

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Wafer Detection Liquid Leak Detection Liquid Level

Water Detection

Color Mark
Detection

Hot Melt Glue

Detection Ultrasonic

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Other Products

EX-F1

Pipe-mountable Liquid Level Detection Sensor Amplifier Built-in

EX-F1

Related Information

■ Sensor selection guideP.885~



Reliable liquid level detection with amplifier built-in low-priced sensor

Space-saving amplifier built-in type

EX-F1 amplifier built-in sensor saves space as there is no need to install a separate amplifier.

Low price

EX-F1 is very cost-effective.

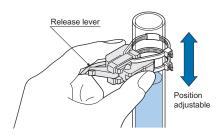
Easy to check operation indicator

The operation can be checked at a glance from different directions.



Easily mountable and adjustable

Just attach it on a pipe with the tying bands. The position can be easily changed with the release lever even after mounting, so that there is no need to cut the tying bands.



Operation mode switch

Either Light-ON or Dark-ON can be selected by a switch. This is useful to check the operation during installation because it forces the output to be turned ON or OFF even without the liquid being inside the pipe.

Detecting liquid level in a tank EX-F1

Principle of Detection

When the pipe is empty, the beam is reflected from the inner surface of the pipe wall and returns to the beam-receiving part, since the difference in the refractive indexes of the pipe and air is large. When there is liquid in the pipe, the beam enters the liquid through the wall and does not return to the beam-receiving part, since the difference in the refractive indexes of the pipe and the liquid is small.

The beam reflected from the inner surface of the pipe wall returns to the beam-receiving part.



The beam passes through the wall into the liquid.

ORDER GUIDE

Туре	Appearance	Sensing object	Applicable pipe diameter	Model No.
Amplifier Built-in Pipe-mountable 5m 16404 ft cabe length type		Liquid (Note 1)	Outer dia. Ø6 to Ø13 mm Ø0.236 to Ø0.512 in transparent pipe [PFA (Fluorine resin) or equivalently transparent pipe, wall thickness 1 mm 0.039 in (Note 2)	EX-F1
				EX-F1-C5

Notes: 1) Unclear or highly viscous liquid may not be detected stably.

2) Do not use the sensor with pipes other than the above specified

SPECIFICATIONS

	Туре	Amplifier built-in • Pipe-mountable		
Item Model No.		EX-F1		
Sensing object		Liquid (Note 2)		
Applicable pipe diameter		Outer dia. ø6 to ø13 mm ø0.236 to ø0.512 in transparent resin pipe [PFA (Fluorine resin) or equivalently transparent pipe, wall thickness 1 mm 0.039 in] (Note 3)		
Supply voltage / Current consumption		12 to 24 V DC ±10 % Ripple P-P 10 % or less / 30 mA or less		
Output		NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 1 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current)		
	Utilization category	DC-12 or DC-13		
	Output operation	Switchable either Light-ON (Liquid-absent-ON) or Dark-ON (Liquid-present-ON)		
	Short-circuit protection	Incorporated		
Response time		2 ms or less		
Operation indicator		Red LED (lights up when the output is ON)		
	Pollution degree	3 (Industrial environment)		
	Ambient temperature (Note 4)	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F		
	Ambient humidity / Ambient illuminance	35 to 85 % RH, Storage: 35 to 85 % RH / Incandescent light: 3,000 ℓx at the light-receiving face		
al re	EMC	EN 60947-5-2		
Environmental resistance	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
	Insulation resistance	$20\ M\Omega,$ or more, with 250 V DC megger between all supply terminals connected together and enclosure		
	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each		
	Shock resistance	100 m/s² acceleration (10 G approx.) in X, Y and Z directions for five times each		
Emitting element		Infrared LED (modulated)		
Material		Enclosure: Polycarbonate, Tying band: Nylon, Anti-slip tube: Silicone		
Cable		0.1 mm ² 3-core cabtyre cable, 1 m 3.281 ft long		
Cable extension		Extension up to total 50 m 164.042 ft is possible with 0.3 mm², or more, cable.		
Weight		Net weight: 15 g approx., Gross weight: 60 g approx.		
Accessories		Tying band: 2 pcs., Anti-slip tube: 2 pcs.		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

2) Unclear or highly viscous liquid may not be detected stably.

3) Do not use the sensor with pipes other than the above specified.

4) Liquid being detected should also be kept within the rated ambient temperature range.

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X-F1

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COMPONENTS

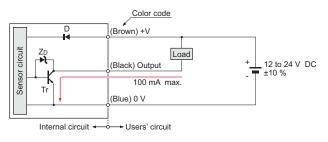
MACHINE

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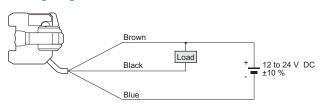
I/O CIRCUIT AND WIRING DIAGRAMS

I/O circuit diagram



Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : NPN output transistor

Wiring diagram



PRECAUTIONS FOR PROPER USE

Refer to p.1458~ for general precautions.

Never use this product as a sensing device for personnel protection.
In case of using sensing devices for

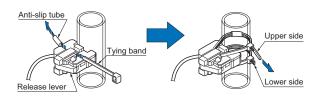
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personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

 Mount the sensor on a pipe with the attached tying bands and anti-slip tubes as shown in the figure below. Make sure that the release lever is retracted (position as in the figure) before mounting.

Fasten two tying bands, as shown, and cut off the excess portions.

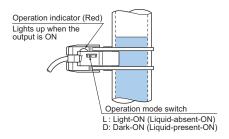


If other tying bands are to be used, the dimension A
shown in the figure below should be 2.5 mm 0.098 in or
less.

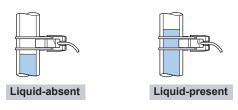


Selecting output operation

Either Light-ON (Liquid-absent-ON) or Dark-ON (Liquid-present-ON) can be selected with the operation mode switch according to your application.



 The indicator operation and the output operation are different with the setting of the operation mode switch as given in the table below.



○: Lights up ●: Lights off

		🛱. Lights up 🔟. Lights on		
MODE	Sensing condition	Operation indicator	Output operation	
Light-ON	Liquid-present	•	OFF	
(Liquid-absent-ON)	Liquid-absent	Φ	ON	
Dark-ON	Liquid-present	≎	ON	
(Liquid-present-ON)	Liquid-absent	•	OFF	

PRECAUTIONS FOR PROPER USE

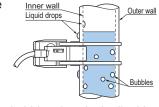
Refer to p.1458~ for general precautions.

Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Do not use this sensor with a pipe which is not transparent.
- Unclear or highly viscous liquid may not be detected.
- Fit the sensor to the pipe securely, otherwise the operation may be erroneous.
- Take care that no dew condenses on the pipe's sensing surface or the pipe's inside wall and that no bubble

attaches on the pipe's inside wall, since it can affect the operation.

If a liquid drop flows down across the sensing point or an air bubble sticks on the wall at the sensing point, the operation may be

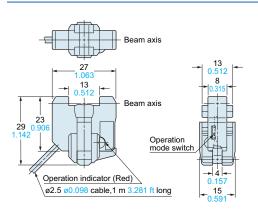


erroneous. Make sure that no bubble arises in the liquid, and that no dew or liquid drop is present on either surface of the pipe wall.

• EX-F1 is not water-proof or chemical-resistant. Installation should be avoided at any place where it could come in direct contact with water or chemicals.

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.



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