imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

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Reference Only

Micro Chip Transformer DXW21HN5011 Reference Specification

1. Scope

This reference specification applies to Micro Chip Transformer.

2. Part Numbering

- (ex.) <u>DX W 21 H N 50 11 B L</u> (1) (2) (3) (4) (5) (6) (7) (8) (9)
- (1) Micro Chip Transformer
- (2) Structure (W: Winding Type)
- (3) Dimension (L×W)
- (4) Type of Transformer (H: Balun)
- (5) Category

(6) Port Impedance (50: 50ohm)

(7) Impedance ratio (11: one to one)

(8) Main Application (B: wireless applications)

(9) Packing Code L:Taping / B:Bulk

3. Electrical Specification 1

Customer Part Number	Murata Part Number	Freq. Range	Port Impedance [ohm]	Insertion Loss [dB min.] at Freq. Range	CMRR [dB min.] at Freq. Range	DC Resistance [ohm max.]
	DXW21HN5011BL DXW21HN5011BB	100-1000 MHz	50/50	1.0	10	0.35

Electrical Specification 2

Rated	Withstand	Insulation
Voltage	Voltage	Resistance
[DCV]	[DCV]	[Mohm min.]
20	50	10

Operating Temperature : -40 to +85°C Storage Temperature : -40 to +85°C

4. Standard Testing Condition

<Unless otherwise specified> Temperature : Ordinary Temperature 15 to 35°C Humidity : Ordinary Humidity 25 to 85%(RH)

<In case of doubt> Temperature : 20 ± 2°C Humidity: 60 to 70%(RH) Atmospheric Pressure : 86 to106kPa

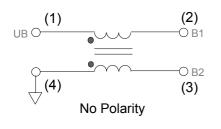
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<u>o</u>

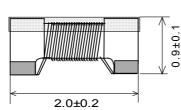
5. Style and Dimensions ■Eqivalent Circuit

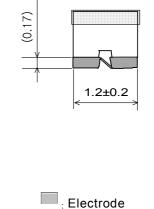


■Unit Mass (typ.) 0.009g

6. Marking

No Marking.





(): Reference Value (in mm)

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(0.45)

(1)

(4)

Dimension

(0.45)

(2)

(3)



7. Electrical Performance

			Definition and Macaumment Mathed		
No.	Item	Specification	Definition and Measurement Method		
7.1	Insertion Loss	Meet item 3.	Insertion Loss is given by Sds21 mag. extracted from the below circuit.		
	(IL)		IL[dB] = 20log ₁₀ (Sds21) Where		
			Sds21 is S-parameter of single mode stimulus - Differential mode response		
			Parasitics and loss factors caused by the test board have to be removed.		
			UB B1		
			PORT1 B2 PORT2		
			<u>μ</u> 25Ω		
7.2	CMRR	Meet item 3.	CMRR is given by the following equation, S-parameters are extracted from		
			the below circuit. CMRR[dB] = 20log ₁₀ (Sds21/Scs21)		
			Where		
			Sds21 is S-parameter of single mode stimulus - Differential mode response Scs21 is S-parameter of single mode stimulus - Common mode response		
			Parasitics and loss factors caused by the test board have to be removed.		
			UB B1		
			$\begin{array}{c c} PORT1 & = & B2 \\ 50\Omega & \bullet & B2 \\ 50\Omega & \bullet & C \\ 50\Omega & \bullet & C \\ C & C \\ C & C \\ C$		
			<u>Ψ</u> 25Ω		
7.3	Withstand Voltage	No damage.	Test Voltage : 50V Time : 5 seconds		
	· ·····g·		Charge Current : 1mA max. UB B1		
			Terminal to be tested		
			Terminal to be tested • · · · · · · · · · · · · · · · · · ·		
7.4	DC Desistance	Meet item 3.	Measuring current : 10mA max.		
	Resistance (Rdc)		(In case of doubt in the above mentioned standard condition, measure by		
	、 ,		4 terminal method.)		
			Terminal to be tested		
			UB B1		
			В2		
			Terminal to be tested		
7.5	Insulation	Meet item 3.	Measuring voltage : Rated Voltage		
	Resistance (I.R.)		Measuring time : 1 minute max.		
	、		UB B1		
			Terminal to be tested		
			B2		
			Terminal to be tested • • • • • • • • • • • • • • • • • • •		

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8. Mechanical Performance

No.	Item	Specification	Test Method
8.1	Appearance and Dimensions	Meet all dimension on item 5.	Visual Inspection and measurement with microscope.
8.2	Bonding Strength	No evidence of coming off substrate. Products shall not be mechanical damaged.	It shall be soldered on the substrate. Applying Force(F) : 5N Applying Time : 5±1seconds Substrate Froduct Test board fixture
8.3	Bending Strength	Meet Table 1. <u>Table 1</u> Appearance No damaged IL CMRR DC Resistance I.R. Withstand Voltage	It shall be soldered on the Glass-epoxy substrate. Deflection : 2mm (t=1.0mm). Keeping time : 5 seconds Speed of Applying Force : 0.5mm/s
8.4	Drop		It shall be dropped on concrete or steel board. Method : free fall Height : 1 m The Number of Times : 3 times
8.5	Vibration		It shall be soldered on the substrate. Oscillation Frequency : 10 to 55 to 10Hz for 1 minute Total Amplitude : 1.5mm Testing Time : A period of 2 hours in each of 3 mutually perpendicular directions. (Total 6 hours)
8.6	Solderability	The electrodes shall be at least 90% covered with new solder coating.	Flux:Ethanol solution of rosin,25(wt)% includes activator equivalent to 0.06 to 0.10(wt)% chlorine Pre-Heating : 80 to 120°C 1minute Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 245±3°C Immersion Time : 4±1 seconds Immersion and emersion rates : 25mm/s
8.7	Resistance to Soldering Heat	Meet Table 1.	 Flux : Ethanol solution of rosin,25(wt)% includes activator equipment to 0.06 to 0.10(wt)% chlorine Pre-Heating : 80 to 120°C ,1minute Solder : Sn-3.0Ag-0.5Cu Solder Temperature : 260±5°C Immersion Time : 5±0.5 seconds Immersion and emersion rates : 25mm/s Then measured after exposure in the room condition for 4 to 48 hours.

Reference Only

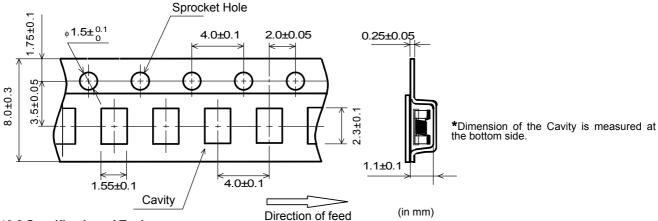
P4/9

9. Environmental Performance(Products shall be soldered on the substrate.)

No.	Item	Specification	Test Method
9.1	Temperature	Meet Table 1.	1 Cycle
	Cycle		Step 1 -40°C(+0°C,-3°C) / 30±3 min
			Step 2 Ordinary Temp. / 10 to 15 minutes
			Step 3 +85°C(+3°C,-0°C) / 30±3 min
			Step 4 Ordinary Temp. / 10 to 15 minutes
			Total of 10 cycles
			Then measured after exposure in the
			room condition for 4 to 48 hours
9.2	Humidity		Temperature : 40±2°C
			Humidity : 90~95%(RH)
			Time : 1000(+48 hours,-0 hours)
			Then measured after exposure in the
			room condition for 4 to 48 hours.
9.3	Heat life		Temperature : 85±2°C
			Applying Voltage : 2times for Rated Voltage
			Time : 1000(+48 hours,-0 hours)
			Then measured after exposure in the
			room condition for 4 to 48 hours.
9.4	Cold		Temperature : -40± 2°C
	Resistance		Time : 1000(+48 hours,-0 hours)
			Then measured after exposure in the
			room condition for 4 to 48 hours.

10. Specification of Packaging

10.1 Appearance and Dimensions (8mm-wide, Plastic tape)



10.2 Specification of Taping

(1)Packing quantity(Standard quantity) 3000 pcs. / reel

(2)Packing Method

Products shall be packaged in each embossed cavity of plastic tape and sealed with cover tape.

- (3) Spliced point
 - The cover tape have no spliced point.
- (4) Sprocket Hole

The sprocket holes are to the right as the tape is pulled toward the user.

(5)Missing components number

Missing components number within 0.1% of the number per reel or 1 pc, whichever is greater, and are not continuous. The specified quantity per reel is kept.

10.3 Pull Strength of the Tape Package

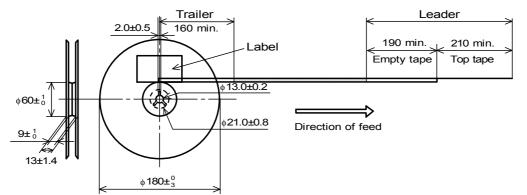
Plastic Tape	5N min.
Cover Tape	10N min.



Reference Only

SpecNo.JEFK243A-0005A-01

10.5 Dimensions of Leader-tape, Trailer and Reel

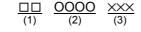


10.6 Marking for reel

Customer part number, MURATA part number, Inspection number(*1), RoHS Marking(*2), Quantity, etc

*1) « Expression of Inspection No. »

(1) Factory Code(2) Date



First digit : Year / Last digit of year Second digit : Month / Jan. to Sep. \rightarrow 1 to 9, Oct. to Dec. \rightarrow O,N,D Third, Fourth digit : Day

(3) Serial No.

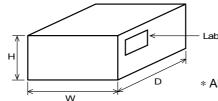
*2) « Expression of RoHS Marking » ROHS – $Y(\Delta)$ (1) (2)

(1) RoHS regulation conformity parts.(2) MURATA classification number

10.7 Marking for Outside package

Customer name Purchasing Order Number, Customer Part Number, MURATA part number, RoHS Marking (*2), Quantity, etc

10.8 Specification of Outer Case



— Label	Outer Case Dimensions (mm)		ensions	Standard Reel Quantity in Outer Case
	W	D	Н	(Reel)
	186	186	93	5
Altere Outer Orea size is trained. It demends an a supertity of an ander				

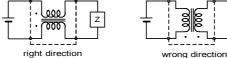
* Above Outer Case size is typical. It depends on a quantity of an order.

11. Δ Caution

11.1 Mounting Direction

Mount products in right direction.

Wrong direction which is 90° rotated from right direction causes not only open or short circuit but also flames or other serious trouble.



11.2 Limitation of Application

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Power plant control equipment
- (5) Medical equipment
- (6) Transportation equipment (vehicles, trains, ships, etc.)
- (7) Traffic signal equipment
- (8) Disaster prevention / crime prevention equipment
- (9) Data-processing equipment
- (10) Applications of similar complexity and / or reliability requirements to the applications listed in the above.



12. Notice

Products can only be soldered with reflow.

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

12.1 Flux and Solder

Flux	Use rosin-based flux, (with converting chlorine content 0.06 to 0.1(wt)%.), but not highly acidic flux (with Halogen content exceeding 0.2(wt)% conversion to chlorine). Do not use water-soluble flux.
Solde	r Use Sn-3.0Ag-0.5Cu solder

12.2 Assembling

<Exclusive use of Reflow soldering>

Flow soldering may cause deterioration in insulation resistance.

So, reflow soldering shall be applied for this product.

12.3 Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max. (40°C max. for Isopropyl alcohol.)
- (2) Ultrasonic cleaning shall comply with the following conditions, avoiding the resonance phenomenon at the mounted products and P.C.B..
 - Power : 20W/ I max.
 Frequency : 28kHz to 40kHz
 Time : 5 minutes max.
- (3) Cleaner
 - 1. Alternative cleaner Isopropyl alcohol (IPA)
 - 2. Aqueous agent PINE ALPHA ST-100S

(4) There shall be no residual flux and residual cleaner after cleaning.

- In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.
- (5) Other cleaning

Please contact us.

12.4 Resin coating

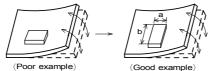
The electrical performance may change due to high cure-stress of resin to be used for coating/molding products. An open circuit issue may occur by mechanical stress caused by the resin, amount/cured shape of resin, or operating condition etc. Some resin contains some impurities or chloride possible to generate chlorine by hydrolysis under some operating condition may cause corrosion of wire of coil, leading to open circuit. So, please pay your careful attention when you select resin in case of coating/molding the products with the resin. Prior to use the coating resin, please make sure no reliability issue is observed by evaluating products mounted on your board.

12.5 Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

[Products direction]



(2)Products location on P.C.B. separation Products(A,B,C,D) shall be located carefully so that products are not subject to the mechanical stress due to warping the board. Because they may be subjected the mechanical stress in order of A>C>B \cong D. Products shall be location the sideways Direction (Length : a<b) to the mechanical Stress.

Seam	В	c
္ ၀၀၀၀ (
b∏A	1	D
	Slit	Length:a <b< td=""></b<>
	\sim	

12.6 Attention Regarding P.C.B. Design

< The Arrangement of Products >

P.C.B. shall be designed so that products are far from the portion of perforation.

The portion of perforation shall be designed as narrow as possible and shall be designed so as not to be applied the stress in the case of P.C.B. separation.

Products shall not be arranged on the line of a series of holes when there are big holes in P.C.B. (Because the stress concentrate on the line of holes.)

< Products Placing >

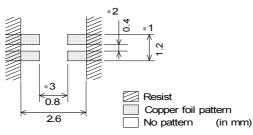
Support pins shall be set under P.C.B. to prevent causing a warp to P.C.B. during placing the products on the other side of P.C.B.

< P.C.B. Separation >

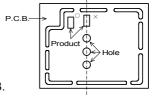
P.C.B. shall not be separated with hand.

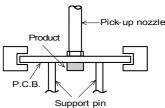
P.C.B. shall be separated with the fixture so as not to cause P.C.B. bending.

12.7 Standard Land Dimensions (Reflow)



Portion of Perforation





*1 If the pattern is made with wider than 1.2mm. It will result to let component turn around, because melting speed is different. In the worst case, short circuit between lines may be occured.

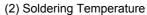
Reference Only

- *2 If the pattern is made with less than 0.4mm, in the worst case, short circuit between lines may be occurred deu to the spread of soldering paste or mount placeing accuracy.
- *3 If the pattern is made with wider than 0.8mm, the strength of bending will be reduced.
- *4 Do not use gilded pattern. A copper wire may cause open by dissolution of metallization.

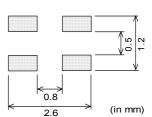
12.8 Standard Soldering Condition

1. Reflow Soldering

- (1) Standard printing pattern for soldering.
 - Standard thickness of the solder paste should be 100 to 150µm.
 - Use the solder paste printing pattern of the right pattern.
 - For the resist and copper foil pattern, use standard land dimensions.
 - Use the Solder Sn-3.0Ag-0.5Cu for pattern printing.
 - Spread of soldering paste between lines may cause short circuit of lines.



Temperature difference between soldering and surface of components must be within 150°C, in preheating. When components are immersed in liquid after soldering, temperature difference should be within 100°C. If preheating is not enough, components may be cracked and cause deterioration in insulation resistance.

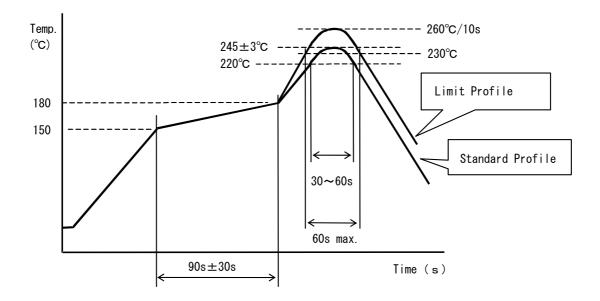


Portion of Perforation

Reference Only

(3) Soldering Condition

Standard soldering profile and the limit soldering profile is as follows. The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile
Pre-heating	150~180°C 、90s±30s	
Heating	above 220°C、30s~60s	above 230°C, 60s max.
Peak temperature	245±3°C	260°C、10s
Cycle of reflow	2 times	2 times

2. Reworking with Soldering iron

The following conditions must be strictly followed when using a soldering iron after being mounted by reflow soldering.

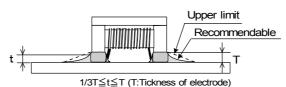
- · Pre-heating: 150°C, 1 min
- · Soldering iron output: 30W max.
- Tip temperature: 350°C max.
- Soldering time : 3(+1,-0) seconds.
- · Tip diameter: φ 3mm max.
- · Times : 2times max.

Notes: Do not touch the products directly with the soldering iron.

3. Solder Volume

.

Solder shall be used not to be exceeded the upper limits as shown below.

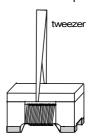


Accordingly increasing the solder volume, the mechanical stress to Chip is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

12.9 Caution for use

·When you hold products with a tweezer, please hold like a figure of the right side, and sharp material, such as a pair of tweezers, shall not be touched to the winding portion to prevent the breaking of wire.

•Mechanical shock should not be applied to the products mounted on the board to prevent the breaking of the core.



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12.10 Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Reference Only

Excessive mechanical stress may cause cracking in the product. Twisting

Bending



12.11 Brushing of neighborhood of products

When you clean the neighborhood of products such as connector pins, bristles of cleaning brush shall not be touched to the winding portion to prevent the breaking of wire.

12.12 Operating Environment

- Do not use this product under the following environmental conditions, on deterioration of the performance, such as insulation resistance may result from the use.
- (1) in corrosive gases (acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc.)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.

12.13 Storage Condition

(1) Storage period

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

- (2) Storage environment conditions
 - Products should be stored in the warehouse on the following conditions.
 - Temperature : $-10 \sim +40^{\circ}C$
 - 15 to 85% relative humidity No rapid change on temperature and humidity. Humidity
 - · Products should not be stored in corrosive gases, such as sulfureous, acid gases, alkaline gases, to prevent the following deterioration. Poor solderability due to the oxidized electrode.
 - · Products should be stored on the palette for the prevention of the influence from humidity,dust and so on.
 - Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
 - · Products should not be stored under the air tights packaged condition.

(3) Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

13. Δ Note

- (1)Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2)You are requested not to use our product deviating from the reference specifications.
- (3)The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.