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First Edition Jun 9, 2003

LCD Module Technical Specification

Final Revision

Type No. F-51477GNB-FW-AD

Approved by (Quality Assurance Division)

Checked by (ACI Engineering Division)

Prepared by (Module Administration Group)

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Revision History

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1.General Specifications

Operating Temp. : min. 0°C ~max. 50°C

Storage Temp. : min. -20°C ~max. 60°C

Dot Pixels : $320 (W) \times 240 (H) dots$

Dot Size : 0.285 (W) × 0.285 (H) mm

Dot Pitch : $0.3 (W) \times 0.3 (H) mm$

Viewing Area : $99.85 (W) \times 77.0 (H) mm$

Outline Dimensions : $129.4 (W) \times 94.0^* (H) \times (10.0) (D) mm$

*Without CFL Cable

Weight : 128g max.

LCD Type : NTD-21295

(STN / Blue-mode / Transmissive)

Viewing Angle : 6:00

Data Transfer : 4-bit parallel data transfer

Backlight : Cold Cathode Fluorescent Lamp (CFL) × 1

Drawings : Dimensional Outline UE-311437

2. Electrical Specifications

2.1. Absolute Maximum Ratings

Vss=0V

Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage	Vcc-Vss	-	-0.3	7.0	V
(Logic)					
Supply Voltage	VHH/VCONT-	-	-0.3	30.0	V
(LCD Drive)	Vss				
Input Voltage	Vı	-	-0.3	Vcc+0.3	V

2.2.DC Characteristics

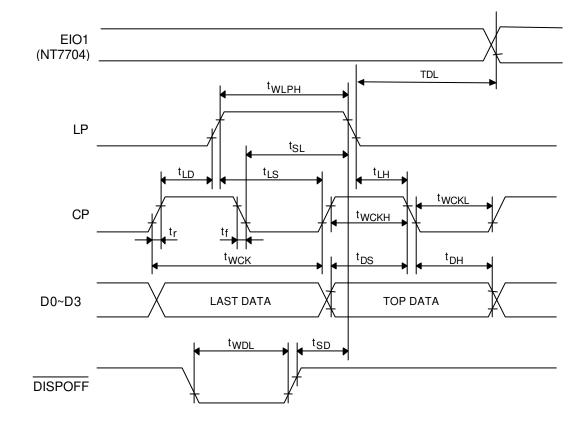
Ta=25°C, Vss=0V

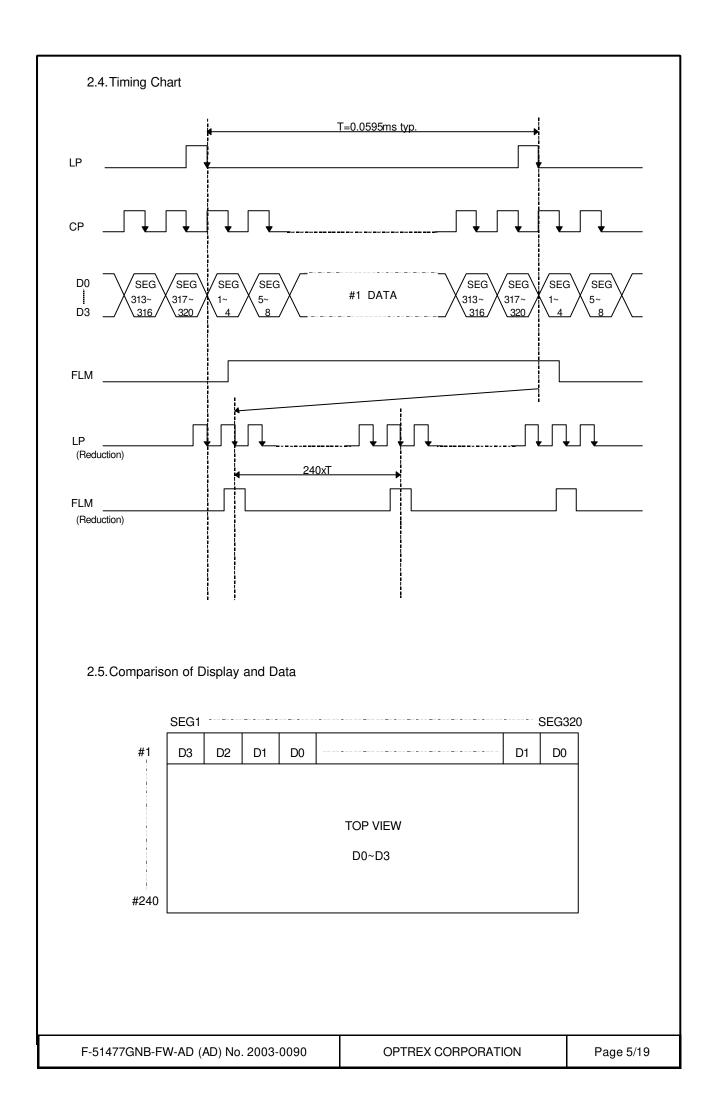
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Supply Voltage	Vcc-Vss	-	4.5	-	5.5	V
(Logic)						
Supply Voltage	VHH/VCONT-	-	1.0	1.7	2.5	V
(LCD Drive)	Vss					
High Level	Vih	Vcc=4.5~5.5V	0.8×Vcc	-	-	V
Input Voltage						
Low Level	VIL	Vcc=4.5~5.5V	0	-	0.2×Vcc	V
Input Voltage						
Supply Current	lcc	Vcc-Vss=5.0V	-	20.0	30.0	mA

Parameter	Symbol	Min.	Max.	Units
Shift Clock Period	twcĸ	71	-	ns
Shift Clock "H" Pulse Width	twckh	23	-	ns
Shift Clock "L" Pulse Width	twckl	23	-	ns
Data Setup Time	t _{DS}	10	-	ns
Data Hold Time	t ₀ _H	20	-	ns
Latch Pulse "H" Pulse Width	t _{WLPH}	15	-	ns
Shift Clock Rise to Latch Pulse Rise Time	t _{LD}	0	-	ns
Shift Clock Fall to Latch Pulse Fall Time	t _{SL}	25	-	ns
Latch Pulse Rise to Shift Clock Rise Time	t LS	25	-	ns
Latch Pulse Fall to Shift Clock Rise Time	t LH	25	-	ns
Input Signal Rise,Fall Time	tr, tf	-	50 Note.1	ns
DISPOFF Removal Time	t _{SD}	100	-	ns
DISPOFF Enable Pulse Width	t _{wdl}	1.2	-	μs
Output Delay Time	t _D L	-	200 Note.2	ns

Note.1 : $(t_{CK-twckll} - twckl)/2$ is the maximum in case of high speed operation.

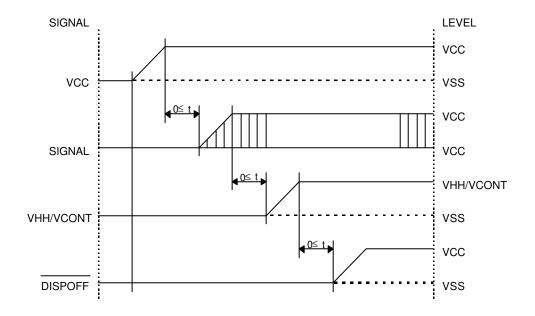
Note.2: CL=15pF



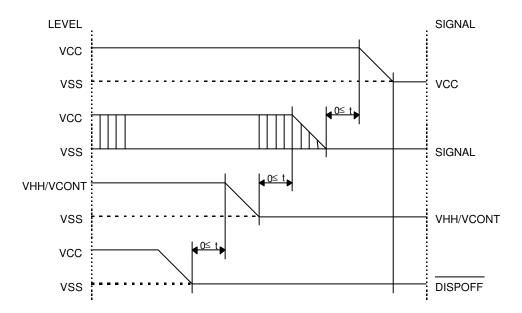


2.6. Power Supply ON/OFF Sequence

2.6.1.ON Sequence



2.6.2.OFF Sequence



Please maintain the above sequence when turning on and off the power supply of the module.

If DISPOFF is supplied to the module while internal alternate signal for LCD driving (M) is unstable, DC component will be supplied to the LCD panel. This may cause damage the LCD module.

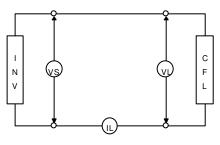
2.7. Lighting Specifications

Ta=25°C

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units	Notes
Lamp Voltage	VL	-	-	280	-	Vrms	1
Lamp Current	lL	-	4.0	5.0	6.0	mArms	2
Starting Voltage	Vs	-	-	-	500	Vrms	3
Surface Luminance	L	l∟=5.0mA	-	400	-	cd/m ²	4
Average Life	Tal	l∟=5.0mA	-	50000	-	hrs	5

- Note 1 :The voltage (r.m.s.) to maintain the electric discharge of the lamp. It is measured after lighting for 3 minutes .
- Note 2 :The current (r.m.s.) to flow through the lamp with the electric discharge. It is measured after lighting for 3 minutes.
- Note 3 :The voltage at starting the electric discharge when the voltage is increased gradually from 0V.
- Note 4 :Surface Luminance is specified by the initial data of luminance measured at the center of display surface after 20 minutes power on. (All ON pattern)
- Note 5 : CFL Life is defined as time period that the actual luminance becomes 50% or lower of its initial value.

The Average life time of CFL is defined as the time when half or more of the testing CFLs have become less bright than 50% of the initial brightness at continuous operation.



CFL Testina Circuit

Recommended Inverter: S-12565 (Produced by ELEVAM)

3. Optical Specifications

3.1. Optical Characteristics

Ta=25°C, 1/240 Duty, 1/14 Bias, VoD=22.4V (Note 4), θ = 0°, ϕ =270°

Pa	rameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Contrast Ra	atio Note 1	CR	θ = 0°, ϕ =270°	-	4.5	-	
Viewing An	gle			Shown i	n 3.3		
Response	Rise Note 2	Ton	-	-	330	500	ms
Time	Decay Note 3	Toff	-	-	300	450	ms

Note 1 :Contrast ratio is definded as follows. (CR = Lon / Loff)

Lon: Luminance of the ON segments

Loff: Luminance of the OFF segments

Measuring Spot: 3.0mm

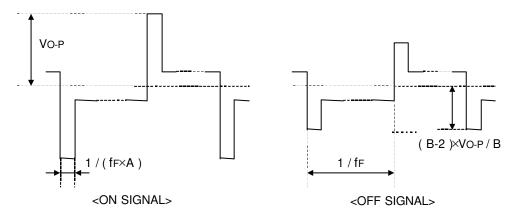
Note 2 :The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

Note 3 :The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.

Note 4 :Definition of Driving Voltage VoD

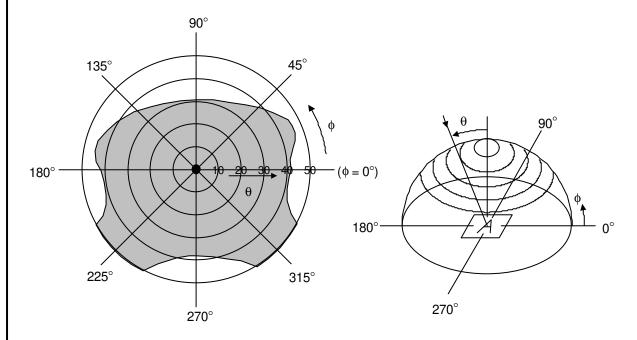
Vod=Vcc-Vadj-Vbe

Assuming that the typical driving waveforms shown below are applied to the LCD Panel at 1/A Duty - 1/B Bias (A: Duty Number, B: Bias Number). Driving voltage Vod is definded as the voltage Vod when the contrast ratio (CR=LoN / Loff) is at its maximum.



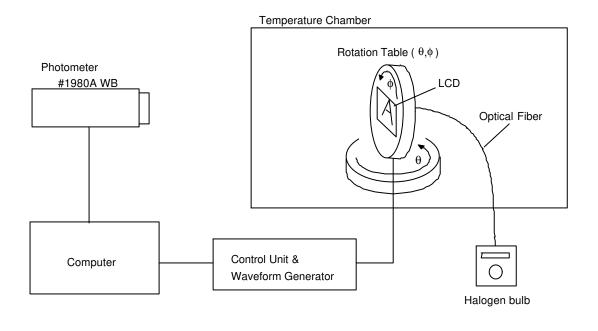
3.2. Definition of Viewing Angle and Optimum Viewing Area

- *Point shows the point where contrast ratio is measured. : θ = 0°, ϕ =270°
- *Driving condition: 1/240 Duty, 1/14 Bias, VoD=22.4V, fF=70Hz



*Area shows typ. CR≥2 (Measuring Spot : 3.0mm)

3.3. System Block Diagram



4.I/O Terminal

4.1.Pin Assignment

CN1

No.	Symbol	Function
1	Vss	Power Supply (0V, GND)
2	Vss	Power Supply (0V, GND)
3	FLM	First Line Marker
4	LP	Data Latch Signal
5	CP	Clock Signal for Shifting Data
6	DISPOFF	Display Control Signal H: Display on L: Display off
7	Vcc	Power Supply for Logic
8	D3	Display Data
9	D2	Display Data
10	D1	Display Data
11	D0	Display Data
12	VHH/VCONT	Power Supply for LCD Drive
13	NC	Non-connection
14	NC	Non-connection

<u>CN2</u>

No.	Symbol	Function
1	CFL GND	Power Supply for CFL (GND)
2	NC	Non-connection
3	CFL HOT	Power Supply for CFL (HOT)

4.2. Block Diagram 240 LCDP Row Driver FLM -----NT7704 × 1 or equivalent $320 \times 240 \text{ dots}$ /320 LP Column Driver DISPOFF _____ NT7703 × 2 CP or equivalent D0~D3 ——— VHH/VCONT _____ VSS — DC/DC Converter vcc — CFL HOT — CFL Backlight CFL GND ----F-51477GNB-FW-AD (AD) No. 2003-0090 Page 11/19 OPTREX CORPORATION

5.Test

No change on display and in operation under the following test condition.

Conditions: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: 20±5°C Humidity: 65±5%RH

tests will be not conducted under functioning state.

No.	Parameter	Conditions	Notes
1	High Temperature Operating	50°C±2°C, 96hrs (operation state)	
2	Low Temperature Operating	0°C±2°C, 96hrs (operation state)	1
3	High Temperature Storage	60°C±2°C, 96hrs	2
4	Low Temperature Storage	-20°C±2°C, 96hrs	1,2
5	Damp Proof Test	40°C±2°C,90~95%RH, 96hrs	1,2
6	Vibration Test	Total fixed amplitude : 1.5mm	3
		Vibration Frequency : 10~55Hz	
		One cycle 60 seconds to 3 directions of X, Y, Z for	
		each 15 minutes	
7	Shock Test	To be measured after dropping from 60cm high on	
		the concrete surface in packing state.	
		Dropping method comer dropping A corner : once Edge dropping B,C,D edge : once Face dropping E,F,G face : once	

Note 1 :No dew condensation to be observed.

Note 2 :The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after removed from the test chamber.

Note 3: Vibration test will be conducted to the product itself without putting it in a container.

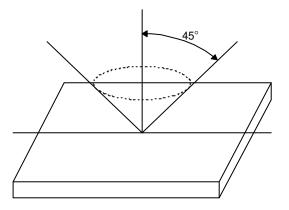
6. Appearance Standards

6.1. Inspection conditions

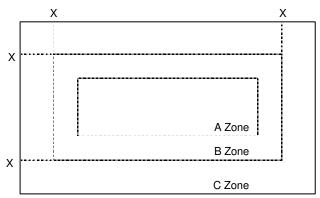
The LCD shall be inspected under 40W white fluorescent light.

The distance between the eyes and the sample shall be more than 30cm.

All directions for inspecting the sample should be within 45° against perpendicular line.



6.2. Definition of applicable Zones



X : Maximum Seal Line

A Zone : Active display area

B Zone : Out of active display area ~ Maximum seal line

C Zone: Rest parts

A Zone + B Zone = Validity viewing area

6.3. Standards (middle scale, CFL)

D = (Long + Short) / 2 *: Disregard Units: mm

No.	Parameter			Criteria
1	The Shape of Dot	(1) Breakage o	r Chips / Defor	mation
		1.0	ot Type	
		_	Dimension	Acceptable Number
		A →	A≤0.10	*
		<u> </u>		(Should not be connected to next dot)
				1 pc / dot(only segment)or less
		→B←	0.10 <a≤0.15< td=""><td>5 pcs / cell or less</td></a≤0.15<>	5 pcs / cell or less
		_		(Should not be connected to next dot)
			B ≤ 0.15	*
		2.5	Nofactiva typa c	extends over multiple numbers of dots
		2.2	Dimension	·
		1	Dimension D≤0.10	Acceptable Number
			D≥0.10	1 pc / dot(only segment)or less
				5 pcs / cell or less
			0.10 <d≤0.20< td=""><td>(Individual dot must secure 1/2 area</td></d≤0.20<>	(Individual dot must secure 1/2 area
				or more)
				······································

No.	Parameter		(Criteria		
2	Black and	(1) Round Shap	pe			
	White Spots,		Zone	Acc	eptable Numb	per
	Foreign Substances	Dimension		Α	В	С
			D ≤ 0.10	*	*	*
		0.10<	D ≤ 0.20	6	6	*
		0.20<	D ≤ 0.30	4	4	*
		Individual dot (2) Line Shape	must secure 1/2	area or more	€.	
			Zone	Acc	eptable Numb	oer
		Length	Width	A	В	С
		L ≤2.0	W≤0.03	*	*	*
		L ≤2.0	0.03 <w≤0.05< td=""><td>5</td><td>5</td><td>*</td></w≤0.05<>	5	5	*
		L ≤1.0	0.05 <w≤0.10< td=""><td>5</td><td>5</td><td>*</td></w≤0.10<>	5	5	*
		*	0.10 <w< td=""><td></td><td>ne way (1)</td><td>*</td></w<>		ne way (1)	*
3	Color Variation	Not to be cons	nicuous defects			
3 4	Color Variation Air Bubbles (between glass	Not to be cons	picuous defects. Zone	Acc	eptable Numb	per
	Air Bubbles	Not to be cons		Acc	eptable Numb	per C
	Air Bubbles (between glass					
	Air Bubbles (between glass	Dimension	Zone	Α	В	С
	Air Bubbles (between glass	Dimension 0.30<	Zone D ≤ 0.30	A *	B *	C *
	Air Bubbles (between glass	Dimension 0.30< 0.40< No more than	Zone $D \le 0.30$ $D \le 0.40$	A * 3 2	B * * * * 3	C *
	Air Bubbles (between glass	Dimension 0.30< 0.40< No more than (Refer to "Control or "Contro	Zone $D \le 0.30$ $D \le 0.40$ $D \le 0.60$ an 3pcs as total.	A * 3 2	B * * * * 3	C *
4	Air Bubbles (between glass & polarizer)	Dimension 0.30< 0.40< No more than (Refer to "Control Not to be considered to the	Zone $D \le 0.30$ $D \le 0.40$ $D \le 0.60$	A * 3 2 ubstance Def	B * 3 fects")	* *
5	Air Bubbles (between glass & polarizer) Polarizer Scratches	Dimension 0.30< 0.40< No more than (Refer to "Con") Not to be cons If the stains are not defective.	Zone $D \le 0.30$ $D \le 0.40$ $D \le 0.60$ an 3pcs as total. Implex Foreign Subplicuous defects.	A * 3 2 ubstance Def	B * * 3 fects")	C * * module is
5 6	Air Bubbles (between glass & polarizer) Polarizer Scratches Polarizer Dirts	Dimension 0.30< 0.40< No more than (Refer to "Con") Not to be consolif the stains are not defective. Black spots, line	Zone D ≤ 0.30 D ≤ 0.40 D ≤ 0.60 n 3pcs as total. mplex Foreign Su picuous defects. e removed easily	A * 3 2 ubstance Def	B * * 3 Fects") surface, the month or air bubble	C * * module is
5 6	Air Bubbles (between glass & polarizer) Polarizer Scratches Polarizer Dirts Complex Foreign	Dimension 0.30< 0.40< No more than (Refer to "Con") Not to be consolif the stains are not defective. Black spots, line	Zone D ≤ 0.30 D ≤ 0.40 D ≤ 0.60 n 3pcs as total. mplex Foreign Su picuous defects. e removed easily ne shaped foreign er should be 10p	A * 3 2 ubstance Def	B * * 3 Fects") surface, the month or air bubble	C * * module is

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D = (Long + Short) / 2 *: Disregard Units: mm No. Parameter Criteria 9 Chipped Glass (1) Other than electrode pad areas and corner areas Υ Χ Ζ ≤10.0 ≤1.5 ≤t (2) Corner Areas 1.Lead Areas Χ Υ Ζ Half dimension till first Same as terminal width Leads terminal It is allowed 1 chip as total length of Z sirection In case of 2 or more chips, $Z \le 1/2t$ 2.Other than electrode pad Areas X+Y≤8.0 If the chipped area touches the seal line, the LCD is not acceptable.

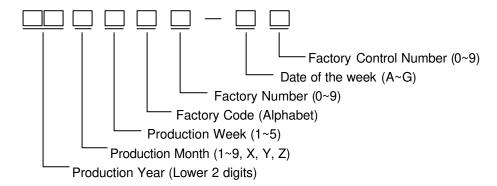
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7.Code System of Production Lot

The production lot of module is specified as follows.



8.Type Number

The type number of module is specified as follows.

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9. Applying Precautions

Please contact us when questions and/or new problems not specified in this Specifications arise.

10.Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
 - 1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
 - 2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
 - 1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
 - 2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
 - 3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored for long periods of time:
 - 1. Protect the modules from high temperature and humidity.
 - 2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
 - 3. Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit, since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.
- 7) For models which use CFL:
 - 1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
 - 2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
 - 3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.
- 8) For models which use touch panels:
 - 1. Do not stack up modules since they can be damaged by components on neighboring modules.
 - 2. Do not place heavy objects on top of the product. This could cause glass breakage.
- 9) For models which use COG, TAB, or COF:
 - 1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
 - 2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

- 10) Models which use flexible cable, heat seal, or TAB:
 - 1. In order to maintain reliability, do not touch or hold by the connector area.
 - 2. Avoid any bending, pulling, or other excessive force, which can result in broken connections.
- 11)have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials.
 - Please check and evaluate these materials carefully before use.
- 12) In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film..
 - Please check and evaluate those acrylic materials carefully before use.

11.Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- 2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4. When the product is in CFL models, CFL service life and brightness will vary According to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
- 5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
- 6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one) year from Optrex, Optrex America, Optrex Europe delivery which ever comes later.