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# omron 

Slim, True-Color Fiber-Optic Sensor


Easy and reliable digital fiber-optic sensor E3X-DAC-S offers true color detection

»Color sensing engine covers all RGB wavelengths<br>»One-touch teaching simplifies color setup and ranging<br>$»$ Fast workpiece detection, up to 60 נs<br>»Space-saving, 10-mm wide amplifier<br>»Wide range of cables/sensing heads

## Color-sensing Engine

## Easy and Reliable... <br> Featuring a Color-sensing Engine

The color sensing engine uses three parameters, RGB, to process incident light. It detects color information from the workpiece for precise detection of color differences.

## Precise Color Detection

$\qquad$


No Need to Select Separate Red, Green, Blue LED Amplifiers $\qquad$
A high-power white LED and a multi-RGB processing system combine to cover all RGB wavelengths, enabling easy and accurate detection of workpieces without having to use a different light source to match each one.


## Resists Movement

$\qquad$
Changes in the three parameters are processed as a ratio, so they are not affected by light-intensity variations due to workpiece movement.



## Amplifier Unit

## A Slim, 10-mm-wide Amplifier Unit

Use of a white LED and a one-package RGB light-receiving element has made it possible to unify the Amplifier Unit, both in size and operation, with conventional fiber-optic sensors. If detection should become unstable, the Amplifier Unit can be separately replaced to immediately regain stability.


## Easy and Reliable ... Ease of Use and Smart Functions

$\qquad$
In addition to ensuring ease of use, a number of smart functions have been included such as a remote control to simplify setup. Advanced models offer twin sensing and output to simultaneously distinguish two registered colors.

## First in lis Class



The Setting guide function shortens set-up and improves reliability. It guides the user to place the workpiece in an appropriate position for teaching. (Indicates OVER, OK, or LOW.)

## Easy and Reliable ... Simplified Wiring Connector Reduces Work Steps

$\qquad$
OMRON's unique simplified wiring connectors provide the power for each added Sensor. Up to 16 Units can be mounted, including a combination of Digital Fiber Sensors and Digital Laser Sensors that feature simplified wiring connectors.


Conventional fiber-optic amplifiers require three wiring connections for each sensor.
 extension connectors.

The new E3X-DAC-S requires three wires for the master sensor only. Each additional sensor in a group requires only one wiring connection.


## Wide Range of Fiber Heads Available

Select from a wide range of Fiber Heads to match the workpiece and working space.
This makes installation possible even in small spaces.


Detection Distance: 30 mm


Detection Distance: 9 mm


Detection Distance: 3 mm

Easy and Reliable Applications (Examples) $\qquad$

## Detecting Marks



Because it distinguishes RGB ratios, detection is highly resistant to workpiece movement.

Distinguishing Products


Detection is highly resistant to the effects of backgrounds and surface protrusions.

Detecting Wafers


Workpieces that absorb a specific wavelength can be detected with a wide range of wavelengths.

## Distinguishing <br> Semi-transparent Objects



Through-beam Fiber Heads are capable of detecting color differences in semi-transparent objects.

## Distinguishing Irays



Twin sensing and remote control functions simplify setup of color sortation on a multi-product line.

Amplifier Units
Amplifier Units with Cables

| Item | Appearance | Functions | Model |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | NPN output | PNP output |
| Standard models |  | Timer, Response speed change | E3X-DAC11-S | E3X-DAC41-S |
| Advanced models |  | Standard models + Simultaneous determination (2 colors) AND/OR output, Remote setting | E3X-DAC21-S | E3X-DAC51-S |

Amplifier Units with Connectors (Amplifier Unit Connectors must be purchased separately.)

| Item | Appearance | Functions | Model |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | NPN output | PNP output |
| Standard models |  |  |  |  |

## Amplifier Unit Connectors (Order Separately)

| Item | Appearance | Cable <br> length | No. of <br> conductors | Model |
| :--- | :---: | :---: | :---: | :---: |
| Master <br> Connector |  |  | 3 | E3X-CN11 |
| Slave <br> Connector |  |  | 2 | E3X-CN12 |
|  |  |  | 1 |  |


| Combining Amplifier Units and Connectors <br> Amplifier Units and Connectors are sold separately. Refer to the following tables when placing an order. | Amplifier Unit |  |  |  | Applicable Connector (Order Separately) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Model | NPN output | PNP output |  | Master Connector | Slave Connector |
|  | Standard models | E3X-DAC6-S | E3X-DAC8-S | + | E3X-CN11 | E3X-CN12 |
| When Using 5 Amplifier Units |  |  |  |  |  |  |
|  | Amplifier Units (5 Units) |  |  |  | 1 Master Connector | 4 Slave Connectors |

## Accessories (Order Separately)

## Mounting Bracket

| Appearance | Model | Quantity |
| :---: | :---: | :--- |
|  | E39-L143 | 1 |

## End Plate



Ratings and Specifications

## Amplifier Units

| Item | Type | Standard models | Advanced models |
| :---: | :---: | :---: | :---: |
|  | Model | E3X-DAC $\square$-S $\square$ ( $\square$ : 11/41/6/8) | E3X-DAC $\square$-S $\square$ ( $\square$ : 21/51) |
| Sensing distance |  | Depends on the Fiber Unit. Refer to pages 8 to 10. |  |
|  | Sensing object | Reflective models: Standard 11 color cards (See note 1.), Through-beam models: Opaque or translucent object |  |
| Light source (wavelength) |  | White LED (420 to 700 nm ) |  |
| Sensing method |  | C Mode: RGB ratio determination (or I Mode: Light intensity determination for red, green, or blue) (See note 2.) |  |
|  | Number of registered colors | 1 | 2 (simultaneous determination) |
| Power supply voltage |  | 12 to $24 \mathrm{VDC} \pm 10 \%$, ripple (p-p) $10 \%$ max. |  |
| Power consumption |  | 960 mW max. (current consumption: 40 mA max. at power supply voltage of 24 VDC ) |  |
| Control output |  | NPN or PNP open collector <br> Load power supply voltage: 26.4 VDC max. <br> Load current: 50 mA max. (residual voltage: 2 V max.) |  |
| Remote control input |  | --- | No-voltage input (contact/transistor) (See note 3.) |
| Protection circuits |  | Reverse polarity for power supply connection, output short-circuit, Reversed output polarity protection |  |
| Response time | Super-high-speed mode (See note 4.) High-speed mode Standard mode High-resolution mode | Operate or reset: $60 \mu \mathrm{~s}$ <br> Operate or reset: $300 \mu \mathrm{~s}$ Operate or reset: 1 ms Operate or reset: 4 ms | Operate or reset: $120 \mu \mathrm{~s}$ <br> Operate or reset: $600 \mu \mathrm{~s}$ Operate or reset: 2 ms Operate or reset: 8 ms |
| Sensitivity setting (color registration, allowable range) |  | Teaching (one-point teaching or teaching with/without workpiece) or manual adjustment |  |
| Functions | Operating mode | ON for match (ON for same color as registered color) or ON for mismatch (ON for different color from registered color) |  |
|  | Timer function | Timer type: OFF delay, ON delay, or one-short Timer range: 1 ms to 5 s (variable) |  |
|  | Control outputs | --- | Output for each channel, AND output, and OR output |
|  | Remote control | --- | One-point teaching, teaching with/without workpiece, zero reset, and light emission OFF |
|  | Display switch (See note 5.) | Seven patterns total: Match + Threshold, Margin + Threshold, Analog bar display, Peak + Bottom, etc. |  |
|  | Initialization | Initial reset (factory defaults) or user reset (saved settings) |  |
| Display |  | Operation indicator (orange)/ I mode display indicator (orange) | Channel 1 and channel 2 operation indicators (orange) |
| Digital display |  | 7-segment displays (Main display: Red, Sub-display: Green), display direction can be reversed. |  |
| Ambient illumination (Receiver side) |  | Incandescent lamp: 3,000 lux Sunlight:10,000 lux |  |
| Ambient temperature range (See note 6.) |  | Operating: $-25^{\circ} \mathrm{C}$ to $55^{\circ} \mathrm{C}$ <br> Storage: $\quad-30^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$ (with no icing or condensation) |  |
| Ambient humidity range |  | Operating and storage: $35 \%$ to 85\% (with no condensation) |  |
| Insulation resistance |  | $20 \mathrm{M} \Omega$ min. (at 500 VDC ) |  |
| Dielectric strength |  | 1,000 VAC at $50 / 60 \mathrm{~Hz}$ for 1 minute |  |
| Vibration resistance |  | Destruction: 10 to 50 Hz with a 1.5-mm double amplitude for 2 hrs each in $\mathrm{X}, \mathrm{Y}$ and Z directions |  |
| Shock resistance |  | Destruction: $500 \mathrm{~m} / \mathrm{s}^{2}$, for 3 times each in $\mathrm{X}, \mathrm{Y}$ and Z directions |  |
| Degree of protection |  | IEC 60529 IP50 (with Protective Cover attached) |  |
| Connection method |  | Pre-wired or Amplifier Unit Connector (Units connected: 16 max.) | Pre-wired |
| Weight (packed state) |  | Pre-wired model: Approx. 100 g , Amplifier unit connector model: Approx. 55 g |  |
| Materials | Case | Polybutylene terephthalate (PBT) |  |
|  | Cover | Polycarbonate (PC) |  |
| Accessories |  | Instruction manual |  |

Note:1. Sensing Object: Standard Color Card (230 Colors) from Japan Color Enterprise Co., Ltd.)

| Color (11 standard colors) | Munsell color notation |
| :---: | :---: |
| White | N9.5 |
| Red | 4R 4.5/12.0 |
| Yellow/red | 4YR 6.0/11.5 |
| Yellow | 5 Y 8.5/11.0 |
| Yellow/green | 3GY 6.5/10.0 |
| Green | 3G 6.5/9.0 |
| Blue/green | 5BG 4.5/10.0 |
| Blue | 3PB 5.0/10.0 |
| Blue/purple | 9PB 5.0/10.0 |
| Purple | 7P 5.0/10.0 |
| Red/purple | 6RP 4.5/12.5 |
| Black | (N2.0) |

2. When teaching with/without a workpiece, the best sensing method will be automatically selected (RGB ratio (C Mode) or light intensity determination (I Mode)). If color differences are not strong enough and RGB ratios would result in unstable detection, then light intensity determination (I Mode) will be selected.
3. Input Specifications

|  | Contact input (relay or switch) | Non-contact input (transistor) |
| :---: | :---: | :---: |
| NPN | ON: Shorted to 0 V (sourcing current: 1 mA max.). <br> OFF: Open or shorted to Vcc. | ON: 1.5 V max. (sourcing current: 1 mA max.) <br> OFF: Vcc-1.5 V to Vcc (leakage current: 0.1 mA max.) |
| PNP | ON: Shorted to Vcc (sinking current: 3 mA max.). <br> OFF: Open or shorted to 0 V . | ON: Vcc-1.5 V to Vcc (sinking current: 3 mA max.) <br> OFF: 1.5 V max. (leakage current: 0.1 mA max.) |

4. Mutual interference prevention cannot be used in super-high-speed mode, and light intensity determination (I Mode) must be used.
5. With light intensity determination (I Mode), the correlation is not displayed, but rather the light intensity is displayed.
6. The allowable ambient operating temperature changes according to the number of Units that are linked.
2 Units: -25 to $55^{\circ} \mathrm{C}, 3$ to 10 Units: -25 to $50^{\circ} \mathrm{C}$, and 11 to 16 Units:
-25 to $45^{\circ} \mathrm{C}$

## Amplifier Unit Connectors

| Item | Model | E3X-CN11 | E3X-CN12 |
| :---: | :---: | :---: | :---: |
| Conductors |  | 3 | 1 |
| Rated current |  | 2.5 A |  |
| Rated voltage |  | 50 V |  |
| Contact resistance |  | $20 \mathrm{~m} \Omega$ max. ( 20 mVDC max., 100 mA max.) <br> (The figure is for connection to the Amplifier Unit and the adjacent Connector. It does not include the conductor resistance of the cable.) |  |
| No. of insertions |  | Destruction: 50 times <br> (The figure for the number of insertions is for connection to the Amplifier Unit and the adjacent Connector.) |  |
| Materials | Housing | Polybutylene terephthalate (PBT) |  |
|  | Contacts | Phosphor bronze/gold-plated nickel |  |
| Weight (packed state) |  | Approx. 55 g | Approx. 25 g |

## Operating Procedures (Typical)

## Detecting Marks



With RGB ratio determination, detection is highly resistant to workpiece movement.

## Distinguishing Trays



Twin sensing and remote control functions simplify tooling changes.


Through-beam heads are capable of detecting color differences in semi-transparent objects.

## Detecting Wafers



Workpieces that absorb a specific wavelength can be detected with a wide range of wavelengths.

## Sensing Distance

Reflective Models
(Unit: mm)

| Type Sensing object |  |  | White paper |  |  |  | Standard color card (11 colors) (mutual determination) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | High-resolution mode | Standard mode | Highspeed mode | Super-highspeed mode | High-resolution mode | Standard mode | Highspeed mode | Super-highspeed mode |
| Standard models | Generalpurpose | E32-DC200 | 70 | 54 | 46 | 18 | 14 | 10 | 8.5 | 6 |
|  |  | E32-D11R/E32-D12R/ <br> E32-D15XR/ <br> E32-DC200BR (B4R) | 42 | 32 | 26 | 11 | 8.5 | 6 | 5 | 3.5 |
|  |  | E32-D14LR | 11 | 8.5 | 7 | 2.5 | 2.4 | 1.7 | 1.4 | 1 |
|  |  | E32-D15YR/E32-D15ZR | 10 | 7.5 | 6.5 | 2.5 | 2.1 | 1.5 | 1.3 | 0.9 |
|  |  | E32-D211/E32-DC200E/ E32-D22/E32-D25X/ E32-DC200F (F4) | 20 | 16 | 14 | 5 | 4.5 | 3 | 2.5 | 1.5 |
|  |  | E32-D24 | 8.8 | 6.7 | 5.8 | 2.1 | 1.8 | 1.3 | 1.1 | 0.7 |
|  |  | E32-D25Y/E32-D25Z | 5.8 | 4.5 | 3.8 | 1.4 | 1.2 | 0.9 | 0.7 | 0.5 |
|  | Breakresistant | E32-D11/E32-D15XB | 42 | 32 | 26 | 11 | 8.5 | 6 | 5 | 3.5 |
|  |  | E32-D21B/E32-D221B | 19 | 15 | 13 | 4.5 | 4.1 | 3 | 2.4 | 1.5 |
|  |  | E32-D21/E32-D22B | 8.8 | 6.7 | 5.8 | 2.1 | 1.8 | 1.3 | 1.1 | 0.7 |
|  |  | E32-D25XB | 14 | 10 | 9 | 3 | 3 | 2.1 | 1.7 | 1.1 |
|  | Fluorine coating | E32-D11U | 42 | 32 | 26 | 11 | 8.5 | 6 | 5 | 3.5 |
| Specialbeam models | Longdistance, high power | E32-A09 | 20 to 38 | 24 to 36 | 26 to 32 | --- | 20 to 38 | 24 to 36 | 26 to 32 | --- |
|  |  | E32-D11L | 90 | 70 | 60 | 22 | 19 | 13 | 11 | 7.5 |
|  |  | E32-D21L/E32-D22L | 35 | 26 | 22 | 8 | 7 | 5 | 4 | 2.5 |
|  | Coaxial | E32-CC200 | 60 | 45 | 35 | 16 | 12 | 9 | 7 | 4 |
|  |  | E32-CC200R | 35 | 26 | 22 | 9 | 7.5 | 5 | 4.5 | 3 |
|  |  | E32-D32L | 35 | 26 | 22 | 9 | 7.5 | 5 | 4.5 | 3 |
|  |  | E32-C31/E32-D32 | 17 | 13 | 11 | 4.5 | 3.7 | 2.7 | 2.2 | 1.5 |
|  | Area sensing | E32-D36P1 | 35 | 26 | 22 | 9 | 7.5 | 5 | 4.5 | 3 |
| Environment resistive models | Heat-resistant | E32-D51 | 55 | 42 | 36 | 14 | 11 | 8.5 | 7 | 4.5 |
|  |  | E32-D81R-S/E32-D61-S | 20 | 15 | 13 | 5 | 4 | 3 | 2.5 | 1.5 |
|  |  | E32-D73-S | 13 | 10 | 8.5 | 3.5 | 2.8 | 2 | 1.7 | 1.2 |
|  | Chemical resistant | E32-D12F | 22 | 17 | 15 | 6 | 4.9 | 3.5 | 2.9 | 2 |
|  |  | E32-D14F | 9 | 7 | 6 | 2 | 2.1 | 1.4 | 1.2 | 0.6 |

Refer to the E32 Series Fiber Sensor Best Selection Guide (Cat. NO. E353).
(Unit: mm)

| Type |  | Sensing object | Opaque object |  |  |  | Translucent object (See note.) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | High-resolution mode | Standard mode | Highspeed mode | Super-highspeed mode | High-resolution mode | Standard mode | Highspeed mode | Super-highspeed mode |
| Standard models | Generalpurpose |  | E32-TC200 | 200 | 160 | 140 | 70 | 45 | 32 | 26 | 22 |
|  |  | $\begin{aligned} & \text { E32-T11R/E32-T12R/ } \\ & \text { E32-T15XR/ } \\ & \text { E32-TC200BR (B4R) } \end{aligned}$ | 150 | 110 | 95 | 50 | 30 | 22 | 18 | 16 |
|  |  | E32-T14LR/E32-T15YR/ E32-T15ZR | 55 | 44 | 38 | 19 | 12 | 8.5 | 7 | 6.5 |
|  |  | E32-TC200E/E32-T22/ E32-T222/E32-T25X/ E32-TC200F (F4) | 80 | 60 | 50 | 46 | 17 | 12 | 10 | 7 |
|  |  | $\begin{aligned} & \text { E32-T24/E32-T25Y/ } \\ & \text { E32-T25Z } \end{aligned}$ | 48 | 36 | 32 | 26 | 10 | 7 | 6 | 4 |
|  | Breakresistant | $\begin{aligned} & \text { E32-T11/E32-T12B/ } \\ & \text { E32-T15XB } \end{aligned}$ | 190 | 140 | 120 | 60 | 40 | 28 | 24 | 20 |
|  |  | $\begin{aligned} & \text { E32-T21/E32-T221B/ } \\ & \text { E32-T22B } \end{aligned}$ | 70 | 55 | 48 | 40 | 15 | 11 | 9 | 6 |
|  |  | E32-T25XB | 55 | 42 | 36 | 30 | 11 | 8 | 7 | 4.5 |
|  | Fluorine coating | E32-T11U | 190 | 140 | 120 | 60 | 40 | 28 | 24 | 20 |
| Specialbeam models | Longdistance, high power | E32-T17L | 4300 | 3200 | 2800 | 1400 | 900 | 600 | 500 | 460 |
|  |  | E32-TC200+E39-F1 | 1100 | 850 | 700 | 360 | 220 | 160 | 140 | 120 |
|  |  | E32-T11R+E39-F1 | 1000 | 750 | 650 | 340 | 220 | 150 | 130 | 110 |
|  |  | E32-T11+E39-F1 | 1000 | 750 | 650 | 320 | 200 | 150 | 120 | 110 |
|  |  | E32-T14 | 950 | 700 | 600 | 300 | 200 | 140 | 120 | 100 |
|  |  | E32-T11L/E32-T12L | 350 | 250 | 200 | 120 | 75 | 55 | 46 | 40 |
|  |  | E32-T11L+E39-F2 | 220 | 160 | 140 | 75 | 46 | 32 | 28 | 25 |
|  |  | E32-T11R+E39-F2 | 110 | 85 | 70 | 36 | 22 | 16 | 14 | 12 |
|  |  | E32-T11+E39-F2 | 180 | 140 | 120 | 60 | 38 | 28 | 22 | 20 |
|  |  | E32-T12L/E32-T22L | 160 | 120 | 100 | 90 | 34 | 24 | 20 | 14 |
|  | Fine beam | E32-T22S | 500 | 400 | 350 | 170 | 110 | 80 | 65 | 55 |
|  |  | E32-T24S | 360 | 280 | 240 | 120 | 75 | 55 | 46 | 40 |
|  | Area sensing | E32-T16 | 750 | 600 | 500 | 250 | 160 | 110 | 95 | 85 |
|  |  | E32-T16PR | 240 | 180 | 150 | 80 | 50 | 36 | 30 | 26 |
|  |  | E32-T16JR | 200 | 160 | 130 | 65 | 44 | 30 | 26 | 22 |
|  |  | E32-T16WR | 360 | 280 | 240 | 120 | 75 | 55 | 46 | 40 |
|  | Label detection (Slot Sensor) | E32-G14 | 10 |  |  |  | 10 |  |  |  |

Note: These sensing distances are recommended to make the most of the detection capabilities of the Sensor.
Refer to the E32 Series Fiber Sensor Best Selection Guide (Cat. NO. E353).

Through-beam Sensing Heads Sensing Distance continued

| Type Sensing object |  |  | Opaque object |  |  |  | Translucent object (See note.) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | High-resolution mode | Standard mode | Highspeed mode | Super-highspeed mode | High-resolution mode | Standard mode | Highspeed mode | Super-highspeed mode |
| Environment resistive models | Heatresistant | E32-T51 | 200 | 160 | 140 | 70 | 44 | 32 | 26 | 22 |
|  |  | E32-T54 | 60 | 48 | 42 | 20 | 13 | 9.5 | 8.1 | 7 |
|  |  | E32-T81R-S | 75 | 60 | 50 | 26 | 16 | 11 | 9.5 | 8.5 |
|  |  | E32-T61-S | 120 | 95 | 80 | 42 | 26 | 19 | 16 | 14 |
|  |  | E32-T61-S+E39-F1 | 950 | 700 | 600 | 320 | 200 | 140 | 120 | 100 |
|  |  | E32-T61-S+E39-F2 | 120 | 95 | 80 | 42 | 26 | 19 | 16 | 14 |
|  |  | E32-T84S-S | 360 | 280 | 240 | 120 | 75 | 55 | 46 | 40 |
|  | Chemical resistant | E32-T11F | 550 | 420 | 360 | 180 | 110 | 80 | 70 | 60 |
|  |  | E32-T12F | 850 | 650 | 550 | 280 | 180 | 120 | 100 | 95 |
|  |  | E32-T14F | 100 | 80 | 70 | 35 | 22 | 16 | 13 | 12 |
|  |  | E32-T51F | 380 | 300 | 250 | 130 | 80 | 55 | 48 | 44 |
|  |  | E32-T81F-S | 190 | 150 | 120 | 65 | 40 | 28 | 24 | 22 |
|  | Vacuum resistant | E32-T51V | 55 | 42 | 36 | 18 | 11 | 8.5 | 7 | 6 |
|  |  | E32-T51V+E39-F1V | 280 | 200 | 180 | 90 | 55 | 42 | 35 | 30 |
|  |  | E32-T54V | 36 | 28 | 24 | 12 | 7.5 | 5.5 | 4.5 | 4 |
|  |  | E32-T54V+E39-F1V | 140 | 100 | 90 | 46 | 28 | 20 | 17 | 15 |
|  |  | E32-T84SV | 130 | 100 | 85 | 45 | 28 | 20 | 17 | 15 |

Note: These sensing distances are recommended to make the most of the detection capabilities of the Sensor.

Refer to the E32 Series Fiber Sensor Best Selection Guide (Cat. No. E353).

Color vs. Detection Capability
E3X-DAC $\square-S+E 32-C C 200$

|  | White | Red | $\begin{gathered} \text { Yellow } \\ \text { red } \end{gathered}$ | Yellow | $\begin{array}{\|l\|l\|} \hline \begin{array}{l} \text { Yellow/ } \\ \text { green } \end{array} \end{array}$ | Green | $\begin{array}{\|l\|l\|} \hline \begin{array}{l} \text { Bluee/ } \\ \text { greeen } \end{array} \\ \hline \end{array}$ | Blue | $\begin{array}{\|l\|l\|} \hline \begin{array}{l} \text { Biuel } \\ \text { purple } \end{array} \\ \hline \text { purbur } \end{array}$ | Purple | $\begin{array}{\|l\|l\|} \hline \text { Redrl } \\ \text { purple } \end{array}$ | Bla |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| White |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | (○) |
| Red | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| $\begin{array}{\|c} \text { Yelloww } \\ \text { red } \end{array}$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| Yellow | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| $\begin{array}{\|c\|c\|} \hline \text { Yellow } \\ \text { green } \end{array}$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| Green | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| $\begin{array}{\|c\|c\|c\|c\|} \hline \text { Breef } \\ \text { green } \end{array}$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| Blue | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| Bluel purple | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| Purple | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ |
| $\begin{array}{\|c\|c\|c\|c\|c\|c\|c\|c\|c\|c\|c\|} \text { purpe } \end{array}$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ |
| Black* | (O) | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |

Sensing distance: 9 mm (i.e., the teaching distance)
O: Detection possible, $x$ : Detection not possible.

* Use 2-point teaching to distinguish between white and black.


## Color Detection Characteristics

E3X-DAC $\square$-S+E32-CC200


Correlation vs. Distance
E3X-DAC $\square-S+E 32-C C 200$


## Model with Red Light Source

 (E3X-DA $\square-S$ )

Model with Green


Color Detection Capability vs. Distance
E3X-DA $\square$-S+E32-CC200
E3X-DAB/G $\square-\mathrm{S}+$ E32-CC200 (Model with single-color light source)


## Correlation vs. Angle

E3X-DAC $\square-S+E 32-C C 200$


Output Circuit Diagrams
NPN Output

| Model | Operation mode | Timing charts | Operation selector | Output circuit |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { E3X-DAC11-S } \\ & \text { E3X-DAC6-S } \end{aligned}$ | ON for match <br> ON for mismatch |  | LIGHT ON (L-ON) <br> DARK ON (D-ON) |  |
| E3X-DAC21-S | ON for match <br> ON for mismatch |  | LIGHT ON (L-ON) <br> DARK ON (D-ON) |  |

## PNP Output



## Amplifier Units

## Standard Models

E3X-DAC $\square$-S ( $\square: 11 / 41 / 6 / 8)$


## Safety Precautions

| $₫$ WARNING
This product is not designed or rated for
ensuring safety of persons either directly
or indirectly.

Do not use it for such purposes.

| CAUTION |
| :--- |
| Do not use the product with voltage in excess of |
| the rated voltage. Excess voltage may result in |
| malfunction or fire. |

## Never use the product with an AC power supply.

 Otherwise, explosion may result.

High-temperature environments may result in burn injury.


This product is not designed or rated for ensuring safety of persons either directly or indirectly.

## Advanced Models

E3X-DAC $\square$-S ( $\square: 21 / 51$ )


## Precautions for Safe Use

The following precautions must be observed to ensure safe operation of the Sensor.

1. Do not use the Sensor in an environment where explosive or flammable gas is present.
2. Do not use the Sensor in a location subject to splattering of water, oils, or chemicals.
3. Do not attempt to disassemble, repair, or modify the Sensor.
4. Do not apply voltages or currents that exceed the rated range to the Sensor.
5. Do not use the Sensor in an ambient atmosphere or environment that exceeds the ratings.
6. Wire the power supply correctly, including the polarity.
7. Connect the load correctly.
8. Do not short-circuit the load at both ends.
9. Do not use the Sensor if the case is damaged.
10. Dispose of the Sensor as industrial waste.
11. Do not use the Sensor in locations subject to direct sunlight.
12. Burn injury may occur. The Sensor surface temperature rises depending on application conditions, such as the ambient temperature and the power supply voltage. Use caution when operating or performing maintenance on the Sensor.

## Precautions for Correct Use

Do not use the product in atmospheres or environments that exceed product ratings.

## Amplifier Unit <br> - Designing

## Operation after Turning Power ON

The Sensor is ready to detect within 200 ms after the power supply is turned ON. If the Sensor and load are connected to separate power supplies, be sure to turn ON the Sensor first. Time may be required for the incident level to stabilize after the power supply is turned ON.

## Operation When Turning Power OFF

Output pulses may occur when the power is turned OFF. Turn OFF the power supply to the load and the load line before turning OFF the power supply to the Sensor.

## - Mounting

## Connecting and Disconnecting Connectors

## Mounting Connectors

1. Insert the Master or Slave Connector into the Amplifier Unit until it clicks into place.

2. Attach the protector seals (provided as accessories) to the sides of master and slave connectors that are not connected.


Note: Attach the seals to the sides with grooves.

## Removing Connectors

1. Slide the slave Amplifier Unit(s) for which the Connector is to be removed away from the rest of the group.
2. After the Amplifier Unit(s) has been separated, press down on the lever on the Connector and remove it. (Do not attempt to remove Connectors without separating them from other Amplifier Units first.)


## Adding and Removing Amplifier Units <br> Adding Amplifier Units

1. Mount the Amplifier Units one at a time onto the DIN track.

2. Slide the Amplifier Units together, line up the clips, and press the Amplifier Units together until they click into place.


## Removing Amplifier Units

Slide Amplifier Units away from each other, and remove from the DIN track one at a time. (Do not attempt to remove Amplifier Units from the DIN track without separating them first.)


## Mounting the End Plate (PFP-M)

An End Plate should be used if there is a possibility of the Amplifier Unit moving, e.g., due to vibration.


## Fiber Connection

The E3X Amplifier Unit has a lock button for easy connection of the Fiber Unit. Connect or disconnect the fibers using the following procedures:

## 1. Connection

Open the protective cover, insert the fibers according to the fiber insertion marks on the side of the Amplifier Unit, and lower the lock lever.


Note: Do not pull on, compress, or otherwise exert excessive force on the fibers after connecting them to the Amplifier Unit. (Do not exert more than $0.3 \mathrm{~N} \cdot \mathrm{~m}$.)

## 2. Disconnecting Fibers

Remove the protective cover and raise the lock lever to pull out the fibers.


Note:1. To maintain the fiber properties, confirm that the lock is released before removing the fibers.
2. Be sure to lock or unlock the lock button within an ambient temperature range between $-10^{\circ} \mathrm{C}$ and $40^{\circ} \mathrm{C}$.

## - Adjusting

Mutual Interference Protection Function
Light from other sensors can cause the value on the digital display to become somewhat unstable. If this occurs, reduce the threshold to create a greater margin and enable more stable detection.

## Shorting the Output

If the output short-circuit function operates because the load connected to the control output is short-circuited, OVER/CUR will flash on the display. Check the connection of the load.

## EEPROM Writing Error

If the data is not written to the EEPROM correctly due to a power failure or static-electric noise, initialize the settings with the keys on the Amplifier Unit. ERR/EEP will flash on the display when a writing error has occurred.

## Optical Communications

Several Amplifier Units can be slid together and used in groups. Do not, however, slide the Amplifier Units or attempt to remove any of the Amplifier Units during operation.

## - Others

## Protective Cover

Always keep the protective cover in place when using the Amplifier Unit.

## Fiber Unit

## - Design Precautions

## Applicable Fiber Units

Refer to the sensing distance tables on pages 8 to 10 for the Fiber Units that can be used and the sensing distances. Retroreflective, Limited-reflective, Ultra-compact, and Applicationspecific Fiber Units, which are not listed, cannot be used.

## - Installation Precautions

Glossy Sensing Objects
If the sensing object is glossy, detection may not be stable. If the Sensor is inclined by $5^{\circ}$ to $20^{\circ}$ when using a glossy sensing object, as shown below, detection capabilities can be increased and stable detection achieved.


## Amplifier Units




Amplifier Unit Connectors

*E3X-CN11: 4-dia. vinyl-insulated round cable with 3 conductors (Conductor cross section: $0.2 \mathrm{~mm}^{2}$, Insulator diameter: 1.1 mm )
E3X-CN21: 4-dia. vinyl-insulated round cable with 4 conductors (Conductor cross section: $0.2 \mathrm{~mm}^{2}$, Insulator diameter: 1.1 mm )


Refer to the E32 Series Fiber Sensor Best Selection Guide (Cat. No. E353).

Operation Reference


## 1 Setting the Operation Mode

The operation mode is set with the Mode Selector.

| Operation mode |  | Operation |
| :--- | :---: | :---: |
| Match ON | L-ON | L- (Factory-set) |
| Mismatch ON | D-ON | $\square$ D |

「 ${ }^{*}$ Advanced Models

I The operation mode is set in SET mode.
$\rightarrow$ Page 20 Refer to 4. Setting Functions in SET Mode.
I - - - - - - - - - - - - - - - - - - - - - - I

## | *Advanced Model

Set the Channel Selector to the desired channel before making any adjustments or settings. This is true for all adjustments and settings.

## 2 Registering Workpiece Colors with Teaching in SET Mode

- 

*Workpiece colors must always be taught to perform judgment for registered workpiece colors.
*With the factory settings, 1-point teaching can be executed in RUN mode. (Press the MODE Key for 3 s .)

## 2-1. One-point Teaching

Along with registering the workpiece colors, the threshold can be set at approximately $-10 \%$ of the match. The setting is completed in a simple operation with one press of a button.


## 2-2. Teaching with and without the Workpiece

Two points, with and without the workpiece, are detected, and the match of the intermediate point is set as the threshold value.
This method is ideal for setting thresholds with margins or performing judgments with low match.

*When teaching is performed, position the workpiece by using the OVER, OK, and LO messages displayed on the sub-display (green) as guides.

OVER: Move the workpiece away.
OK : Teaching is possible.
LO : Move the workpiece closer.

## 3 Setting Thresholds Manually in RUN Mode

A threshold can be set manually. A threshold value can also be finetuned using manual setting after teaching.

\| *Even if the display method for the Display Switch Function is
changed, the threshold will appear on the sub-display when the key
is pressed.

4 Setting Functions in SET Mode
Function Transitions
$\overrightarrow{\text { Page } 19}$
Refer to Registering Workpiece
Colors with Teaching in SET Mode.
*. The displays shown in the function transitions are for the default settings.
*. Items shown in the function transitions may increase depending on detailed settings.
*. The items enclosed by dotted red lines are for advanced models only.


## Functions

Use the UP and DOWN Keys to change the settings.

| Function | Settings (display) | Description |
| :---: | :---: | :---: |
| 0. Operation mode | Match: ON $n \mathrm{ol}$, Mismatch: $n \mathrm{nc}$ | $\rightarrow$ Page 19 Refer to 1. Setting the Operation Mode. |
| 1. Detection | Super-high-speed: 545, High-speed: 45 , Standard: 5tnd, High-resolution: Hr ES | Used to increase the response speed or detection precision.* |
| 2. Timer | Enabled: - - - - OFF-delay timer: ofFd ON-delay timer: on-d, One-shot timer: :5ht | Used to set control output timers. |
| Timer time (timer enabled) | 1 to 5000 ms : to 540 t <br> (1 to 20: 1-ms increments, 20 to 200 ms : 5 -ms increments, 200 to 1000: 100-ms increments, 1000 to 5000 : $1000-\mathrm{ms}$ increments) | Used to change timer times. <br> The timer can be set from 1 ms to 5 s . |
| 3. MODE key | 1-point teaching: 1 not, Teaching with workpiece: 2 Pnt Zero-shift reset: I -5t | Used to change the function of the MODE key during operation. |
| 4. Teaching level | 0 to 99P: 0 to 99 | Used to change the threshold setting level during 1-point teaching. |
| 5. Display switch | Match/threshold: <br> Margin/threshold: <br> Peak/hold (updated periodically): Peak/hold (updated linked with output): Analog bar display: Match/peak (updated periodically): Match/channel: | Used to change display contents. |
| 6. Display orientation | Normal display: d 123 , Upside down display: E2 P | Used to change the orientation of the display. |
| 7. Output setting | Each channel: 20UT, AND: AND, OR: OR | Used to change the item output on control output 2. |
| Timer function | Enabled: - - - . OFF-delay timer: ofFd ON-delay timer: an-d, One-shot timer: :5ht | Used to set timers for the AND/OR control output. |
| Timer range | 1 to 5000 ms : to 5 gat <br> (1 to 20: 1-ms increments, 20 to $200 \mathrm{~ms}: 5-\mathrm{ms}$ increments, 200 to 1000: $100-\mathrm{ms}$ increments, 1000 to 5000: $1000-\mathrm{ms}$ increments) | Used to change time setting. <br> The timer can be set from 1 ms to 5 s . |
| 8. External input | 1-point teaching: $1 P n t$, Teaching without workpiece: $29 \cap$ Zero-shift reset: © Br 5L, Light OFF: LaFF | Used to change the functions to be remotely controlled with external input. <br> (For the effective pulse width and other information, refer to the instructions provided with the product.) |
| 9. External input memory | Write: an, Do not write: ofF | Used to set whether to write the control results to memory. (Refer to the instructions provided with the product.) |

*Be sure to register (i.e., teach) the workpiece colors if the detection functions have been changed.

## 5 Convenient Functions

## 5-1. Zeroing the Display (Zero Reset)

The incident light level on the main display can be set to
0 . This is useful when the reference display is to be reset
to zero because the match display and the threshold are shifted at the same time.
「一
The default setting is 1PNT.
$\rightarrow$ Page 20 Refer to 4. Setting Functions in SET Mode.


To return to original value for incident light level:


## 5-2. Locking the Keys (Key Lock)

All key operations can be disabled.
 disabled.

To release the lock:
 enabled.

*Press the DOWN or UP key right after pressing the MODE key.

## 5-3. Initializing Settings (Initialization and User Reset)

All settings will be initialized and returned to the factory settings or to a saved state.


Operation canceled.
Initialized.

## Saving User Settings

A set state can be saved.


Notes

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Use this color chart to demonstrate E3X-DAC-S amplifier with an E32 reflective model sensor.

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