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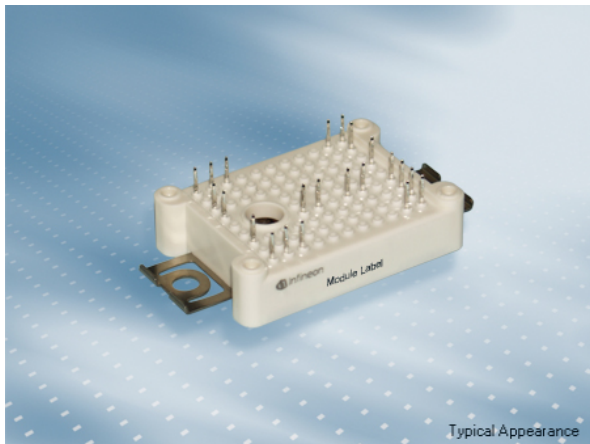
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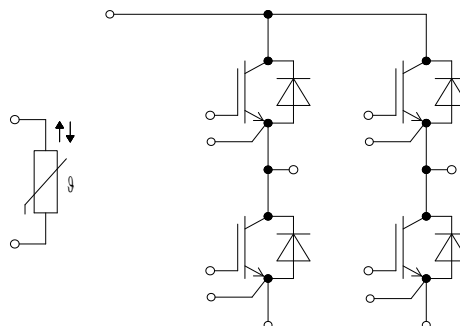
Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



EasyPACK Modul mit schnellem Trench/Feldstopp IGBT3 und Rapid 1 Diode und PressFIT / NTC  
EasyPACK module with fast Trench/Fieldstop IGBT3 and Rapid 1 diode and PressFIT / NTC



Typical Appearance



$V_{CES} = 650V$

$I_{C\ nom} = 25A / I_{CRM} = 50A$

**Typische Anwendungen**

- Anwendungen im Automobil
- Anwendungen mit hohen Schaltfrequenzen
- DC/DC Wandler
- Hilfsumrichter
- Hybrid-Elektrofahrzeuge (H)EV
- Induktives Erwärmen und Schweißen

**Elektrische Eigenschaften**

- Erhöhte Sperrspannungsfestigkeit auf 650V
- High Speed IGBT H3
- Niederinduktives Design
- Niedrige Schaltverluste
- Niedriges  $V_{CEsat}$

**Mechanische Eigenschaften**

- 2,5 kV AC 1min Isolationsfestigkeit
- Große Luft- und Kriechstrecken
- PressFIT Verbindungstechnik
- RoHS konform
- Robuste Montage durch integrierte Befestigungsklammern

**Typical Applications**

- Automotive Applications
- High Frequency Switching Application
- DC/DC converter
- Auxiliary Inverters
- Hybrid Electrical Vehicles (H)EV
- Inductive Heating and Welding

**Electrical Features**

- Increased blocking voltage capability to 650V
- High Speed IGBT H3
- Low inductive design
- Low Switching Losses
- Low  $V_{CEsat}$

**Mechanical Features**

- 2.5 kV AC 1min Insulation
- High Creepage and Clearance Distances
- PressFIT Contact Technology
- RoHS compliant
- Rugged mounting due to integrated mounting clamps

**Module Label Code**

Barcode Code 128



DMX - Code



**Content of the Code**

| Content of the Code        | Digit   |
|----------------------------|---------|
| Module Serial Number       | 1 - 5   |
| Module Material Number     | 6 - 11  |
| Production Order Number    | 12 - 19 |
| Datecode (Production Year) | 20 - 21 |
| Datecode (Production Week) | 22 - 23 |

|                 |                                 |                      |
|-----------------|---------------------------------|----------------------|
| prepared by: AS | date of publication: 2014-03-05 |                      |
| approved by: TR | revision: 3.0                   | UL approved (E83335) |





**IGBT, Wechselrichter / IGBT, Inverter**

**Höchstzulässige Werte / Maximum Rated Values**

|  |   |                             |          |        |
|--|---|-----------------------------|----------|--------|
| Kollektor-Emitter-Sperrspannung<br>Collector-emitter voltage             | $T_{vj} = 25^{\circ}\text{C}$   | $V_{CES}$                   | 650      | V      |
| Implementierter Kollektor-Strom<br>Implemented collector current         |   | $I_{CN}$                    | 50       | A      |
| Kollektor-Dauergleichstrom<br>Continuous DC collector current            | $T_C = 130^{\circ}\text{C}, T_{vj\max} = 175^{\circ}\text{C}$<br>$T_C = 25^{\circ}\text{C}, T_{vj\max} = 175^{\circ}\text{C}$ | $I_{C\text{ nom}}$<br>$I_C$ | 25<br>55 | A<br>A |
| Periodischer Kollektor-Spitzenstrom<br>Repetitive peak collector current | $t_P = 1\text{ ms}$   | $I_{CRM}$                   | 100      | A      |
| Gesamt-Verlustleistung<br>Total power dissipation                        | $T_C = 25^{\circ}\text{C}, T_{vj\max} = 175^{\circ}\text{C}$  | $P_{\text{tot}}$            | 200      | W      |
| Gate-Emitter-Spitzenspannung<br>Gate-emitter peak voltage                |   | $V_{GES}$                   | +/-20    | V      |

**Charakteristische Werte / Characteristic Values**

|   |   |   | min.                | typ.                    | max. |             |   |
|---|---|---|---------------------|-------------------------|------|-------------|---|
| Kollektor-Emitter-Sättigungsspannung<br>Collector-emitter saturation voltage    | $I_C = 25\text{ A}, V_{GE} = 15\text{ V}$<br>$I_C = 25\text{ A}, V_{GE} = 15\text{ V}$<br>$I_C = 25\text{ A}, V_{GE} = 15\text{ V}$   | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $V_{CE\text{ sat}}$ | 1,50<br>1,55<br>1,60    | 1,85 | V<br>V<br>V |   |
| Gate-Schwellenspannung<br>Gate threshold voltage                                | $I_C = 0,80\text{ mA}, V_{CE} = V_{GE}, T_{vj} = 25^{\circ}\text{C}$  |   | $V_{G\text{Eth}}$   | 4,9                     | 5,8  | 6,5         | V   |
| Gateladung<br>Gate charge   | $V_{GE} = -15\text{ V} \dots +15\text{ V}$  |   | $Q_G$               | 0,50                    |      |             | $\mu\text{C}$                                   |
| Interner Gatewiderstand<br>Internal gate resistor                               | $T_{vj} = 25^{\circ}\text{C}$   |   | $R_{G\text{int}}$   | 0,0                     |      |             | $\Omega$  |
| Eingangskapazität<br>Input capacitance  | $f = 1\text{ MHz}, T_{vj} = 25^{\circ}\text{C}, V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$  |   | $C_{\text{ies}}$    | 3,25                    |      |             | nF  |
| Rückwirkungskapazität<br>Reverse transfer capacitance                           | $f = 1\text{ MHz}, T_{vj} = 25^{\circ}\text{C}, V_{CE} = 25\text{ V}, V_{GE} = 0\text{ V}$  |   | $C_{\text{res}}$    | 0,09                    |      |             | nF  |
| Kollektor-Emitter-Reststrom<br>Collector-emitter cut-off current                | $V_{CE} = 650\text{ V}, V_{GE} = 0\text{ V}, T_{vj} = 25^{\circ}\text{C}$   |   | $I_{CES}$           |                         |      | 0,05        | mA  |
| Gate-Emitter-Reststrom<br>Gate-emitter leakage current                          | $V_{CE} = 0\text{ V}, V_{GE} = 20\text{ V}, T_{vj} = 25^{\circ}\text{C}$  |   | $I_{GES}$           |                         |      | 400         | nA  |
| Einschaltverzögerungszeit, induktive Last<br>Turn-on delay time, inductive load | $I_C = 25\text{ A}, V_{CE} = 300\text{ V}$<br>$V_{GE} = \pm 15\text{ V}$<br>$R_{G\text{on}} = 6,8\ \Omega$  | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $t_{d\text{ on}}$   | 0,02<br>0,02<br>0,02    |      |             | $\mu\text{s}$<br>$\mu\text{s}$<br>$\mu\text{s}$ |
| Anstiegszeit, induktive Last<br>Rise time, inductive load                       | $I_C = 25\text{ A}, V_{CE} = 300\text{ V}$<br>$V_{GE} = \pm 15\text{ V}$<br>$R_{G\text{on}} = 6,8\ \Omega$  | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $t_r$               | 0,01<br>0,011<br>0,012  |      |             | $\mu\text{s}$<br>$\mu\text{s}$<br>$\mu\text{s}$ |
| Abschaltverzögerungszeit, induktive Last<br>Turn-off delay time, inductive load | $I_C = 25\text{ A}, V_{CE} = 300\text{ V}$<br>$V_{GE} = \pm 15\text{ V}$<br>$R_{G\text{off}} = 6,8\ \Omega$   | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $t_{d\text{ off}}$  | 0,15<br>0,18<br>0,19    |      |             | $\mu\text{s}$<br>$\mu\text{s}$<br>$\mu\text{s}$ |
| Fallzeit, induktive Last<br>Fall time, inductive load                           | $I_C = 25\text{ A}, V_{CE} = 300\text{ V}$<br>$V_{GE} = \pm 15\text{ V}$<br>$R_{G\text{off}} = 6,8\ \Omega$   | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $t_f$               | 0,007<br>0,011<br>0,013 |      |             | $\mu\text{s}$<br>$\mu\text{s}$<br>$\mu\text{s}$ |
| Einschaltverlustenergie pro Puls<br>Turn-on energy loss per pulse               | $I_C = 25\text{ A}, V_{CE} = 300\text{ V}, L_S = 25\text{ nH}$<br>$V_{GE} = \pm 15\text{ V}, di/dt = 2300\text{ A}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$<br>$R_{G\text{on}} = 6,8\ \Omega$  | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $E_{\text{on}}$     | 0,21<br>0,32<br>0,35    |      |             | mJ<br>mJ<br>mJ                                  |
| Abschaltverlustenergie pro Puls<br>Turn-off energy loss per pulse               | $I_C = 25\text{ A}, V_{CE} = 300\text{ V}, L_S = 25\text{ nH}$<br>$V_{GE} = \pm 15\text{ V}, du/dt = 4800\text{ V}/\mu\text{s} (T_{vj} = 150^{\circ}\text{C})$<br>$R_{G\text{off}} = 6,8\ \Omega$ | $T_{vj} = 25^{\circ}\text{C}$<br>$T_{vj} = 125^{\circ}\text{C}$<br>$T_{vj} = 150^{\circ}\text{C}$ | $E_{\text{off}}$    | 0,22<br>0,35<br>0,38    |      |             | mJ<br>mJ<br>mJ                                  |
| Kurzschlußverhalten<br>SC data  | $V_{GE} \leq 15\text{ V}, V_{CC} = 360\text{ V}$<br>$V_{CE\text{ max}} = V_{CES} - L_{SCE} \cdot di/dt$ $t_P \leq 4\ \mu\text{s}, T_{vj} = 150^{\circ}\text{C}$                                   |   | $I_{SC}$            | 280                     |      |             | A   |
| Wärmewiderstand, Chip bis Gehäuse<br>Thermal resistance, junction to case       | pro IGBT / per IGBT   |   | $R_{th\text{ JC}}$  | 0,60                    | 0,75 |             | K/W   |

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|   |   |                    |     |      |     |     |
|---|---|--------------------|-----|------|-----|-----|
| Wärmewiderstand, Gehäuse bis Kühlkörper<br>Thermal resistance, case to heatsink | pro IGBT / per IGBT<br>$\lambda_{\text{Paste}} = 1 \text{ W}/(\text{m}\cdot\text{K})$ / $\lambda_{\text{grease}} = 1 \text{ W}/(\text{m}\cdot\text{K})$ | $R_{\text{thCH}}$  |     | 0,75 |     | K/W |
| Temperatur im Schaltbetrieb<br>Temperature under switching conditions           |   | $T_{\text{vj op}}$ | -40 |      | 150 | °C  |

**Diode, Wechselrichter / Diode, Inverter**

**Höchstzulässige Werte / Maximum Rated Values**

|   |   |                  |  |      |  |                  |
|---|---|------------------|--|------|--|------------------|
| Periodische Spitzensperrspannung<br>Repetitive peak reverse voltage | $T_{\text{vj}} = 25^\circ\text{C}$  | $V_{\text{RRM}}$ |  | 650  |  | V                |
| Dauergleichstrom<br>Continuous DC forward current                   |   | $I_{\text{F}}$   |  | 25   |  | A                |
| Periodischer Spitzenstrom<br>Repetitive peak forward current        | $t_{\text{p}} = 1 \text{ ms}$   | $I_{\text{FRM}}$ |  | 50   |  | A                |
| Grenzlastintegral<br>$I^2t$ - value                                 | $V_{\text{R}} = 0 \text{ V}$ , $t_{\text{p}} = 10 \text{ ms}$ , $T_{\text{vj}} = 125^\circ\text{C}$ | $I^2t$           |  | 50,0 |  | A <sup>2</sup> s |

**Charakteristische Werte / Characteristic Values**

|   |   |  |                    | min. | typ.                 | max. |   |
|---|---|--|--------------------|------|----------------------|------|---|
| Durchlassspannung<br>Forward voltage  | $I_{\text{F}} = 25 \text{ A}$ , $V_{\text{GE}} = 0 \text{ V}$<br>$I_{\text{F}} = 25 \text{ A}$ , $V_{\text{GE}} = 0 \text{ V}$<br>$I_{\text{F}} = 25 \text{ A}$ , $V_{\text{GE}} = 0 \text{ V}$ | $T_{\text{vj}} = 25^\circ\text{C}$<br>$T_{\text{vj}} = 125^\circ\text{C}$<br>$T_{\text{vj}} = 150^\circ\text{C}$ | $V_{\text{F}}$     |      | 1,65<br>1,60<br>1,55 | 2,15 | V<br>V<br>V                                     |
| Rückstromspitze<br>Peak reverse recovery current                                | $I_{\text{F}} = 25 \text{ A}$ , $-di_{\text{F}}/dt = 2300 \text{ A}/\mu\text{s}$ ( $T_{\text{vj}}=150^\circ\text{C}$ )<br>$V_{\text{R}} = 300 \text{ V}$<br>$V_{\text{GE}} = -15 \text{ V}$     | $T_{\text{vj}} = 25^\circ\text{C}$<br>$T_{\text{vj}} = 125^\circ\text{C}$<br>$T_{\text{vj}} = 150^\circ\text{C}$ | $I_{\text{RM}}$    |      | 35,0<br>40,0<br>41,0 |      | A<br>A<br>A                                     |
| Sperrverzögerungsladung<br>Recovered charge                                     | $I_{\text{F}} = 25 \text{ A}$ , $-di_{\text{F}}/dt = 2300 \text{ A}/\mu\text{s}$ ( $T_{\text{vj}}=150^\circ\text{C}$ )<br>$V_{\text{R}} = 300 \text{ V}$<br>$V_{\text{GE}} = -15 \text{ V}$     | $T_{\text{vj}} = 25^\circ\text{C}$<br>$T_{\text{vj}} = 125^\circ\text{C}$<br>$T_{\text{vj}} = 150^\circ\text{C}$ | $Q_{\text{r}}$     |      | 0,96<br>1,60<br>1,75 |      | $\mu\text{C}$<br>$\mu\text{C}$<br>$\mu\text{C}$ |
| Abschaltenergie pro Puls<br>Reverse recovery energy                             | $I_{\text{F}} = 25 \text{ A}$ , $-di_{\text{F}}/dt = 2300 \text{ A}/\mu\text{s}$ ( $T_{\text{vj}}=150^\circ\text{C}$ )<br>$V_{\text{R}} = 300 \text{ V}$<br>$V_{\text{GE}} = -15 \text{ V}$     | $T_{\text{vj}} = 25^\circ\text{C}$<br>$T_{\text{vj}} = 125^\circ\text{C}$<br>$T_{\text{vj}} = 150^\circ\text{C}$ | $E_{\text{rec}}$   |      | 0,21<br>0,35<br>0,39 |      | mJ<br>mJ<br>mJ                                  |
| Wärmewiderstand, Chip bis Gehäuse<br>Thermal resistance, junction to case       | pro Diode / per diode   |  | $R_{\text{thJC}}$  |      | 1,25                 | 1,45 | K/W   |
| Wärmewiderstand, Gehäuse bis Kühlkörper<br>Thermal resistance, case to heatsink | pro Diode / per diode<br>$\lambda_{\text{Paste}} = 1 \text{ W}/(\text{m}\cdot\text{K})$ / $\lambda_{\text{grease}} = 1 \text{ W}/(\text{m}\cdot\text{K})$                                       |  | $R_{\text{thCH}}$  |      | 0,95                 |      | K/W   |
| Temperatur im Schaltbetrieb<br>Temperature under switching conditions           |   |  | $T_{\text{vj op}}$ | -40  |                      | 150  | °C  |

**NTC-Widerstand / NTC-Thermistor**

**Charakteristische Werte / Characteristic Values**

|  |  |  |              | min. | typ. | max. |            |
|--|--|--|--------------|------|------|------|------------|
| Nennwiderstand<br>Rated resistance       | $T_{\text{C}} = 25^\circ\text{C}$                              |  | $R_{25}$     |      | 5,00 |      | k $\Omega$ |
| Abweichung von R100<br>Deviation of R100 | $T_{\text{C}} = 100^\circ\text{C}$ , $R_{100} = 493 \Omega$    |  | $\Delta R/R$ | -5   |      | 5    | %          |
| Verlustleistung<br>Power dissipation     | $T_{\text{C}} = 25^\circ\text{C}$                              |  | $P_{25}$     |      |      | 20,0 | mW         |
| B-Wert<br>B-value                        | $R_2 = R_{25} \exp [B_{25/50}(1/T_2 - 1/(298,15 \text{ K}))]$  |  | $B_{25/50}$  |      | 3375 |      | K          |
| B-Wert<br>B-value                        | $R_2 = R_{25} \exp [B_{25/80}(1/T_2 - 1/(298,15 \text{ K}))]$  |  | $B_{25/80}$  |      | 3411 |      | K          |
| B-Wert<br>B-value                        | $R_2 = R_{25} \exp [B_{25/100}(1/T_2 - 1/(298,15 \text{ K}))]$ |  | $B_{25/100}$ |      | 3433 |      | K          |

Angaben gemäß gültiger Application Note.  
Specification according to the valid application note.

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**Modul / Module**

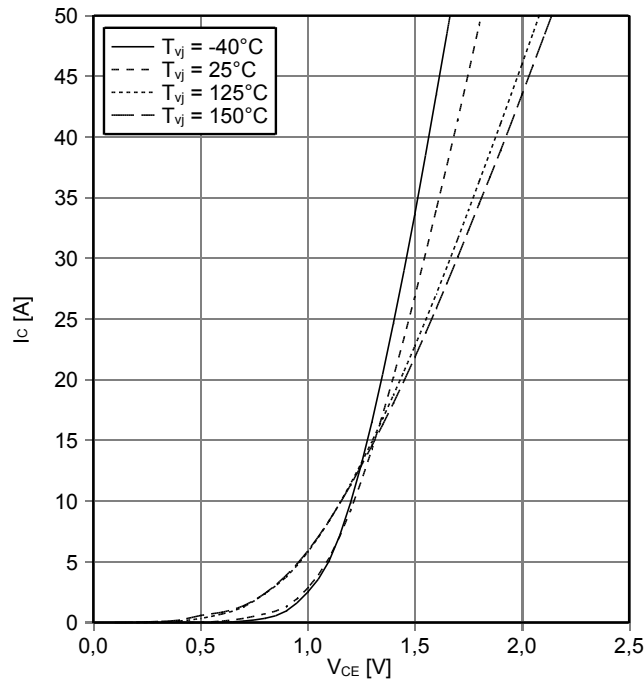
|   |   |                     |                                      |      |        |
|---|---|---------------------|--------------------------------------|------|--------|
| Isolations-Prüfspannung<br>Isolation test voltage   | RMS, f = 50 Hz, t = 1 min.  | V <sub>ISOL</sub>   | 2,5                                  |      | kV     |
| Innere Isolation<br>Internal isolation  | Basisisolierung (Schutzklasse 1, EN61140)<br>basic insulation (class 1, IEC 61140)      |                     | impr. Al <sub>2</sub> O <sub>3</sub> |      |        |
| Kriechstrecke<br>Creepage distance  | Kontakt - Kühlkörper / terminal to heatsink<br>Kontakt - Kontakt / terminal to terminal |                     | 11,5<br>6,3                          |      | mm     |
| Luftstrecke<br>Clearance  | Kontakt - Kühlkörper / terminal to heatsink<br>Kontakt - Kontakt / terminal to terminal |                     | 10,0<br>5,0                          |      | mm     |
| Vergleichszahl der Kriechwegbildung<br>Comperative tracking index                         |   | CTI                 | > 200                                |      |        |
|   |   |                     | min.                                 | typ. | max.   |
| Modulstreuintuktivität<br>Stray inductance module   |   | L <sub>sCE</sub>    |                                      | 15   | nH     |
| Modulleitungswiderstand, Anschlüsse -<br>Chip<br>Module lead resistance, terminals - chip | T <sub>c</sub> = 25°C, pro Schalter / per switch  | R <sub>CC+EE'</sub> |                                      | 5,50 | mΩ     |
| Lagertemperatur<br>Storage temperature  |   | T <sub>stg</sub>    | -40                                  |      | 125 °C |
| Anpresskraft für mech. Bef. pro Feder<br>mounting force per clamp                         |   | F                   | 20                                   | -    | 50 N   |
| Gewicht<br>Weight   |   | G                   |                                      | 24   | g      |

Der Strom im Dauerbetrieb ist auf 25 A effektiv pro Anschlusspin begrenzt.  
The current under continuous operation is limited to 25 A rms per connector pin.  
VGE muss im Kurzschluss auf 15V begrenzt werden (z.B. Klemmschaltung).  
VGE has to be limited to 15V during shortcircuit (e.g. clamping).

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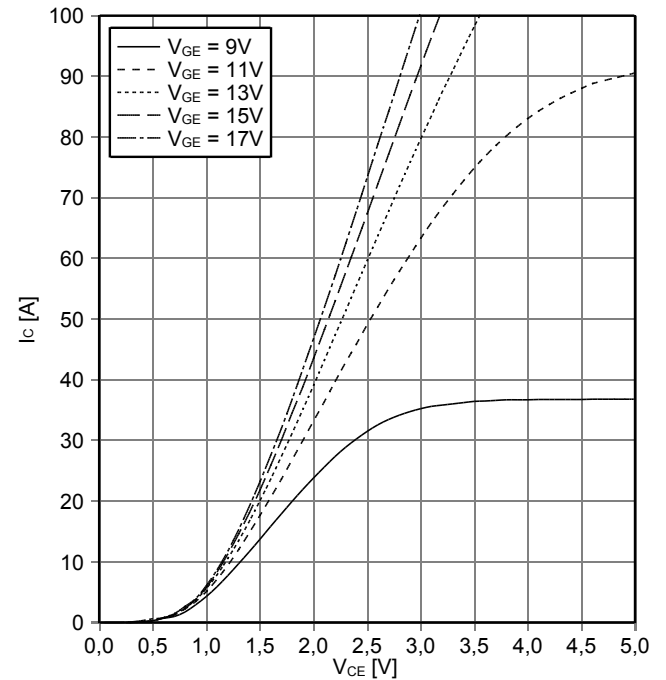
**Ausgangskennlinie IGBT, Wechselrichter (typisch)**  
**output characteristic IGBT, Inverter (typical)**

$I_C = f(V_{CE})$   
 $V_{GE} = 15\text{ V}$



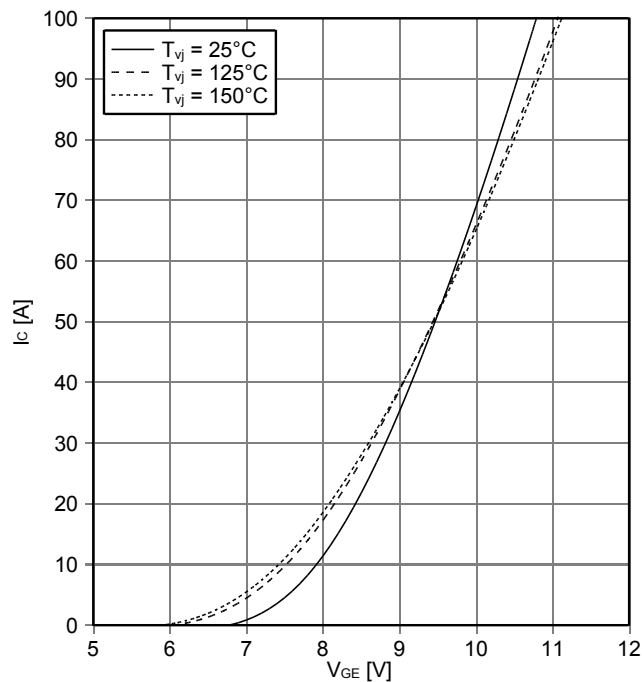
**Ausgangskennlinienfeld IGBT, Wechselrichter (typisch)**  
**output characteristic IGBT, Inverter (typical)**

$I_C = f(V_{CE})$   
 $T_{vj} = 150^\circ\text{C}$



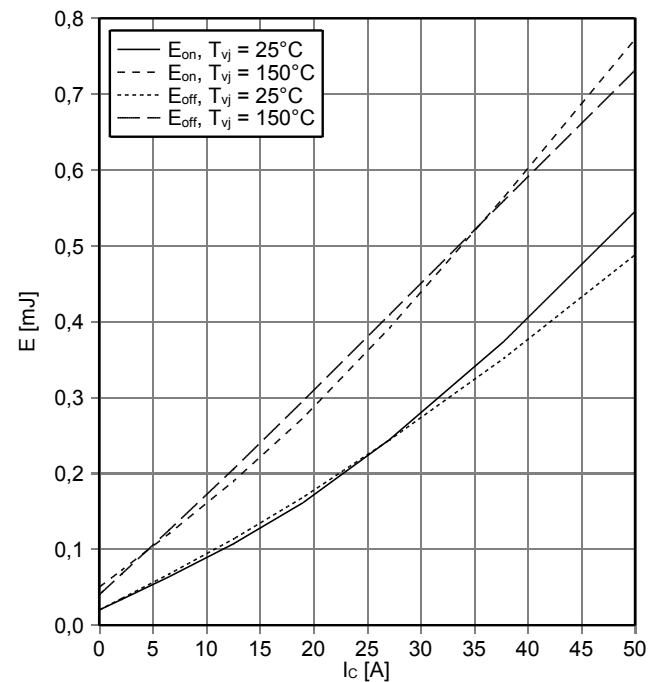
**Übertragungscharakteristik IGBT, Wechselrichter (typisch)**  
**transfer characteristic IGBT, Inverter (typical)**

$I_C = f(V_{GE})$   
 $V_{CE} = 20\text{ V}$



**Schaltverluste IGBT, Wechselrichter (typisch)**  
**switching losses IGBT, Inverter (typical)**

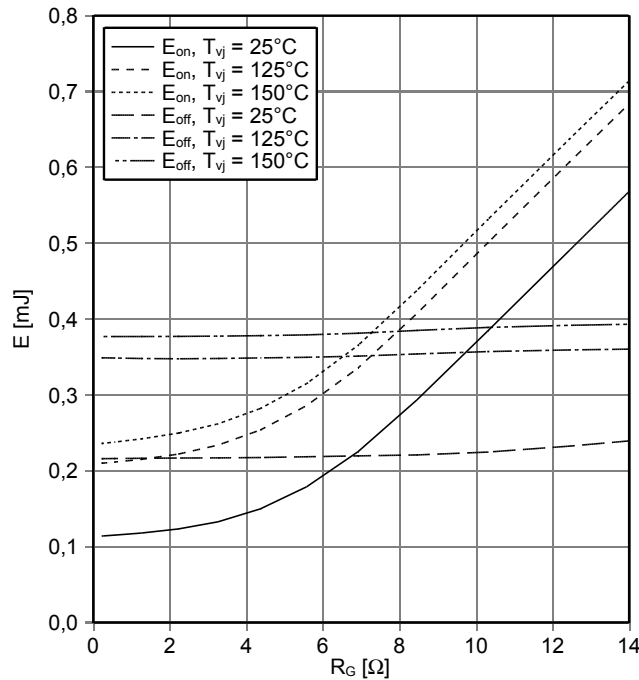
$E_{on} = f(I_C), E_{off} = f(I_C)$   
 $V_{GE} = \pm 15\text{ V}, R_{Gon} = 6.8\ \Omega, R_{Goff} = 6.8\ \Omega, V_{CE} = 300\text{ V}$



|                 |                                 |
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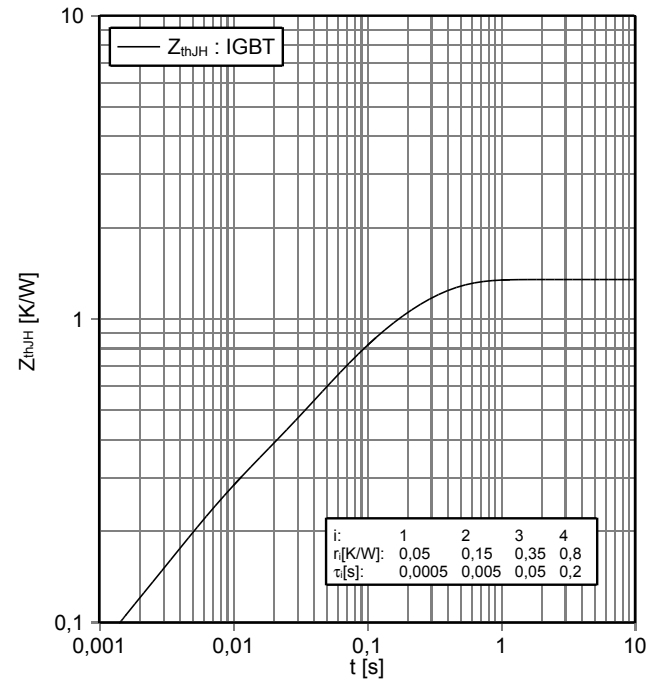
**Schaltverluste IGBT, Wechselrichter (typisch)**  
**switching losses IGBT, Inverter (typical)**

$E_{on} = f(R_G), E_{off} = f(R_G)$   
 $V_{GE} = \pm 15 V, I_C = 25 A, V_{CE} = 300 V$



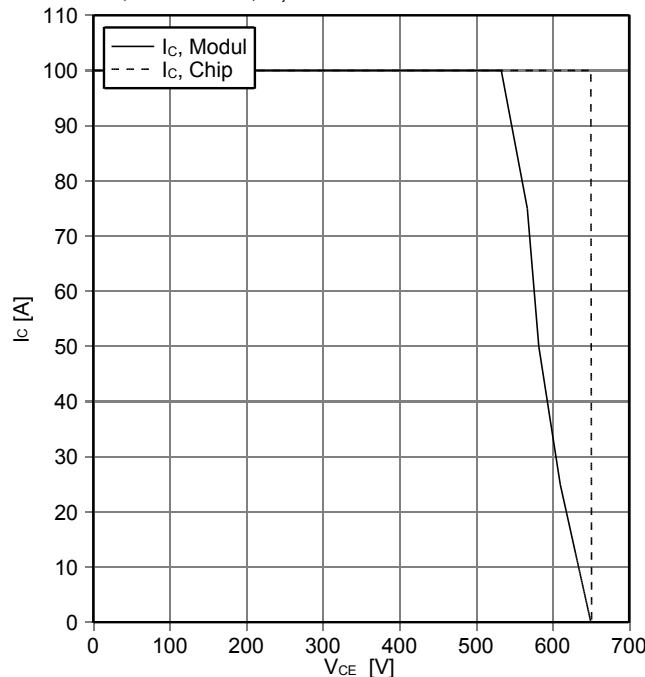
**Transienter Wärmewiderstand IGBT, Wechselrichter**  
**transient thermal impedance IGBT, Inverter**

$Z_{thJH} = f(t)$



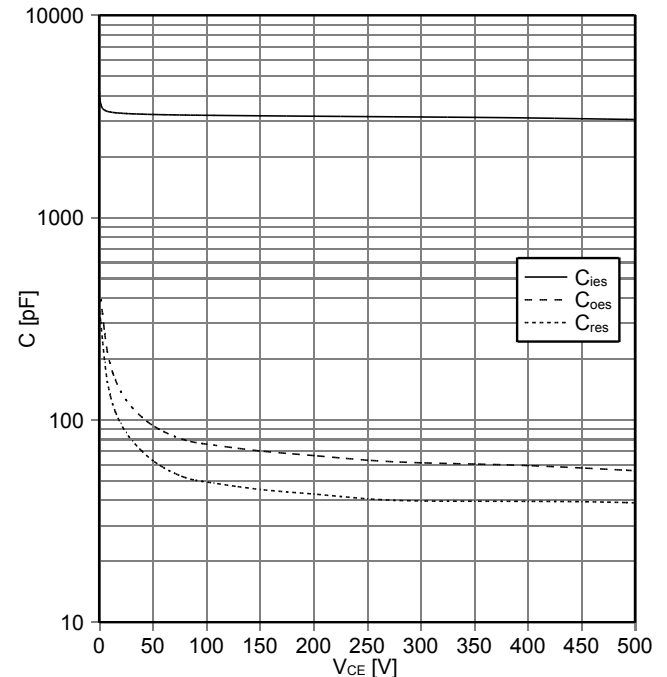
**Sicherer Rückwärts-Arbeitsbereich IGBT, Wechselrichter (RBSOA)**  
**reverse bias safe operating area IGBT, Inverter (RBSOA)**

$I_C = f(V_{CE})$   
 $V_{GE} = \pm 15 V, R_{Goff} = 6.8 \Omega, T_{vj} = 150^\circ C$



**Kapazitäts Charakteristik IGBT, Wechselrichter (typisch)**  
**capacity characteristic IGBT, Inverter (typical)**

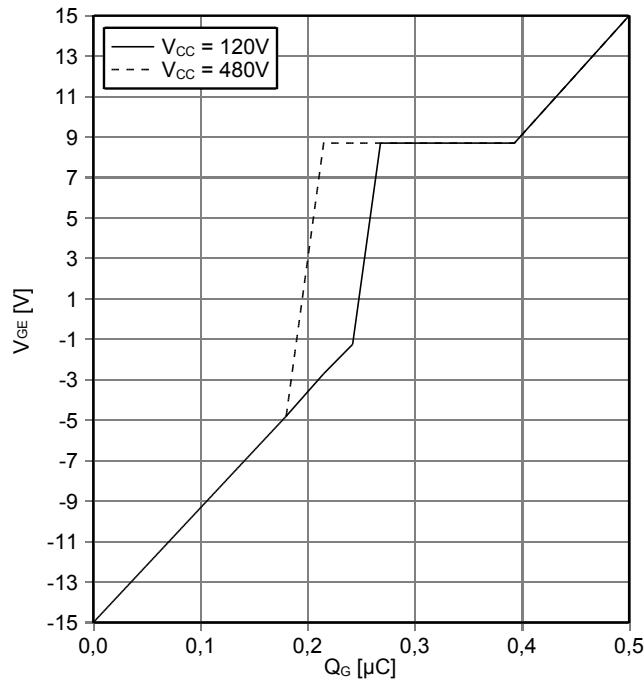
$C = f(V_{CE})$   
 $V_{GE} = 0 V, T_{vj} = 25^\circ C, f = 1 MHz$



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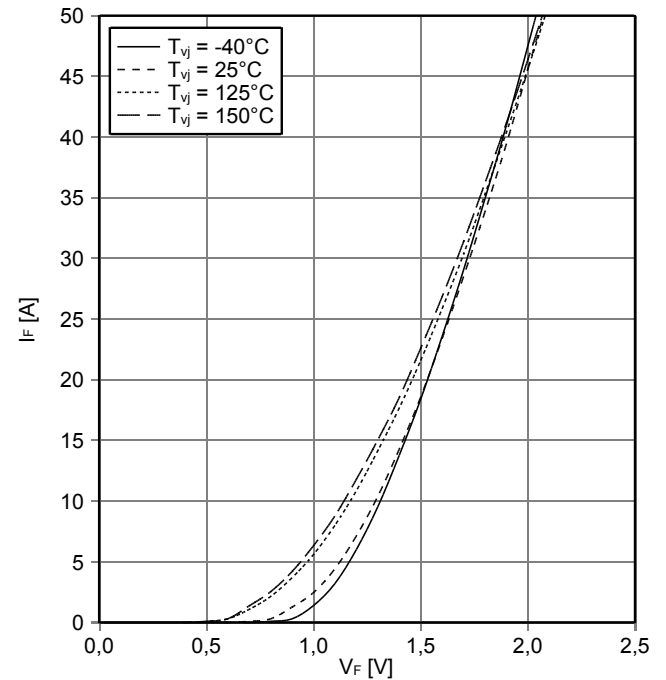
**Gateladungs Charakteristik IGBT, Wechselrichter (typisch)**  
**gate charge characteristic IGBT, Inverter (typical)**

$V_{GE} = f(Q_G)$   
 $I_C = 25\text{ A}, T_{vj} = 25^\circ\text{C}$



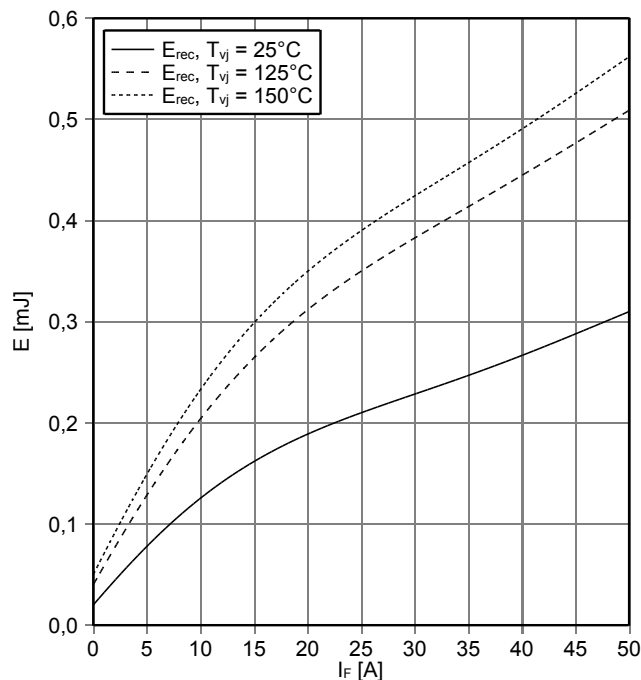
**Durchlasskennlinie der Diode, Wechselrichter (typisch)**  
**forward characteristic of Diode, Inverter (typical)**

$I_F = f(V_F)$



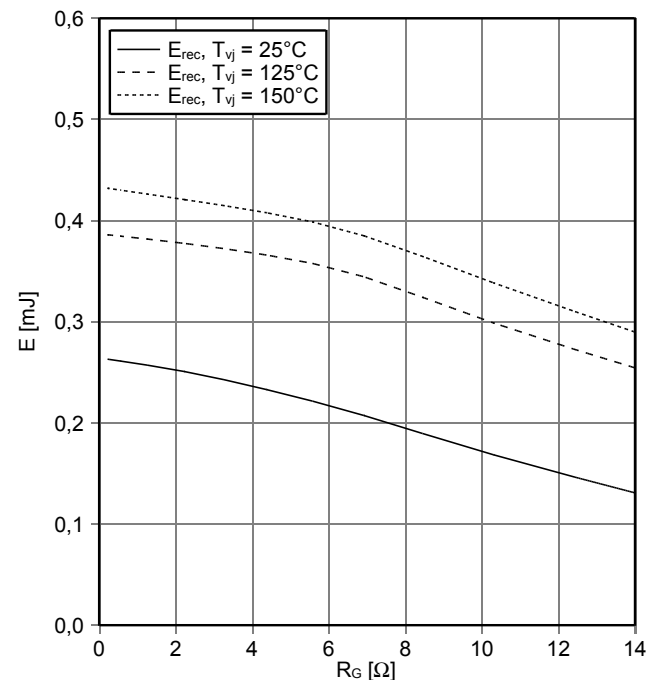
**Schaltverluste Diode, Wechselrichter (typisch)**  
**switching losses Diode, Inverter (typical)**

$E_{rec} = f(I_F)$   
 $R_{Gon} = 6.8\ \Omega, V_{CE} = 300\text{ V}$



**Schaltverluste Diode, Wechselrichter (typisch)**  
**switching losses Diode, Inverter (typical)**

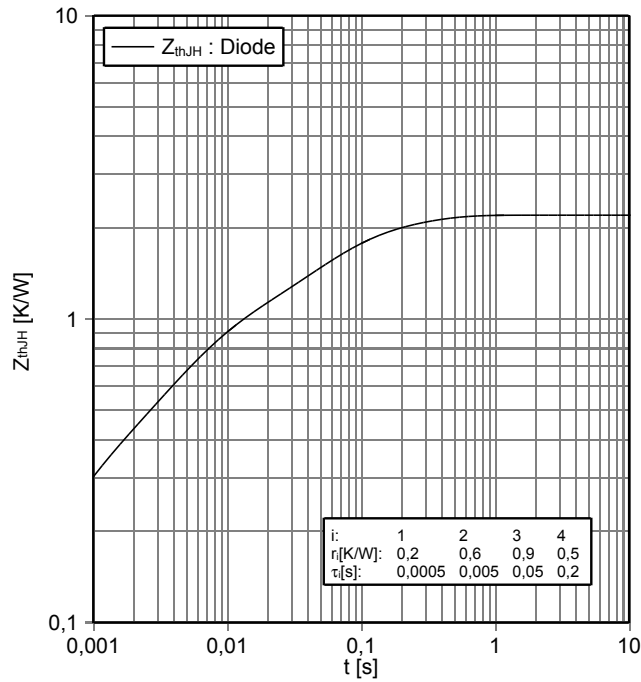
$E_{rec} = f(R_G)$   
 $I_F = 25\text{ A}, V_{CE} = 300\text{ V}$



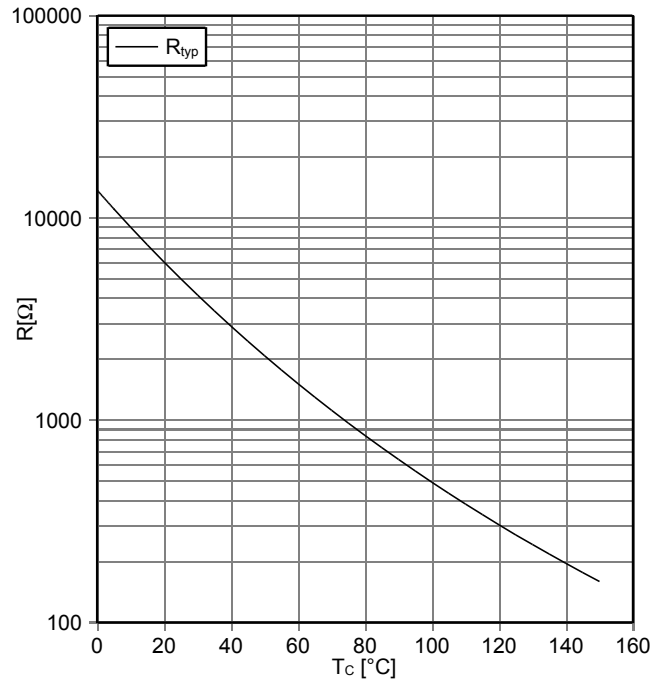
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**Transienter Wärmewiderstand Diode, Wechselrichter**  
**transient thermal impedance Diode, Inverter**  
 $Z_{thJH} = f(t)$

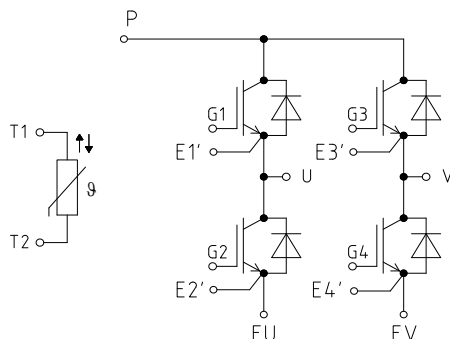


**NTC-Widerstand-Temperaturkennlinie (typisch)**  
**NTC-Thermistor-temperature characteristic (typical)**  
 $R = f(T)$

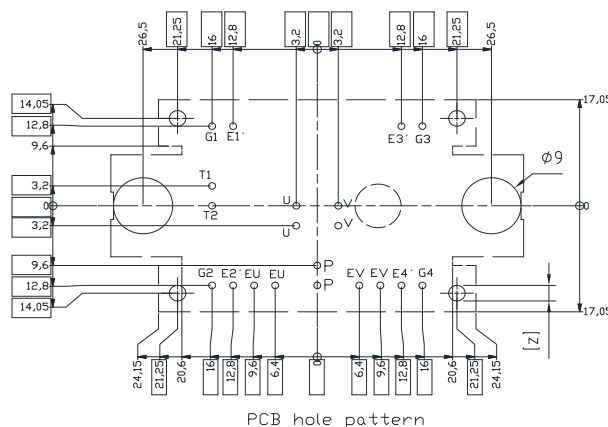
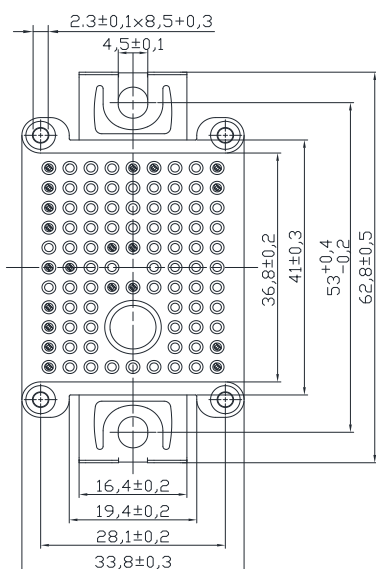
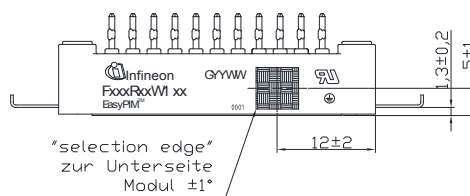
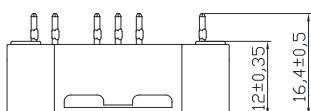


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Schaltplan / circuit\_diagram\_headline



Gehäuseabmessungen / package outlines



- Pin-Grid 3,2mm
- Tolerance of PCB hole pattern  $\pm 0,1$  24x
- Hole specification for contacts see application note EASY PressFIT
- Diameters of drill Ø1,15mm and copper thickness in hole 25-50 µm
- [z] recommended diameter of PCB positioning guiding holes Ø2,8mm

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