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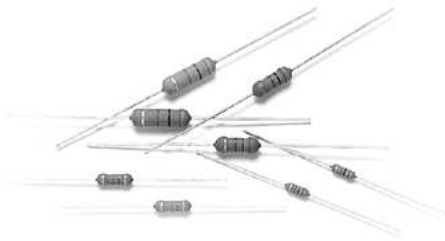
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Carbon Film Resistors

Flame-Proof Type

Normal & Miniature Style [FCR Series]



INTRODUCTION

The FCR Series Carbon Film Flame-Proof Resistors are manufactured by coating a homogeneous film of pure carbon on high grade ceramic rods. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of gray color lacquer.

FEATURES

| | |
|--|------------------------|
| Power Rating | 1/4W, 1/2W, 1W, 2W, 3W |
| Resistance Tolerance | ±2%, ±5% |
| T.C.R. | see Table 1 |
| Flameproof Multi-layer Coating Meets | UL-94V-0 |
| Flameproof Feature Meets Overload Test | UL-1412 |

DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.

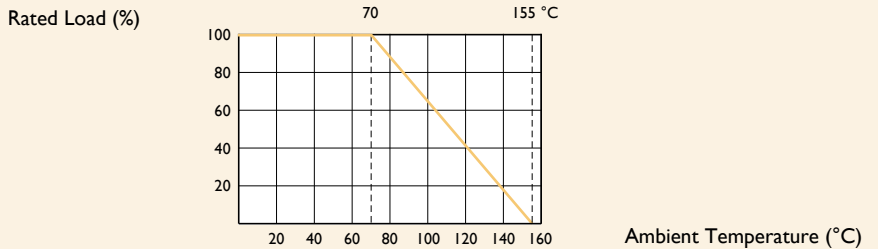
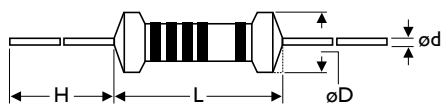


TABLE I TEMPERATURE COEFFICIENT

| STYLE | TEMP. COEFFICIENT (ppm/°C) | | |
|--------------------------------|----------------------------|-------------|------------|
| | under 100KΩ | 100KΩ - 1MΩ | 1MΩ - 10MΩ |
| FCR100, FCR200, FCR2WS, FCR3WS | -350~350 | -500~0 | -1,500~0 |
| FCR-25, FCR-50, FCR50S, FCR1WS | -500~350 | -700~0 | -1,500~0 |

DIMENSIONS



5th color code: black

Unit: mm

| STYLE | | DIMENSION | | | |
|--------|-----------|-----------|---------|--------|-----------|
| Normal | Miniature | L | øD | H | ød |
| FCR-25 | FCR50S | 6.3±0.5 | 2.4±0.2 | 28±2.0 | 0.55±0.05 |
| FCR-50 | FCR1WS | 9.0±0.5 | 3.3±0.3 | 26±2.0 | 0.55±0.05 |
| FCR100 | FCR2WS | 11.5±1.0 | 4.5±0.5 | 35±2.0 | 0.8±0.05 |
| FCR200 | FCR3WS | 15.5±1.0 | 5.0±0.5 | 33±2.0 | 0.8±0.05 |

Note:

ELECTRICAL CHARACTERISTICS

| STYLE | FCR-25 | FCR50S | FCR-50 | FCRIWS | FCRI00 | FCR2WS | FCR200 | FCR3WS |
|-----------------------------|-------------------------------------|--------|--------|--------|--------|--------|--------|--------|
| Power Rating at 70°C | 1/4W | 1/2W | | 1W | | 2W | | 3W |
| Maximum Working Voltage | 250V | 300V | 350V | 400V | 500V | | | |
| Maximum Overload Voltage | 500V | 600V | 700V | 800V | 1,000V | | | |
| Voltage Proof on Insulation | 400V | | 500V | | | | | |
| Resistance Range | 1Ω - 10MΩ & 0Ω for E24 series value | | | | | | | |
| Operating Temp. Range | -55°C to +155°C | | | | | | | |
| Temperature Coefficient | see Table I | | | | | | | |

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

| PERFORMANCE TEST | TEST METHOD | APPRAISE |
|-------------------------------|---|---|
| Short Time Overload | IEC 60115-1 4.13 2.5 times RCWV for 5 Sec. | ±0.75%+0.05Ω |
| Voltage Proof on Insulation | IEC 60115-1 4.7 in V-block for 60 Sec., test voltage by type | By type |
| Temperature Coefficient | IEC 60115-1 4.8 -55°C to +155°C | By type |
| Insulation Resistance | IEC 60115-1 4.6 in V-block for 60 Sec. | >1,000MΩ |
| Solderability | IEC 60115-1 4.17 235±5°C for 3±0.5 Sec. | 95% Min. coverage |
| Solvent Resistance of Marking | IEC 60115-1 4.30 IPA for 5±0.5 Min. with ultrasonic | No deterioration of coatings and markings |
| Robustness of Terminations | IEC 60115-1 4.16 Direct load for 10 Sec. in the direction of the terminal leads | ≥2.5kg (24.5N) |
| Periodic-pulse Overload | IEC 60115-1 4.39 4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off) | ±1.0%+0.05Ω |
| Damp Heat Steady State | IEC 60115-1 4.24 40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV | ±3.0%+0.05Ω |
| Endurance at 70°C | IEC 60115-1 4.25 70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off) | ±3.0%+0.05Ω |
| Temperature Cycling | IEC 60115-1 4.19 -55°C ⇌ Room Temp. ⇌ +155°C ⇌ Room Temp. (5 cycles) | ±1.0%+0.05Ω |
| Resistance to Soldering Heat | IEC 60115-1 4.18 260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body | ±1.0%+0.05Ω |
| Accidental Overload Test | IEC 60115-1 4.26 4 times RCWV for 1 Min. | No evidence of flaming or arcing |

Note: RCWV(Rated Continuous Working Voltage) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$ or Max. working voltage listed above, whichever less.

Revision: 201304



EXPLANATIONS OF ORDERING CODE

| MFR | -12 | F | T | F | 52- | 100R |
|---|--|--|---|---|---|--|
| Code 1 - 3 Series Name See Index | Code 4 - 6 Power Rating -05 = \varnothing d0.5mm -06 = \varnothing d0.6mm -07 = \varnothing d0.7mm -08 = \varnothing d0.8mm -10 = \varnothing d1.0mm -14 = \varnothing d1.4mm -12 = 1/6W -25 = 1/4W 25S = 1/4WS -50 = 1/2W 50S = 1/2WS 100 = 1W 1WS = 1WS 200 = 2W 2WS = 2WS 204 = 0.4W 207 = 0.6W 300 = 3W 3WS = 3WS 3WM = 3WM 400 = 4W 500 = 5W 5WS = 5WS 5SS = 5WSS 700 = 7W 7WS = 7WS 10A = 10W 20A = 20W 30A = 30W 40A = 40W 50A = 50W 10S = 10WS 15A = 15W 25A = 25W 10B = 100W 25B = 250W | Code 7 Tolerance P = ± 0.02 % A = ± 0.05 % B = ± 0.1 % C = ± 0.25 % D = ± 0.5 % F = ± 1 % G = ± 2 % J = ± 5 % K = ± 10 % - = Base on Spec. | Code 8 Packing Style T = Tape/Box R = Tape/Reel B = Bulk | Code 9 Temperature Coefficient of Resistance - = Base on Spec. A = ± 5 ppm/ $^{\circ}$ C B = ± 10 ppm/ $^{\circ}$ C C = ± 15 ppm/ $^{\circ}$ C S = ± 20 ppm/ $^{\circ}$ C D = ± 25 ppm/ $^{\circ}$ C E = ± 50 ppm/ $^{\circ}$ C F = ± 100 ppm/ $^{\circ}$ C G = ± 200 ppm/ $^{\circ}$ C H = ± 250 ppm/ $^{\circ}$ C I = ± 300 ppm/ $^{\circ}$ C J = ± 350 ppm/ $^{\circ}$ C | Code 10 - 12 Forming Type 26- = 26mm 52- = 52.4mm 73- = 73mm 81- = 81mm 91- = 91mm F = F Type FK = FK Type FKK = FKK Type FFK = F-form Kink M = M-Type Forming MB = M-form W/flat MT = MT Type Forming MR = MR Type AV = AVIsert PN = PANAsert | Code 13 - 17 Resistance Value 0R1 = 0.1 100R = 100 10K = 10,000 10M = 10,000,000 |

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code

- B: Bulk with wirewound or metal oxide sub-assembly for resistance value
- W: Bulk with ceramic based wirewound sub-assembly for resistance value
- M: Bulk with metal oxide sub-assembly for resistance value
- F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: **SQP500JB-10R**

• JPW series:

<Code 13-17>: without resistance value code

Example: **JPW-06-T-52-**