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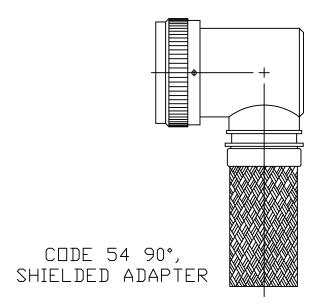
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China







REVISIONS							
LTR	DESCRIPTION	DATE	APPROVED				
Р	REVISED PER ECN AD93077						
P1	REVISED PER ECO-11-011624	6/21/12	K. YEE				



NOTES:

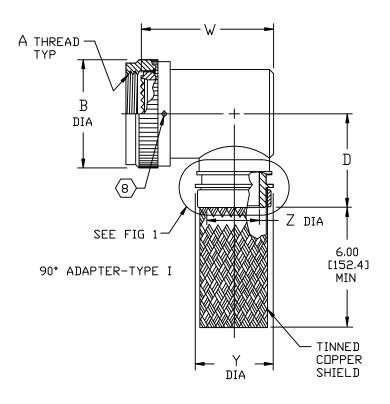
- 1. THIS PRODUCT IS DESIGNED TO TERMINATE A HEAT SHRINKABLE LIPPED BOOT TO A CONNECTOR.
- 2. FOR ADDITIONAL DIMENSIONS, ORDERING INFORMATION AND MODIFICATIONS, SEE CH00-0250-004.
- 3. ADAPTER TO BE PERMANENTLY MARKED WITH CODE IDENT. NO. AND PART NO. (E.G.: 06090-203M212-19A08).
- $\overline{\langle 4 \rangle}$ FOR LARGER ENTRY SIZES, A 2 PIECE ADAPTER (TYPE II) IS SUPPLIED.
- BRAID TERMINATION RING MAY BE SUPPLIED AS TINEL-LOCK SHAPE MEMORY RING AT MANUFACTURER'S OPTION.
- ⟨6⟩ ADAPTER MATES T□ MIL-C-81703, SERIES III, MS3424, MS3446, MS3464, MS3467, MS3468, CLASS E & L.
- (7) ADAPTER MATES TO MIL-C-5015G, MS3400 SERIES, CLASS D, E, K, L, U & W: MS3400, MS3401, MS3404, MS3406, MS3450, MS3451, MS3454, MS3456, MS3470, MS3471, MS3472, MS3474, MS3475, MS3476. MIL-C-83723, SERIES II, CLASS A & L. MIL-C-83723, SERIES I & III, CLASS A, G, K, R & S: M83723/1, /2, /3, /4, /5, /6, /7, /8, /13, /14, /36, /37, /38, /40, /41, /42, /43, /48, /49, /65, /66, /67, /68, /69, /70, /71, /72, /73, /74, /75, /76, /77, /78, /82, /83, /84, /85, /86, /87, /91, /92, /95, /97, /98 (MS3155 CONTROLLED INTERFACE).
- $\langle 8 \rangle$ when "L" modification is specified, coupling nut shall have 3 lock wire holes, 120° apart.

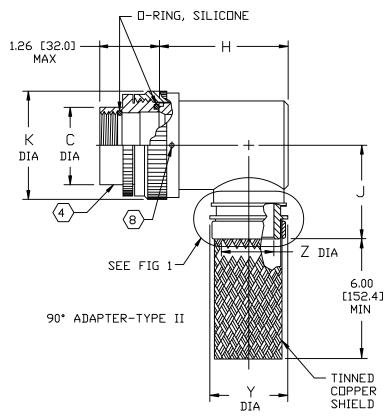
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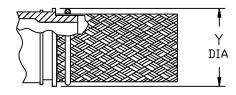
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Raychem Adapters CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.	DRAWN R. RAMIREZ CHECKED	DATE 03-19-93 DATE		TE		TE Connectiv	vity
DIMENSIONING AND TOLERANCING	APPROVED W. C. GAY APPROVED	DATE 05-19-93 DATE	TITLE ADAPTER, SHIELD, 90° CODE 54				
.XXX ± [mm]	CAD NAME 203M2XX_P1.	dwg	1		OLDE (3 ,	
.XX ± — [mm] .X ± — [mm] ANGLES .X ± —	THIRD ANGLE PROJECTION	<u> </u>	SIZE CO A DO NOT	DE IDENT. NO. 06090 SCALE THIS 1		203M2XX SHEET 1 DF 4	rev P1







TINEL-LOCK TERMINATION

FIG 1 $\langle 5 \rangle$

Raychem Adapters CUSTOMER DRAWING

SIZE	CODE IDENT. NO.	DWG. N□.	REV
Α	06090	203M2XX	P1
DO NO	T SCALE THIS DWG	CAD NAME 203M2XX_P1-2.dwg SHEET a	2 DF 4

TABLE I							
I MDLC 1							
BASE PART ND.	SHELL SIZE 6 7		MAX ENTRY SIZE 4 TYPE I	A THREAD CLASS 2B	B DIA MAX	C MAX	D MAX
203M203	3		04	.562-24 UNEF	.669 [16.99]	.695 [17.65]	1.13 [28.7]
203M208		8 % 85	04	.500-20 UNF	.617 [15.67]	.630 [16.00]	1.10 [27.9]
203M210		10, 10S & 10SL	05	.625-24 UNEF	.734 [18.64]	.757 [19.23]	1.16 [29.5]
203M212	7	12 & 12S	08	.750-20 UNEF	.858 [21.79]	.882 [22.40]	1.22 [31.0]
203M214	12	14 & 14S	09	.875-20 UNEF	.984 [24.99]	1.007 [25.58]	1.28 [32.5]
203M216	19	16 & 16S	11	1.000-20 UNEF	1.112 [28.24]	1.132 [28.75]	1.35 [34.3]
203M218	27	18	12	1.062-18 UNEF	1.218 [30.94]	1.218 [30.94]	1.40 [35.6]
203M220	37	20	14	1.188-18 UNEF	1.345 [34.16]	1.345 [34.16]	1.46 [37.1]
203M222		22	16	1.312-18 UNEF	1.468 [37.29]	1.468 [37.29]	1.53 [38.9]
203M224		24	18	1.438-18 UNEF	1.593 [40.46]	1.593 [40.46]	1.59 [40.4]
203M228		28	22	1.750-18 UNS	1.969 [50.01]	1.969 [50.01]	1.78 [45.2
203M232		32	24	2.000-18 UNS	2.219 [56.36]	2.219 [56.36]	1.90 [48.3]
203M236		36	28	2.250-16 UN	2.469 [62.71]	2.469 [62.71]	2.03 [51.6]
203M240		40	28	2.500-16 UN	2.719 [69.06]	2.719 [69.06]	2.15 [54.6]
203M244		44	28	2.750-16 UN	2.969 [75.41]	2.969 [75.41]	2.28 [57.9]
203M248		48	28	3.000-16 UN	3.219 [81.76]	3.219 [81.76]	2.40 [61.0]
203M261	61		18	1.500-18 UNEF	1.653 [41.99]	1,653 [41,99]	1.62 [41.1]

Raychem Adapters
CUSTOMER DRAWING

SIZE	CODE IDENT. NO.	DWG.	N□.	REV
Α	06090		203M2XX	P1
DO NO	T SCALE THIS DWG	CAD N	AME 203M2XX_P1-3.dwg SHEET 3	3 DF 4

	TABLE II							
ENTRY SIZE			Y DIA MIN	J MAX	W MAX	H MAX		
03	NA	.187 [4.75]	.393 [9.98]	NA	1.12 [28.4]	NA		
04	NA	.250 [6.35]	.456 [11.58]	NA	1.12 [28.4]	NA		
05	.80	.312	.515	1.16	1.19	1.19		
	[20.3]	[7.92]	[13.08]	[29.5]	[30.2]	[30.2]		
06	.80	.375	.581	1.16	1.25	1.19		
	[20.3]	[9.53]	[14.76]	[29.5]	[31.8]	[30.2]		
07	.92	.438	.643	1.22	1.31	1.38		
	[23.4]	[11.13]	[16.33]	[31.0]	[33.3]	[35.1]		
08	.92	.500	.705	1.22	1.38	1.38		
	[23.4]	[12.70]	[17.91]	[31.0]	[35.1]	[35.1]		
09	1.18	.562	.705	1.35	1.50	1.51		
	[30.0]	[14.27]	[17.91]	[34.3]	[38.1]	[38.4]		
10	1.18	.625	.831	1.35	1.50	1.51		
	[30.0]	[15.88]	[21.11]	[34.3]	[38.1]	[38.4]		
11	1.18	.688	.893	1.40	1.62	1.63		
	[30.0]	[17.48]	[22.68]	[35.6]	[41.1]	[41.4]		
12	1.35	.750	.953	1.40	1.62	1.63		
	[34.3]	[19.05]	[24.21]	[35.6]	[41.1]	[41.4]		
13	1.41	.812	.953	1.46	1.75	1.78		
	[35.8]	[20.62]	[24.21]	[37.1]	[44.5]	[45.2]		
14	1.41	.875	1.081	1.46	1.75	1.78		
	[35.8]	[22.23]	[27.46]	[37.1]	[44.5]	[45.2]		
15	1.60	.938	1.143	1.53	1.88	1.88		
	[40.6]	[23.83]	[29.03]	[38.9]	[47.8]	[47.8]		
16	1.60	1.000	1.205	1.53	1.88	1.88		
	[40.6]	[25.40]	[30.61]	[38.9]	[47.8]	[47.8]		
18	1.66	1.125	1.381	1.59	2.00	2.01		
	[42.2]	[28.58]	[35.08]	[40.4]	[50.8]	[51.1]		
20	2.04	1.250	1.506	1.78	2.12	2.13		
	[51.8]	[31.75]	[38.25]	[45.2]	[53.8]	[54.1]		
55	2.23	1.375	1.631	1.85	2.24	2.29		
	[56.6]	[34.93]	[41.43]	[47.0]	[56.9]	[58.2]		
24	2.23	1.500	1.756	1.92	2.36	2.42		
	[56.6]	[38.10]	[44.60]	[48.8]	[59.9]	[61.5]		
28	2.48	1.750	2.004	2.17	2.60	2.67		
	[63.0]	[44.45]	[50.90]	[55.1]	[66.0]	[67.8]		

Raychem Adapters
CUSTOMER DRAWING

SIZE CODE IDENT. NO. DWG. NO.

A 06090 203M2XX P1

DO NOT SCALE THIS DWG CAD NAME 203M2XX_P1-4.dwg SHEET 4 OF 4