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# **Amplifier Built-in Miniature-size Photoelectric Sensor**



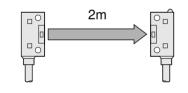
# **Amplifier Built-in** Micro-size Type

**E** Marked **Conforming to EMC Directive** (Excluding EX-D30S/D30M)

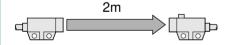
## **Remarkable Sensing Performance**

Sufficient sensing range despite its micro-size.

### EX-M2E



### EX-M2



### EX-D200E



### EX-D30S, EX-D30M



# Micro-size

A micro-size, high performance, amplifier built-in sensor with strong noise resistance has been realized.

### EX-D30S



### EX-D30M



### EX-M2E



# **High-speed Response Time**

High-speed response time of 1/1,000 sec. makes it possible to reliably detect a moving object.

### Versatile Mounting Cylindrical type

The cylindrical type sensor allows versatile mounting.



Fixed by the attached mounting bracket



Fixed by a set screw through a hole



Fixed on an iron plate through a hole



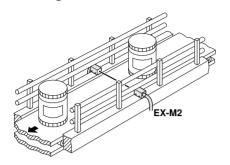
Mounting on a L bracket

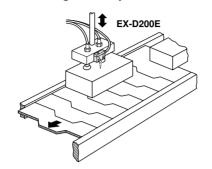
# APPLICATIONS

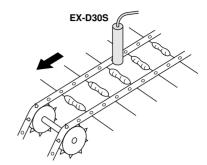
# **Counting of cans**

# **Confirming chuck operation**

# Sensing taped components







# **ORDER GUIDE**

Туре		Appearance	Sensing range	Model No.	Sensitivity adjuster	Output operation
Thru-beam	Side sensing		2m	EX-M2E		Selectable either Light- ON or Dark-ON by the control input
	Top sensing	-(ap) - (ap)-		EX-M2		
	Side sensing		200mm	EX-D200E	Incorporated	
lective	Cylindrical	Non-threaded type		EX-D30S		Light-ON
Diffuse reflective		<u> </u>				
		Threaded type	30mm	EX-D30M		
		=======================================				

# EX

# **OPTIONS**

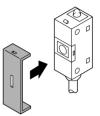
Designation	Model No.	Description		
	OS-EX-05 × 3E	Slit on one side	<ul><li>Sensing range: 0.5m</li><li>Min. sensing object:</li></ul>	
	(Slit size 0.5 × 3mm)	Slit on both sides	<ul><li>Sensing range: 0.1m</li><li>Min. sensing object: 0.5 × 3mm</li></ul>	
Slit mask	OS-EX-1 × 4E	Slit on one side	<ul><li>Sensing range: 1m</li><li>Min. sensing object:</li></ul>	
(For <b>EX-M2E</b> only)	(Slit size 1 × 4mm)	Slit on both sides	• Sensing range: 0.4m • Min. sensing object: 1 × 4mm	
	OS-EX-2 × 5E (Slit size 2 × 5mm)	Slit on one side	<ul><li>Sensing range: 1.5m</li><li>Min. sensing object:</li></ul>	
		Slit on both sides	Sensing range: 1m     Min. sensing object: 2 × 5mm	
	OS-EX-05 × 2	Slit on one side	<ul><li>Sensing range: 0.5m</li><li>Min. sensing object:</li></ul>	
	(Slit size 0.5 × 2mm)	Slit on both sides	<ul><li>Sensing range: 0.1m</li><li>Min. sensing object: 0.5 × 2mm</li></ul>	
Slit mask	OS-EX-1 × 3	Slit on one side	<ul><li>Sensing range: 1m</li><li>Min. sensing object:</li></ul>	
(For <b>EX-M2</b> only)	(Slit size 1 × 3mm)	Slit on both sides	• Sensing range: 0.4m • Min. sensing object: 1 × 3mm	
	OS-EX-2 × 4 (Slit size 2 × 4mm)	Slit on one side	<ul><li>Sensing range: 1.5m</li><li>Min. sensing object:</li></ul>	
		Slit on both sides	• Sensing range: 1m • Min. sensing object: 2 × 4mm	
Sensor mounting bracket			nounting bracket for <b>EX-D30S</b>	
Sensor checker (Note)	CHX-SC2	It is useful for beam alignment of thru-beam type sensor. The optimum receiver position is given by indicators, well as, an audio signal.		

Note: Refer to P. 378 $\sim$  for details of the sensor checker **CHX-SC2**.

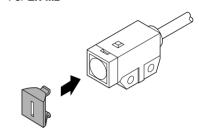
### Slit mask

Fitted on the front lens with one-touch.

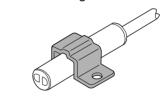
• For **EX-M2E** 



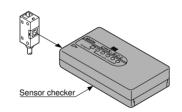
• For **EX-M2** 



### Sensor mounting bracket



## Sensor checker



X

# **SPECIFICATIONS**

1		Typo	Thru-beam		Diffuse reflective			
		Туре	Side sensing Top sensing		Side sensing	Non-threaded type	Threaded type	
Iter	m \	Model No.	EX-M2E	EX-M2	EX-D200E	EX-D30S	EX-D30M	
Sensing range			2	m	200mm (Note 1)	30mm ± 15% (Note 1)		
Sensing object			φ7mm or more opaque object (Note 2)		Opaque, translucent or transparent object	Opaque, translucent or transparent object (Min. sensing object:    Opaque, translucent or transparent object sensing distance of 5mm		
Hysteresis					15% or less of operation distance	10% or less of operation distance		
Repeatability (perpendicular to sensing axis)		sensing axis)	0.1mm or less	0.04mm or less				
Sup	ply voltage		12 to 24V DC ± 10% Ripple P-P 10% or less					
Cur	rent consump	otion	Emitter: 20mA or less,	Emitter: 20mA or less, Receiver: 20mA or less 30mA or less			35mA or less	
Output			NPN open-collector transistor  • Maximum sink current: 100mA  • Applied voltage: 30V DC or less (between output and 0V)  • Residual voltage: 1V or less (at 100mA sink current)  0.4V or less (at 16mA sink current)					
	Utilization ca	ategory		DC-12 or DC-13				
	Output opera	ation	Selectable eithe	r Light-ON or Dark-ON by	the control input	Ligh	it-ON	
	Short-circuit	protection		Incorporated				
Response time			1ms or less		Under light received condition: 1ms or less Under light interrupted condition: 1.5ms or less			
Оре	eration indicat	tor	Red LED (lights up when the output is ON)					
Sensitivity adjuster		er	Continuously variable adjuster					
	Pollution degree		3 (Industrial environment)					
	Protection			IP65 (IEC)		IP66 (IEC)		
ė	Ambient tem	nperature	— 10 to + 60°C (No o	dew condensation or icing a	+ 70°C ( <b>EX-D30S</b> and <b>EX-D30M</b> : - 10 to + 60°C)			
tanc	Ambient hur	midity	35 to 85% RH, Storage: 35 to 85% RH					
resis	Ambient illur	minance	Sunlight: $11,000 \ell x$ at the light-receiving face, Incandescent light: $3,500 \ell x$ at the light-receiving face					
ental	EMC		Emission: EN50081-2, Immunity: EN50082-2					
Environmental resistance	Voltage with	standability	1,000V AC for one min and enclosure	between all supply terminate	nals connected together	600V AC for one min. between all supply terminals connected together and enclosure		
En	Insulation re	esistance	20MΩ, or more, with connected together a	250V DC megger betwee and enclosure	n all supply terminals	$50 M\Omega,$ or more, with 500V DC megger between all supply terminals connected together and enclosure		
	Vibration res	sistance	10 to 55Hz frequency, 1.5mm amplitude in X, Y and Z directions for two hours each					
Shock resistance		tance	100m/s² acceleration (10G approx.) in X, Y and Z directions for three times each					
Emitting element		t	Infrared LED (modulated)					
Material			Enclosure: PBT (glass fiber reinforced) Lens: Polycarbonate		eed)	Enclosure: Stainless steel Resin part: Polycarbonate	Enclosure: Brass (Nickel plated) Resin part: Polycarbonate	
Cable			0.14mm² 4-core (thru-beam type emitter: 2-core) oil, heat and cold resistant cabtyre cable, 3m long		0.18mm <sup>2</sup> 3-core cabtyre cable, 3m long			
Cable extension			Extension up to total 100m is possible with 0.3mm², or more, cable			(thru-beam type: both emitter and receiver).		
Weight			Emitter: 60g approx. Receiver: 60g approx.	Emitter: 60g approx. Receiver: 65g approx.	65g approx.	65g approx.	70g approx. (including the nut and the washer)	
Accessories			MS-EX-1E (Sensor mounting bracket): 2 sets	MS-EX-1 (Sensor mounting bracket): 2 sets	MS-EX-1E (Sensor mounting bracket): 1 set Adjusting screwdriver: 1 No. Adjuster cap: 1 No.	MS-SS8 (Sensor mounting bracket): 1 No.	Nut: 2 Nos. Toothed lock washer: 1 No.	

Notes: 1) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (**EX-D200E**: 200 × 200mm, **EX-D30S** and **EX-D30M**: 30 × 30mm) as the object.

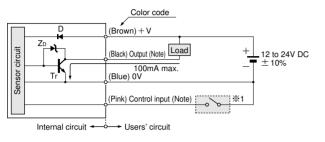
2) If slit masks (optional) are fitted, an object of 0.5 × 3mm in case of **EX-M2E** and 0.5 × 2mm in case of **EX-M2** can be detected.



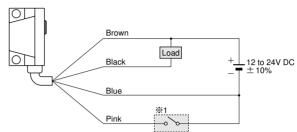
### I/O CIRCUIT AND WIRING DIAGRAMS

### EX-M2E EX-M2 EX-D200E

### I/O circuit diagram



# Wiring diagram



Note: The emitter of the thru-beam type sensor does not incorporate the output and the control input.

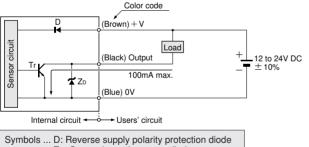
Symbols ... D: Reverse supply polarity protection diode
Zo: Surge absorption zener diode
Tr : NPN output transistor

# **\*\* Selecting output operation by control input (pink)**

Model No.	EX-M2E	EX-M2	EX-D200E
Connected to 0V	Light-ON	Light-ON	Dark-ON
Connected to + V	Dowle ON		
Open circuit	Dark-ON	Dark-ON	Light-ON

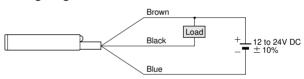
### EX-D30S EX-D30M

# I/O circuit diagram



Symbols ... D: Reverse supply polarity protection diode Zo: Surge absorption zener diode Tr : NPN output transistor

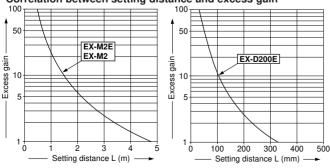
### Wiring diagram



# **SENSING CHARACTERISTICS (TYPICAL)**

### EX-M2E EX-M2 EX-D200E

### Correlation between setting distance and excess gain



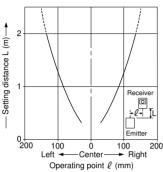
X

# SENSING CHARACTERISTICS (TYPICAL)

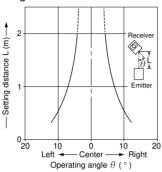
### EX-M2E

Thru-beam type

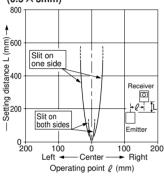
#### Parallel deviation



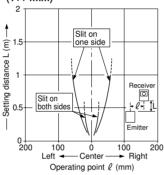




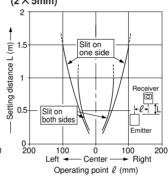
### Parallel deviation with slit masks $(0.5 \times 3 \text{mm})$



### Parallel deviation with slit masks (1 × 4mm)



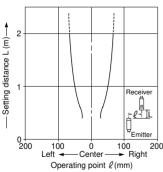
### Parallel deviation with slit masks (2 × 5mm)



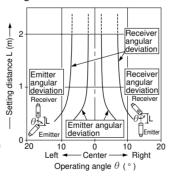
### EX-M2

Thru-beam type

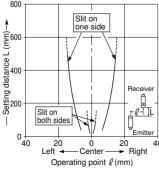
### Parallel deviation



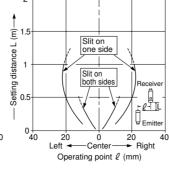
### **Angular deviation**



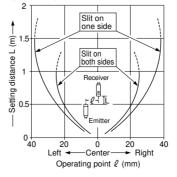
### Parallel deviation with slit masks $(0.5 \times 2mm)$



### Parallel deviation with slit masks $(1 \times 3mm)$



#### Parallel deviation with slit masks $(2 \times 4mm)$



# **SUNX**

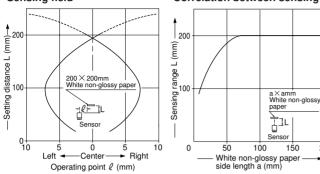
Amplifier Built-in Type

# SENSING CHARACTERISTICS (TYPICAL)

### EX-D200E

Diffuse reflective type

### Sensing field



### Correlation between sensing object size and sensing range

As the sensing object size becomes smaller than the standard size (white non-glossy paper 200 × 200mm), the sensing range shortens, as shown in the left graph.

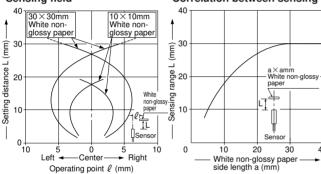
For plotting the left graph, the sensitivity has been set such that a 200 × 200mm white non-glossy paper object is just detectable at a distance of 200mm.

# EX-D30S EX-D30M

Operating point  $\ell$  (mm)

Diffuse reflective type

### Sensing field



### Correlation between sensing object size and sensing range

200

As the sensing object size becomes smaller than the standard size (white non-glossy paper  $30\!\times\!30\text{mm}),$  the sensing range shortens, as shown in the left graph.

## PRECAUTIONS FOR PROPER USE

Refer to P.820∼ for general precautions.



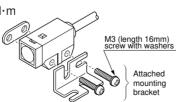
This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

### Mounting

 The tightening torque should not exceed the value given below.

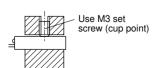
EX-M2E: 0.58N·m

EX-M2, EX-D200E: 0.39N·m



### EX-D30S, EX-D30M

### Mounting with a set screw



The tightening torque should be as follows.

EX-D30S: 0.24N·m EX-D30M: 0.34N·m

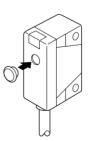
#### Mounting with nuts



A part	B part
2.45N·m	8.33N·m

#### Others

- The output of EX-D30S and EX-D30M is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.
- Do not use during the initial transient time (20ms) after the power supply is switched on.
- · After the sensitivity is adjusted, fit the attached adjuster cap. (For EX-D200E only)

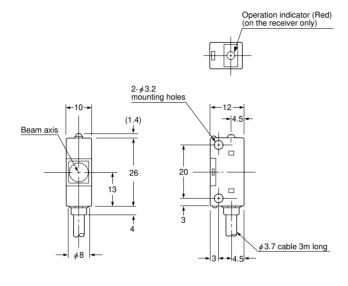


# EX

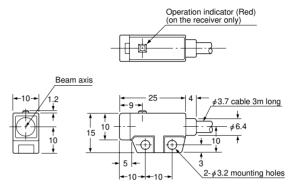
# **DIMENSIONS (Unit: mm)**



Sensor



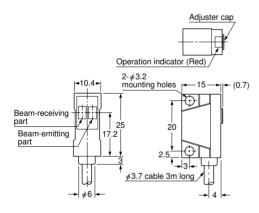
EX-M2 Sensor



EX-D200E

EX-D30S

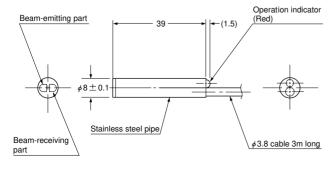
Sensor



Sensor

EX-D30M

Sensor



Beam-emitting part

Flat part

Operation indicator (Red)

M10 × 1 thread [Brass (Nickel plated)]

### 43.8 cable 3m long

%Mounting hole cut-out dimensions:  $\phi$  11  $\pm$  0.5mm

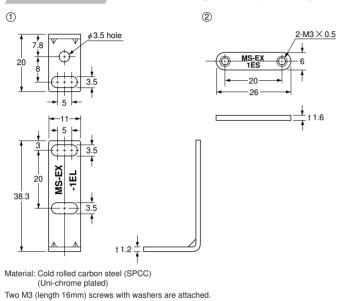
m %Mounting hole cut-out dimensions:  $m \phi 9 \pm 0.5 mm$ 

**Amplifier Built-in Type** 

# EX

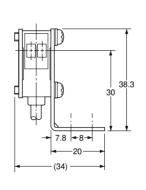
# **DIMENSIONS (Unit: mm)**

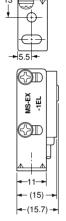
# MS-EX-1E Sensor mounting bracket (Accessory for EX-M2E and EX-D200E)



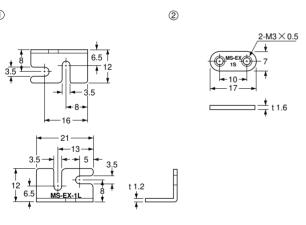
Assembly dimensions

Mounting drawing with **EX-D200E** 

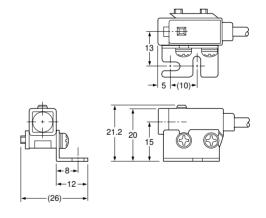




MS-EX-1 Sensor mounting bracket (Accessory for EX-M2)



Assembly dimensions



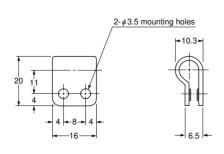
Material: Cold rolled carbon steel (SPCC)

(Uni-chrome plated)

Two M3 (length 16mm) screws with washers are attached.

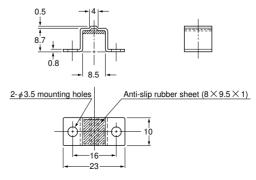
MS-SS8

Sensor mounting bracket (Accessory for EX-D30S)



Material: Nylon 66

MS-EX-3 Sensor mounting bracket for EX-D30S (Optional)



Material: Brass (Nickel plated)