 0.004$	$0.217 \pm 0.002$	$0.472 \pm 0.008$	Inches
O3NI 2312	3.50 ± 0.10	$6.80 \pm 0.10$	1.75 ± 0.10	$5.50 \pm 0.05$	12.00 ± 0.20	mm
Type / Code	P0	P1	P2	D0	Т	Unit
CSRF2010	0.157 ± 0.004	0.157 ± 0.004	0.079 ± 0.002	0.059 ± 0.004	0.039 ± 0.008	Inches
CSRF2010	4.00 ± 0.10	$4.00 \pm 0.10$	2.00 ± 0.05	1.50 ± 0.10	$1.00 \pm 0.20$	mm
CSRF2512	0.157 ± 0.002	0.157 ± 0.004	0.079 ± 0.002	0.059 ± 0.004	$0.039 \pm 0.008$	Inches
USHF2312	4.00 ± 0.05	4.00 ± 0.10	2.00 ± 0.05	1.50 ± 0.10	1.00 ± 0.20	mm

# Packaging Specifications - Embossed Plastic Tape



Type / Code	Α	В	Е	F	W	P0	Unit
CSRF4320	0.211 ± 0.004	0.462 ± 0.004	0.069 ± 0.004	0.453 ± 0.004	0.945 ± 0.012	0.157 ± 0.004	Inches
00111 1020	$5.36 \pm 0.10$	11.74 ± 0.10	1.75 ± 0.10	11.50 ± 0.10	$24.00 \pm 0.30$	$4.00 \pm 0.10$	mm
CSRF2043	0.211 ± 0.004	0.462 ± 0.004	$0.069 \pm 0.004$	0.453 ± 0.004	0.945 ± 0.012	0.157 ± 0.004	Inches
USHI 2043	5.36 ± 0.10	11.74 ± 0.10	1.75 ± 0.10	11.50 ± 0.10	24.00 ± 0.30	4.00 ± 0.10	mm
Type / Code	P1	P2	D0	D1	T1	T2	Unit
CSRF4320	0.315 ± 0.004	0.079 ± 0.004	0.059 ± 0.004	0.059 ± 0.010	0.013 ± 0.004	0.077 ± 0.004	Inches
USHI 4320	8.00 ± 0.10	2.00 ± 0.10	1.50 ± 0.10	1.50 ± 0.25	$0.33 \pm 0.10$	1.96 ± 0.10	mm
CSRF2043	0.315 ± 0.004	0.079 ± 0.004	0.059 ± 0.004	0.059 ± 0.010	0.013 ± 0.004	0.077 ± 0.004	Inches
03111 2043	8.00 ± 0.10	2.00 ± 0.10	1.50 ± 0.10	1.50 ± 0.25	0.33 ± 0.10	1.96 ± 0.10	mm

#### Solder Land Pattern

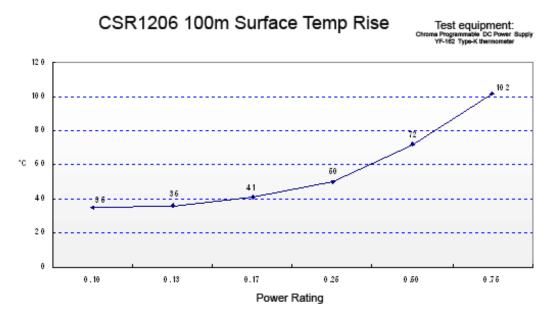


Size	a	b	С	Unit
CSRF0402	0.008	0.031	0.024	inches
$0.003\Omega - 0.004\Omega$	0.20	0.80	0.60	mm
CSRF0402	0.012	0.024	0.024	inches
$0.005\Omega - 0.007\Omega$	0.30	0.60	0.60	mm
CSRF0402	0.020	0.020	0.024	inches
$0.008\Omega$ - $0.05\Omega$	0.50	0.50	0.60	mm
CSRF0603	0.035	0.028	0.039	inches
CSHF0603	0.90	0.70	1.00	mm
CSRF0805	0.047	0.047	0.055	inches
CShF0605	1.20	1.20	1.40	mm
CSRF1206	0.087	0.051	0.071	inches
CSRF1206	2.20	1.30	1.80	mm
CSRF0612	0.024	0.051	0.142	inches
CSRF0612	0.60	1.30	3.60	mm
CSRF2010	0.118	0.061	0.120	inches
CSNF2010	3.00	1.56	3.05	mm
CSRF2512	0.150	0.083	0.134	inches
G5HF2512	3.80	2.10	3.40	mm
CSRF4320	0.157	0.197	0.276	inches
USNF4320	4.00	5.00	7.00	mm
CSRF2043	0.118	0.079	0.472	inches
USNF2043	3.00	2.00	12.00	mm

#### **High Power Chip Resistors and Thermal Management**

Stackpole has developed several surface mount resistor series in addition to our current sense resistors, which have had higher power ratings than standard resistor chips. This has caused some uncertainty and even confusion by users as to how to reliably use these resistors at the higher power ratings in their designs.

The data sheets for the RHC, RMCP, RNCP, CSR, CSRN, CSRF, CSS, and CSSH state that the rated power assumes an ambient temperature of no more than 100°C for the CSS / CSSH series and 70°C for all other high power resistor series. In addition, IPC and UL best practices dictate that the combined temperature on any resistor due to power dissipated and ambient air shall be no more than 105°C. At first glance this wouldn't seem too difficult, however the graph below shows typical heat rise for the CSR1206 100 milliohm at full rated power. The heat rise for the RMCP and RNCP would be similar. The RHC with its unique materials, design, and processes would have less heat rise and therefore would be easier to implement for any given customer.



The 102°C heat rise shown here would indicate there will be additional thermal reduction techniques needed to keep this part under 105°C total hot spot temperature if this part is to be used at 0.75 watts of power. However, this same part at the usual power rating for this size would have a heat rise of around 72°C. This additional heat rise may be dealt with using wider conductor traces, larger solder pads and land patterns under the solder mask, heavier copper in the conductors, vias through PCB, air movement, and heat sinks, among many other techniques. Because of the variety of methods customers can use to lower the effective heat rise of the circuit, resistor manufacturers simply specify power ratings with the limitations on ambient air temperature and total hot spot temperatures and leave the details of how to best accomplish this to the design engineers. Design guidelines for products in various market segments can vary widely so it would be unnecessarily constraining for a resistor manufacturer to recommend the use of any of these methods over another.

Note: The final resistance value can be affected by the board layout and assembly process, especially the size of the mounting pads and the amount of solder used. This is especially notable for resistance values  $\leq$  50 m $\Omega$ . This should be taken into account when designing.

# Stackpole Electronics, Inc.

Foil on Ceramic Current Sensing Chip Resistor

#### **RoHS Compliance**

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 2). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament.

	RoHS Compliance Status								
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)			
CSRF	Foil on Ceramic Current Sensing Surface Mount Chip Resistor	SMD	YES	100% Matte Sn over Ni	Jul-04	04/27			

#### "Conflict Metals" Commitment

We at Stackpole electronics. Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the Easter Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

#### Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

#### **Environmental Policy**

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

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# Stackpole Electronics, Inc.

Foil on Ceramic Current Sensing Chip Resistor

Resistive Product Solutions

