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First Edition Sep 5, 2005

Final Revision

LCD Module Technical Specification

Type No.

DMF-50840NF-FW-AUE-BIN

m. Spatrates

Approved by (Quality Assurance Division)

2 Addito

Checked by (ACI Engineering Division)

T.Yuchi

Prepared by (ACI Engineering Division)

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Revision History

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1.General Specifications

Operating Temp.	:	min. 0°C ~max. 60°C
Storage Temp.	:	min20°C ~max. 60°C
Dot Pixels	:	320 (W) × 240 (H) dots
Dot Size	:	0.33 (W) × 0.33 (H) mm
Dot Pitch	:	0.36 (W) × 0.36 (H) mm
Viewing Area	:	120.0 (W) × 90.0 (H) mm
Outline Dimensions	:	167.1 (W) × 109.0* (H) × 11.0 max.** (D) mm * Without Connector ** Without CFL Cable
Weight	:	230g max.
LCD Type	:	NTD-15885 (F-STN / Black &White-mode / Transmissive)
Viewing Angle	:	6:00
Data Transfer	:	4-bit parallel data transfer
Backlight	:	Cold Cathode Fluorescent Lamp (CFL) × 1
Drawings	:	Dimensional Outline UE-36988A
RoHS regulation	:	To our best knowledge, this product satisfies material requirement of RoHS regulation. Our company is doing the best efforts to obtain the equivalent certificate from our suppliers.

2.Electrical Specifications

2.1. Absolute Maximum Ratings

		5			Vss=0V
Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage	Vcc-Vss	-	-0.3	7.0	V
(Logic)					
Supply Voltage	Vcc-Vee	-	0	35.0	V
(LCD Drive)					
Input Voltage	Vi	-	-0.3	Vcc+0.3	V

2.2. DC Characteristics

Ta=25°C, Vss=0V

					,		
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units	
Supply Voltage	Vcc-Vss	-	4.5	-	5.5	V	
(Logic)							
	VCC-VEE	-	26.6	-		V	
Supply Voltage							
(LCD Drive)	Vcc-Vadj	Shown in 3.1					
High Level	Vін	Vcc=5.0V±10%	0.8×Vcc	-	Vcc	V	
Input Voltage							
Low Level	VIL	Vcc=5.0V±10%	0	-	0.2×Vcc	V	
Input Voltage							
	lcc	Vcc-Vss=5.0V	-	5.5	15.5	mA	
Supply Current							
	lee	Vcc-Vadj=23.2V	-	5.0	10.0	mA	

2.3. AC Characteristics

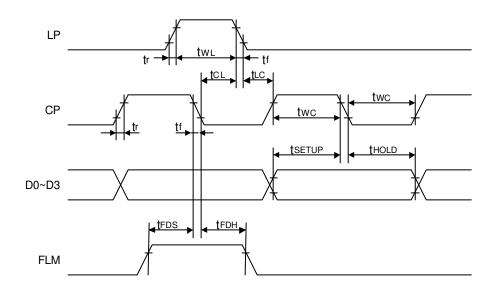
Vcc=5.0V	′±10%
----------	-------

Parameter	Symbol	Min.	Max.	Units
CP Frequency	fср	-	6.0	MHz
Clock Pulse Width	t _{wc}	50	-	ns
Latch Pulse Width	t _{w∟}	63	-	ns
Data Setup Time	t setup	30	-	ns
Data Hold Time	t _{HOLD}	30	-	ns
Clock Pulse Setup Time	t _{c∟}	80	-	ns
Clock Pulse Hold Time	t _{LC}	0	-	ns
Rise/Fall Time	tr, tr	-	Note 1	ns
FLM Setup Time	t _{FDS}	100	-	ns
FLM Hold Time	t _{FDH}	100	-	ns

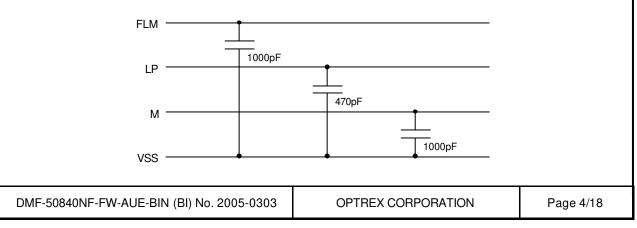
Note 1:The rise and fall times (tr, tf) must satisfy the following relationships.

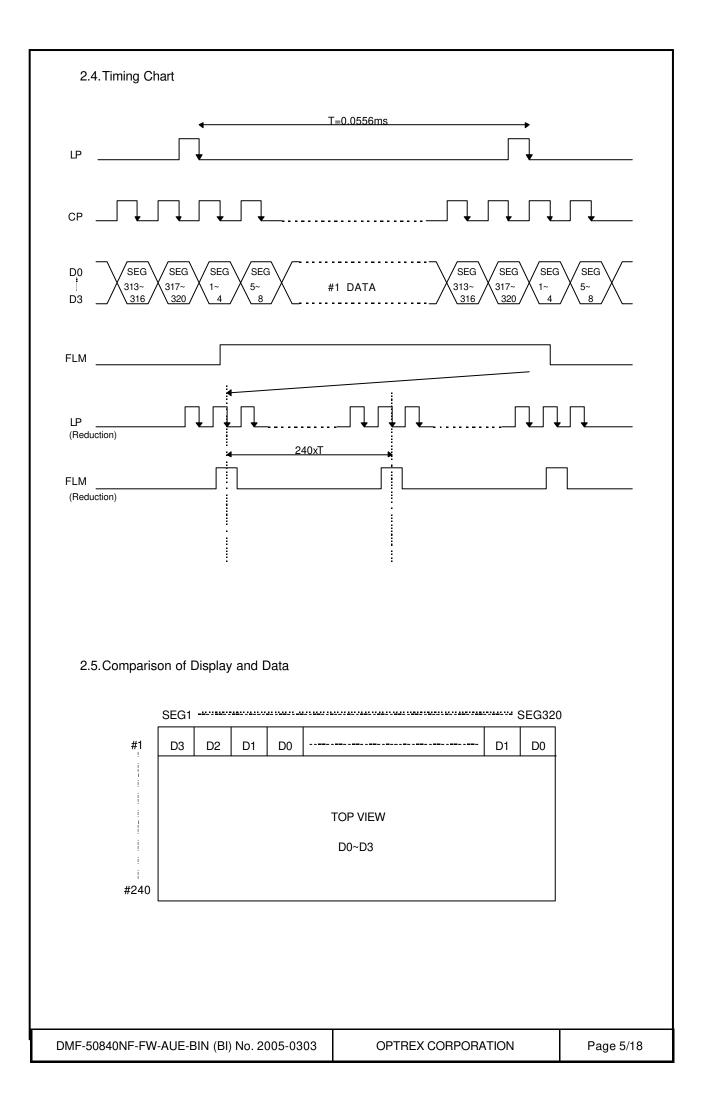
$$t_r, t_f \leq \frac{1}{2f_{CP}} - t_{WC}$$

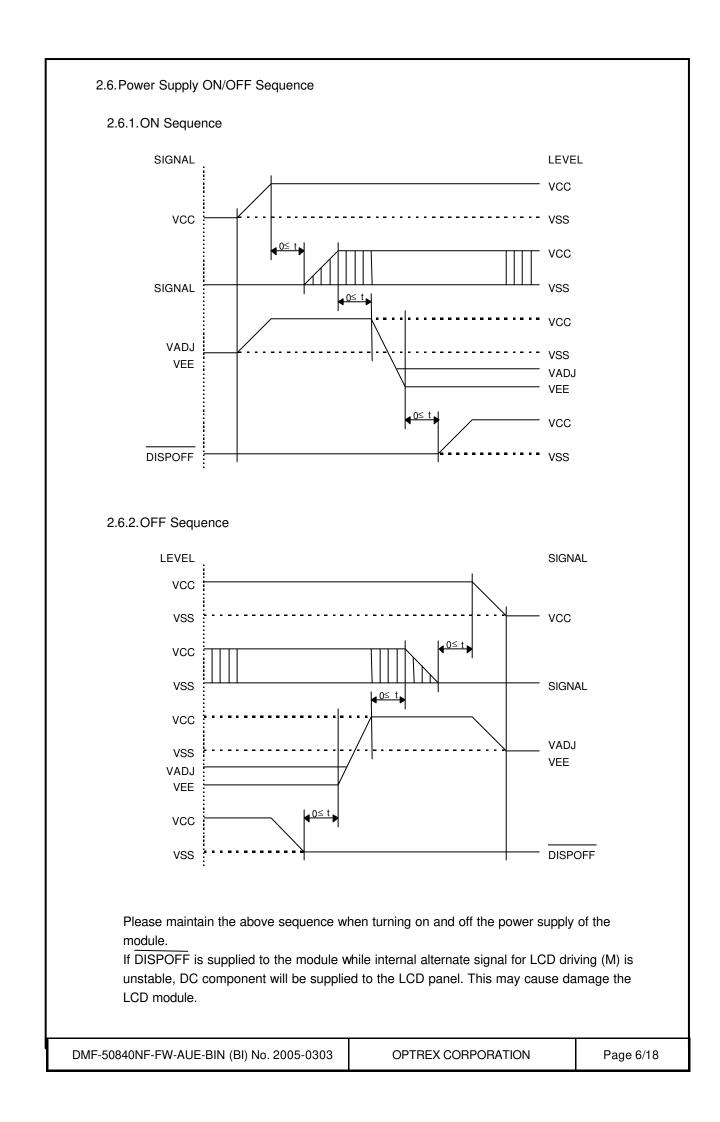
 $t_{r}, t_{f} \leq 50 \text{ ns}$



This module contains these capacitors. Please be careful about timing characteristics.







2.7. Lighting Specifications

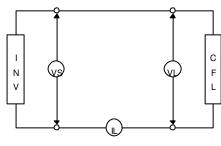
						Ta=	=25°C
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units	Notes
Lamp Voltage	VL	-	-	340	-	Vrms	1
Lamp Current	L	-	3.0	4.0	5.0	mArms	2
Starting Voltage	Vs	-	850	-	-	Vrms	3
Surface Luminance	L	l∟= 4.0mA	-	50	-	cd/m ²	4
Average Life	Tal	l∟=4.0mA	20000	-	-	hrs	5
Brightne Ratio	В	l∟=4.0mA	70	-	-	%	

Note 1 :The voltage (r.m.s.) to maintain the electric discharge of the lamp. It is measured after lighting for 3 minutes .

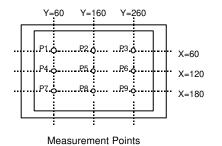
Note 2 :The current (r.m.s.) to flow through the lamp with the electric discharge. It is measured after lighting for 3 minutes.

- Note 3 :The voltage at starting the electric discharge when the voltage is increased gradually from 0V.
- Note 4 :Surface Luminance is specified by the average of 9 luminance values measured at each point shown above after 20 minutes power on with the all ON pattern adjusted to maximum contrast and the dimming control of 100%. (maximum brightness)
- Note 5 : CFL Life is defined as time period that the actual luminance becomes 50% or lower of its initial value.

The Average life time of CFL is defined as the time when half or more of the testing CFLs have become less bright than 50% of the initial brightness at continuous operation.



CFL Testina Circuit



Recommended Inverter : S-12561 (Produced by ELEVAM) CXA-L10L (DC 12.0V, Produced by TDK)

3. Optical Specifications

3.1.LCD Driving Voltage

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Recommended		Ta= 0°C	-	-	26.6	V
LCD Driving Voltage	Vcc-Vadj	Ta=25°C	21.6	23.2	24.8	V
Note 1		Ta=60°C	19.9	-	-	V

Note 1 : Voltage (Applied actual waveform to LCD Module) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

3.2.Optical Characteristics

Ta=25°C, 1/240 Duty, 1/14 Bias, Vop=22.6V (Note 4), θ= 0°C, φ=-°

Pa	rameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Contrast Ra	atio Note 1	CR	$\theta = 0^{\circ}C$, $\phi = -^{\circ}$	-	15	-	
Viewing Ang	gle		Shown in 3.3				
Response	Rise Note 2	Ton	-	-	420	630	ms
Time	Decay Note 3	Toff	-	-	200	300	ms

Note 1 :Contrast ratio is definded as follows. (CR = LON / LOFF)

LON : Luminance of the ON segments

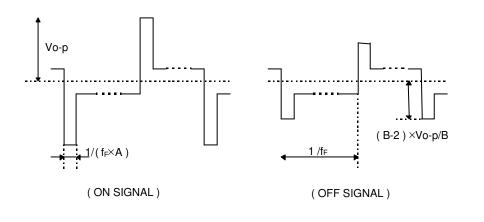
LOFF: Luminance of the OFF segments

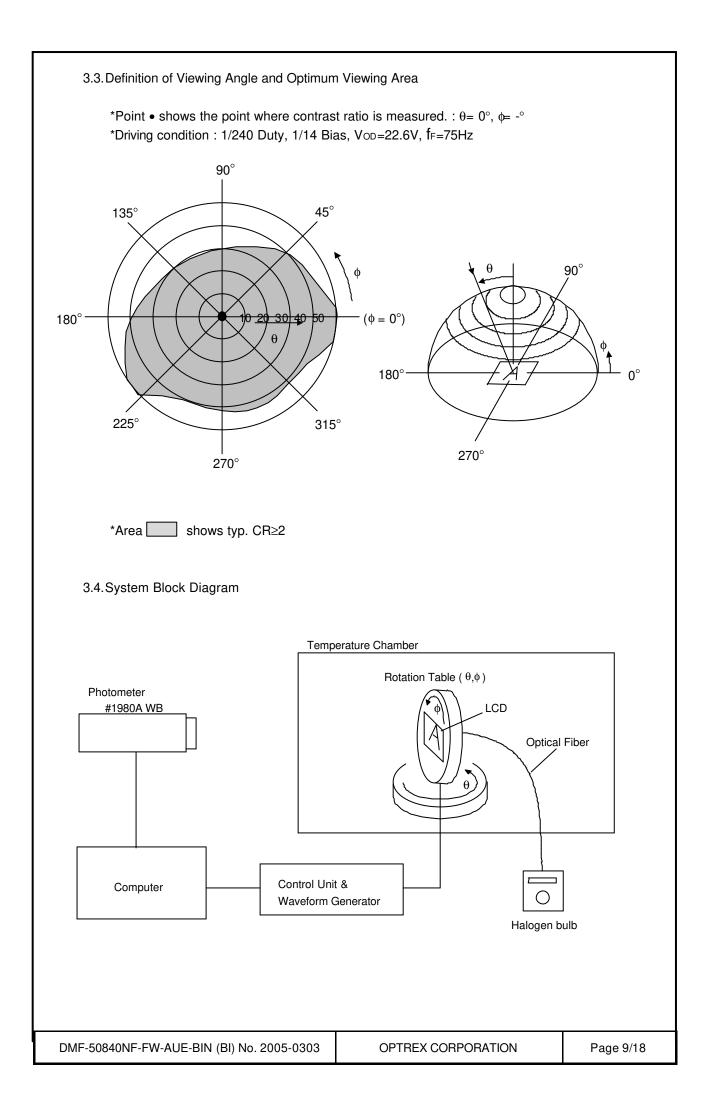
Note 2 :The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

- Note 3 :The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.
- Note 4 :Definition of Driving Voltage Vod

VOD=VCC-VADJ-VBE

Assuming that the typical driving waveforms shown below are applied to the LCD Panel at 1/A Duty - 1/B Bias (A: Duty Number, B: Bias Number). Driving voltage VoD is definded as the voltage VO-P when the contrast ratio (CR=LON / LOFF) is at its maximum.





4.I/O Terminal

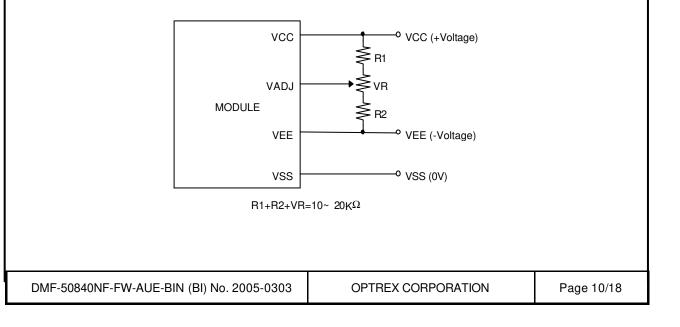
4.1.Pin Assignment

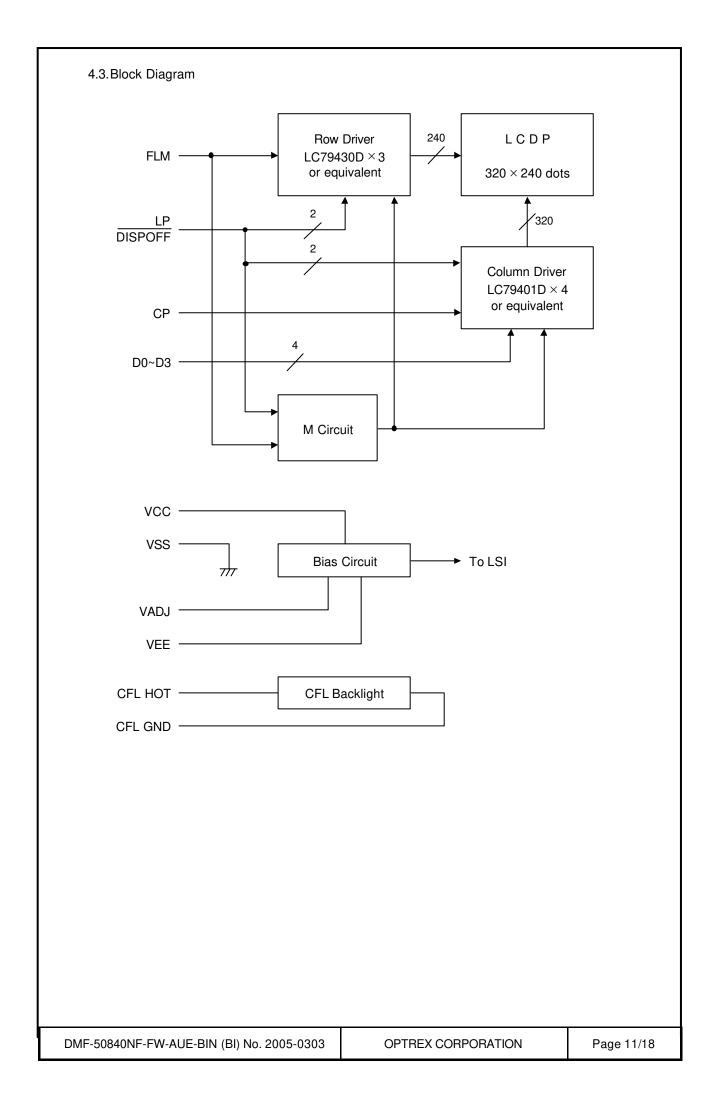
<u>CN1</u>

Symbol	Level	Function
D0	H/L	Display Data
D1	H/L	Display Data
D2	H/L	Display Data
D3	H/L	Display Data
DISPOFF	H/L	Display Control Signal H : Display on L : Display off
FLM	H/L	First Line Marker
NC	-	Non-connection
LP	H→L	Data Latch Signal
CP	H→L	Clock Signal for Shifting Data
Vcc	-	Power Supply for Logic
Vss	-	Power Supply (0V, GND)
VEE	-	Power Supply for LCD Drive
Vadj	-	Voltage Level for LCD Contrast Adjustment
FG	-	Frame Ground
Symbol	Level	Function
CFL HOT	-	Power Supply for CFL (HOT)
NC	-	Non-connection
NC	-	Non-connection
CFL GND	-	Power Supply for CFL (GND)
	D0 D1 D2 D3 DISPOFF FLM NC LP CP Vcc Vss VEE VADJ FG Symbol CFL HOT NC NC	D0 H / L D1 H / L D2 H / L D3 H / L D3 H / L DISPOFF H / L FLM H / L NC - LP H \rightarrow L Vcc - Vss - VEE - VADJ - FG - Symbol Level CFL HOT - NC -

4.2. Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.





<u>5.Test</u>

No change on display and in operation under the following test condition.

Conditions: Unless otherwise specified, tests will be conducted under the following condition. Temperature: 20±5°C Humidity : 65±5%RH tests will be not conducted under functioning state.

No.	Parameter	Conditions	Notes		
1	High Temperature Operating	60°C±2°C, 96hrs (operation state)			
2	Low Temperature Operating	0°C±2°C, 96hrs (operation state)	1		
3	High Temperature Storage	60°C±2°C, 96hrs	2		
4	Low Temperature Storage	-20°C±2°C, 96hrs	1,2		
5	Damp Proof Test	40°C±2°C,90~95%RH, 96hrs	1,2		
6	Vibration Test	Total fixed amplitude : 1.5mm	3		
		Vibration Frequency : 10~55Hz			
		One cycle 60 seconds to 3 directions of X, Y, Z for			
		each 15 minutes			
7	Shock Test	To be measured after dropping from 60cm high on			
		the concrete surface in packing state.			
		F F B A G C B A G C B A Concrete Surface F,G face : once			

Note 1 :No dew condensation to be observed.

Note 2 :The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after removed from the test chamber.

Note 3 :Vibration test will be conducted to the product itself without putting it in a container.

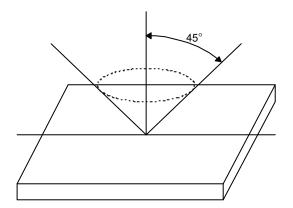
6.Appearance Standards

6.1. Inspection conditions

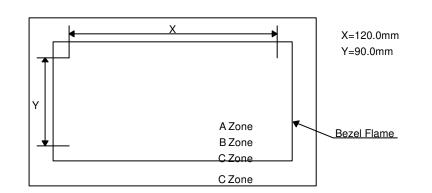
The LCD shall be inspected under 40W white fluorescent light.

The distance between the eyes and the sample shall be more than 30cm.

All directions for inspecting the sample should be within 45° against perpendicular line.



6.2. Definition of applicable Zones



A Zone : Active display area

B Zone : Area from outside of "A Zone" to validity viewing area

C Zone : Rest parts

A Zone + B Zone = Validity viewing area

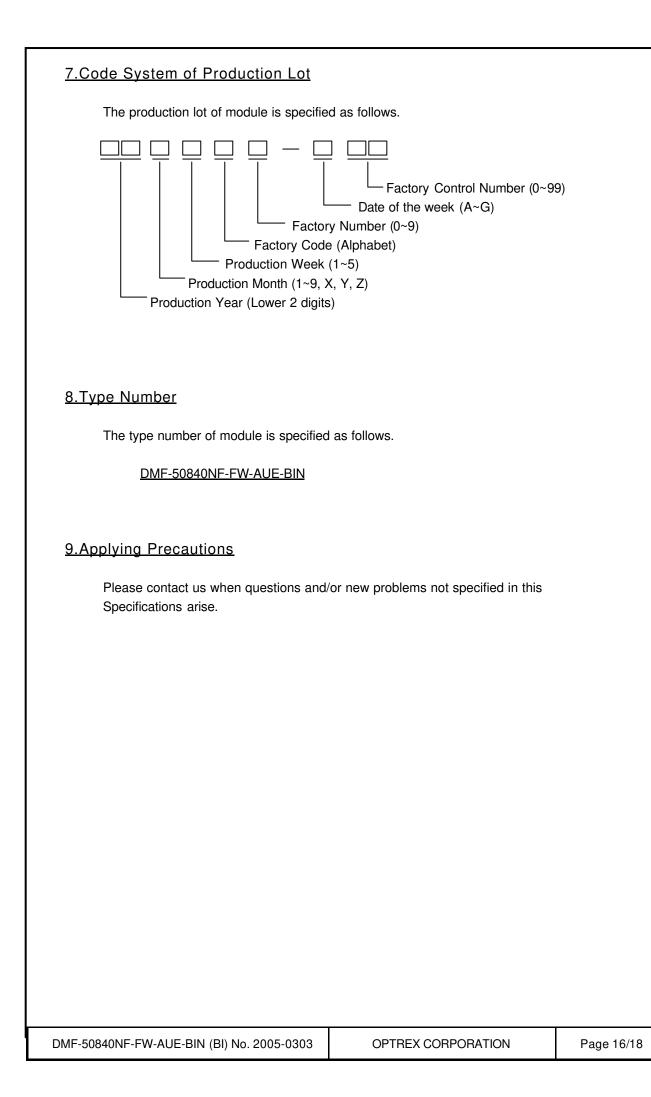
6.3.5	Standards						
No.	Parameter	Criteria					
1	Black and	(1) Round Sha					
	White Spots,	Zone		Acceptable Number			
	Foreign Substances	Dimension (mm)		А	В	С	
		D ≤ 0 .1		*	*	*	
		0.1 < D ≤0.2		3	5	*	
		0.2 < D	0.2 < D ≤0.25		3	*	
		0.25< D	≤0.3	0	1	*	
		0.3 < D		0	0	*	
		D = (Long + Short) / 2 * : Disregard (2) Line Shape					
		Zone		Acc	cceptable Number		
		X (mm) Y (mm)		А	В	С	
		-	0.03 ≥ W	*	*	*	
		2.0 ≥ L	$0.05 \geq W$	3	3	*	
		1.0 ≥ L	0.1 ≥ W	3	3	*	
		-	0.1 < W	In ti	ne same way	(1)	
		X : Length	Y:Width *	: Disregard			
		Total defects s	hall not excee	ed 5.			
2	Air Bubbles						
	(between glass	Zone		Acceptable Number			
	& polarizer)	Dimension (mm)		A	В	С	
		D ≤0.3		*	*	*	
			0.3 < D ≤0.4		*	*	
		0.4 < D ≤0.6		2	3	*	
		0.6 < D		0	0	*	
		* : Disregard					
		Total defects s	hall not excee	ed 3.			

No.	Parameter	Criteria				
3	The Shape of Dot	(1) Dot Shape (with Dent)				
		0.15≧				
		As per the sketch of left hand.				
		(2) Dot Shape (with Projection)				
		Should not be connected to next dot.				
		(3) Pin Hole				
		(X+Y) / 2 ≤ 0.2mm				
		(Less than 0.1mm is no counted.)				
		(4) Deformation				
		Y (X+Y) / 2 ≤ 0.2mm				
		★ X				
		Total acceptable number : 1/dot, 5/cell				
		(Defect number of (4) : 1pc.)				
4	Polarizer Scratches	Not to be conspicuous defects.				
5	Polarizer Dirts	If the stains are removed easily from LCDP surface, the module is no				
	ļ	defective.				
6	Complex Foreign	Black spots, line shaped foreign substances or air bubbles between				
	Substance Defects	glass & polarizer should be 5pcs maximum in total.				
7	Distance between	$D \le 0.2$: 20mm or more				
	Different Foreign	0.2 < D : 40mm or more				
	Substance Defects					

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10.Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
- 1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
- 2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
 - 1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
 - 2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
 - 3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored for long periods of time:
 - 1. Protect the modules from high temperature and humidity.
- 2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
- 3. Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit, since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.

7) For models which use CFL:

- 1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
- 2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
- 3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.

8) For models which use touch panels:

- 1. Do not stack up modules since they can be damaged by components on neighboring modules.
- 2. Do not place heavy objects on top of the product. This could cause glass breakage.

9) For models which use COG,TAB,or COF:

- 1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
- 2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

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10) Models which use flexible cable, heat seal, or TAB:

- 1. In order to maintain reliability, do not touch or hold by the connector area.
- 2. Avoid any bending, pulling, or other excessive force, which can result in broken connections.
- 11)In case of buffer material such as cushion / gasket is assembled into LCD module, it may have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials.

Please check and evaluate these materials carefully before use.

12) In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film..

Please check and evaluate those acrylic materials carefully before use.

11.Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- 2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- 3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4. When the product is in CFL models, CFL service life and brightness will vary According to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
- 5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
- 6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one) year from Optrex, Optrex America, Optrex Europe delivery which ever comes later.