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### Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China







# E8EB

CSM ERER DS E 2 1

# **Ideal for Workpiece Position and Original Pressure Checking**

- The 0 to 100 kPa model can be used for workpiece position checking.
- The 0 to 1MPa model is ideal for original pressure checking.
- Degree of protection conforms to IEC IP54.





Be sure to read *Safety Precautions* on page 6.

### **Ordering Information**

Pressure range		ON/OFI	Linear output	
		NPN open collector	PNP open collector	Linear output
Positive pressure	0 to 1 MPa	E8EB-10C	E8EB-10B	
Positive pressure	0 to 100 kPa	E8EB-01C	E8EB-01B	1 to 5 V
Negative pressure	0 to -100 kPa	E8EB-N0C2B	E8EB-N0B2B	

### **Ratings and Specifications**

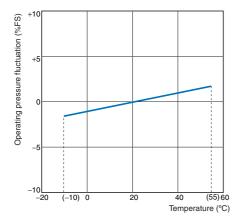
Item	Model	E8EB-10C	E8EB-10B	E8EB-01C	E8EB-01B	E8EB -N0C2B*	E8EB -N0B2B*	
Power supp	ply voltage	24 VDC ±10% with a ripple (p-p) of 5% max.						
Current cor	nsumption	20 mA max.						
Pressure ty		Gauge pressure						
Permissible ange	e pressure	0 to 1 MPa		0 to 100 kPa		0 to -100 kPa		
	etting range	0 to 1 MPa		0 to 100 kPa		0 to -100 kPa		
با Withstand		2 MPa		290 kPa				
Applicable		Noncorrosive and						
Repeat acc ON/OFF οι		±1% FS max.						
Accuracy (linear outp	out)	±3% FS max.						
Hysteresis (linear outp		±1% FS max.						
Differential (ON/OFF οι		0.4 to 1.6% FS max.						
Linearity (linear outp		±1% FS max.						
Response t		5 ms max.						
Linear outp	out		output impedance			+		
ON/OFF ou	tput	NPN open collector	PNP open collector	NPN open collector	PNP open collector	NPN open collector	PNP open collector	
	oad current	80 mA max.						
V	oltage	30 VDC max.						
	lesidual oltage	NPN: 0.4 V max. (at the load current of 20 mA) and 1 V max. (at the load current of 80 mA) PNP: 1.5 V max. (at the load current of 20 mA) and 2 V max. (at the load current of 80 mA)						
Indicator		Operation indicator (red)						
Ambient te	mperature	Operating: -10°C to 55°C (with no icing) Storage: -25°C to 70°C (with no icing)						
Ambient hu	ımidity	Operating: 35% to 85% (with no condensation)						
Temperature influence		±0.12% FS/°C between 0°C and 50°C		±0.2% FS/°C between 0°C and 50°C				
		±0.2% FS/°C max. between -10°C and 0°C or 50°C and 55°C		±0.3% FS/°C max. between –10°C and 0°C or 50°C and 55°C				
Voltage infl	luence	±1% FS max.		l .				
Insulation r	esistance	100 MΩ min. (at 500 VDC) between current carry parts and case						
Dielectric s	trength	500 VAC for 1 min between current carry parts and case						
Vibration re	esistance	Destruction: 10 to 500 Hz, 1.5-mm double amplitude or 100 m/s <sup>2</sup> whichever is smaller, for 2 hours each in X, Y, and Z directions						
Shock resis	stance	Destruction: 1,000 m/s <sup>2</sup> 3 times each in X, Y, and Z directions						
Degree of p	protection	IEC 60529 IP54						
Pressure in	ılet	Rc(PT)1/8						
Connection	method	Pre-wired (standard cable length: 2 m)						
Weight (pad	cked state)	Approx. 120 g						
•	ort material	Zinc die-cast						
Accessorie	s	Instruction manu	ıal					

<sup>\*</sup> These models are negative-pressure models.

### **Engineering Data (Typical)**

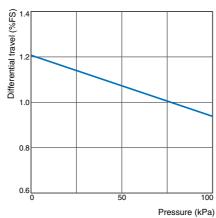
## Operating Pressure Fluctuation vs. Temperature

#### E8EB-01C



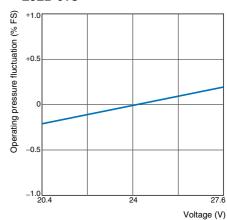
#### **Differential Travel vs. Pressure**

#### E8EB-01C



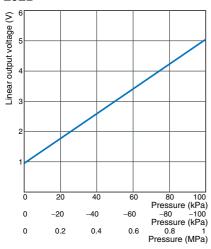
## Operating Pressure Fluctuation vs. Voltage

#### E8EB-01C



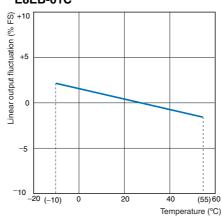
#### Linear Output Voltage vs. Pressure

E8EB



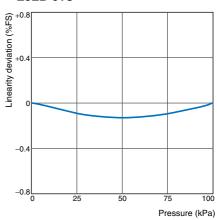
Linear Output Fluctuation vs. Temperature

E8EB-01C

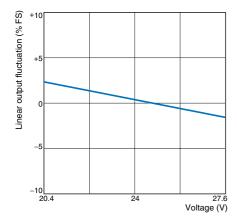


Linearity

**E8EB-01C** 



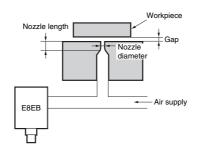
## **Linear Output Fluctuation vs. Voltage E8EB-01C**



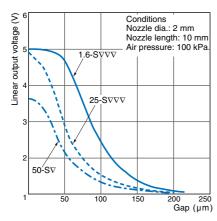
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#### **Gap Measurement**

When checking the gap between the workpiece and the nozzle as shown in the illustration, the output of the E8EB varies with the surface roughness of the workpiece or the dimensions of the nozzle.

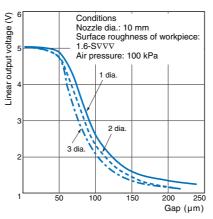


# Examples with E8EB-01C (Typical) Influence of Surface Roughness of Workpieces



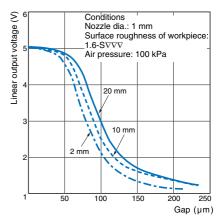
- The output varies with the surface roughness of the workpiece even though the gap is constant.
- The rougher the surface of the workpiece is, the more noticeable the variation of output is with a small gap. The variation rate versus gap change is not large in such cases.

#### **Influence of Nozzle Diameter**



 The larger the nozzle diameter is, the larger the variation rate of output versus gap change is.

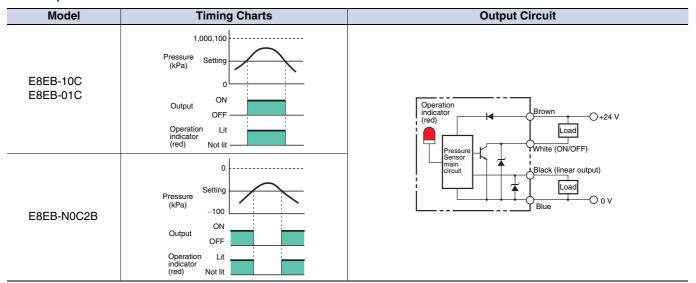
#### Influence of Nozzle Length



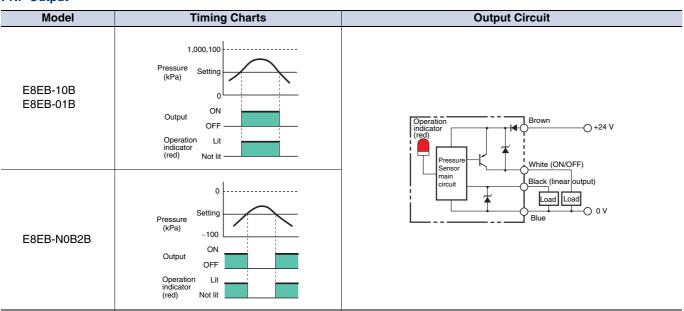
 The smaller the nozzle length is, the larger the variation rate of output versus gap change is.

### I/O Circuit Diagrams

#### **NPN Output**



#### **PNP Output**



#### **WARNING**

This product is not designed or rated for ensuring safety of persons.



Do not use it for such purposes.

#### **Precautions for Correct Use**

Do not use the product in atmospheres or environments that exceed product ratings.

#### Mounting

- If the diaphragm is damaged, the Pressure Sensor will not operate properly. Do not insert a screwdriver or steel wire into the interior of the pressure-sensitive parts through the pressure port.
- The pressure inlet has an R (PT) 1/8 taper screw and M5 female screw that conforms to JIS Standards. Apply sealing tape around the female taper screw so that no pressure leakage will occur.
- The most-suitable wrench is 17 mm in size.
- $\bullet$  Make sure that the tightening torque of the M5 female screw is 9.8 N·m or less.

#### Adjustment

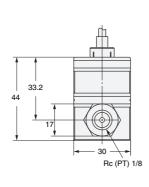
#### **Pressure Setting**

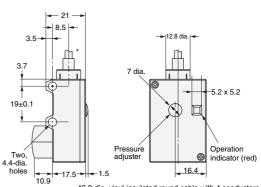
 After the pressure is set with the pressure adjuster, cover the adjuster with the rubber bushing so that no dust or any other foreign material will penetrate into the interior of the E8EB.

**Dimensions** (Unit: mm)

#### E8EB







\*3.8-dia. vinyl-insulated round cable with 4 conductors, (Conductor cross-section: 0.2 mm², Insulator diameter: 1.0 mm); Standard length: 2 m  $\,$ 

In the interest of product improvement, specifications are subject to change without notice.