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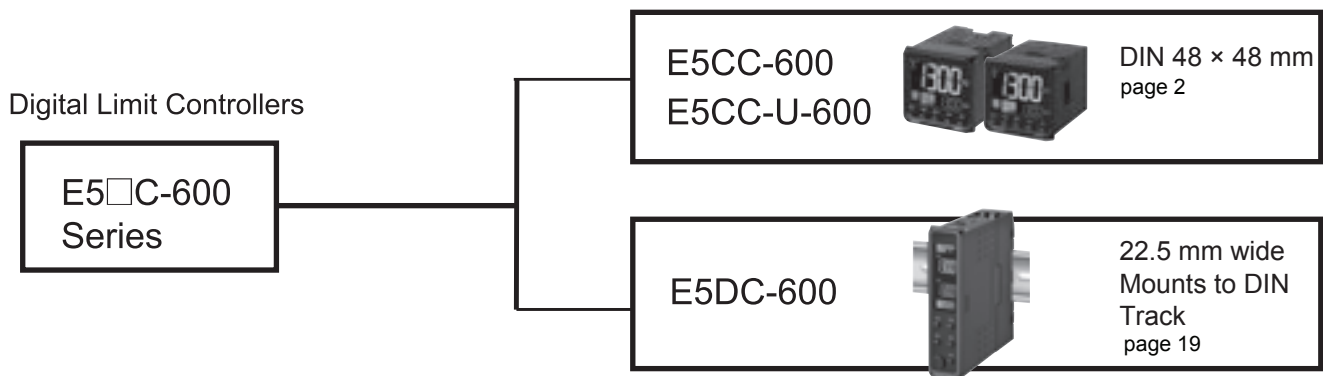
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



Digital Limit Controllers

E5□C-600 Factory Mutual Approved

Large White PV Display That's Easier to Read.
Easy to Use, from Model Selection to Setup and Operation.
New Plug-in Models that are Convenient for Maintenance and Replacement as replacing limit controllers is possible without changing wiring.
New Models that Mount to DIN Track and are Ideal for HMI/PLC Connections.
Programmable Models Support a Wide Range of Applications.
Digital Limit Controller Functions as a Limit Controller or a Temperature controller based on parameter setup.



What is a Temperature Limit Controller?

As defined by Factory Mutual, "It is an automatic supervising device used with other equipment to protect against abnormal temperatures by operating electrical contacts in the event of primary temperature controlling equipment failure. The primary application involves protection against an excessive temperature that may otherwise result in a fire hazard. A temperature limit switch that protects against an abnormally low temperature is also considered in the interest of property conservation."

In a typical "High Limit" application, the user sets the limit set point (SP) a few degrees below the temperature that would cause an unsafe condition. If the set point is reached the FM Limit Switch output relay contact opens to shutdown the heat source. The relay will not automatically reset after the temperature goes below the set point value. The operator must manually either push the "Reset" button or activate a remote reset switch.

Factory Mutual and FM Global

FM Global is an international property insurance and loss-prevention engineering leader with research and testing resources dedicated to minimizing the loss of insured manufacturing property. Its research group, the Factory Mutual Research Corporation (FMRC), investigates the most effective practices for preventing and minimizing fire and other types of industrial losses. Factory Mutual laboratories test and approve two broad categories of devices and materials:

1. Those used to control or prevent property damage.
2. Those that would present a serious hazard if not properly designed



FM Approvals

FM Approvals certifies industrial and commercial products and services for thousands of companies worldwide. When a product or service meets FM Approvals' standards, it is issued the FM APPROVED mark to signify it will perform as expected and support property loss prevention.

Digital Limit Controller

E5CC/E5CC-U-600

(48× 48 mm)

Large White PV Display That's Easier to Read
Easy to Use, from Model Selection to
Setup and Operation.

A Complete Range of I/O Capacities,
Functions, and Performance.

Handles More Applications.

- The white PV display with a height of 15.2 mm improves visibility.
- High-speed sampling at 50 ms.
- Models are available with up to 3 auxiliary outputs, up to 2 event inputs, and transfer output to cover a wide range of applications.
- E5CC: Short body with depth of only 60 mm.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- Conforms to FM (Factory Mutual) standards (FM3545/3810).



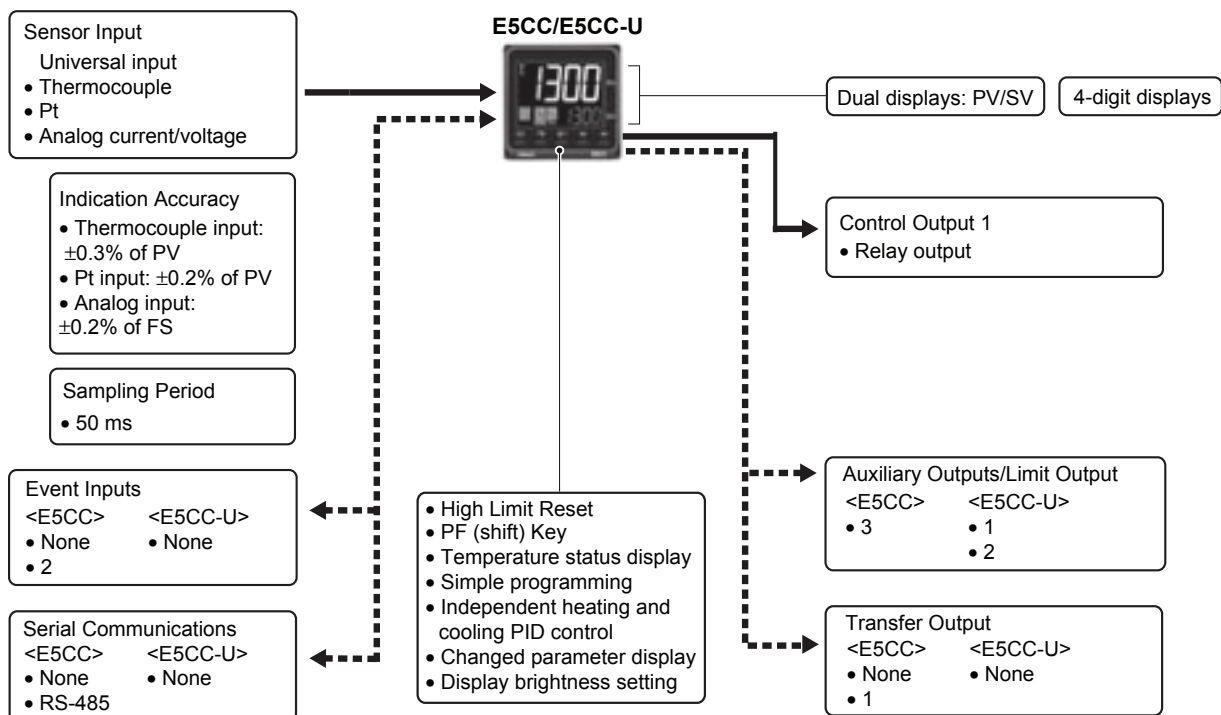
48 × 48 mm
E5CC

48 × 48 mm
E5CC-U

Refer to your OMRON website for the most recent information on applicable safety standards.

Refer to Safety Precautions on page 43.

Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)

E5□C Digital Temperature Controllers Communications Manual (Cat. No. H175) E5□C

Temperature High/Low Limit Controller Set up Instruction Sheet (Cat. No. (H321).

Model Number Legend and Standard Models

Model Number Legend

● Models with Screw Terminals

| | | | | | | | | | |
|-------|----------|----------|----------|-----|----------|----------|----------|-----|-----|
| E5CC- | R | X | 3 | --- | 5 | M | 6 | --- | --- |
| | 1 | | 2 | 3 | 4 | 5 | | 6 | |

| Model | 1 | 2 | 3 | 4 | 5 | 6 | Meaning | | | |
|-------|-------------------------|-----------------------------|----------------------|---------------|------------|-------------------------|----------------------------|------------------|--------------|-----------------|
| | Control Outputs 1 and 2 | Number of auxiliary outputs | Power supply voltage | Terminal type | Input type | Options | | | | |
| E5CC | | | | | | | 48 x 48 mm (1/16 DIN size) | | | |
| | | | | | | | Control output 1 | Control output 2 | | |
| | RX | | | | | | Relay output | None | | |
| | | 3 | | | | | 3 (one common) | | | |
| | | | A | | | | 100 to 240 VAC | | | |
| | | | D | | | | 24 VAC/VDC | | | |
| | | | | 5 | | | Screw terminals | | | |
| | | | | | M | | Universal input | | | |
| | | | | | | | HB alarm and HS alarm | Communi-cations | Event Inputs | Transfer output |
| | | | | | | 600 | --- | --- | --- | --- |
| | | | | | 601 | 1 | --- | 2 | --- | |
| | | | | | 603 | 2 (for 3-phase heaters) | RS-485 | --- | --- | |
| | | | | | 606 | --- | --- | 2 | Provided | |

E5CC Ordering Information

| AC Versions |
|-----------------|
| E5CC-RX3A5M-600 |
| E5CC-RX3A5M-601 |
| E5CC-RX3A5M-603 |
| E5CC-RX3A5M-606 |

| DC Versions |
|-----------------|
| E5CC-RX3D5M-600 |
| E5CC-RX3D5M-601 |
| E5CC-RX3D5M-603 |
| E5CC-RX3D5M-606 |

Heating and Cooling Control

● Using Heating and Cooling Control

① Control Output Assignment

If there is no control output 2, an auxiliary output is used as the cooling control output.

If there is a control output 2, the two control outputs are used for heating and cooling.

(It does not matter which output is used for heating and which output is used for cooling.)

② Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

E5CC/E5CC-U

Model Number Legend

Plug-in Models (-U):

| | | | | | | | | | |
|-------|---|---|-----|-----|---|---|---|-----|---|
| E5CC- | R | W | --- | --- | U | M | 0 | 600 | 0 |
| | 1 | | 2 | 3 | 4 | 5 | | 6 | |

| Model | 1 | 2 | 3 | 4 | 5 | 6 | Meaning | | | |
|-------|-------------------------|-----------------------------|----------------------|---------------|------------|---------|----------------------------|-----------------|------------------|-----------------|
| | Control Outputs 1 and 2 | Number of auxiliary outputs | Power supply voltage | Terminal type | Input type | Options | | | | |
| E5CC | | | | | | | 48 x 48 mm (1/16 DIN size) | | | |
| | | | | | | | Control output 1 | | Control output 2 | |
| | RW | | | | | | Relay output (SPDT) | | None | |
| | | 1 | | | | | 1 | | | |
| | | 2 | | | | | 2 (One common) | | | |
| | | | A | | | | 100 to 240 VAC | | | |
| | | | D | | | | 24 VAC/VDC | | | |
| | | | | U | | | Plug-in model | | | |
| | | | | | M | | Universal input | | | |
| | | | | | | | HB alarm and HS alarm | Communi-cations | Event Inputs | Transfer output |
| | | | | | | 600 | --- | --- | --- | --- |

E5CC-U Ordering Information

| AC Versions |
|-----------------|
| E5CC-RW1AUM-600 |
| E5CC-RW2AUM-600 |

| DC Versions |
|-----------------|
| E5CC-RW1DUM-600 |
| E5CC-RW2DUM-600 |

Heating and Cooling Control

●Using Heating and Cooling Control

① Control Output Assignment

An auxiliary output is used as the cooling control output.

② Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

USB-Serial Conversion Cable

| Model |
|-----------|
| E58-CIFQ2 |

Terminal Covers (for E5CC)

| Model |
|------------------|
| E53-COV17 |
| E53-COV23 (3pcs) |

Note: The Terminal Covers E53-COV23 are provided only with E5CC Controllers. The E53-COV10 cannot be used. Refer to page 28 for the mounted dimensions.

Waterproof Packing

| Model |
|---------|
| Y92S-P8 |

Note: The Waterproof Packing is provided only with E5CC Controllers. The E5CC-U cannot be waterproofed even if the Waterproof Packing is attached.

Current Transformers (CTs)

| Hole diameter | Model |
|---------------|---------|
| 5.8 mm | E54-CT1 |
| 12.0 mm | E54-CT3 |

Adapter

| Model |
|---------|
| Y92F-45 |

Note: Use this Adapter when the panel has already been prepared for an E5B□ Controller.

Waterproof Cover

| Model |
|----------|
| Y92A-48N |

Mounting Adapter

| Model |
|---------|
| Y92F-49 |

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

DIN Track Mounting Adapter

| Model |
|---------|
| Y92F-52 |

Sockets (for E5CC-U)

| Type | Model |
|--|-----------|
| Front-connecting Socket | P2CF-11 |
| Front-connecting Socket with Finger Protection | P2CF-11-E |
| Back-connecting Socket | P3GA-11 |
| Terminal Cover for Back-connecting socket with Finger Protection | Y92A-48G |

Front Covers

| Type | Model |
|------------------|----------|
| Hard Front Cover | Y92A-48H |
| Soft Front Cover | Y92A-48D |

CX-Thermo Support Software

| Model |
|-------------|
| EST2-2C-MV4 |

Note: CX-Thermo version 4.5 or higher is required for the E5CC. CX-Thermo version 4.61 or higher is required for the E5CC-U. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

E5CC/E5CC-U

Specifications

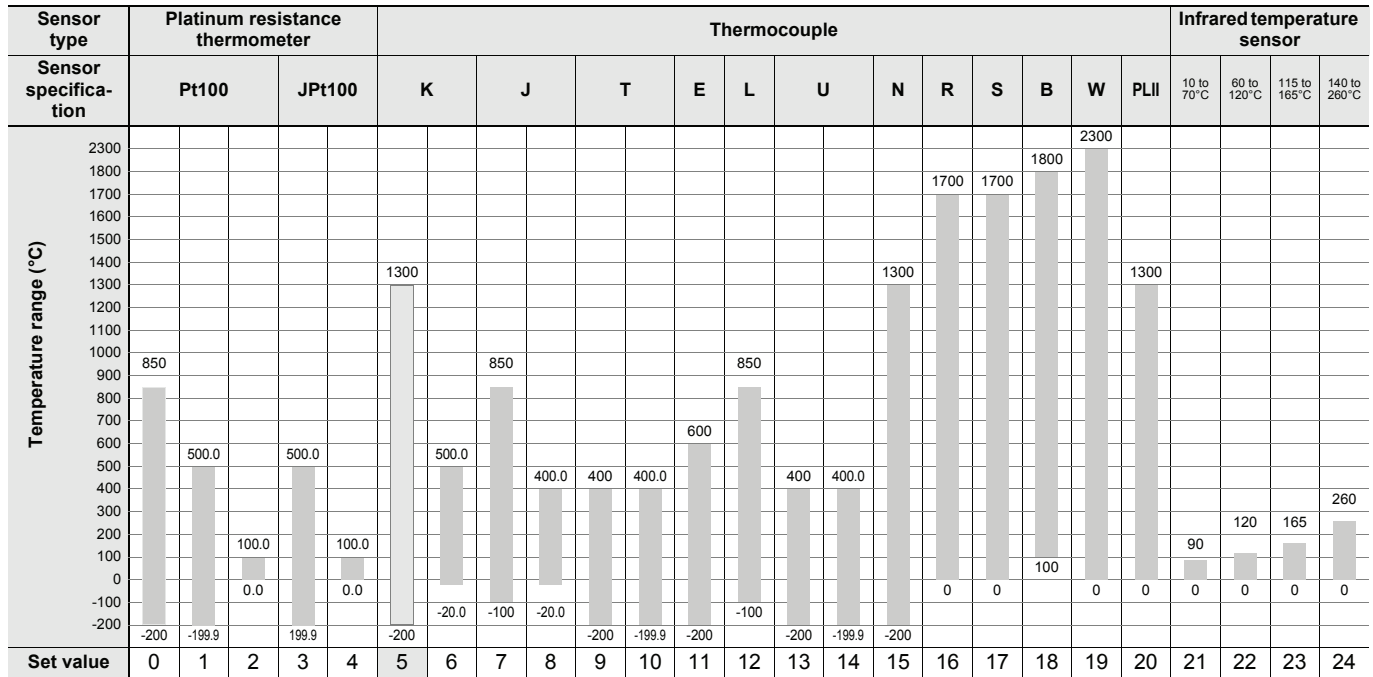
Ratings

| | | |
|--------------------------------------|--|---|
| Power supply voltage | | A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC |
| Operating voltage range | | 85% to 110% of rated supply voltage |
| Power consumption | | Models with option selection of 000: 5.2 VA max. at 100 to 240 VAC, and 3.1 VA max. at 24 VAC or 1.6 W max. at 24 VDC All other models: 6.5 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC |
| Sensor input | | Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, 0 to 10 V, or 0 to 50 mV (The 0 to 50 mV range applies to the E5CC-U only for those manufactured in May 2014 or later.) |
| Input impedance | | Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB/THB.) |
| Control method | | ON/OFF control or 2-PID control (with auto-tuning) |
| Control output | Relay output | E5CC: SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value) E5CC-U: SPDT, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value) |
| Auxiliary/Limit Output | Number of outputs | E5CC: 3 E5CC-U: 1 or 2 (depends on model) |
| | Output specifications | SPST-NO relay outputs, 250 VAC, Models with 1 or 2 outputs: 3 A (resistive load), or Models with 3 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value) |
| Event input* | Number of inputs | 2 (depends on model) |
| | External contact input specifications | Contact input: ON: 1 kΩ max., OFF: 100 kΩ min. |
| | | Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max. Current flow: Approx. 7 mA per contact |
| Transfer output* | Number of outputs | 1 (only on models with a transfer output) |
| | Output specifications | Current output: 4 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 kΩ min., resolution: Approx. 10,000 |
| Setting method | | Digital setting using front panel keys |
| Indication method | | 11-segment digital display and individual indicators Character height: PV: 15.2 mm, SV: 7.1 mm |
| Multi SP* | | Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications. |
| Bank switching | | None |
| Other functions | | Alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting |
| Ambient operating temperature | | -10 to 55°C (with no condensation or icing), For 3-year warranty: -10 to 50°C with standard mounting (with no condensation or icing) |
| Ambient operating humidity | | 25% to 85% |
| Storage temperature | | -25 to 65°C (with no condensation or icing) |
| Altitude | | 2,000 m max. |
| Recommended fuse | | T2A, 250 VAC, time-lag, low-breaking capacity |
| Installation environment | | Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant) |

* There are no optional functions for the E5CC-U. Refer to *Model Number Legend* and *List of Models*.

Input Ranges

● Thermocouple/Platinum Resistance Thermometer (Universal inputs)



Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

● Analog input

| Input type | Current | | Voltage | | | |
|---------------------|---|------------|----------|----------|-----------|-------------|
| Input specification | 4 to 20 mA | 0 to 20 mA | 1 to 5 V | 0 to 5 V | 0 to 10 V | 0 to 50 mV* |
| Setting range | Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999 | | | | | |
| Set value | 25 | 26 | 27 | 28 | 29 | 30 |





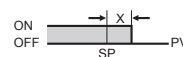


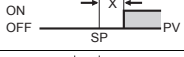
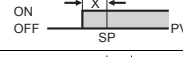
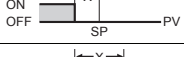
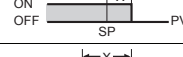
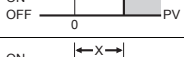

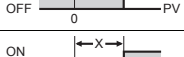
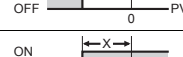
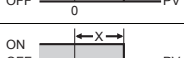
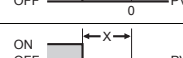
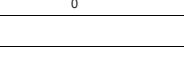
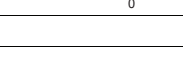
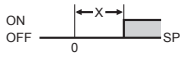
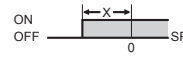
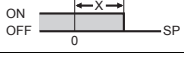
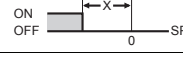
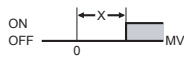
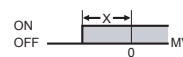
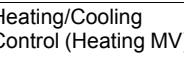
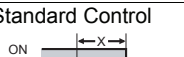
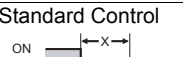
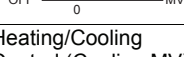
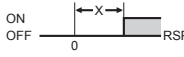

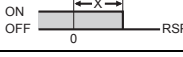

* The range applies to the E5CC-U only for those manufactured in May 2014 or later.

Alarm Types

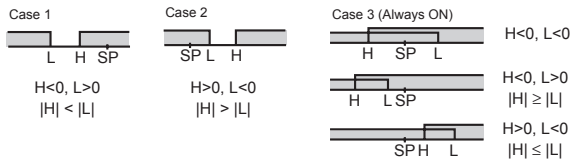
Each alarm can be independently set to one of the following 19 alarm types. The default is 2: Upper limit. (see note.)

Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

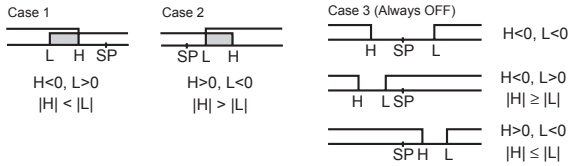
Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

| Set value | Alarm type | Alarm output operation | | Description of function |
|-------------|--|--|--|--|
| | | When alarm value X is positive | When alarm value X is negative | |
| 0 | Alarm function OFF | Output OFF | | No alarm |
| 1 | Upper- and lower-limit *1 | ON OFF  | *2 | Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range. |
| 2 (default) | Upper-limit | ON OFF  | ON OFF  | Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more. |
| 3 | Lower-limit | ON OFF  | ON OFF  | Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more. |
| 4 | Upper- and lower-limit range *1 | ON OFF  | *3 | Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range. |
| 5 | Upper- and lower-limit with standby sequence *1 | ON OFF  | *4 | A standby sequence is added to the upper- and lower-limit alarm (1). *6 |
| 6 | Upper-limit with standby sequence | ON OFF  | ON OFF  | A standby sequence is added to the upper-limit alarm (2). *6 |
| 7 | Lower-limit with standby sequence | ON OFF  | ON OFF  | A standby sequence is added to the lower-limit alarm (3). *6 |
| 8 | Absolute-value upper-limit | ON OFF  | ON OFF  | The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point. |
| 9 | Absolute-value lower-limit | ON OFF  | ON OFF  | The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point. |
| 10 | Absolute-value upper-limit with standby sequence | ON OFF  | ON OFF  | A standby sequence is added to the absolute-value upper-limit alarm (8). *6 |
| 11 | Absolute-value lower-limit with standby sequence | ON OFF  | ON OFF  | A standby sequence is added to the absolute-value lower-limit alarm (9). *6 |
| 12 | LBA (alarm 1 type only) | - | | *7 |
| 13 | PV change rate alarm | - | | *8 |
| 14 | SP absolute-value upper-limit alarm | ON OFF  | ON OFF  | This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X). |
| 15 | SP absolute-value lower-limit alarm | ON OFF  | ON OFF  | This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X). |
| 16 | MV absolute-value upper-limit alarm *9 | Standard Control ON OFF  | Standard Control ON OFF  | This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X). |
| | | Heating/Cooling Control (Heating MV) ON OFF  | Heating/Cooling Control (Heating MV) Always ON | |
| 17 | MV absolute-value lower-limit alarm *9 | Standard Control ON OFF  | Standard Control ON OFF  | This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X). |
| | | Heating/Cooling Control (Cooling MV) ON OFF  | Heating/Cooling Control (Cooling MV) Always ON | |
| 18 | RSP absolute-value upper-limit alarm *10 | ON OFF  | ON OFF  | This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X). |
| 19 | RSP absolute-value lower-limit alarm *10 | ON OFF  | ON OFF  | This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X). |

- *1 With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- *2 Set value: 1, Upper- and lower-limit alarm



- *3 Set value: 4, Upper- and lower-limit range



- *4 Set value: 5, Upper- and lower-limit with standby sequence
For Upper- and Lower-Limit Alarm Described Above *2
 - Case 1 and 2
Always OFF when the upper-limit and lower-limit hysteresis overlaps.
 - Case 3: Always OFF
- *5 Set value: 5, Upper- and lower-limit with standby sequence
Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- *6 Refer to the *E5CC Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the operation of the standby sequence.
- *7 Refer to the *E5CC Digital Temperature Controllers User's Manual* (Cat. No.H174) for information on the loop burnout alarm (LBA).
- *8 Refer to the *E5CC Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the PV change rate alarm.
- *9 When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.
- *10 This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode.
Remote SP input is supported only for the E5CC.

Characteristics

| | | |
|---|--|---------------------------|
| Indication accuracy (at the ambient temperature of 23°C) | E5CC Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. *1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. | |
| | E5CC-U Thermocouple: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. *1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit max. Analog input: ±0.2% FS ±1 digit max. | |
| Transfer output accuracy | ±0.3% FS max. | |
| Influence of temperature *3 | Thermocouple input (R, S, B, W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. *4 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. | |
| Influence of voltage *3 | Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max. | |
| Input sampling period | 50 ms | |
| Hysteresis | Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS) | |
| Proportional band (P) | Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS) | |
| Integral time (I) | 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5 | |
| Derivative time (D) | 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5 | |
| Proportional band (P) for cooling | Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS) | |
| Integral time (I) for cooling | 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5 | |
| Derivative time (D) for cooling | 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *5 | |
| Control period | 0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s) | |
| Manual reset value | 0.0 to 100.0% (in units of 0.1%) | |
| Alarm setting range | -1999 to 9999 (decimal point position depends on input type) | |
| Influence of signal source resistance | Thermocouple: 0.1°C/Ω max. (100 Ωmax.) Platinum resistance thermometer: 0.1°C/Ω max. (10 Ω max.) | |
| Insulation resistance | 20 MΩ min. (at 500 VDC) | |
| Dielectric strength | 3,000 VAC, 50/60 Hz for 1 min between terminals of different charge | |
| Vibration | Malfunction | |
| | Resistance | |
| Shock | Malfunction | |
| | Resistance | |
| Weight | E5CC: Controller: Approx. 120 g, Adapter: Approx. 10 g E5CC-U: Controller: Approx. 100 g, Adapter: Approx. 10 g | |
| Degree of protection | E5CC: Front panel: IP66, Rear case: IP20, Terminals: IP00 E5CC-U: Front panel: IP50, Rear case: IP20, Terminals: IP00 | |
| Memory protection | Non-volatile memory (number of writes: 1,000,000 times) | |
| Setup Tool | E5CC: CX-Thermo version 4.5 or higher E5CC-U: CX-Thermo version 4.61 or higher | |
| Setup Tool port | E5CC/E5CC-U top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. *6 | |
| Standards | Approved standards | |
| | Conformed standards | |
| EMC | EMI: | EN61326 |
| | Radiated Interference Electromagnetic Field Strength: | EN 55011 Group 1, class A |
| | Noise Terminal Voltage: | EN 55011 Group 1, class A |
| | EMS: | EN 61326 |
| | ESD Immunity: | EN 61000-4-2 |
| | Electromagnetic Field Immunity: | EN 61000-4-3 |
| | Burst Noise Immunity: | EN 61000-4-4 |
| | Conducted Disturbance Immunity: | EN 61000-4-6 |
| Surge Immunity: | EN 61000-4-5 | |
| Voltage Dip/Interrupting Immunity: | EN 61000-4-11 | |

*1 The indication accuracy of K thermocouples in the -200 to 1,300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.

*3 Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage

*4 K thermocouple at -100°C max.: ±10°C max.

*5 The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

*6 External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.

*7 The E5CC-U plug-in model is certified for UL listing only when used together with the OMRON P2CF-11 or P2CF-11-E Socket. The P3GA-11 is not certified for UL listing.

*8 Access the following website for information on certified models. <http://www.ia.omron.com/support/models/index.html>

*9 Refer to information on maritime standards in *Shipping Standards* on page 45 for compliance with Lloyd's Standards.

USB-Serial Conversion Cable

| | |
|--------------------------------------|---|
| Applicable OS | Windows XP/Vista/7/8 |
| Applicable software | CX-Thermo version 4.5 or higher (Version 4.61 or higher is required for the E5CC-U.) |
| Applicable models | E5□C-T Series, E5□C Series, and E5CB Series |
| USB interface standard | Conforms to USB Specification 2.0. |
| DTE speed | 38400 bps |
| Connector specifications | Computer: USB (type A plug) Digital Temperature Controller: Special serial connector |
| Power supply | Bus power (Supplied from USB host controller.)* |
| Power supply voltage | 5 VDC |
| Current consumption | 450 mA max. |
| Output voltage | 4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.) |
| Output current | 250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.) |
| Ambient operating temperature | 0 to 55°C (with no condensation or icing) |
| Ambient operating humidity | 10% to 80% |
| Storage temperature | -20 to 60°C (with no condensation or icing) |
| Storage humidity | 10% to 80% |
| Altitude | 2,000 m max. |
| Weight | Approx. 120 g |

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

* Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the *Instruction Manual* included with the Cable for the installation procedure.

Communications Specifications

| | |
|--|---|
| Transmission line connection method | RS-485: Multidrop |
| Communications | RS-485 (two-wire, half duplex) |
| Synchronization method | Start-stop synchronization |
| Protocol | CompoWay/F, or Modbus |
| Baud rate* | 9600, 19200, 38400, or 57600 bps |
| Transmission code | ASCII |
| Data bit length* | 7 or 8 bits |
| Stop bit length* | 1 or 2 bits |
| Error detection | Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus |
| Flow control | None |
| Interface | RS-485 |
| Retry function | None |
| Communications buffer | 217 bytes |
| Communications response wait time | 0 to 99 ms Default: 20 ms |

* The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

| | |
|--|--|
| Programless communications*¹ | <p>You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required.</p> <p>Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series)</p> <p>Applicable PLCs</p> <ul style="list-style-type: none"> OMRON PLCs <ul style="list-style-type: none"> CS Series, CJ Series, or CP Series Mitsubishi Electric PLCs <ul style="list-style-type: none"> MELSEC Q Series, L Series, or FX Series (compatible with the FX2 or FX3 (excluding the FX1S)) KEYENCE PLCs <ul style="list-style-type: none"> KEYENCE KV Series |
|--|--|

| | |
|--|---|
| Component Communications*¹ | When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master) |
| Copying*² | When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. |

MELSEC is a registered trademark of Mitsubishi Electric Corporation. KEYENCE is a registered trademark of Keyence Corporation.

*¹ A Temperature Controller with version 1.1 or higher is required. A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.

*² Both the programless communications and the component communications support the copying.

Current Transformer (Order Separately) Ratings

| | |
|-----------------------------------|---|
| Dielectric strength | 1,000 VAC for 1 min |
| Vibration resistance | 50 Hz, 98 m/s ² |
| Weight | E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g |
| Accessories (E54-CT3 only) | Armatures (2) Plugs (2) |

Heater Burnout Alarms and SSR Failure Alarms

| | |
|---|---|
| CT input (for heater current detection) | Models with detection for single-phase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs |
| Maximum heater current | 50 A AC |
| Input current indication accuracy | ±5% FS ±1 digit max. |
| Heater burnout alarm setting range *¹ | 0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms * ³ |
| SSR failure alarm setting range *² | 0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms * ⁴ |

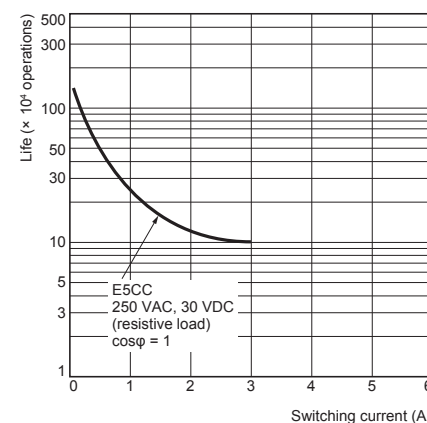
*¹ For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).

*² For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).

*³ The value is 30 ms for a control period of 0.1 s or 0.2 s.

*⁴ The value is 35 ms for a control period of 0.1 s or 0.2 s.

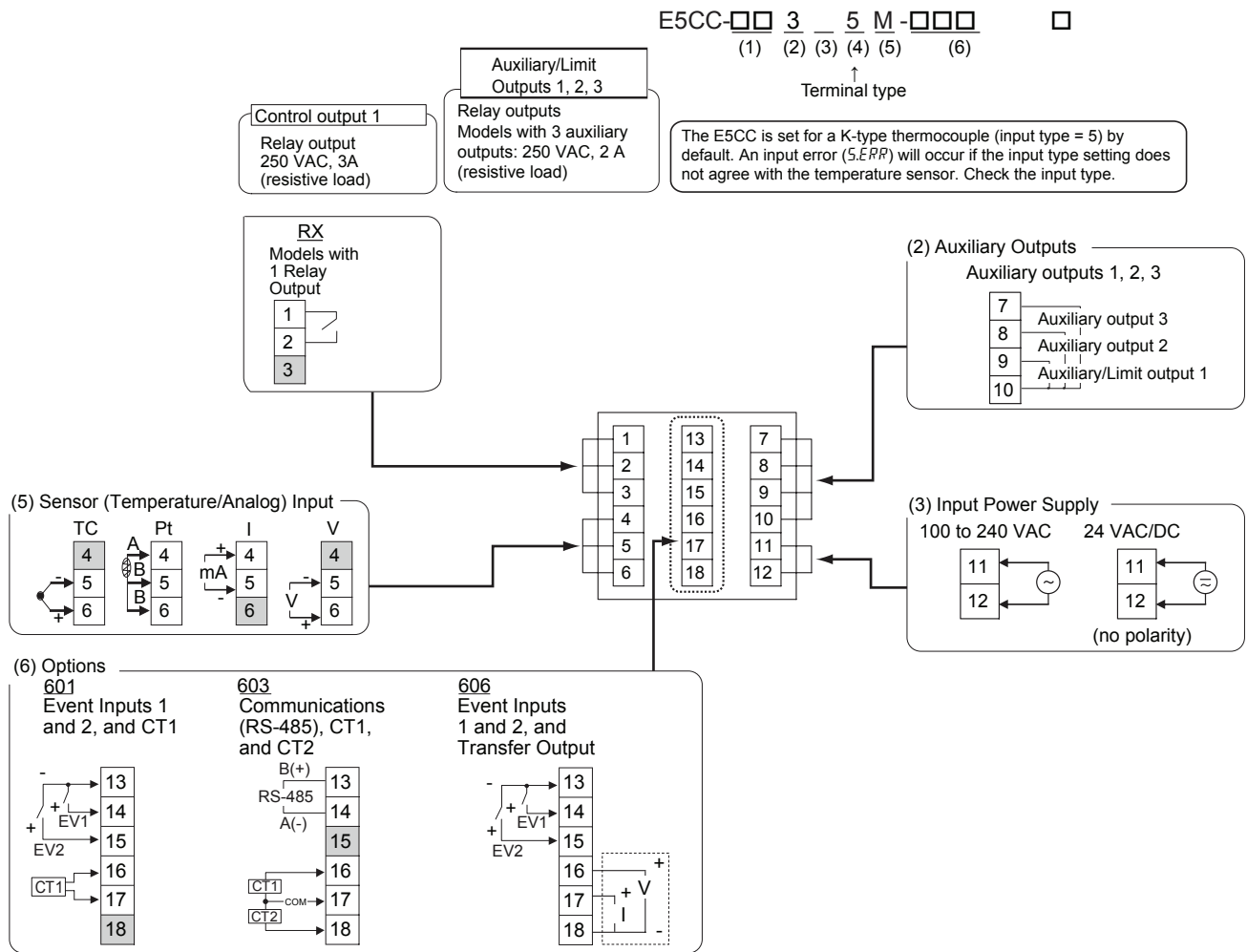
Electrical Life Expectancy Curve for Relays (Reference Values)



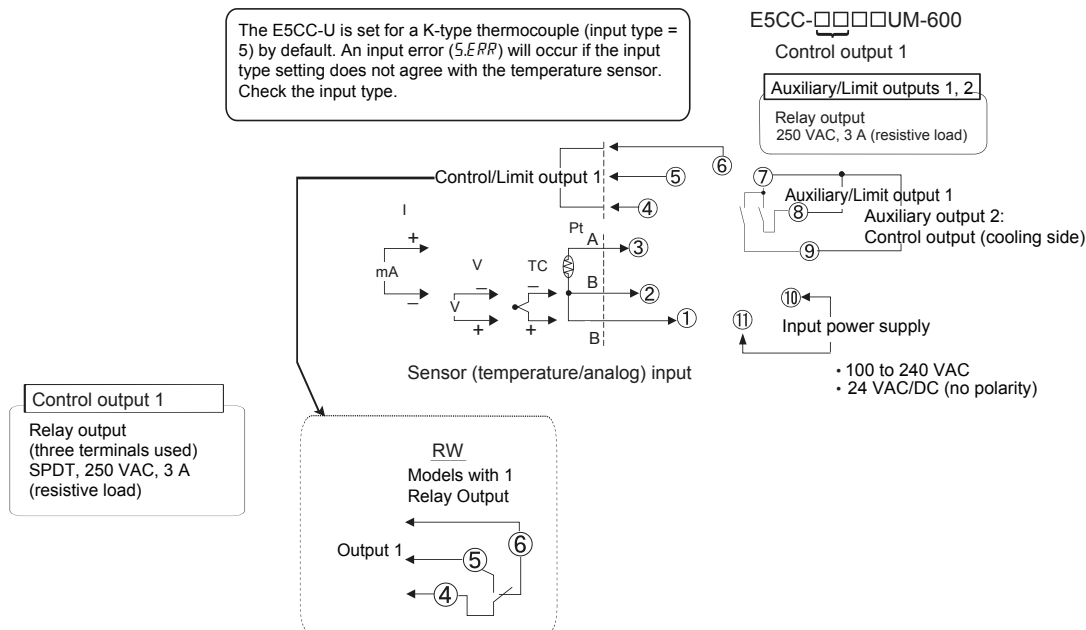
E5CC/E5CC-U

External Connections

E5CC



E5CC-U

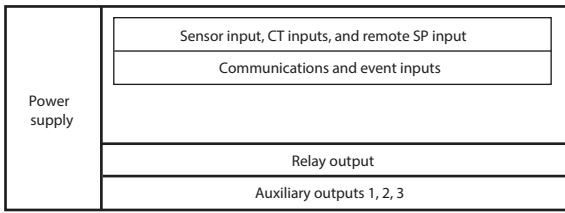




- Note:**
1. The application of the terminals depends on the model.
 2. Do not wire the terminals that are shown with a gray background.
 3. When complying with EMC standards, the cable that connects the sensor must be 30m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
 4. Connect M3 crimped terminals.
Connect M3.5 crimped terminals for the E5CC-U.

Isolation/Insulation Block Diagrams

• E5CC

Models with 3 Auxiliary Outputs

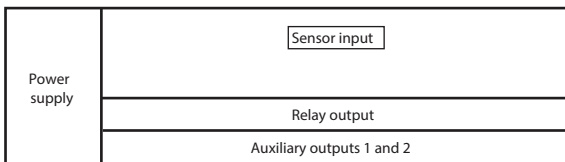




 : Reinforced insulation
 : Functional isolation

Note: Auxiliary outputs 1 to 3 are not insulated.

• E5CC-U

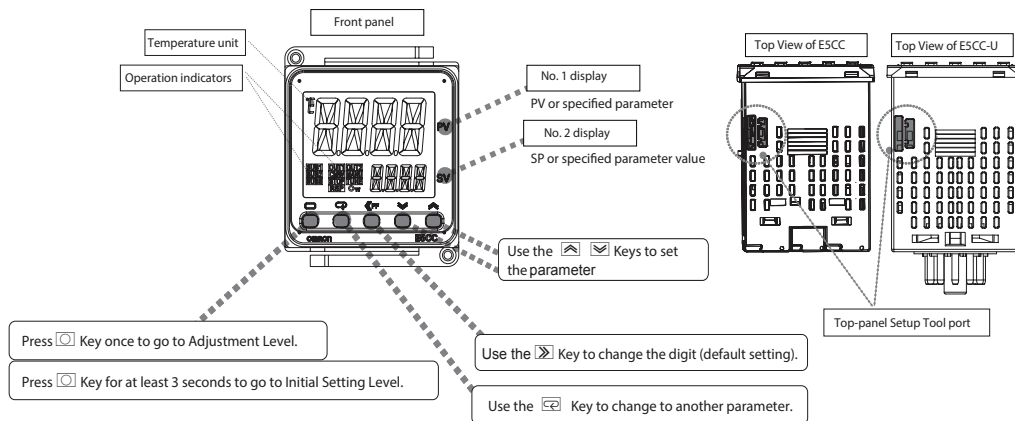
Models with 2 Auxiliary Outputs



 : Reinforced insulation
 : Functional isolation

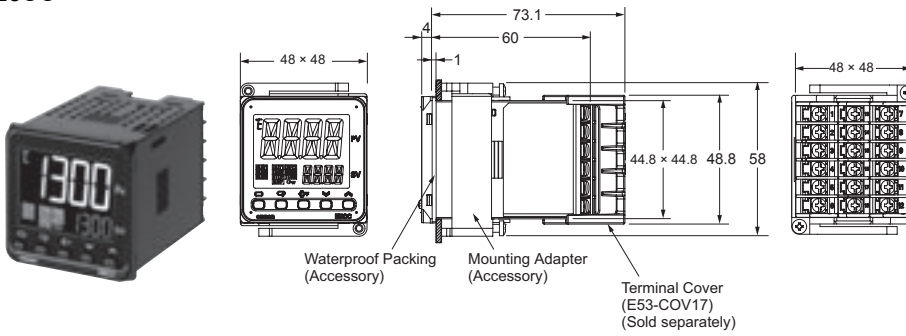
Nomenclature

E5CC
E5CC-U



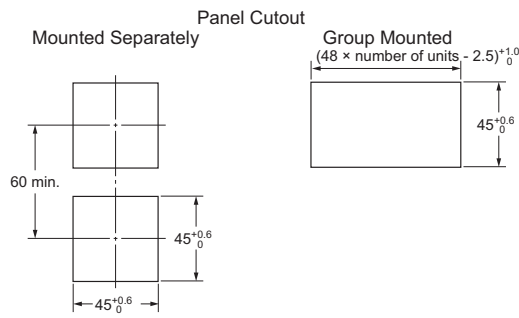
Controllers

E5CC



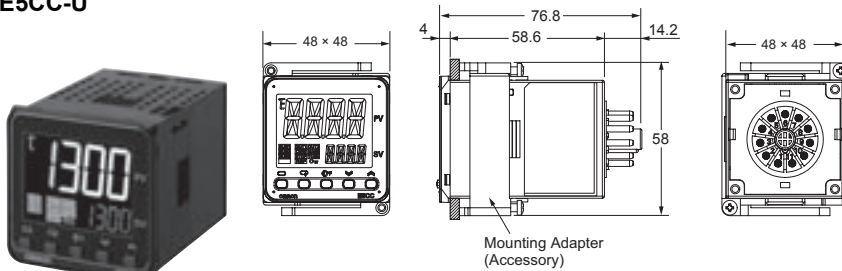
The Setup Tool port is on the top of the Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.



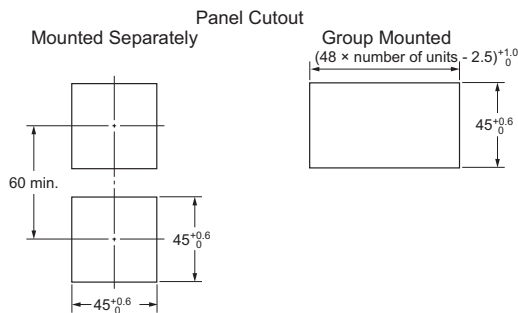
- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- Use a control panel thickness of 1 to 3 mm if the Y92A-48N and a USB-Serial Conversion Cable are used together.

E5CC-U



The Setup Tool port is on the top of the Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

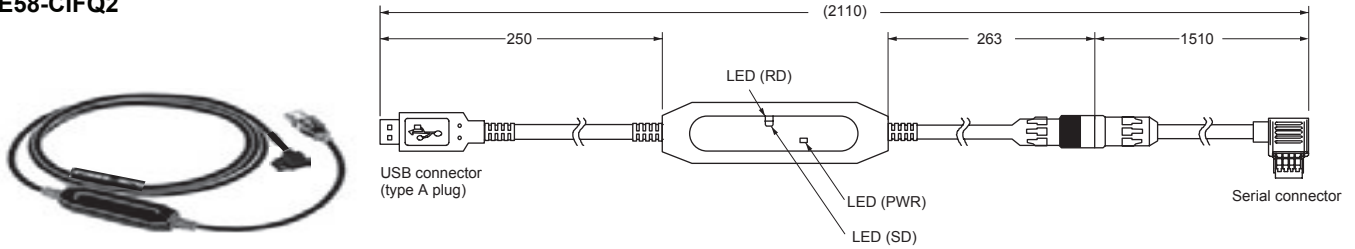
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.



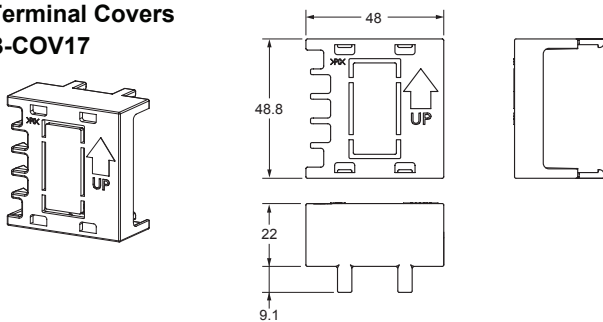
- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- Use a control panel thickness of 1 to 3 mm if the Y92A-48N and a USB-Serial Conversion Cable are used together.

Accessories (Order Separately)

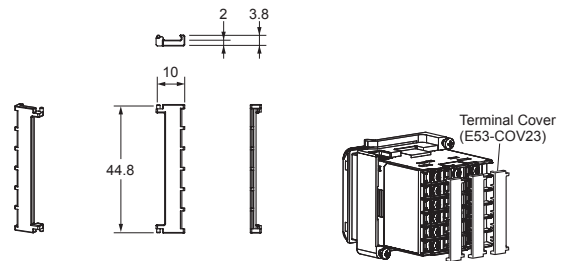
● **USB-Serial Conversion Cable**
E58-CIFQ2



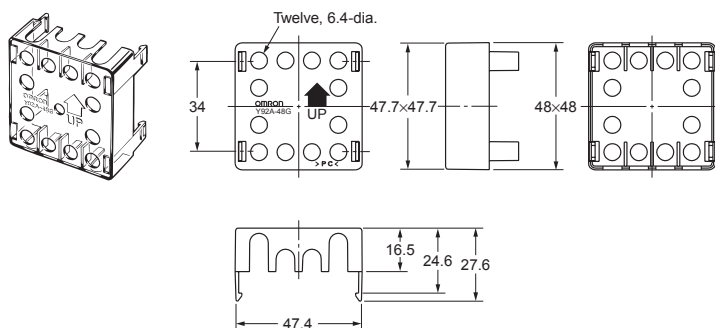
● **Terminal Covers**
E53-COV17



● **Terminal Covers**
E53-COV23 (Three Covers provided.)

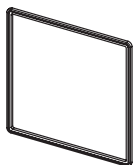


● **Terminal Cover (for the P3GA-11 Back-connecting Socket)**
Y92A-48G



Note: You can attach the P3GA-11 Back-connecting Socket for finger protection.

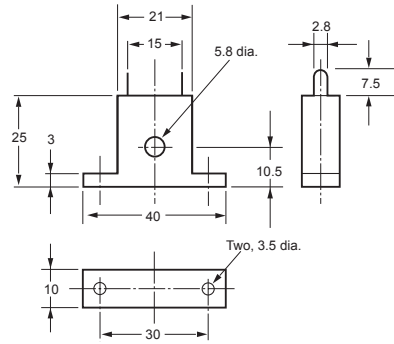
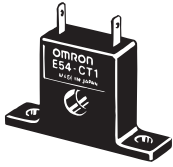
● **Waterproof Packing**
Y92S-P8 (for DIN 48 × 48)



The Waterproof Packing is provided only with the E5CC.
Order the Waterproof Packing separately if it becomes lost or damaged.
The Waterproof Packing can be used to achieve an IP66 degree of protection.
(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site.
Consider three years as a rough standard.)
The Waterproof Packing does not need to be attached if a waterproof structure is not required.
The E5CC-U cannot be waterproofed even if the Waterproof Packing is attached.

● Current Transformers

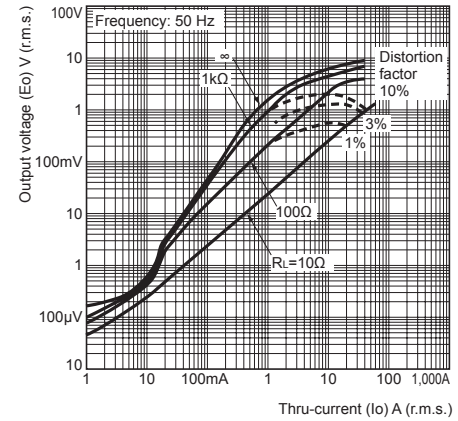
E54-CT1



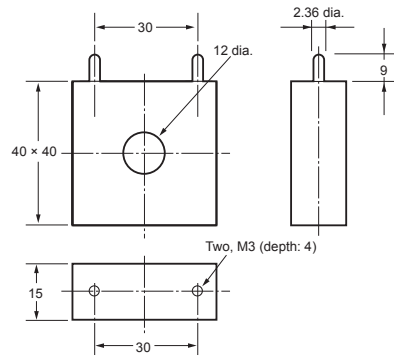
Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)

E54-CT1

Maximum continuous heater current: 50 A (50/60 Hz)
 Number of windings: 400±2
 Winding resistance: 18±2 Ω



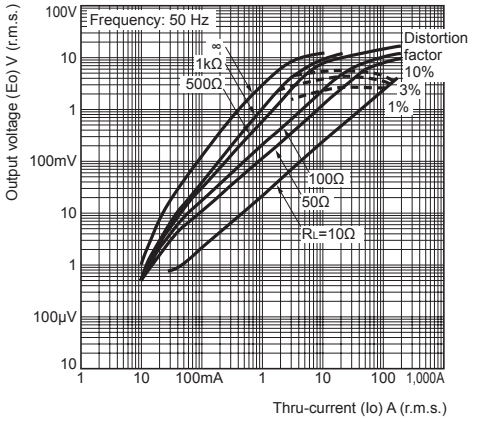
E54-CT3



Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)

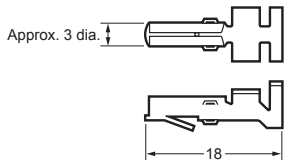
E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz)
 (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)
 Number of windings: 400±2
 Winding resistance: 8±0.8 Ω

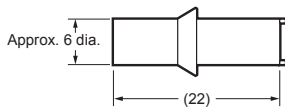


E54-CT3 Accessories

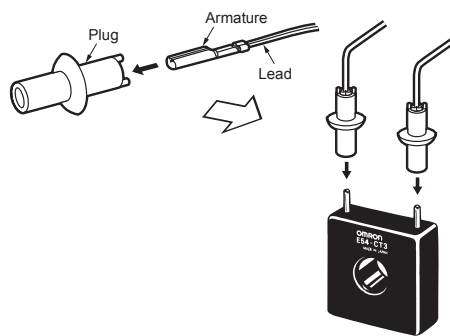
• Armature



• Plug



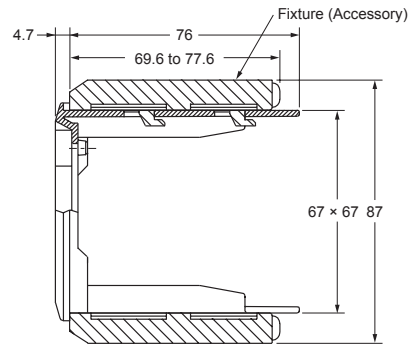
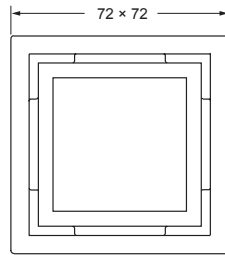
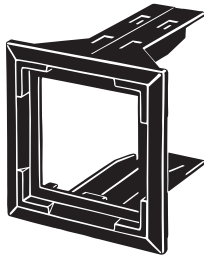
Connection Example



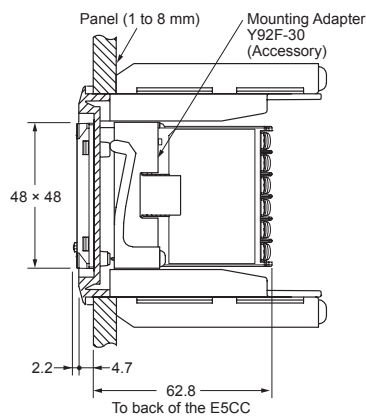
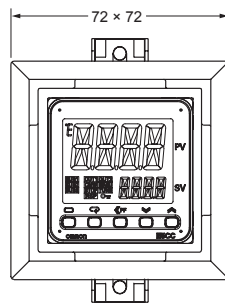
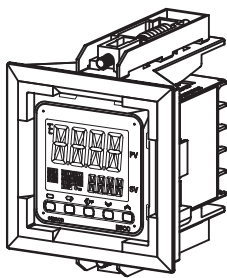
● Adapter

Y92F-45

- Note:** 1. Use this Adapter when the Front Panel has already been prepared for the E5B□.
 2. Only black is available.
 3. You cannot use the E58-CIFQ2 USB-Serial Conversion Cable if you use the Y92F-45 Adapter. To use the USB-Serial Conversion Cable to make the settings, do so before you mount the Temperature Controller in the panel.



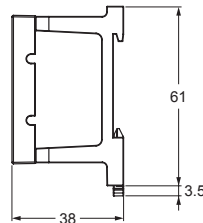
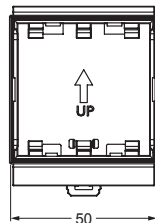
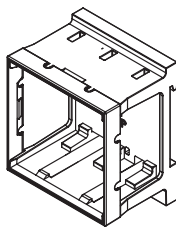
Mounted to E5CC



● DIN Track Mounting Adapter

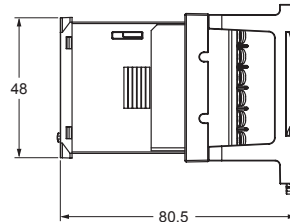
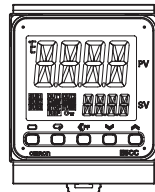
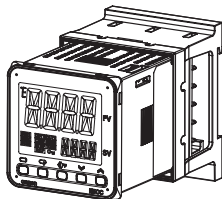
Y92F-52

- Note:** This Adapter cannot be used together with the Terminal Cover.
 Remove the Terminal Cover to use the Adapter.



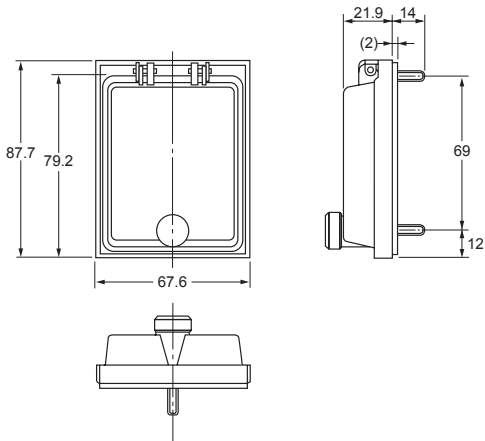
This Adapter is used to mount the E5CC to a DIN Track. If you use the Adapter, there is no need for a plate to mount in the panel or to drill mounting holes in the panel.

Mounted to E5CC



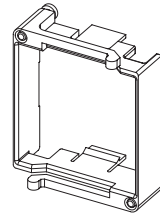
● Watertight Cover

Y92A-48N



● Mounting Adapter

Y92F-49

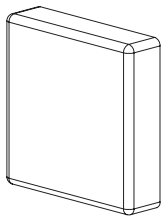


The Mounting Adapter is provided with the Temperature Controller.
Order this Adapter separately if it becomes lost or damaged.

● Protective Cover

Y92A-48D

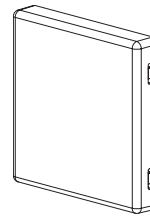
Note: This Protective Cover cannot be used if the Waterproof Packing is installed.



This Protective Cover is soft type. It is able to operate the controller with using this cover.

● Protective Cover

Y92A-48H

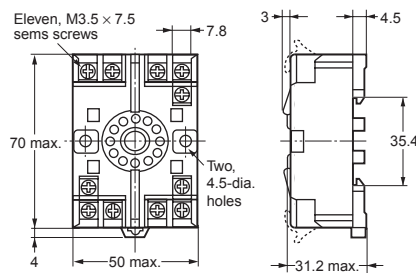
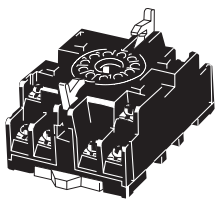


This Protective Cover is hard type. Please use it for the mis-operation prevention etc.

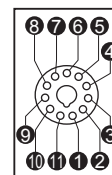
● E5CC-U Wiring Socket

Front-connecting Socket

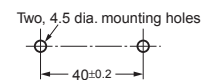
P2CF-11



Terminal Layout/Internal Connections (Top View)



Mounting Holes

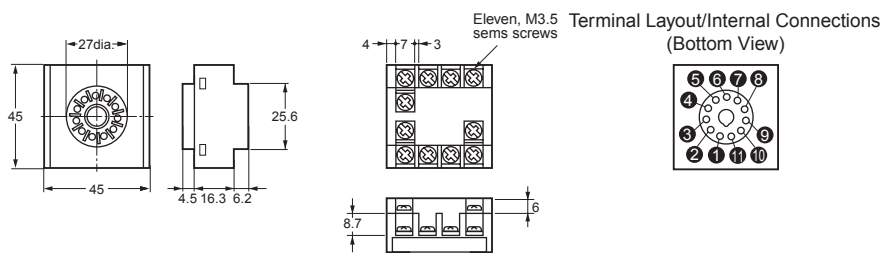
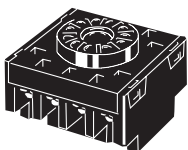


Note: Can also be mounted to a DIN track

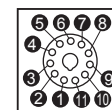
- Note:** 1. A model with finger protection (P2CF-11-E) is also available.
2. You cannot use the P2CF-11 or P2CF-11-E together with the Y92F-45.

Back-connecting Socket

P3GA-11



Terminal Layout/Internal Connections (Bottom View)



- Note:** 1. Using any other sockets will adversely affect accuracy. Use only the specified sockets.
2. A Protective Cover for finger protection (Y92A-48G) is also available.
3. You cannot use the P3GA-11 together with the Y92F-45.

The E5DC Mounts to DIN Track and Is Ideal for Connections to HMIs and PLCs. It provides the Same Easy Operation and Advanced Performance as the Rest of the E5□C Series.

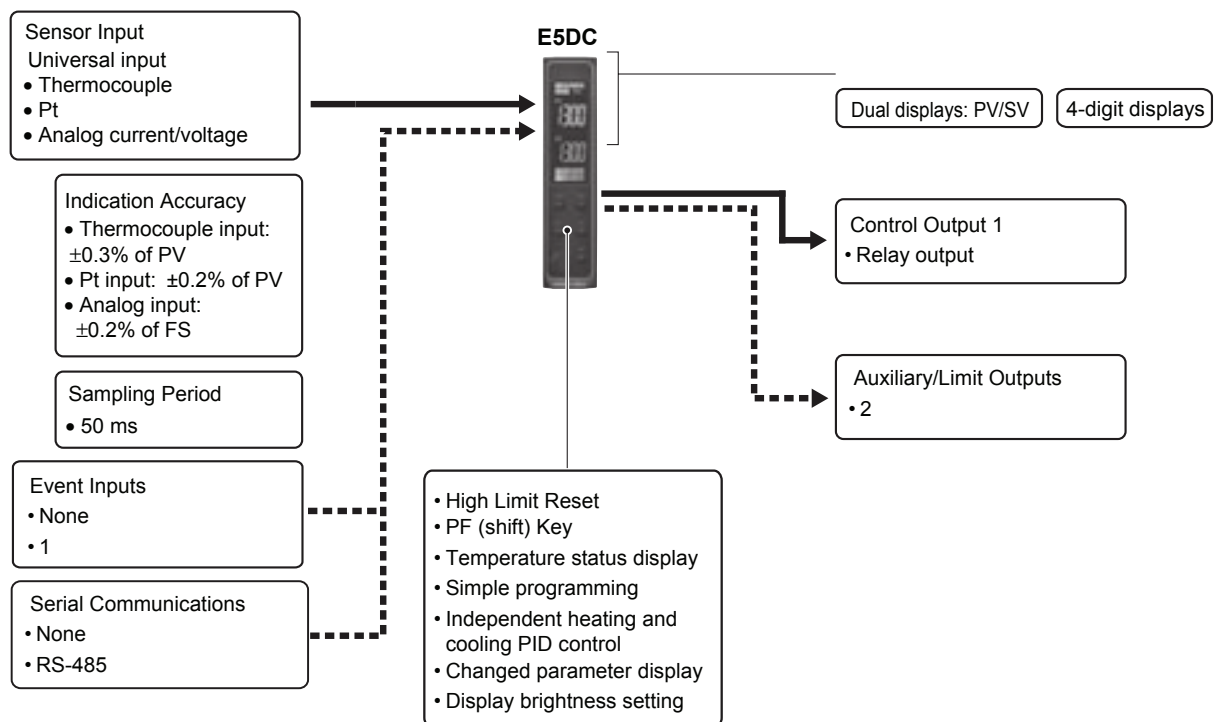
- A slim body at 85 x 22.5 mm (D x W) that fits into narrow control panels and mounts to DIN track.
- Removable terminal block for easy replacement to simplify maintenance.
- High-speed sampling at 50 ms for applications with high-speed temperature increases.
- Easy connections to a PLC with programless communications.
- Set up the controller without wiring the power supply by connecting to the computer with a Communication Conversion Cable (sold separately).
- Setup is easy with CX-Thermo software (sold separately)
- Models are available with up to 2 auxiliary outputs and 2 event inputs to compete basic functions.
- A white PV display (8.5 mm high) is easy to read when setting up, checking alarms, and making settings in a control panel.
- Conforms to FM (Factory Mutual) standards (FM3545/3810).



Refer to your OMRON website for the most recent information on applicable safety standards.

Refer to Safety Precautions on page 45.

Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C Digital Temperature Controller User's Manual (Cat. No. H174)

E5□C Digital Temperature Controller Communications Manual (Cat. No. H175)

E5□C Temperature High/Low Limit Controller Set up Instruction Sheet (Cat. No. H321)

E5DC

Model Number Legend and Standard Models

Model Number Legend

●Models with Screw Terminals)

| | | | | | | | | | |
|-------|----------|----------|----------|-----|----------|----------|----------|-----|-----|
| E5DC- | R | X | 2 | --- | S | M | 6 | --- | --- |
| | 1 | | 2 | 3 | 4 | 5 | | 6 | |

| Model | 1 | 2 | 3 | 4 | 5 | 6 | Meaning | | | |
|-------|-------------------------|-----------------------------|----------------------|---------------|------------|---------|-------------------------------------|-----------------|--------------|-----------------|
| | Control Outputs 1 and 2 | Number of auxiliary outputs | Power supply voltage | Terminal type | Input type | Options | | | | |
| E5DC | | | | | | | 22.5 mm wide and mounts to DIN Rail | | | |
| | | | | | | | Control output 1 | | | |
| | RX | | | | | | Relay output | | | |
| | | 2 | | | | | 2 (one common) | | | |
| | | | A | | | | 100 to 240 VAC | | | |
| | | | D | | | | 24 VAC/VDC | | | |
| | | | | S | | | Screw terminals | | | |
| | | | | | M | | Universal input | | | |
| | | | | | | | HB alarm and HS alarm | Communi-cations | Event Inputs | Transfer output |
| | | | | | | 600 | --- | --- | --- | --- |
| | | | | | | 602 | 1 | RS-485 | --- | --- |
| | | | | | | 617 | 1 | --- | 1 | --- |

E5DC Ordering Information

| AC Versions |
|-----------------|
| E5DC-RX2ASM-600 |
| E5DC-RX2ASM-602 |
| E5DC-RX2ASM-617 |

| DC Versions |
|-----------------|
| E5DC-RX2DSM-600 |
| E5DC-RX2DSM-602 |
| E5DC-RX2DSM-617 |

Heating and Cooling Control

●Using Heating and Cooling Control

① Control Output Assignment

An auxiliary output is used as the cooling control output.

② Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

Optional Products (Order Separately)

Terminal Unit

| Model |
|------------|
| E5DC-SCT1S |

USB-Serial Conversion Cable

| Model |
|-----------|
| E58-CIFQ2 |

Communications Conversion Cable

| Model |
|-------------|
| E58-CIFQ2-E |

Note: Always use this product together with the E58-CIFQ2.
This Cable is used to connect to the front-panel Setup Tool port.

Current Transformers (CTs)

| Hole diameter | Model |
|---------------|---------|
| 5.8 mm | E54-CT1 |
| 12.0 mm | E54-CT3 |

Mounting Adapter

| Model |
|----------------|
| Y92F-53 (2pcs) |

Short Bars

| Model |
|------------------|
| Y92S-P11 (4 pcs) |

CX-Thermo Support Software

| Model |
|-------------|
| EST2-2C-MV4 |

Note: CX-Thermo version 4.6 or higher is required for the E5DC.
For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

End Plate

| Model |
|-------|
| PFP-M |

Spacer

| Model |
|-------|
| PFP-S |

DIN Tracks

| Model |
|----------|
| PFP-100N |
| PFP-50N |

Unit Labels

| Model |
|---------|
| Y92S-L2 |

End Cover

| Model |
|---------|
| Y92F-54 |

Specifications

Ratings

| | | |
|--------------------------------------|--|--|
| Power supply voltage | | A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC |
| Operating voltage range | | 85% to 110% of rated supply voltage |
| Power consumption | | 4.9 VA max. at 100 to 240 VAC, and 2.8 VA max. at 24 VDC or 1.5 W max. at 24 VDC |
| Sensor input | | Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V |
| Input impedance | | Current input: 150 Ω max., Voltage input: 1 MΩ min. (Use a 1:1 connection when connecting the ES2-HB/THB.) |
| Control method | | ON/OFF control or 2-PID control (with auto-tuning) |
| Control output | Relay output | SPST-NO, 250 VAC, 3 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 5 V, 10 mA (reference value) |
| Auxiliary/Limit Output | Number of outputs | 2 |
| | Output specifications | SPST-NO relay outputs: 250 VAC, 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value) |
| Event input | Number of inputs | 1 (depends on model) |
| | External contact input specifications | Contact input ON: 1 kΩ max., OFF: 100 kΩ min. |
| | | Non-contact input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max. Current flow: approx. 7 mA per contact |
| Setting method | | Digital setting using front panel keys |
| Indication method | | 11-segment digital displays and individual indicators Character height: PV: 8.5 mm, SV: 8.0 mm |
| Multi SP | | Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications.*1 |
| Bank switching | | None |
| Other functions | | Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burn-out (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input val-ue, display brightness setting, and work bit message*2 |
| Ambient operating temperature | | -10 to 55°C (with no condensation or icing), For 3-year warranty: -10 to 50°C with standard mounting (with no condensation or icing) |
| Ambient operating humidity | | 25% to 85% |
| Storage temperature | | -25 to 65°C (with no condensation or icing) |
| Altitude | | 2,000 m max. |
| Recommended fuse | | T2A, 250 VAC, time-lag, low-breaking capacity |
| Installation environment | | Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant) |

*1 Only two set points are selectable for event inputs.

*2 Usage is possible for the Digital Temperature Controllers manufactured in July 2014 or later.

Alarm Types

Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (See note.)

Auxiliary outputs are allocated to alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

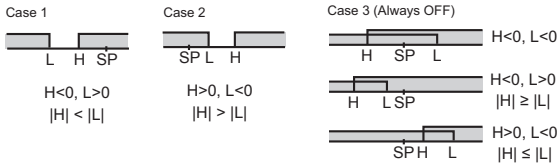
Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed.

To use alarm 1, set the output assignment to alarm 1.

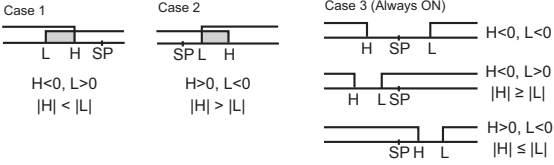
| Set value | Alarm type | Alarm output operation | | Description of function |
|-------------|--|--|---|--|
| | | When alarm value X is positive | When alarm value X is negative | |
| 0 | Alarm function OFF | Output OFF | | No alarm |
| 1 | Upper- and lower-limit *1 | | *2 | Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range. |
| 2 (default) | Upper-limit | | | Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more. |
| 3 | Lower-limit | | | Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more. |
| 4 | Upper- and lower-limit range *1 | | *3 | Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range. |
| 5 | Upper- and lower-limit with standby sequence *1 | | *4 | A standby sequence is added to the upper- and lower-limit alarm (1). *6 |
| 6 | Upper-limit with standby sequence | | | A standby sequence is added to the upper-limit alarm (2). *6 |
| 7 | Lower-limit with standby sequence | | | A standby sequence is added to the lower-limit alarm (3). *6 |
| 8 | Absolute-value upper-limit | | | The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point. |
| 9 | Absolute-value lower-limit | | | The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point. |
| 10 | Absolute-value upper-limit with standby sequence | | | A standby sequence is added to the absolute-value upper-limit alarm (8). *6 |
| 11 | Absolute-value lower-limit with standby sequence | | | A standby sequence is added to the absolute-value lower-limit alarm (9). *6 |
| 12 | LBA (alarm 1 type only) | - | | *7 |
| 13 | PV change rate alarm | - | | *8 |
| 14 | SP absolute-value upper-limit alarm | | | This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X). |
| 15 | SP absolute-value lower-limit alarm | | | This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X). |
| 16 | MV absolute-value upper-limit alarm *9 | Standard Control | Standard Control | This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X). |
| | | Heating/Cooling Control (Heating MV) | Heating/Cooling Control (Heating MV) Always ON | |
| 17 | MV absolute-value lower-limit alarm *9 | Standard Control | Standard Control | This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X). |
| | | Heating/Cooling Control (Cooling MV) | Heating/Cooling Control (Cooling MV) Always ON | |

*1 With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as "L" and "H."

*2 Set value: 1, Upper- and lower-limit alarm



*3 Set value: 4, Upper- and lower-limit range



*4 Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above at *2

- In cases 1 and 2 above, the alarm is always OFF if the upper- and lower-limit hysteresis overlaps.
- In case 3, the alarm is always OFF.

*5 Set value: 5, Upper- and lower-limit alarm with standby sequence The alarm is always OFF if upper- and lower-limit hysteresis overlaps.

*6 Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the operation of the standby sequence.

*7 Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the LBA.

*8 Refer to the *E5□C Digital Temperature Controllers User's Manual* (Cat. No. H174) for information on the PV change rate alarm.

*9 When heating/cooling control is performed, the MV absolute-value upper-limit alarm functions only for the heating operation and the MV absolute-value lower-limit alarm functions only for the cooling operation.