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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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3M Scotchlok[™] E-9R Hand Crimping Tool



Single-stroke, ratchet–release crimping action with integrated wire cutter for 3M[™] Scotchlok[™] Connectors ensures a positive connection the first time, every time.

3M's E-9R crimping tool is the latest innovation in industry-leading Scotchlok cable connection technology for telecom applications. This lightweight, handheld tool features single-stroke, parallel crimping action with a work-saving 10:1 mechanical advantage over applied hand force. The tool's innovative ratchet-release design indicates a positive crimp by automatically releasing after each successful connection. An integrated wire cutter allows the user to trim conductors prior to each connection without changing tools. These features and the tool's ergonomic design enhance user productivity by reducing fatigue and eliminating costly, time-consuming mis-connects.

The E-9R crimping tool is compatible with all 3M[™] Scotchlok[™] Connectors including UY, UR, UY2, UR2, UP2, UAL, UP3, UB, 211 and UB2A units across the entire range of applicable wire sizes. This single tool provides superior operating characteristics in a cost-effective replacement for the model 3M[™] E-9E and E-9Y Hand Crimping Tools.

Single-stroke, Ratchet-Release Action

The E-9R crimper's unique single-stroke, ratchet-release operation provides the craftsperson with a positive crimp indication by releasing only after the connector has been fully depressed and the connection made (see fig. 1) – eliminating judgment calls by the craftsperson, possible service disruptions or costly return trips. The E-9R provides a complete, secure crimp every time.



Integrated Wire Cutter

The E-9R tool improves efficiency by enabling users to effortlessly cut 26 AWG to 19 AWG (0.4-0.9 mm) copper wire and crimp all $3M^{M}$ Scotchlok^M Connectors without changing tools. To reduce the potential for misuse, the cutting surface is segregated from the crimping jaws and will not accept connectors. A spare blade and spring pin are conveniently stored in the handle cap (see figure 2). Simply pry the cap off with a flat screwdriver for access to the new blade or to temporarily store the discarded blade.



Figure 1

Features and Benefits

- Single-stroke, ratchet release design ensures positive crimps with Scotchlok connectors
- Powerful 10:1 parallel crimp mechanical advantage over applied hand force
- Trim and crimp without changing tools

Product Specifications

3M Scotchlok E-9R	Tool Action	For Scotchlok Connectors	
	 Single-stroke Ratchet-release design Positive crimp indicator 	• UY • UY2 • UP2 • UP3 • 211	• UR • UR2 • UAL • UB • UB2A

Important Notice

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Industrial-Strength Quality

The E-9R hand crimper is specifically designed to handle the rigors of daily commercial use. It functions effectively across a wide range of temperatures, withstands repeated drops and is unaffected by exposure to common solvents. The tool's light-weight and ergonomic design minimize user fatigue for more productive days in demanding highvolume environments. All ratchet adjustments are made at the factory and last the life of the tool. Field maintenance consists of occasional cleaning and lubrication. The tool is tested to 50,000 crimps with no performance degradation, backed by 3M's standard oneyear warranty.



Figure 2

- Easy maintenance, no field adjustments required
- Lightweight, ergonomic design reduces fatigue and boosts productivity
- Reduces costly service disruptions and call-backs
- Rugged construction for daily use in harsh environments

Warranty; Limited Remedy; Limited Liability.

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