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# Cree® XLamp® CXB1512 LED



#### **PRODUCT DESCRIPTION**

The XLamp® CXB1512 LED Array is a member of the second generation of the CXA family that delivers up to 30% higher efficacy and up to 20% higher lumens than the first generation in the same LES. The higher performance second generation CXA LED Arrays provide a drop-in performance upgrade to existing CXA LED designs to shorten product development time. In addition, the CXB LEDs also allow lighting manufacturers to achieve the same or better performance with a smaller LES, enabling a smaller, more impactful luminaire. Available in 2-step, 3-step and 5-step EasyWhite® bins and 2-step and 3-step Premium Color bins, the CXB1512 LED delivers high lumen output and high efficacy in a single, easy-to-use package that eliminates the need for reflow soldering.

The CX Family LED Design Guide provides basic information on the requirements to use the CXB1512 LED successfully in luminaire designs.

#### **FEATURES**

- 9-mm optical source
- Mechanical and optical design consistent with other CXA15 and CXB15 LEDs
- Available in 70-, 80-, 90- and 95-minimum CRI options
- Cree EasyWhite® 2-, 3- and 5-step binning
- Premium Color 2- and 3-step binning
- Forward voltage options: 18-V class & 36-V class
- · 85 °C binning and characterization
- Extremely uniform color over viewing angle
- · Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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### **CHARACTERISTICS**

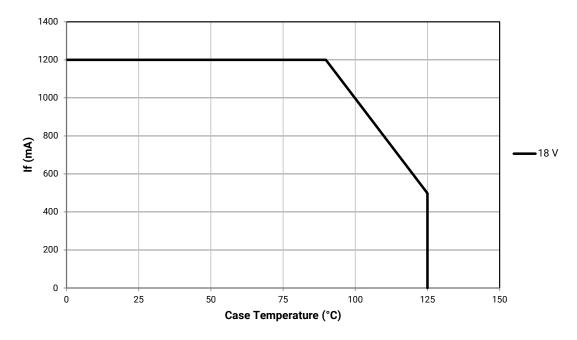
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current (18 V)	mA			1200*
DC forward current (36 V)	mA			600*
Reverse current (18 V, 36 V)	mA			0.1
Forward voltage (18 V, @ 700 mA, 85 °C)	V		17.2	19
Forward voltage (36 V, @ 350 mA, 85 °C)	V		34.3	38

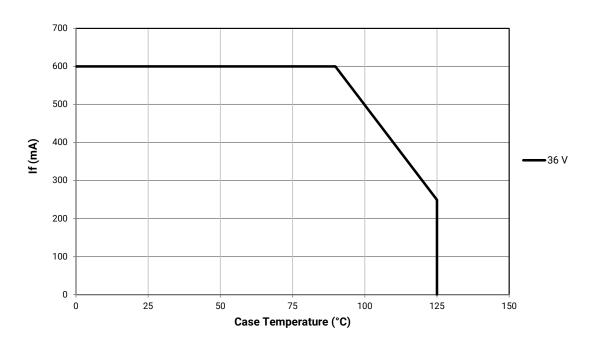
<sup>\*</sup> Refer to the Operating Limits section.



#### **OPERATING LIMITS**

The maximum current rating of the CXB1512 is dependent on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graphs shown below assume that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 23 for the location of the Tc measurement point.







# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 18 V (I<sub>E</sub> = 700 mA, T<sub>I</sub> = 85 °C)

The following table provides order codes for XLamp CXB1512 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 23).

Nominal	CF	RI*	Minir	num Lumin	ous Flux		2-Step		3-Step	5-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code	
			N4	1710	1871						CXB1512-0000- 000F0BN465E	
	70	_	P2	1830	2002					65E	CXB1512-0000- 000F0BP265E	
6500 K			P4	1965	2150						CXB1512-0000- 000F0BP465E	
	80		N2	1590	1739					65E	CXB1512-0000- 000F0HN265E	
	80		N4	1710	1871					03E	CXB1512-0000- 000F0HN465E	
			N4	1710	1871						CXB1512-0000- 000F0BN457E	
	70		P2	1830	2002					57E	CXB1512-0000- 000F0BP257E	
5700 K			P4	1965	2150						CXB1512-0000- 000F0BP457E	
	80		N2	1590	1739					57E	CXB1512-0000- 000F0HN257E	
	80		N4	1710	1871					3/L	CXB1512-0000- 000F0HN457E	
			N4	1710	1871						CXB1512-0000- 000F0BN450E	
	70		P2	1830	2002					50E	CXB1512-0000- 000F0BP250E	
			P4	1965	2150						CXB1512-0000- 000F0BP450E	
5000 K	80		N2	1590	1739			50G	CXB1512-0000- 000F0HN250G	50E	CXB1512-0000- 000F0HN250E	
	00		N4	1710	1871			300	CXB1512-0000- 000F0HN450G	JUL	CXB1512-0000- 000F0HN450E	
	90	92	M4	1485	1625			50G	CXB1512-0000- 000F0UM450G			
	90	72	N2	1590	1739			300	CXB1512-0000- 000F0UN250G			

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 18 V (I<sub>F</sub> = 700 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	CI	RI*	Minin	num Lumin	ous Flux		2-Step		3-Step		5-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code
			N4	1710	1871						CXB1512-0000- 000F0BN440E
	70		P2	1830	2002					40E	CXB1512-0000- 000F0BP240E
			P4	1965	2150						CXB1512-0000- 000F0BP440E
			N2	1590	1739		CXB1512-0000- 000F0HN240H		CXB1512-0000- 000F0HN240G		
4000 K	80		N4	1710	1871	40H	CXB1512-0000- 000F0HN440H	40G	CXB1512-0000- 000F0HN440G		
			P2	1830	2002	CXB1512-0000-			CXB1512-0000- 000F0HP240G		
			M2	1380	1510		CXB1512-0000- 000F0UM240H		CXB1512-0000- 000F0UM240G		
	90	92	M4	1485	1625	40H	CXB1512-0000- 000F0UM440H	40G	CXB1512-0000- 000F0UM440G		
			N2	1590	1739		CXB1512-0000- 000F0UN240H		CXB1512-0000- 000F0UN240G		
			N2	1590	1739		CXB1512-0000- 000F0HN235H		CXB1512-0000- 000F0HN235G		
	80		N4	1710	1871	35H	CXB1512-0000- 000F0HN435H	35G	CXB1512-0000- 000F0HN435G		
3500 K			P2	1830	2002		CXB1512-0000- 000F0HP235H		CXB1512-0000- 000F0HP235G		
3300 K			K4	1290	1411		CXB1512-0000- 000F0UK435H		CXB1512-0000- 000F0UK435G		
	90	92	M2	1380	1510	35H	CXB1512-0000- 000F0UM235H	35G	CXB1512-0000- 000F0UM235G		
			M4	1485	1625		CXB1512-0000- 000F0UM435H		CXB1512-0000- 000F0UM435G		
			M4	1485	1625		CXB1512-0000- 000F0HM430H		CXB1512-0000- 000F0HM430G		
	80		N2	1590	1739	30H	CXB1512-0000- 000F0HN230H	30G	CXB1512-0000- 000F0HN230G		
3000 K			N4	1710	1871		CXB1512-0000- 000F0HN430H		CXB1512-0000- 000F0HN430G		
0000 K			K4	1290	1411		CXB1512-0000- 000F0UK430H		CXB1512-0000- 000F0UK430G		
	90	92	M2	1380	1510	30H	CXB1512-0000- 000F0UM230H	30G	CXB1512-0000- 000F0UM230G		
			M4	1485	1625		CXB1512-0000- 000F0UM430H		CXB1512-0000- 000F0UM430G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 18 V (I<sub>F</sub> = 700 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	CF	RI*	Minir	num Lumin	ous Flux		2-Step		3-Step	5-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code	
	80		M4	1485	1625	27H	CXB1512-0000- 000F0HM427H	27G	CXB1512-0000- 000F0HM427G			
	80		N2	1590	1739	2/11	CXB1512-0000- 000F0HN227H	2/G	CXB1512-0000- 000F0HN227G			
2700 K			K2	1200	1313		CXB1512-0000- 000F0UK227H		CXB1512-0000- 000F0UK227G			
	90	92	K4	1290	1411	27H	CXB1512-0000- 000F0UK427H		CXB1512-0000- 000F0UK427G			
			M2	1380	1510		CXB1512-0000- 000F0UM227H		CXB1512-0000- 000F0UM227G			

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS - 18 V ( $I_F = 700 \text{ mA}$ , $T_J = 85 ^{\circ}\text{C}$ )

#### **Fidelity**

Nominal	CF	RI*	Minir	num Lumin	ous Flux	Typical Luminous		2-Step
CCT	Min	Тур	Group		Flux (lm) @ 25 °C**		Group	Order Code
4000 K	95	98	K4	1290	1411	1407	L5A	CXB1512-0000-000F0ZK4L5A
3500 K	95	98	K2	1200	1313	1355	35H	CXB1512-0000-000F0ZK235H
3000 K	95	98	K2	1200	1313	1303	30H	CXB1512-0000-000F0ZK230H
2700 K	95	98	J4	1120	1225	1229	27H	CXB1512-0000-000F0ZJ427H

## **Specialty**

Nominal	С	RI	Minir	num Lumin	ous Flux	Typical Luminous		2-Step		3-8	Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code	
2100 K	90	92	K4	1290	1411	1502	1500			210	CXB1512-0000- 000F0UK431Q		
3100 K	90	92	M2	1380	1510	1502			31Q	CXB1512-0000- 000F0UM231Q			
	80		M4	1485	1625	1746	L7B	CXB1512-0000- 000F0HM4L7B					
			J4	1120	1225							CXB1512-0000- 000F0UJ430U	
3000 K	90	92	K2	1200	1313	1502			30Q	CXB1512-0000- 000F0UK230Q	30U	CXB1512-0000- 000F0UK230U	
			K4	1290	1411					CXB1512-0000- 000F0UK430Q		CXB1512-0000- 000F0UK430U	
	95	98	J4	1120	1225	1303	L7C	CXB1512-0000- 000F0ZJ4L7C					

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS - 36 V (I<sub>F</sub> = 350 mA, T<sub>J</sub> = 85 $^{\circ}$ C)

The following table provides order codes for XLamp CXB1512 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 23).

Nominal	CF	ll*	Minir	num Lumin	ous Flux		2-Step		3-Step		5-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code
			N4	1710	1871						CXB1512-0000- 000N0BN465E
	70		P2	1830	2002					65E	CXB1512-0000- 000N0BP265E
6500 K			P4	1965	2150						CXB1512-0000- 000N0BP465E
	00		N2	1590	1739					655	CXB1512-0000- 000N0HN265E
	80	_	N4	1710	1871					65E	CXB1512-0000- 000N0HN465E
			N4	1710	1871						CXB1512-0000- 000N0BN457E
	70		P2	1830	2002					57E	CXB1512-0000- 000N0BP257E
5700 K			P4	1965	2150						CXB1512-0000- 000N0BP457E
	80		N2	1590	1739					57E	CXB1512-0000- 000N0HN257E
	80		N4	1710	1871					3/E	CXB1512-0000- 000N0HN457E
			N4	1710	1871						CXB1512-0000- 000N0BN450E
	70		P2	1830	2002					50E	CXB1512-0000- 000N0BP250E
			P4	1965	2150						CXB1512-0000- 000N0BP450E
5000 K	80		N2	1590	1739			50G	CXB1512-0000- 000N0HN250G	50E	CXB1512-0000- 000N0HN250E
	80		N4	1710	1871			300	CXB1512-0000- 000N0HN450G	SUE	CXB1512-0000- 000N0HN450E
	90	92	M4	1485	1625			50G	CXB1512-0000- 000N0UM450G		
	90	92	N2	1590	1739			500	CXB1512-0000- 000N0UN250G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 36 V (I<sub>F</sub> = 350 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	CI	RI*	Minin	num Lumin	ous Flux		2-Step		3-Step		5-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code
			N4	1710	1871						CXB1512-0000- 000N0BN440E
	70		P2	1830	2002					40E	CXB1512-0000- 000N0BP240E
			P4	1965	2150						CXB1512-0000- 000N0BP440E
			N2	1590	1739		CXB1512-0000- 000N0HN240H		CXB1512-0000- 000N0HN240G		
4000 K	80		N4	1710	1871	40H	CXB1512-0000- 000N0HN440H	40G	CXB1512-0000- 000N0HN440G		
			P2	1830	2002	000N0HP240H			CXB1512-0000- 000N0HP240G		
			M2	1380	1510		CXB1512-0000- 000N0UM240H		CXB1512-0000- 000N0UM240G		
	90	92	M4	1485	1625	40H	CXB1512-0000- 000N0UM440H	40G	CXB1512-0000- 000N0UM440G		
			N2	1590	1739		CXB1512-0000- 000N0UN240H		CXB1512-0000- 000N0UN240G		
			N2	1590	1739		CXB1512-0000- 000N0HN235H		CXB1512-0000- 000N0HN235G		
	80		N4	1710	1871	35H	CXB1512-0000- 000N0HN435H	35G	CXB1512-0000- 000N0HN435G		
3500 K			P2	1830	2002		CXB1512-0000- 000N0HP235H		CXB1512-0000- 000N0HP235G		
3300 K			K4	1290	1411		CXB1512-0000- 000N0UK435H		CXB1512-0000- 000N0UK435G		
	90	92	M2	1380	1510	35H	CXB1512-0000- 000N0UM235H	35G	CXB1512-0000- 000N0UM235G		
			M4	1485	1625		CXB1512-0000- 000N0UM435H		CXB1512-0000- 000N0UM435G		
			M4	1485	1625		CXB1512-0000- 000N0HM430H		CXB1512-0000- 000N0HM430G		
	80		N2	1590	1739	30H	CXB1512-0000- 000N0HN230H	30G	CXB1512-0000- 000N0HN230G		
3000 K			N4	1710	1871		CXB1512-0000- 000N0HN430H		CXB1512-0000- 000N0HN430G		
3000 K			K4	1290	1411		CXB1512-0000- 000N0UK430H		CXB1512-0000- 000N0UK430G		
	90	92	M2	1380	1510	30H	CXB1512-0000- 000N0UM230H	30G	CXB1512-0000- 000N0UM230G		
			M4	1485	1625		CXB1512-0000- 000N0UM430H		CXB1512-0000- 000N0UM430G		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - 36 V (I<sub>F</sub> = 350 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	CF	RI*	Minir	num Lumin	ous Flux		2-Step		3-Step	5-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C**	Group	Order Code	Group	Order Code	Group	Order Code	
	80		M4	1485	1625	27H	CXB1512-0000- 000N0HM427H	27G	CXB1512-0000- 000N0HM427G			
	80		N2	1590	1739	2/П	CXB1512-0000- 000N0HN227H	2/G	CXB1512-0000- 000N0HN227G			
2700 K			K2	1200	1313		CXB1512-0000- 000N0UK227H		CXB1512-0000- 000N0UK227G			
	90	92	K4	1290	1411	27H	CXB1512-0000- 000N0UK427H	27G	CXB1512-0000- 000N0UK427G			
			M2	1380	1510		CXB1512-0000- 000N0UM227H		CXB1512-0000- 000N0UM227G			

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS - 36 V ( $I_F$ = 350 mA, $T_J$ = 85 °C)

#### **Fidelity**

Nominal	CF	RI*	Minir	num Lumin	ous Flux	Typical Luminous		2-Step
CCT	Min	Тур	Group		Flux (lm) @ 25 °C**		Group	Order Code
4000 K	95	98	K4	1290	1411	1407	L5A	CXB1512-0000-000N0ZK4L5A
3500 K	95	98	K2	1200	1313	1355	35H	CXB1512-0000-000N0ZK235H
3000 K	95	98	K2	1200	1313	1303	30H	CXB1512-0000-000N0ZK230H
2700 K	95	98	J4	1120	1225	1229	27H	CXB1512-0000-000N0ZJ427H

## **Specialty**

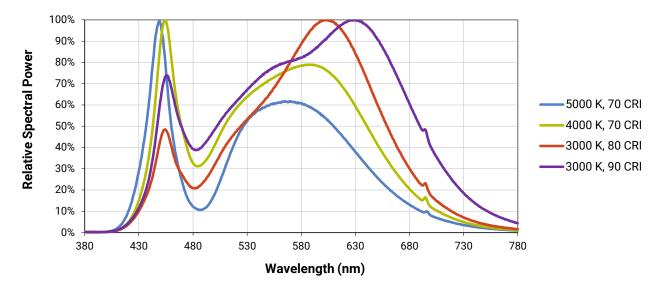
Nominal	С	RI	Minir	num Lumin	ous Flux	Typical Luminous		2-Step		3-8	tep	
CCT	Min	Тур	Group		Flux (lm) @ 25 °C**	Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
2100 K	00	00	K4	1290	1411	1502			210	CXB1512-0000- 000N0UK431Q		
3100 K	90	92	M2	1380	1510	1502			31Q	CXB1512-0000- 000N0UM231Q		
	80		M4	1485	1625	1746	L7B	CXB1512-0000- 000N0HM4L7B				
			J4	1120	1225							CXB1512-0000- 000N0UJ430U
3000 K	90	92	K2	1200	1313	1502			30Q	CXB1512-0000- 000N0UK230Q	30U	CXB1512-0000- 000N0UK230U
			K4	1290	1411					CXB1512-0000- 000N0UK430Q		CXB1512-0000- 000N0UK430U
	95	98	J4	1120	1225	1303	L7C	CXB1512-0000- 000N0ZJ4L7C				

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp CXB1512 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.
- \*\* Flux values @ 25 °C are calculated and for reference only.



# RELATRESative Spectral Power Distribution

The following graphs are the result of a series of pulsed measurements at 700 mA for the 18-V CXB1512 LED and 350 mA for the 36-V CXB1512 LED and  $T_1 = 85 \, ^{\circ}\text{C}$ .

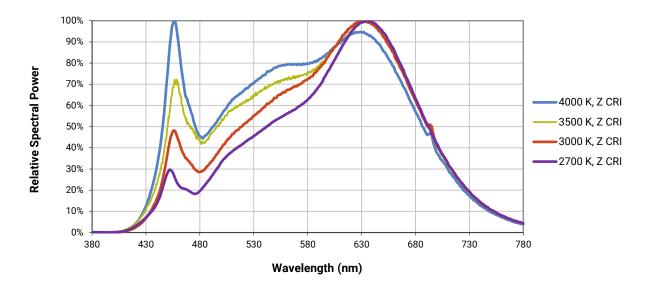




# RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

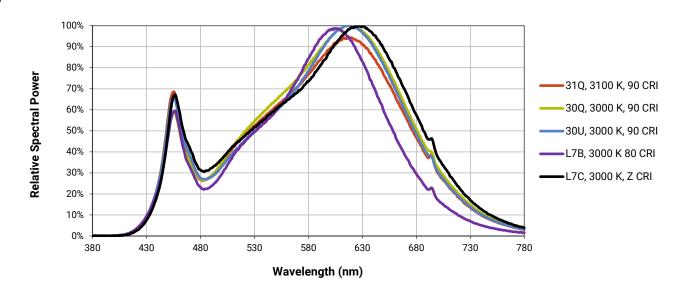
The following graphs are the result of a series of pulsed measurements at 700 mA for the 18-V CXB1512 LED and 350 mA for the 36-V CXB1512 LED and  $T_1 = 85 \, ^{\circ}\text{C}$ 

### **Fidelity**



#### **Relative Spectral Power Distribution**

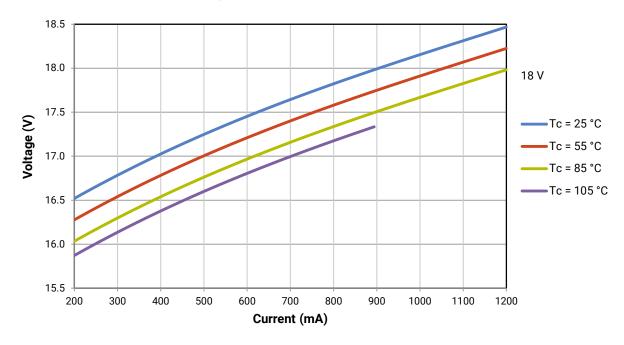
# **Specialty**

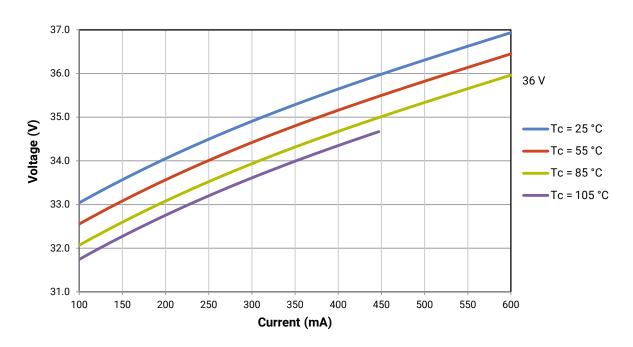




### **ELECTRICAL CHARACTERISTICS**

The following graphs are the result of a series of steady-state measurements.





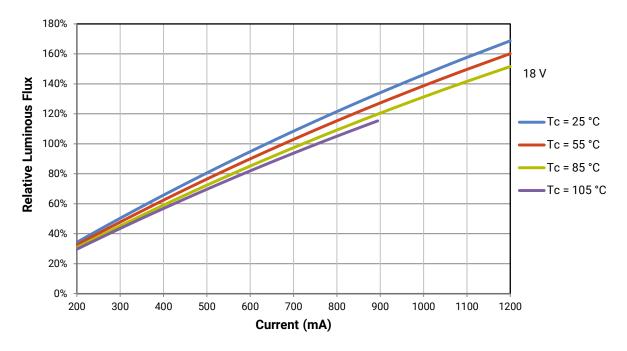


#### **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of:

- Measurements of CXB1512 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 700 mA at T<sub>1</sub> = 85 °C for the 18-V CXB1512 LED.

Using the 18-V CXB1512 LED as an example, at steady-state operation of Tc = 25 °C, I $_F$  = 800 mA, the relative luminous flux ratio is 120% in the chart below. A CXB1512 LED that measures 1290 lm during binning will deliver 1548 lm (1290 \* 1.2) at steady-state operation of Tc = 25 °C, I $_F$  = 800 mA.



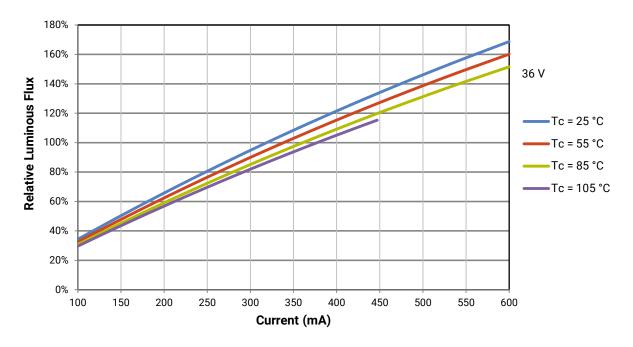


#### **RELATIVE LUMINOUS FLUX - CONTINUED**

The relative luminous flux values provided below are the ratio of:

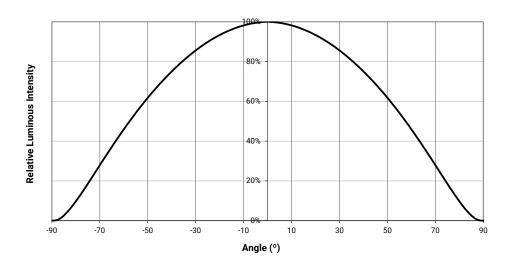
- · Measurements of CXB1512 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 350 mA at T<sub>1</sub> = 85 °C for the 36-V CXB1512 LED.

Using the 36-V CXB1512 LED as an example, at steady-state operation of Tc = 25 °C, I $_F$  = 400 mA, the relative luminous flux ratio is 120% in the chart below. A CXB1512 LED that measures 1290 lm during binning will deliver 1548 lm (1290 \* 1.2) at steady-state operation of Tc = 25 °C, I $_F$  = 400 mA.





### **TYPICAL SPATIAL DISTRIBUTION**



# PERFORMANCE GROUPS - BRIGHTNESS (18 V, $I_F = 700 \text{ mA}$ ; 36 V, $I_F = 350 \text{ mA}$ , $T_J = 85 ^{\circ}\text{C}$ )

XLamp CXB1512 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
J4	1120	1200
K2	1200	1290
K4	1290	1380
M2	1380	1485
M4	1485	1590
N2	1590	1710
N4	1710	1830
P2	1830	1965
P4	1965	2100
Q2	2100	2260



# EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T, = 85 °C)

XLamp CXB1512 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 2-Step					
Code	Code CCT		у		
	4000 K	0.3777	0.3739		
40H		0.3797	0.3816		
40H	4000 K	0.3861	0.3855		
		0.3838	0.3777		
	3500 K	0.4022	0.3858		
35H		0.4053	0.3942		
3311		0.4125	0.3977		
		0.4091	0.3891		
	3000 K	0.4287	0.3975		
30H		0.4328	0.4064		
ЗИП		0.4390	0.4086		
		0.4347	0.3996		
	2700 K	0.4524	0.4048		
27H		0.4574	0.4140		
		0.4633	0.4154		
		0.4581	0.4062		

EasyWhite Color Temperatures - 3-Step Ellipse						
Bin Code CCT	Center Point		Major Axis	Minor Axis	Rotation Angle	
	х	у	a	b	(°)	
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5

EasyWhite Color Temperatures - 5-Step Ellipse						
Bin Code CCT	Center Point		Major Axis	Minor Axis	Rotation Angle	
	x	у	а	b	(°)	
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7



# PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CXB1512 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

# **Fidelity**

EasyWhite Color Temperatures - 2-Step					
Code	Code CCT		у		
	4000.14	0.3764	0.3711		
L5A		0.3784	0.3787		
LOA	4000 K	0.3847	0.3826		
		0.3825	0.3748		
		0.4022	0.3858		
35H	3500 K	0.4053	0.3942		
3311		0.4125	0.3977		
		0.4091	0.3891		
	3000 K	0.4287	0.3975		
30H		0.4328	0.4064		
зип		0.4390	0.4086		
		0.4347	0.3996		
	2700 K	0.4524	0.4048		
27H		0.4574	0.4140		
		0.4633	0.4154		
		0.4581	0.4062		

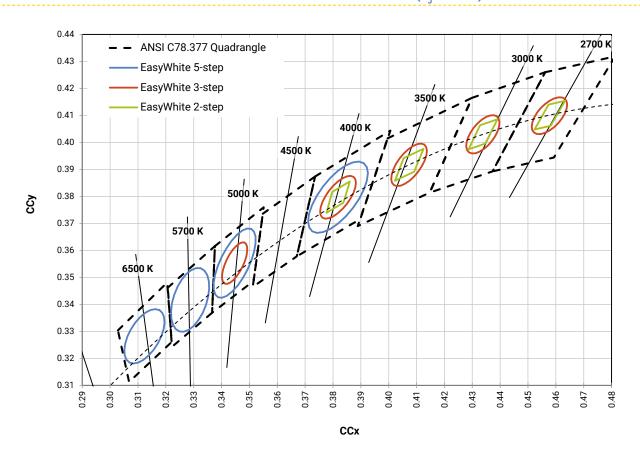
# **Specialty**

EasyWhite Color Temperatures - 2-Step					
Code	CCT	х	у		
	3000 K	0.4263	0.3848		
170		0.4296	0.3916		
L7B		0.4361	0.3938		
		0.4326	0.3868		
L7C	3000 K	0.4192	0.3754		
		0.4224	0.3823		
		0.4291	0.3847		
		0.4257	0.3777		

EasyWhite Color Temperatures – 3-Step Ellipse						
Bin Code CCT	Center Point		Major Axis	Minor Axis	Rotation Angle	
	х	у	а	b	(°)	
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2



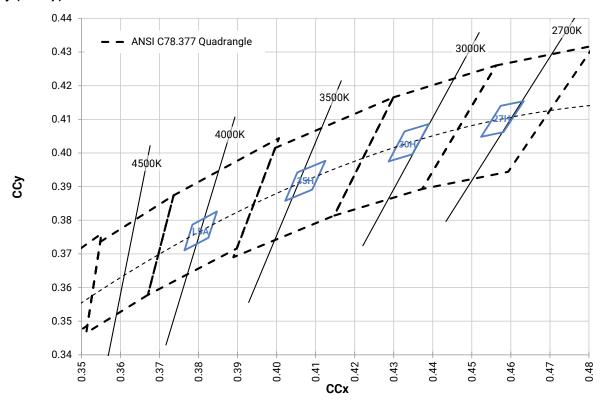
# CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)





# CREE PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)

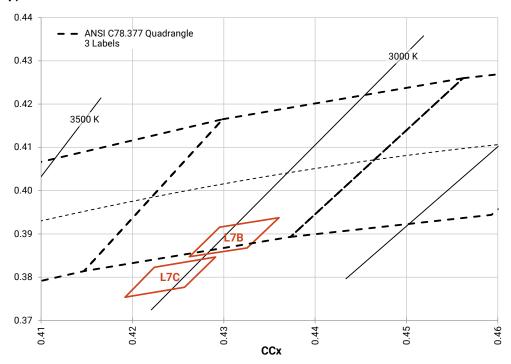
# Fidelity (2-step)



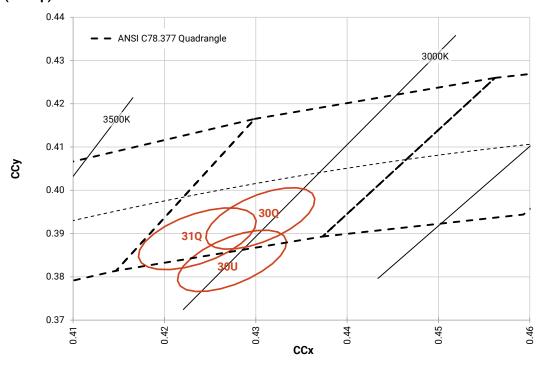


# CREE PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C) - CONTINUED

# Speciality (2-step)



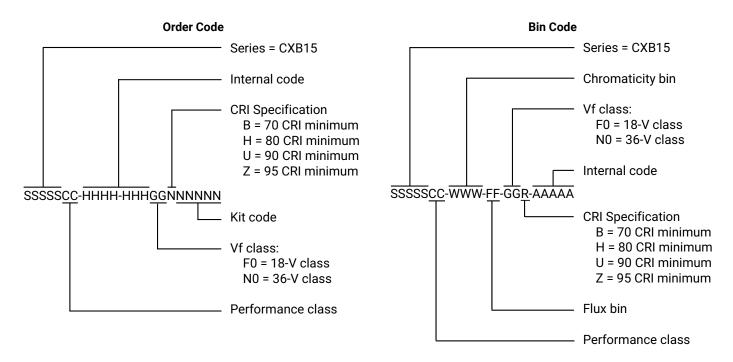
# Speciality (3-step)





#### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:



#### **MECHANICAL DIMENSIONS**

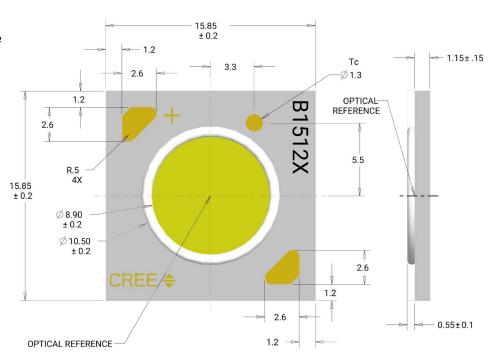
Dimensions are in mm.

Tolerances unless otherwise

specified:  $\pm$ .13  $x^{\circ} \pm 1^{\circ}$ 

#### Meaning of B1512X

B1512F = 18-V CXB1512 B1512N = 36-V CXB1512





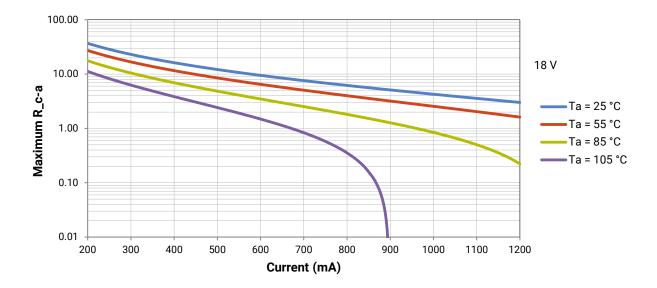
#### THERMAL DESIGN

The CXB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_j)$ . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure the CXB LED is being operated within its designed limits. Please refer to page 3 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from  $T_{SP}$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXB soldering recommendations and more information on thermal interface materials (TIM) and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use Cree XLamp CXB LEDs successfully in luminaire designs.

To keep the CXB1512 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graphs, depending on the operating environment. The y-axis in the graphs is a base 10 logarithmic scale.

As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ im) plus the thermal resistance of the heat sink ( $R_t$ ).





### **THERMAL DESIGN - CONTINUED**

