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# Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









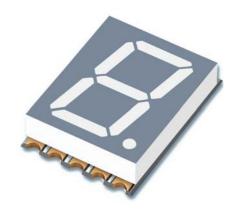
# **Technical Data Sheet**

## 0.51" Single Digit SMD Displays

## ELSS-505SYGWA/S530-E2

#### **Features**

- Packaged in tape and reel for SMT manufacturing.
- Design flexibility(common cathode or anode).
- Categorized for luminous intensity.
- The thickness is thinness than tradition display.
- Pb free
- The product itself will remain with RoHS compliant version.



## **Descriptions**

• The SMD type is much smaller than tradition type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.

### **Applications**

- Suitable for indoor use.
- Audio system.
- Set top box.
- Game machine.
- Channel indicator of TV.

### **Device Selection Guide**

	Face Color	
Material	<b>Emitted Color</b>	
AlGaInP	Brilliant Yellow Green	Gray

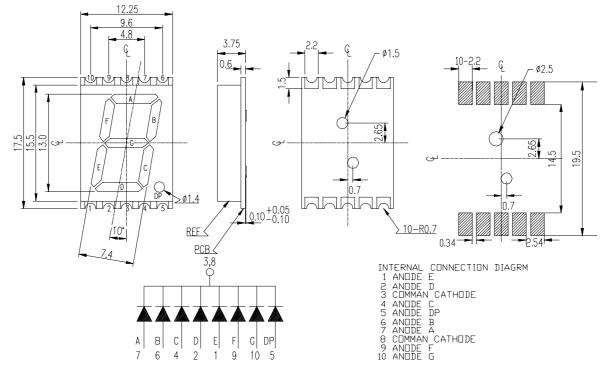
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## **Package Dimensions**

### **Land Pattern(Recommend)**



#### **Notes:**

- All dimensions are in millimeters, tolerance is 0.25mm unless otherwise noted.
- Above specification may be changed without notice. Supplier will reserve authority on material change for above specification.

## **Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Units
Forward Current	$I_{\mathrm{F}}$	25	mA
Pulse Forward Current*1	$I_{FP}$	60	mA
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\! \mathbb{C}$
Storage Temperature	$T_{stg}$	-40 ~ +85	$^{\circ}\!\mathbb{C}$
Reflow Temperature*2	$T_{sol}$	260	$^{\circ}\!\mathbb{C}$
Electrostatic Discharge	ESD	2000	V
Power Dissipation	P <sub>d</sub>	60	mW
Reverse Voltage	VR	5	V

**Notes:** \*1: $I_{FP}$  Conditions--Pulse Width  $\leq$  10msec and Duty  $\leq$  1/10.

\*2:Reflow time ≤ 5 seconds.

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## **Electro-Optical Characteristics** (Ta=25 $^{\circ}$ C)

Para	ımeter	Symbol	Min.	Тур.	Max.	Units	Condition
Forward V	oltage	$V_{\mathrm{F}}$		2.0	2.4	V	I <sub>F</sub> =20mA
Reverse Cu	ırrent	$I_R$			10	$\mu$ A	V <sub>R</sub> =5V
Luminous Intensity	Per segment		4.0	10.8		mcd	I <sub>F</sub> =10mA
	Per decimal point	${ m I}_{ m V}$	1.4	3.9			
Peak Wave	lenght	λр		575		nm	I <sub>F</sub> =20mA
Dominant Wavelenght		λd		573		nm	I <sub>F</sub> =20mA
Spectrum F Bandwidth		Δλ		20		nm	I <sub>F</sub> =20mA

**Chromaticity Coordinates Specifications for Bin Grading (Unit: mcd)** 

Rank	Min.	Max.	Rank	Min.	Max.
N	4.0	6.4	Т	21.0	34.0
P	5.6	8.9	U	30.0	48.0
Q	7.8	12.5	V	42.0	67.0
R	11.0	17.6	W	59.0	94.0
S	15.0	24.0			

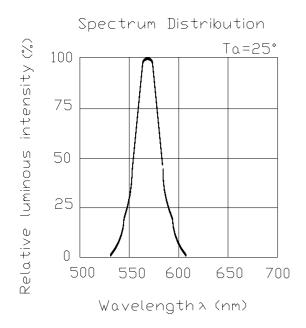
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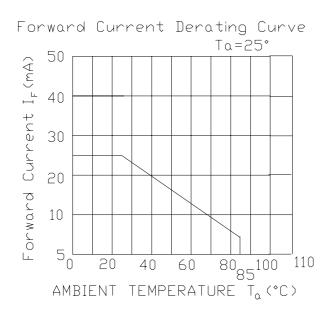
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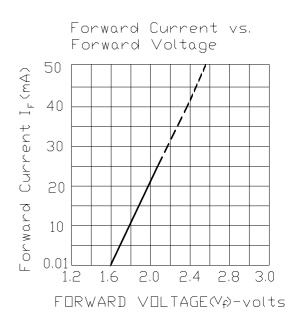


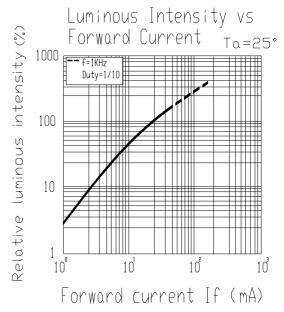
## **Typical Electro-Optical Characteristics Curves**

(SYG)









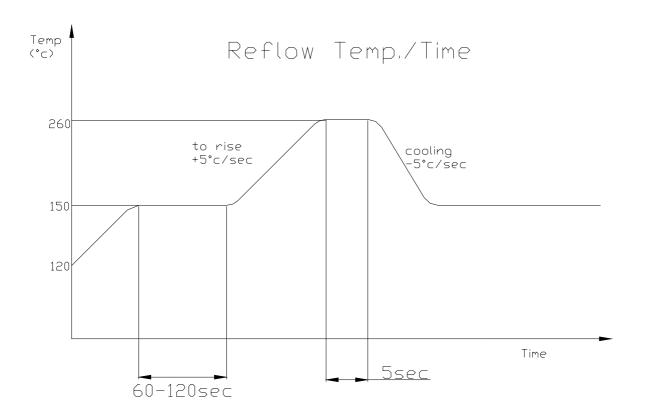
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## **Reflow Temp. / Time :**



## Soldering Iron :

Basic spec is  $\leq 5$  sec when 260°C. If temperature is higher, time should be shorter (+10°C  $\rightarrow$  -1sec). Power dissipation of iron should be smaller than 15 W, and temperature should be controllable. Surface temperature of the device should be under 230 °C.

### Rework:

- 1. Customer must finish rework within 5 sec under 260°C.
- 2. The head of iron can not touch copper foil.

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