# imall

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# Panasonic ideas for life

Amplifier Built-in ULTRA-COMPACT LASER SENSOR

EX-L200 SERIES



# Unrivaled



# world smallest\*

Self-Contained High Precision Laser Sensor

\* Based on research conducted by our company as of January 2012

# Introducing world smallest\* amplifier built-in laser sensor

Due to the customized IC and optical design, high precision detection is fulfilled in a world smallest size with directivity and visibility achievable only by laser.

The laser adopted is Class 1 (JIS / IEC / FDA) laser that is safe to use, so that there is no need to separate the areas of sensor usage.

\* Based on research conducted by our company as of January 2012

## Thru-beam type (EX-L211, EX-L212)

#### Minute object detection type (EX-L211)

The beam is purposely widened to have a lower beam density and little beam spread so that when detecting minute objects, even a slight change in the light received intensity will not be missed. Spot size:  $6 \times 4 \text{ mm } 0.236 \times 0.157 \text{ in approx.}$ (Visual reference value at a sensing distance of 1 m 3.281 ft)

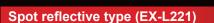
#### Long sensing range type (EX-L212)

A long range detection of 3 m 9.843 ft is achieved. High precision detection with minimum beam spread is possible even in a long range. Spot size:  $8 \times 5.5 \text{ mm } 0.315 \times 0.217 \text{ in approx.}$  (Visual reference value at a sensing distance of 1 m 3.281 ft)

#### Reflective type (EX-L291)

#### Long sensing range type

Achieving ease of installation and 4 m 13.123 ft long sensing range. Spot size:  $6 \times 4 \text{ mm } 0.236 \times 0.157 \text{ in approx.}$ (Visual reference value at a sensing distance of 1 m 3.281 ft)



#### Minute object detection type

#### Convergent reflective type (EX-L261, EX-L262)

#### Spot type (EX-L261)

Highly precise sensing with minimum 0.01 mm 0.0004 in diameter. Not affected by the background, and able to reliably sense unevenly-colored workpieces. Spot size:  $\emptyset 1 \text{ mm } \emptyset 0.039 \text{ in}$ (Visual reference value at a sensing distance of 50 mm 1.969 in)

#### Line spot type (EX-L262)

Able to sense thin, glossy or curved-surface workpieces due to line beam. Spot size:  $1 \times 5 \text{ mm } 0.039 \times 0.197$  in approx. (Visual reference value at a sensing distance of 50 mm 1.969 in)



General-purpose photoelectric\_sen

0.472 in

Sensing range Minute object detection type (EX-L211) 1 m 3.281 ft Long sensing range type (EX-L212): 3 m 9.843 ft



Sensing rang

Sensing range 45 mm to 300 mm 1.772 in to 11.811 in

Sensing range Spot type (EX-L261): **20** mm to **50** mm 0.787 in to 1.969 in

Sensing range Line spot type (EX-L262): 20 mm to 70 mm 0.787 in to 2.756 in

## Minute object detection type (EX-L211, EX-L221)

# **Highly accurate detection**

# Suitable for positioning and minute object detection

A repeatability of 0.02 mm 0.0008 in or less at a range of from 100 to 200 mm 3.937 to 7.874 in makes this type best suitable for positioning applications (**EX-L221**). Moreover, it boasts a top-class detection precision in the compact laser sensor category with the gold wire of  $\emptyset$ 0.01 mm  $\emptyset$ 0.0004 in.

| Model No.<br>(Minute object detection type) | Minimum sensing object<br>(Typical) | Repeatabillty<br>(Typical) |
|---------------------------------------------|-------------------------------------|----------------------------|
| EX-L211 (Thru-beam type)                    | ø0.3 mm ø0.012 in                   | 0.01 mm 0.0004 in or less  |
| EX-L221 (Reflective type)                   | ø0.01 mm ø0.0004 in                 | 0.02 mm 0.0008 in or less  |

\* Typical values when the sensitivity adjuster is optimally adjusted.

## EX-L200 series

# Dependable technology yields high precision

# Incorporating a high-precision aspheric glass lens

Light aberrations are reduced and a high definition laser spot is possible by incorporating a molded aspheric glass lens.

The secret to high precision Molded aspheric glass lenses –

## Thru-beam type (EX-L211, EX-L212)

# Easy beam-axis alignment

## Visual positioning is easy due to silhouetting a sensing object against a receiver.

Visually confirm the optimal receiver position, adjusting the beam axis by aligning the objects while watching the red spot on the beam alignment screen. The diagram on the right shows an example with the lead of a mechanical pencil being detected through visual adjustment.

## Convergent reflective type (EX-L261, EX-L262)

# Stable convergent distance sensing

## For sensing when background object presents

Due to convergent distance sensing, the background has very little effect, enabling stable sensing. Sensitivity adjuster allows you to adjust sensitivity to avoid sensing background objects when the distance between the workpiece and background objects is small.



# • For sensing unevenly-colored workpieces

Able to reliably sense unevenly-colored workpieces.

# For sensing thin, glossy or curved-surface workpieces (Line spot type EX-L262)

Able to sense glossy or curved-surface workpieces, such as PCB and metallic pipes, due to a wide line laser beam.

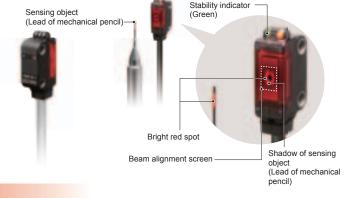
# Errant beams are eliminated by the $\emptyset 0.5 \text{ mm } \emptyset 0.020 \text{ in receiver aperture.}$ Only beams entering the aperture are

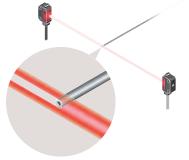
Small receiver aperture

used, making for high-precision sensing.

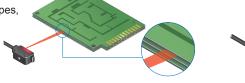
for precision detection.

The secret to high precision \$\$0.5 mm \$\$0.020 in slit



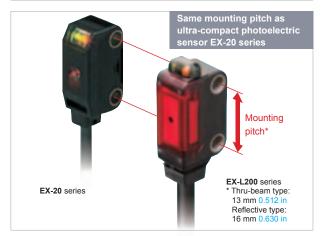


Detecting tip of very thin pipe



Other Features

# Same mounting pitch as ultra-compact photoelectric sensor



EX-L200 series has the same mounting pitch as ultra-compact photoelectric sensor EX-20 series so that the time taken in designing is saved.

# Strong against water and dust with protection structure IP67



The sensor can be used even in environment where water or dust present because of its protection structure IP67.

# Safe Class 1 Lasers

crimpling area has become stronger.

This sensor incorporating safe Class 1 lasers (JIS/IEC/FDA) as its light source. There is no need to use different sensors in different regions such as Europe or North America.

# M3 screw used for secure tightening The mounting holes have metal sleeves inserted to prevent damage to the sensor due to over tightening of the screws. (Tightening torque: 0.5 N·m) **Conductor thickness 1.5 times** increased to make wiring easier 0.15 mm<sup>2</sup> EX-L200 series 0.1 mm<sup>2</sup> Conventional ultra-compact photoelectric sensor The lead wire conductor's thickness is increased to 0.15 mm<sup>2</sup> from 0.1 mm<sup>2</sup> of the conventional ultra-compact photoelectric sensor. This makes it easier to perform crimpling work on the cables for better workability. In addition, the tensile strength of the

# Sensitivity adjuster

(EX-L211, EX-L221, EX-L261, EX-L262, EX-L291)

A sensitivity adjuster of world smallest size is incorporated to offer strong performance in minute detection or high precision detection.

# Low current consumption

The laser light source contributes to low current consumption, as it is approx. 5 mA lower than a LED light source.

# Switchable output operation

The output operation switching input enables the switching of Light-ON or Dark-ON in one unit. This prevents ordering mistake and reduces the maintenance of spare parts. + V

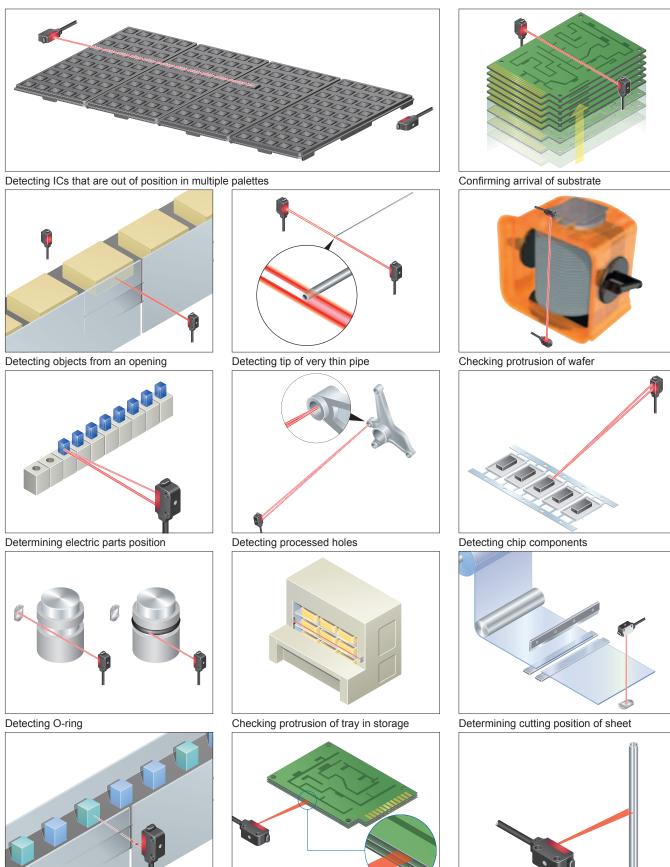
Output

0 V

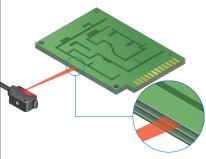
-Output operation switching input (Thru-beam / Retroreflective type 0 V: Light-ON, +V or Open: Dark-ON) (Reflective type 0 V: Dark-ON, +V or Open: Light-ON)



# Laser is applicable for various usages.

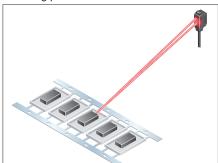


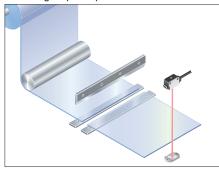
Sensing unevenly-colored workpieces



Sensing only the top 0.3 mm 0.012 in thick PCB









Sensing glossy or curved-surface workpiece, such as metallic pipes

# **ORDER GUIDE**

|                           | Туре                    | Appearance           | Sensing range                                                                      | Mode       | el No.     | Emission spot size                                                                                          | Sensitivity  |
|---------------------------|-------------------------|----------------------|------------------------------------------------------------------------------------|------------|------------|-------------------------------------------------------------------------------------------------------------|--------------|
|                           | туре                    | Appearance           | Sensing range                                                                      | NPN output | PNP output | (Typical)                                                                                                   | adjuster     |
| Retroreflective Thru-beam | Minute object detection |                      | 1 m 3.281 ft                                                                       | EX-L211    | EX-L211-P  | Approx. $6 \times 4 \text{ mm } 0.236 \times 0.157 \text{ in}$<br>(at a sensing distance of 1 m 3.281 ft)   | Incorporated |
|                           | Long sensing range      | •                    | 3 m<br>9.843 ft                                                                    | EX-L212    | EX-L212-P  | Approx. $8 \times 5.5$ mm $0.315 \times 0.217$ in<br>(at a sensing distance of 1 m 3.281 ft)                |              |
|                           | Long sensing range      |                      | 4 m 13.123 ft<br>(Note 2)                                                          | EX-L291    | EX-L291-P  | Approx. $6 \times 4 \text{ mm } 0.236 \times 0.157 \text{ in}$<br>(at a sensing distance of 1 m 3.281 ft)   | Incorporated |
| Spot<br>reflective        | Minute object detection | tection 45 to 300 mm | 45 to 300 mm<br>1.772 to 11.811 in                                                 | EX-L221    | EX-L221-P  | ø1 mm ø0.039 in or less<br>(at a sensing distance of 300 mm 11.811 in)                                      | Incorporated |
| Convergent reflective     | Spot                    | -                    | 20 to 50 mm<br>0.787 to 1.969 in (Note 5)<br>(Convergent point:<br>22 mm 0.866 in) | EX-L261    | EX-L261-P  | ø1 mm ø0.039 in or less<br>(at a sensing distance of 50 mm 1.969 in)                                        | Incorporated |
|                           | Line spot               |                      | 20 to 70 mm<br>0.787 to 2.756 in (Note 5)<br>(Convergent point:<br>22 mm 0.866 in) | EX-L262    | EX-L262-P  | Approx. $1 \times 5 \text{ mm } 0.039 \times 0.197 \text{ in}$<br>(at a sensing distance of 50 mm 1.969 in) | Incorporated |

Notes: 1) The model No. with "E" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver. (e.g.) Emitter of EX-L211: EX-L211E, Receiver of EX-L211: EX-L211D

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in " A " of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.

| Sensing - Sensing - Sensing                                                  |            |   | <b>RF-330</b><br>(Accesory)   | With <b>PF-EXL2-1</b> polarizing filters (Note 3) | <b>RF-210</b> (Optional)        | With <b>PF-EXL2-1</b> polarizing filters (Note 3) |
|------------------------------------------------------------------------------|------------|---|-------------------------------|---------------------------------------------------|---------------------------------|---------------------------------------------------|
| object                                                                       |            | А | 0 to 4 m 0 to 13.123 ft       | 0 to 4 m 0 to 13.123 ft                           | 0 to 1.8 m 0 to 5.906 ft        | 0 to 1.2 m 0 to 3.937 ft                          |
| Setting range of the                                                         | <u> </u> ] | В | 0.2 to 4 m 0.656 to 13.123 ft | 0.4 to 4 m 1.312 to 13.123 ft (Note 4)            | 0.16 to 1.8 m 0.525 to 5.906 ft | 0.25 to 1.2 m 0.820 to 3.937 ft (Note 4)          |
| Sensor reflector B Reflector RF-210.<br>Sensor Reflector B Reflector RF-210. |            |   |                               |                                                   |                                 | 210.                                              |

4) When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector. 5) The sensing range is specified for white non-glossy paper (100 × 100 mm 3.937 × 3.937 in) as the object.

#### M8 pigtailed type and 5 m 16.404 ft cable length type

M8 pigtailed type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

When ordering these types, suffix "-J" for the M8 pigtailed type, "-C5" for the 5 m 16.404 ft cable length type to the model No.

Please order the mating cable for the M8 pigtailed type separately.

(e.g.) M8 pigtailed type of EX-L211-P is "EX-L211-P-J"

5 m 16.404 ft cable length type of EX-L211-P is "EX-L211-P-C5"

• Mating cable (2 cables are required for the thru-beam type.)

| Туре     | Model No.  | Cable length  |
|----------|------------|---------------|
| Straight | CN-24A-C2  | 2 m 6.562 ft  |
| otraight | CN-24A-C5  | 5 m 16.404 ft |
| Elbow    | CN-24AL-C2 | 2 m 6.562 ft  |
| EIDOW    | CN-24AL-C5 | 5 m 16.404 ft |

## Mating cable · CN-24A-C2 · CN-24AL-C2

· CN-24A-C5 · CN-24AL-C5



Package without reflector

Retroreflective type is also available without the reflector.

|       | Turpo                 | Model No.    |                |  |
|-------|-----------------------|--------------|----------------|--|
| Туре  |                       | NPN output   | PNP output     |  |
| Retro | preflective type      | EX-L291-Y    | EX-L291-P-Y    |  |
|       | M8 pigtailed type     | EX-L291-J-Y  | EX-L291-P-J-Y  |  |
|       | 5 m cable length type | EX-L291-C5-Y | EX-L291-P-C5-Y |  |

#### **Accessories**

• MS-EXL2-2 (Mounting plate for thru-beam type): 1 pc.

· MS-EXL2-3 (Mounting plate for retroreflective / spot reflective / convergent reflective type): 1 pc.

· RF-330 (Reflector): 1 pc.



# SPECIFICATIONS

| Туре                                                                                          |                                       | Tunc                      | Thru-                                                                                                                                  | beam                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Retroreflective                                                                                         | Spot reflective                                               | Converger                                                                    | nt reflective                                                                                   |  |
|-----------------------------------------------------------------------------------------------|---------------------------------------|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------|------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|--|
|                                                                                               | $\langle \rangle$                     | Туре                      | Minute object detection                                                                                                                | Long sensing range                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Long sensing range                                                                                      | Minute object detection                                       | Spot                                                                         | Line spot                                                                                       |  |
|                                                                                               | No.                                   | NPN output                | EX-L211                                                                                                                                | EX-L212                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | EX-L291                                                                                                 | EX-L221                                                       | EX-L261                                                                      | EX-L262                                                                                         |  |
| Item                                                                                          | Model No.                             | PNP output                | EX-L211-P                                                                                                                              | EX-L212-P                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | EX-L291-P                                                                                               | EX-L221-P                                                     | EX-L261-P                                                                    | EX-L262-P                                                                                       |  |
| Sens                                                                                          | sing range                            |                           | 1 m 3.281 ft                                                                                                                           | 3 m 9.843 ft                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 4 m 13.123 ft (Note 2)                                                                                  | 45 to 300 mm<br>1.772 to 11.811 in (Note 3)                   | 20 to 50 mm 0.787 to 1.969 in<br>(Convergent point: 22 mm 0.866 in) (Note 3) | 20 to 70 mm 0.787 to 2.756 in<br>(Convergent point: 22 mm 0.866 in) (Note 3                     |  |
| Emis                                                                                          | ssion spot si                         | ze (Typical)              | Approx. 6 × 4 mm 0.236 × 0.157 in<br>(vertical × horizontal)<br>(at a sensing distance of 1 m)                                         | Approx. 8 × 5.5 mm 0.315 × 0.217 in<br>(vertical × horizontal)<br>(at a sensing distance of 1 m) (Note 4)                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Approx. 6 × 4 mm 0.236 × 0.157 in<br>(vertical × horizontal)<br>(at a sensing distance of 1 m) (Note 4) | ø1 mm ø0.039 in or less<br>(at a sensing distance of 300 mm)  | ø1 mm ø0.039 in<br>(at a sensing distance of 50 mm)                          | Approx. 5 × 1 mm 0.197 × 0.039 in<br>(vertical × horizontal)<br>(at a sensing distance of 50 mm |  |
| Sens                                                                                          | sing object                           |                           | Opaque object of ø2 mm ø0.079 in or more                                                                                               | Opaque object of ø3 mm ø0.118 in or more                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Opaque, translucent object of ø25 mm ø0.984 in or more                                                  | Opaque, t                                                     | ranslucent or transpa                                                        | rent object                                                                                     |  |
| Minim                                                                                         | ium sensing obje                      | ct (Typical) (Note 5)     | Opaque object of ø0.3 mm ø0.012 in                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         | Gold wire of ø0.0                                             | 01 mm ø0.0004 in                                                             |                                                                                                 |  |
| Hyst                                                                                          | teresis                               |                           |                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         | 20 % or less of c                                             | operation distance                                                           |                                                                                                 |  |
| Repe                                                                                          | eatability                            |                           | Perpendicular to sensing ax                                                                                                            | is: 0.05 mm 0.0020 in or less                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Perpe                                                                                                   | ndicular to sensing a                                         | kis: 0.2 mm 0.0080 in                                                        | or less                                                                                         |  |
|                                                                                               | atability (Typica<br>endicular to ser | l)<br>sing axis) (Note 5) | 0.01 mm 0.0004 in or less (all area)                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         | 0.02 mm 0.0008 in or less (at 100 to 200 mm sensing distance) |                                                                              |                                                                                                 |  |
| Supp                                                                                          | ply voltage                           |                           |                                                                                                                                        | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 2 to 24 V DC ±10 %                                                                                      | Ripple P-P 10 % or le                                         | SS                                                                           |                                                                                                 |  |
| Curr                                                                                          | ent consum                            | otion                     | Emitter: 10 mA or less,                                                                                                                | Receiver: 10 mA or less                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                         | 15 mA                                                         | or less                                                                      |                                                                                                 |  |
| Output                                                                                        |                                       |                           | Maximum sink curr     Applied voltage: 26     Residual voltage: 2                                                                      | <pnp output="" type=""> <pnp output="" type="">       NPN open-collector transistor     PNP open-collector transistor       • Maximum sink current: 50 mA     • Maximum source current: 50 mA       • Applied voltage: 26.4 V DC or less (between output and 0 V)     • Applied voltage: 20.4 V DC or less (at 50 mA sink current)       • Residual voltage: 2 V or less (at 16 mA sink current)     • Residual voltage: 2 V or less (at 16 mA sink current)       • I V or less (at 16 mA sink current)     • V or less (at 16 mA sink current)</pnp></pnp> |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
|                                                                                               | Output ope                            | ration                    | Light-ON / Dark-ON selectable by the output operation switching input                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
|                                                                                               | Short-circu                           | it protection             | Incorporated (short-circuit protection / inverse polarity protection)                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| Resp                                                                                          | ponse time                            |                           | 0.5 ms or less                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| Oper                                                                                          | ration indica                         | tor                       | Orange LED (lights up when the output is ON) (incorporated on the receiver for thru-beam type)                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| Stab                                                                                          | ility indicato                        | r                         | Green LED (lights up under stable light received condition or stable dark condition) (incorporated on the receiver for thru-beam type) |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| Pow                                                                                           | er indicator                          |                           | Green LED (lights up when the power is ON) (incorporated on the emitter)                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| Autom                                                                                         | natic interference                    | prevention function       | <u> </u>                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Incorpoi                                                                                                | rated (Two sensors ca                                         | in be mounted close t                                                        | ogether.)                                                                                       |  |
| Sens                                                                                          | sitivity adjus                        | ter                       | Continuously variable adjuster (receiver)                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Continuously variable adjuster                                                                          |                                                               |                                                                              |                                                                                                 |  |
|                                                                                               | Protection                            |                           | IP67 (IEC)                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| nce                                                                                           | Ambient te                            | mperature                 | -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C -22 to +158 °F                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| sista                                                                                         | Ambient hu                            | imidity                   |                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 35 to 85 % RH, Sto                                                                                      | rage: 35 to 85 % RH                                           |                                                                              |                                                                                                 |  |
| tal re                                                                                        | Ambient illu                          | uminance                  |                                                                                                                                        | Incar                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | ndescent light: 3,000 {                                                                                 | x at the light-receiving                                      | g face                                                                       |                                                                                                 |  |
| meni                                                                                          | Voltage wit                           | hstandability             | 1,000 V AC for one min. between all supply terminals connected together and enclosure                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                         |                                                               |                                                                              |                                                                                                 |  |
| Environmental resistance                                                                      | Insulation r                          | esistance                 | 20 MΩ, c                                                                                                                               | or more, with 250 V D                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | C megger between al                                                                                     | I supply terminals con                                        | nected together and e                                                        | enclosure                                                                                       |  |
| En                                                                                            | Vibration re                          | esistance                 | 10 to 500                                                                                                                              | Hz frequency, 1.5 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 0.059 in amplitude (*                                                                                   | 10 G max.) in X, Y and                                        | d Z directions for two I                                                     | nours each                                                                                      |  |
|                                                                                               | Shock resis                           | stance                    |                                                                                                                                        | 500 m/s <sup>2</sup> accelerati                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | on (50 G approx.) in 2                                                                                  | X, Y and Z directions f                                       | or three times each                                                          |                                                                                                 |  |
| Emitting element Red semiconductor laser Class 1 (<br>(Maximum output: EX-L221 J212 390 µW, E |                                       |                           |                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <b>X-L261</b> □ 1 mW, <b>EX-L262</b> □ ′                                                                | 1.3 mW, Peak emission wave                                    | elength: 655 nm 0.026 mil)                                                   |                                                                                                 |  |
| Mate                                                                                          | erial                                 |                           |                                                                                                                                        | Enclosure: Po                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | lybutylene terephthal                                                                                   | ate, Front cover: Acyli                                       | c, Lens: Glass                                                               |                                                                                                 |  |
| Cabl                                                                                          | le                                    |                           |                                                                                                                                        | 0.15 mm <sup>2</sup> 4-core (em                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | itter of a thru-beam ty                                                                                 | pe: 2-core) cabtyre ca                                        | able, 2 m <mark>6.562 ft</mark> long                                         |                                                                                                 |  |
| Cabl                                                                                          | le extension                          |                           | Extension up to to                                                                                                                     | otal 50 m 164.042 ft is                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | possible with 0.3 mm                                                                                    | <sup>2</sup> , or more, cable (thru                           | u-beam type: both em                                                         | itter and receiver).                                                                            |  |
| Weig                                                                                          | ght                                   |                           | Net weight: Emitter; 40 g approx., Receive                                                                                             | r; 40 g approx., Gross weight: 90 g approx.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Net                                                                                                     | weight: 45 g approx.,                                         | Gross weight: 60 g ap                                                        | prox.                                                                                           |  |
| Accessory                                                                                     |                                       |                           | MS-EXL2-2 (Me                                                                                                                          | etal plate): 2 pcs.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | RF-330 (Reflector): 1 pc.<br>MS-EXL2-3 (Metal plate): 1 pc.                                             | MS-                                                           | EXL2-3 (Metal plate):                                                        | 1 pc.                                                                                           |  |

2) The sensing range is the value for RF-330 reflector. The sensing range represents the actual sensing range of the sensor. The sensing ranges itemized in " A " of the table below may vary depending on the shape of sensing object. Be sure to check the operation with the actual sensing object.

| ensing<br>Inge A | Sensing | $\overline{}$ | RF-330<br>(Accesory)    | With <b>PF-EXL2-1</b> polarizing filters *1 | <b>RF-210</b><br>(Optional) | With <b>PF-EXL2-1</b> polarizing filters *1 |
|------------------|---------|---------------|-------------------------|---------------------------------------------|-----------------------------|---------------------------------------------|
|                  | object  | А             | 0 to 4 m 0 to 13.123 ft | 0 to 4 m 0 to 13.123 ft                     | 0 to 1.8 m 0 to 5.906 ft    | 0 to 1.2 m 0 to 3.937 ft                    |



Ser ran

| В                                                                                         | 0.2 to 4 m 0.656 to 13.123 ft | 0.4 to 4 m 1.312 to 13.123 ft *2 | 0.16 to 1.8 m 0.525 to 5.906 ft | 0.25 to 1.2 m 0.820 to 3.937 ft *2 |  |  |
|-------------------------------------------------------------------------------------------|-------------------------------|----------------------------------|---------------------------------|------------------------------------|--|--|
| *1 Refer to "OPTIONS" (p.8) for the polarizing filter PF-EXL2-1 and the reflector RF-210. |                               |                                  |                                 |                                    |  |  |

\*2 When positioning the reflector nearby, the angular characteristic become more narrow. Adjust the angle of a sensor or reflector. 3) The sensing range is specified for white non-glossy papar (100 × 100 mm 3.937 × 3.937 in) as the object.

- EX-L212: In the case sensing distance is 3 m 9.843 ft, the emission spot size is H 17 × W 11 mm H 0.669 × W 0.433 in (visual reference value).
   EX-L291: In the case sensing distance is 4 m 13.123 ft, the emission spot size is H 18 × W 10 mm H 0.709 × W 0.394 in (visual reference value).

5) Typical values when the sensitivity adjuster is optimally adjusted.
6) This product complies with 21 CFR 1040.10 and 1040.11 Laser Notice No. 50, dated June 24, 2007, issued by CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration). For details, refer to the Laser Notice No. 50.

# **OPTIONS**

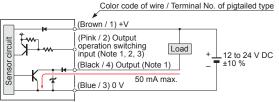
| Designation                       | Model No. | Description                                                                                                        |
|-----------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------|
| Sensor mounting bracket           | MS-EXL2-1 | Foot angled mounting bracket<br>(The thru-beam type sensor needs two brackets.)                                    |
| Universal sensor mounting bracket | MS-EXL2-4 | It can adjust the height and the angle of the sensor.<br>(The thru-beam type sensor needs two brackets.)           |
| Polarizing filter                 | PF-EXL2-1 | Polarizing filter for retroreflective type<br>Stabilizes sensitivity of the reflective surface.                    |
| Reflector                         | RF-210    | For retroreflective type <b>EX-L291</b> □<br>Sensing range: 1.8 m 5.906 in (Note)                                  |
| Reflector<br>mounting<br>bracket  | MS-RF21-1 | Protective mounting bracket for <b>RF-210</b><br>It protects the reflector from damage and<br>maintains alignment. |

Note: Set the distance between the reflector and sensor to be at least 0.16 m 0.525 in. Refer to "ORDER GUIDE" (p.6) for details.

# I/O CIRCUIT DIAGRAMS

#### NPN output type

#### I/O circuit diagrams



Internal circuit + +User's circuit

Notes: 1) The emitter of a thru-beam type does not incorporate output (black / 4) and output operation switching input (pink / 2).

2) Be able to select either Light-ON or Dark-ON by wiring the output operation switching input (pink / 2) as shown in the following table

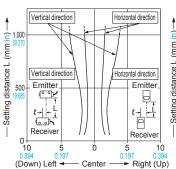
| Туре                       | Light-ON                | Dark-ON                 |  |  |  |  |  |
|----------------------------|-------------------------|-------------------------|--|--|--|--|--|
| Thru-beam, Retroreflective | Connect to 0 V          | Connect to + V or, Open |  |  |  |  |  |
| Spot reflective            | Connect to + V or, Open | Connect to 0 V          |  |  |  |  |  |
|                            |                         |                         |  |  |  |  |  |

\* Insulate the output operation switching input wire (pink / 2) when leaving it open. 3) When connecting the mating cable to the pigtailed type, color code of wire is "white".

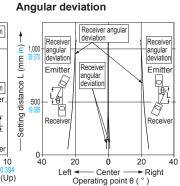
# **SENSING CHARACTERISTICS (TYPICAL)**



#### Parallel deviation



Operating point { (mm in)





±3



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

#### Reflector

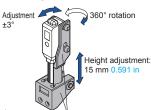


## **Polarizing filter**

· PF-EXL2-1 Beam-receiving part Beam-emitting part Beam-receiving side

Beam-emitting sid Material: Stainless steel (SUS304)

· MS-EXL2-4



Material: Die-cast zinc alloy

Two M3 (length 14 mm 0.551 in) screws with washers, one M3 (length 10 mm 0.394 in) hexagon-socket head bolt [stainless steel (SUS)], and one M3 hexagon nut [stainless steel (SUS)] are attached.

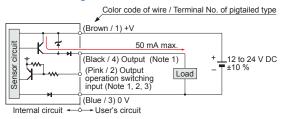
#### **Reflector mounting bracket** · MS-RF21-1



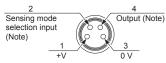
Two M3 (length 12 mm 0.472 in) screws with washers are attached

#### **PNP** output type

#### I/O circuit diagrams



## Connector pin position (pigtailed type)



Note: The emitter of a thru-beam type does not incorporate output and output operation switching input.

#### EX-L212

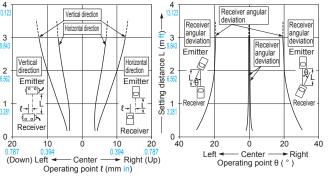
distance L (m ft)

Setting (

# Thru-beam type



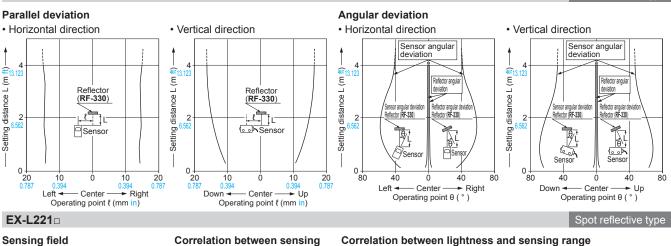
Angular deviation



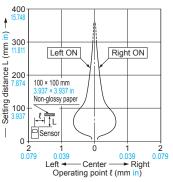
Retroreflective type

# SENSING CHARACTERISTICS (TYPICAL)

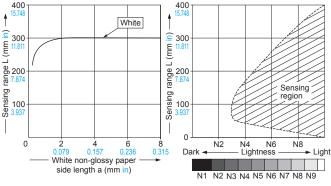
#### EX-L291



#### Sensing field



Correlation between sensing object size and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with an enough margin because of slight variation in products.

The graph is drawn for the maximum sensitirity setting.

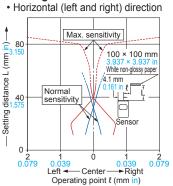
Lightness shown on the left may differ slightly from the actual object condition.,

As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 × 100 mm 3.937 × 3.937 in), the sensing range shortens, as shown in the left graph. For plotting the left graph, the sensitivity has been set such that a 100 × 100 mm 3.937 × 3.937 in white non-glossy paper is just detectable at a distance of 300 mm 11.811 in.

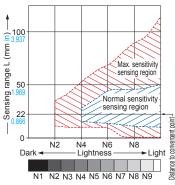
Convergent reflective

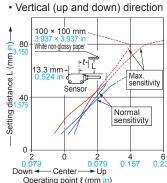
#### EX-L261

#### Sensing field



Correlation between lightness and sensing range



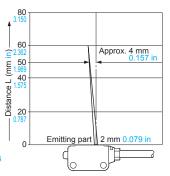


# 0.07₅ →Up ∽i 6 0.236 Operating point { (mm in)

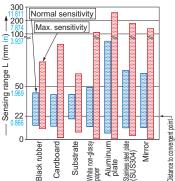
The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

#### Emitted beam



Correlation between material and sensing range (face-to-face)

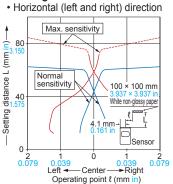


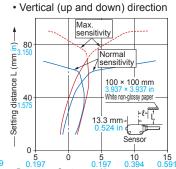
The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with an actual sensor.

# SENSING CHARACTERISTICS (TYPICAL)

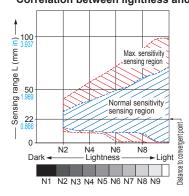
## **EX-L262**

#### Sensing field





#### Center Down -►Up Operating point *l* (mm in) Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

## **PRECAUTIONS FOR PROPER USE**

· This catalog is a guide to select a suitable product. Be sure to read the instruction manual attached to the product prior to its use.

- Never use this product as a sensing device for personnel protection.

• In case of using sensing devices for personnel

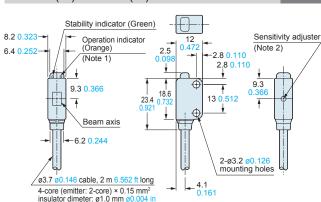
protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



• This product is Class 1 laser in compliance with IEC / JIS and FDA regulations 21 CFR 1040.10 and 1040.11. Do not look at the laser beam through optical system such as a lens.

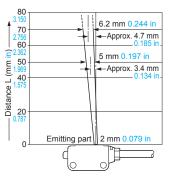
# DIMENSIONS (Unit: mm in)

## EX-L211(-P) EX-L212(-P)

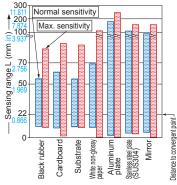


Notes: 1) It is the laser radiation indicator (green) on the emitter. 2) It is incorporated in EX-L211(-P) only.

#### Emitted beam



Correlation between material and sensing range (face-to-face)



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster. Make sure to confirm detection with an actual sensor.

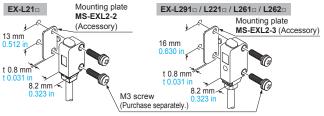
Convergent reflective

#### Mounting

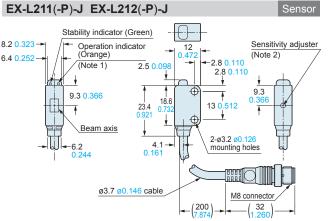
· When mounting this sensor, use a mounting plate (MS-EXL2-2, MS-EXL2-3). Without using the mounting plate, beam misalignment may occur. Also, install the mounting plate in between the sensor and the mounting surface.

 The tightening torque should be 0.5 N·m or less. Note: The mounting direction of the mounting plate is fixed. Install in a way

so that the bending shape is facing the sensor side.

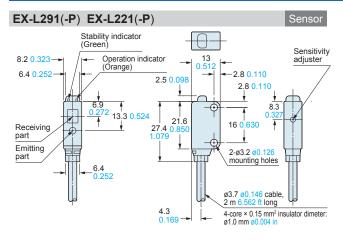


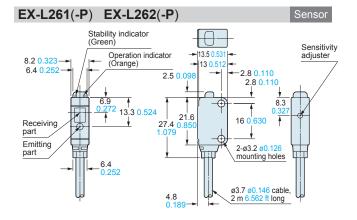
The CAD data in the dimensions can be downloaded from our wedside.



Notes: 1) It is the laser radiation indicator (green) on the emitter. 2) It is incorporated in EX-L211(-P)-J only.

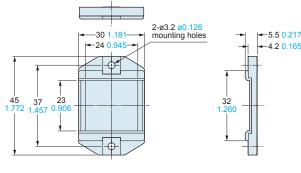
## DIMENSIONS (Unit: mm in)









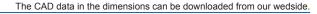


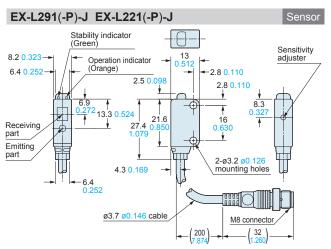
Material: Acrylic (Reflector) ABS (Base)



5.5 Ā ø36 50 Ġ 30 Material: Stainless steel (SUS304) 20° 16 + Two M3 (length 12 mm 0.472 in) screws with washers are attached. 10 0.394 -3.5 0.138 3.2 0.12 R7.5 ø25 46 40 1.811 25 t 1.2 Ø0.98 ÷ 12.5 0.492 0.984 Ŧ 13

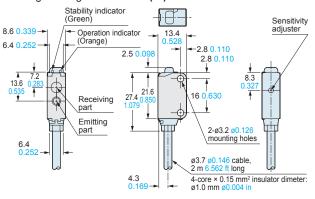
23





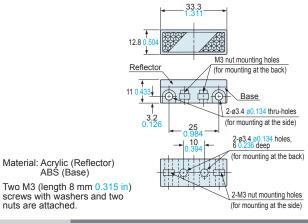
#### Assembly dimensions with polarizing filter (PF-EXL2-1)

Mounting drawing with EX-L291(-P)

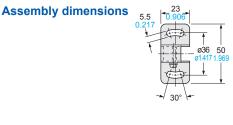


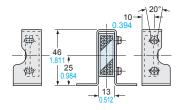
**RF-210** 

Reflector (Optional)



Reflector mounting bracket for RF-210 (Optional)





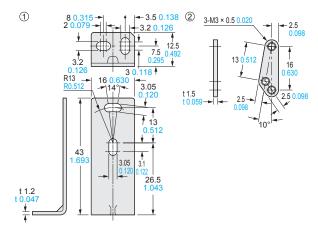
## **DIMENSIONS (Unit: mm in)**

The CAD data in the dimensions can be downloaded from our wedside.

Sensor mounting bracket (Optional)

2.2 0.087

#### MS-EXL2-1



Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

#### MS-EXL2-2

Mounting plate (Accessory for **EX-L21** )

Assembly dimensions

4.9 0.193

Emitting

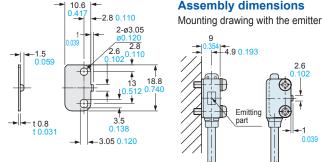
\* Without using the mounting plate, beam

misalignment may occur.

part

2.6

039

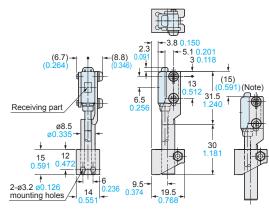


Material: Stainless steel (SUS304) Note: Screws are not attached Purchase separately.

# MS-EXL2-4

## Assembly dimensions

Mounting drawing with the receiver of EX-L211

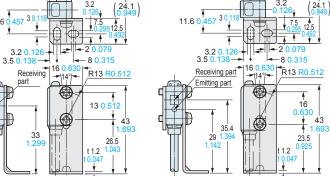


Note: This is the adjustable range of the movable part.

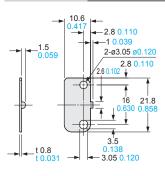
2012.04 panasonic.net/id/pidsx/global

#### Assembly dimensions Mounting drawing with the Mounting drawing with EX-L291 / L221 / L26 receiver of EX-L21 1.2 0.047

11.6

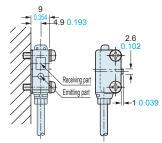


MS-EXL2-3 Mounting plate (Accessory for EX-L291 / L221 / L26)



Material: Stainless steel (SUS304) Note: Screws are not attached Purchase separately.

#### Assembly dimensions

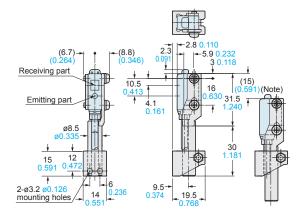


Without using the mounting plate, beam misalignment may occur.

Universal sensor mounting bracket (Optional)

## Assembly dimensions

Mounting drawing with EX-L221



Note: This is the adjustable range of the movable part.

## Panasonic Electric Works SUNX Co., Ltd. **Global Sales & Marketing Division**

No. CE-EXL-3-7 April, 2012

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