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User Guide for

FEBFAN6982MY_CP20U350

Evaluation Board

350 W CCM PFC

with 5 V_{SB} Module

Evaluation Board

Featured ON Products:

FAN6982

FSL117MRIN

*Direct questions or comments
about this evaluation board to:
“Worldwide Direct Support”*

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This user guide supports the 350 W evaluation board for single stage CCM PFC using FAN6982. It should be used in conjunction with the FAN6982 datasheet as well as Fairchild's application notes and technical support team. Please visit Fairchild's website at www.fairchildsemi.com.

1. Overview

The FAN6982 is a 14-pin, Continuous Conduction Mode (CCM) PFC controller IC intended for Power Factor Correction (PFC) pre-regulators. The FAN6982 includes circuits for the implementation of leading edge, average current, “boost”-type power factor correction, and results in a power supply that fully complies with IEC1000-3-2 specification. A TriFault Detect™ function helps reduce external components and provides full protection for feedback loops such as open, short, and over voltage. An over-voltage comparator shuts down the PFC stage in the event of a sudden load decrease. The RDY signal can be used for power-on sequence control. The EN function can choose to enable or disable the range function. FAN6982 also includes PFC soft-start, peak current limiting, and input voltage brownout protection.

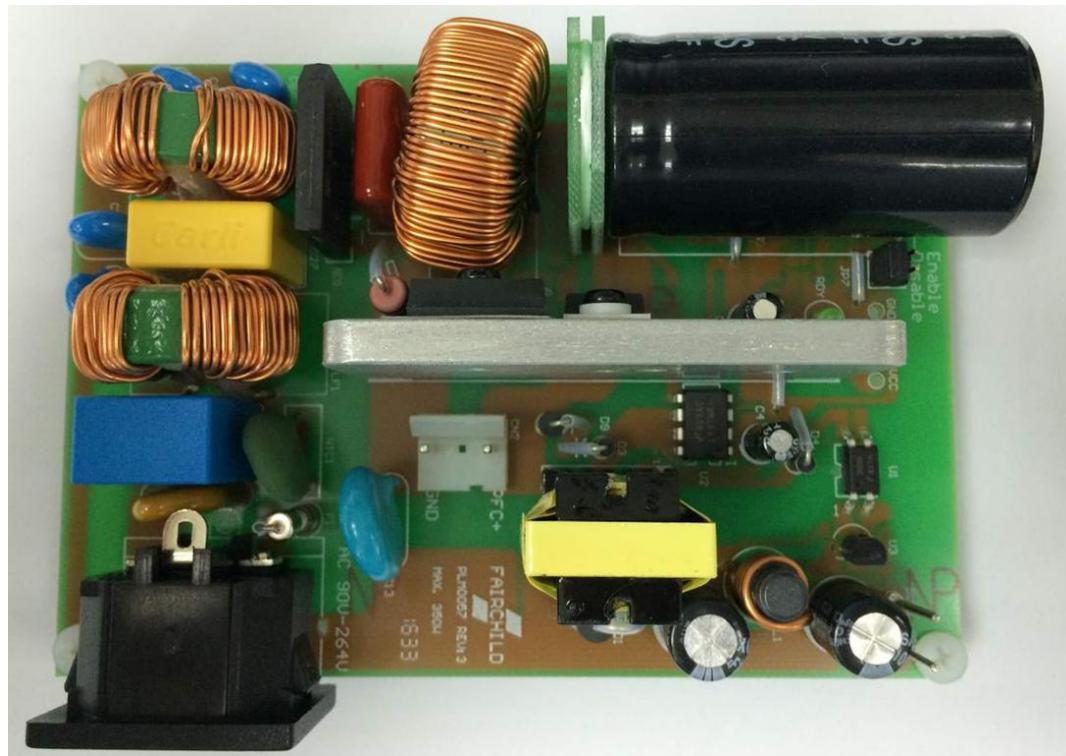


Figure 1. Photo of FEBFAN6982MY_CP20U350

2. Board Configuration

- Input Voltage: $90 \text{ V}_{\text{AC}} \sim 264 \text{ V}_{\text{AC}}$
- Output Voltage: $387 \text{ V}_{\text{DC}}$
- Output Power: $0 \sim 350 \text{ W}$
- Operation Frequency: 65 kHz



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3. Schematics

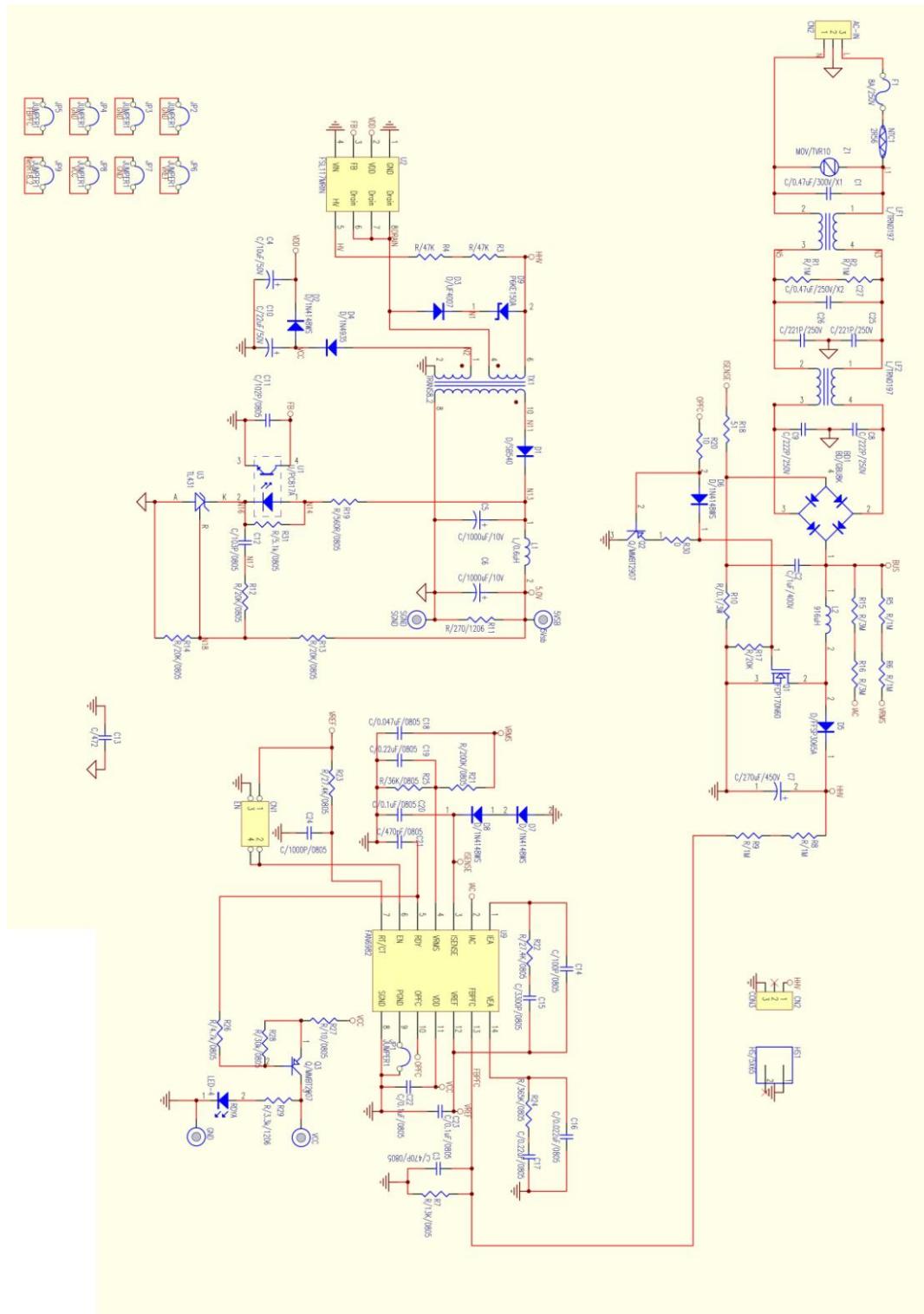


Figure 2. FAN6982 Evaluation Board Schematic

4. PCB Layout

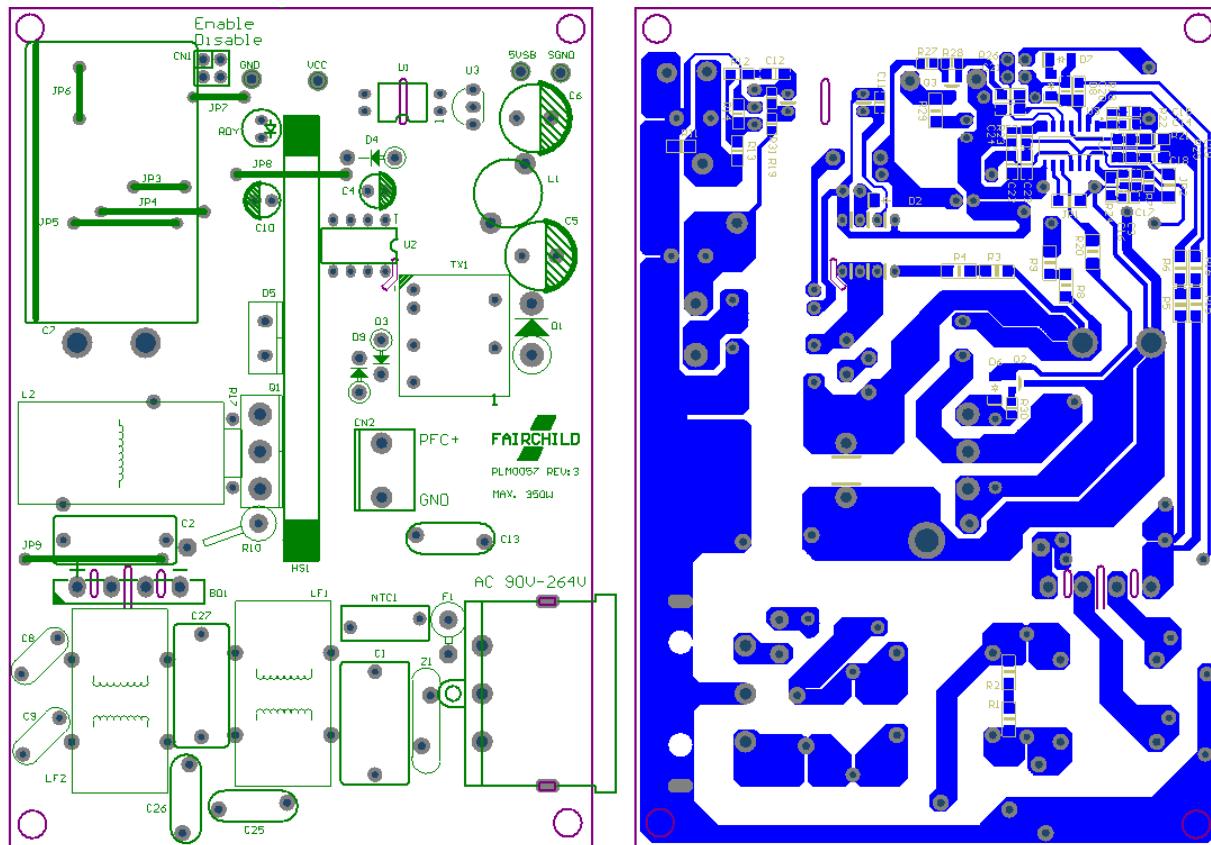


Figure 3. FAN6982 Evaluation Board PCB Layout

5. Test Results

5.1 Test Equipment

| | |
|-------------------------|---|
| Test Mode | FEBFAN6982MY_CP20U350 |
| Test Date | Aug. 20, 2016 |
| Test Temperature | Ambient |
| Test Equipment | AC Source: EXTECH 6800 AC/DC Electronic load: PRODIGIT 3360+3253 Oscilloscope: Lecroy wavesurfer 24Xs DC source: ABM 9303D |
| Test Items | 1. Brown In/Out 2. AC Trim Up & Trim Down 3. PFC ON/OFF & RDY 4. Ripple & Noise 5. Efficiency 6. Current Harmonic |

5.2 Test Procedure

Before testing the board; AC voltage supply for line input, and AC/DC electric load for output should be connected to the board properly.

1. When AC voltage ($90\sim264\text{ V}_{\text{AC}}$) is supplied, 5 V_{SB} output is turned on by FSL117MRIN. Then the auxiliary winding will supply the VDD voltage for FAN6982 to start PFC stage.
2. PFC startup is controlled by VEA level. Before FBPFC voltage reaches 2.4 V, the VEA level is around 2.8 V.
3. During the bulk voltage of the PFC rising to 387 V, the AC/DC electric load is advised to set in light-load.
4. After the bulk voltage is established in steady state 387 V, then electric load can be changed the load setting to test the other performance.
5. External cooling fans must be enabled.



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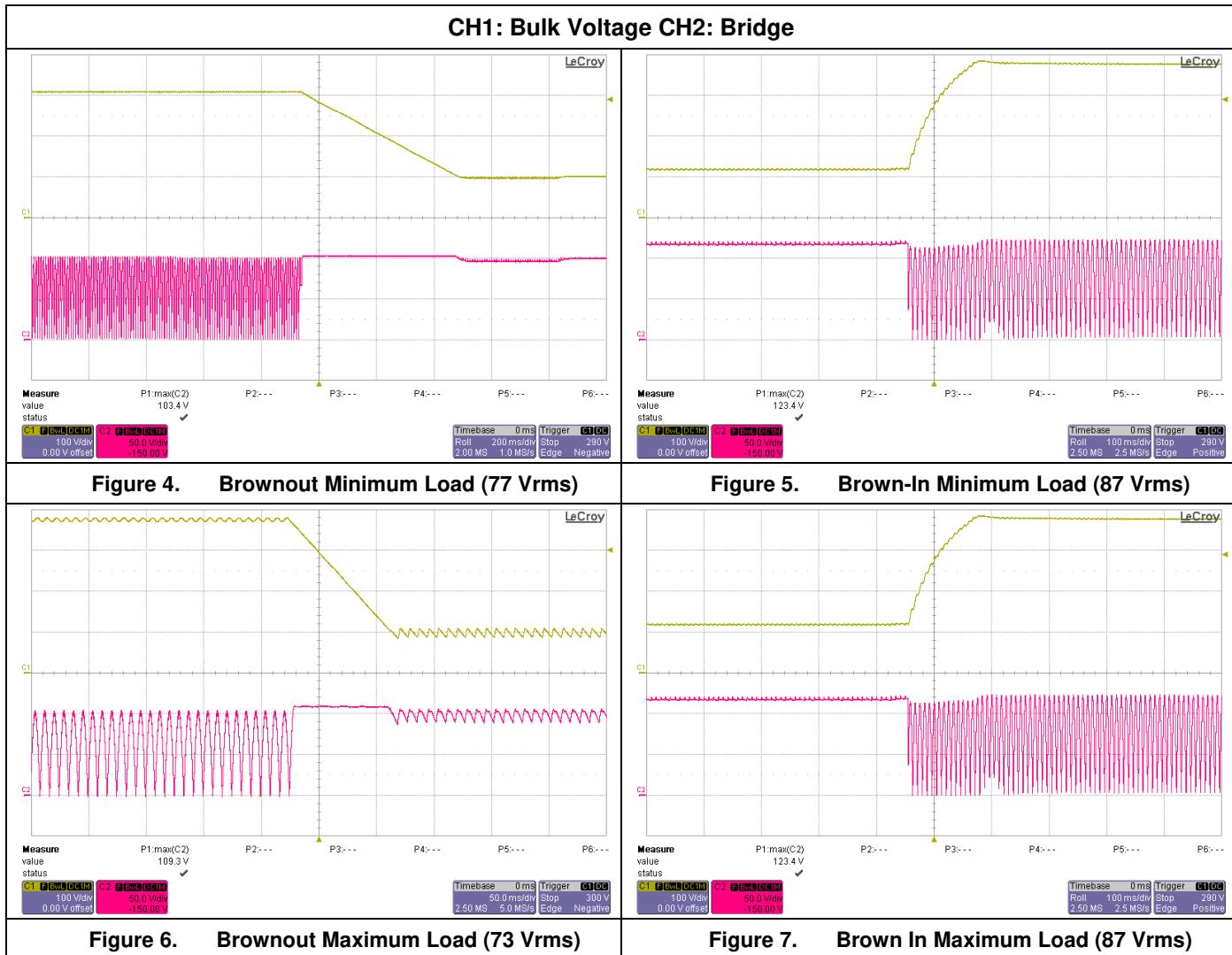
5.3 Brown In/Out

Test Condition

Decrease input AC voltage gradually and measure the turn-off threshold.

After DC power off, increase input voltage and measure the recovery threshold.

Table 1. Test Results

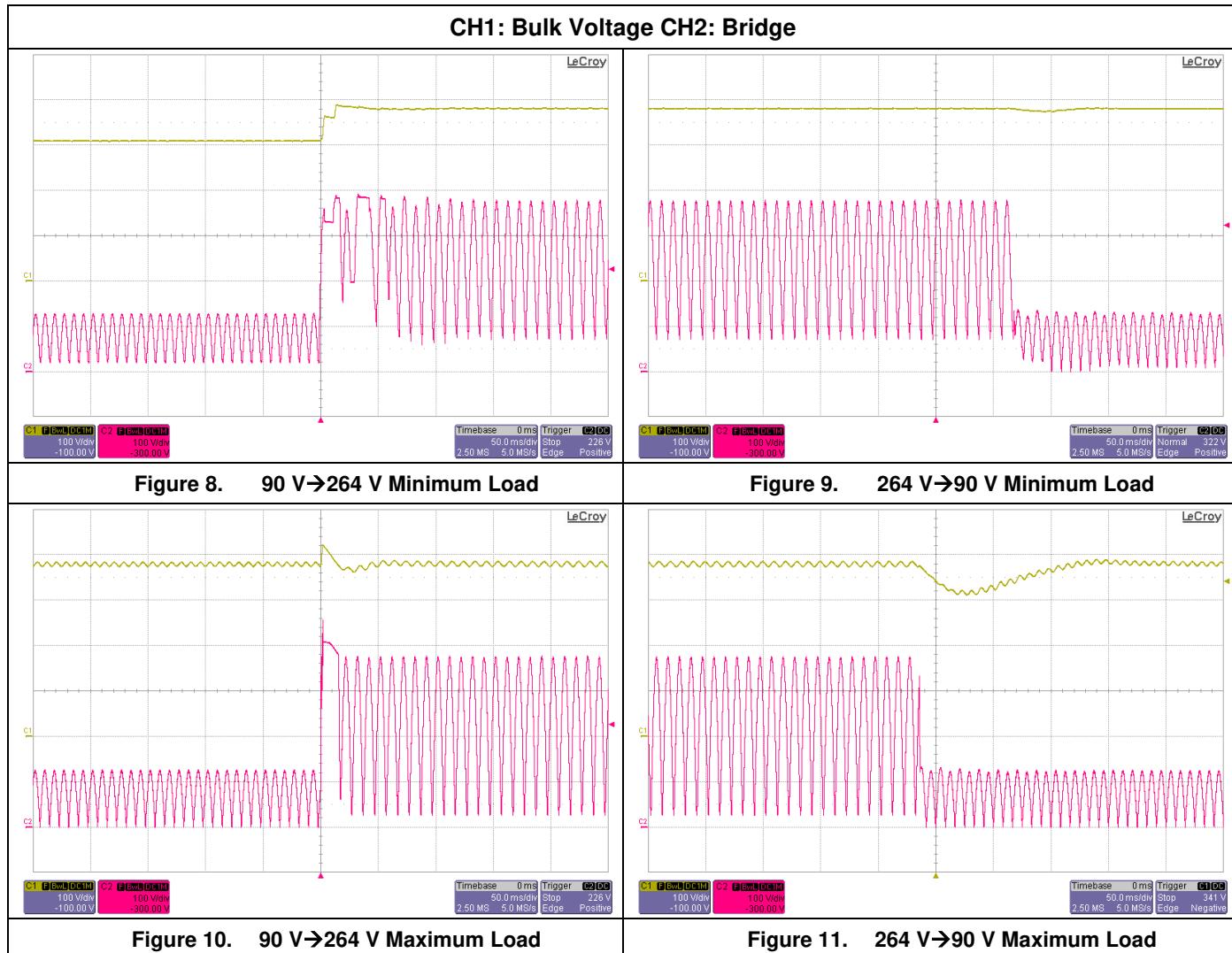


5.4 AC Trim Up & Trim Down

Test Condition

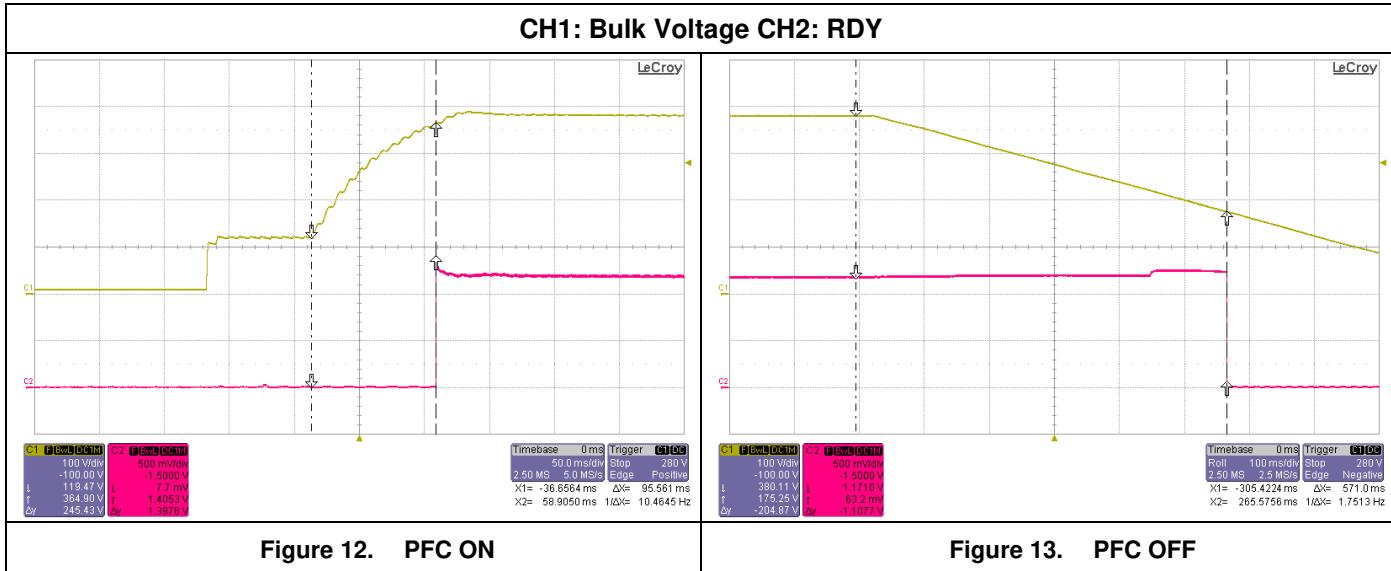
Switch the input voltage from 90 V to 264 V or from 264 V to 90 V, the output voltages should be normal and the output of PFC bus should be less than 450 V.

Table 2. Test Results



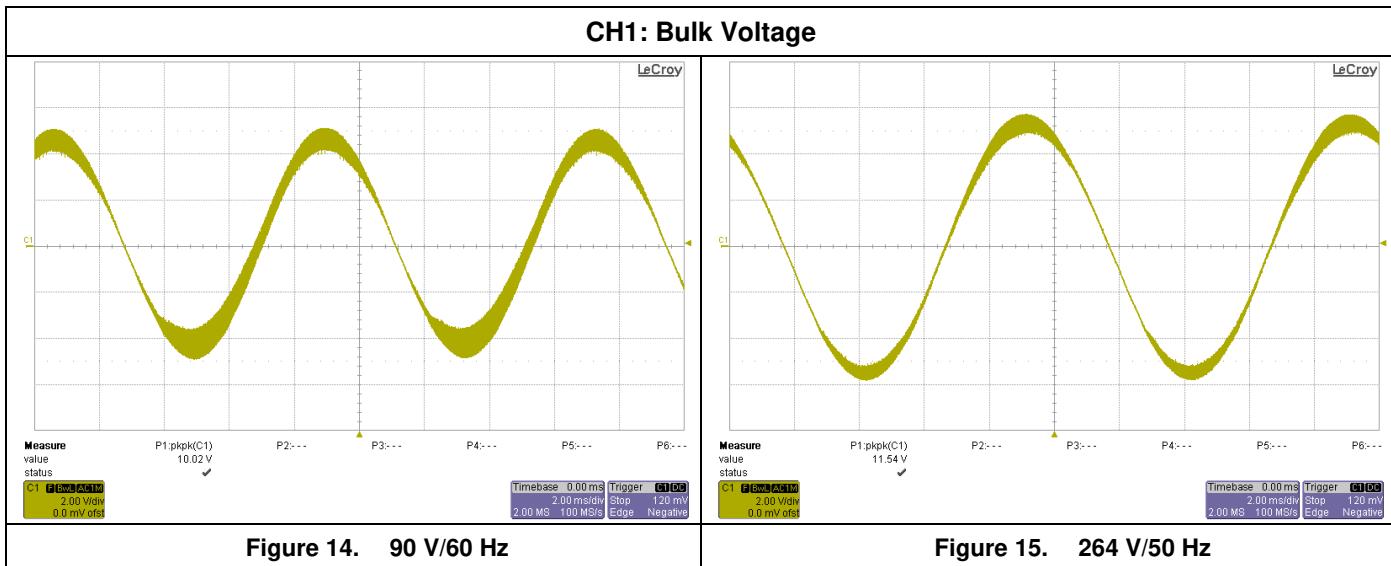
5.5 PFC ON/OFF & RDY

Table 3. Test Results



5.6 Ripple & Noise

Table 4. Test Results





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5.7 Efficiency

Test Condition:

Measure efficiency at Min., Mid. and Max. loading.

Table 5. Test Results

| FAN6982 | Input Watts | Output Watts | Efficiency |
|-----------------------------------|-------------|--------------|------------|
| A. $V_{IN} = 115$ V, at 100% Load | 369.2 W | 350 W | 94.79% |
| B. $V_{IN} = 115$ V, at 50% Load | 186.7 W | 175 W | 93.73% |
| C. $V_{IN} = 115$ V, at 20% Load | 76.5 W | 70 W | 91.50% |
| D. $V_{IN} = 230$ V, at 100% Load | 359.1 W | 350 W | 97.46% |
| E. $V_{IN} = 230$ V, at 50% Load | 182.4 W | 175 W | 95.94% |
| F. $V_{IN} = 230$ V, at 20% Load | 74.5 W | 70 W | 93.95% |

5.8 Current Harmonic

Test Condition

Tested by DC loading side parallel with a $10 \mu F/EC$ and $0.1 \mu F/CC$ capacitor and Measured Band-width with DC-20 MHz

Table 6. Test Results

| FAN6982 | | | |
|---------------|-----------|-------|--------|
| Input Voltage | Condition | PF | THD(%) |
| 115 V/60 Hz | 75 W Load | 0.969 | 13.06 |
| | Mid Load | 0.993 | 7.82 |
| | Max. Load | 0.998 | 5.09 |
| 230 V/50 Hz | 75 W Load | 0.906 | 16.88 |
| | Mid Load | 0.968 | 12.55 |
| | Max. Load | 0.980 | 8.34 |



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5.8. 115 V/60 Hz Input Current Waveform & Harmonic

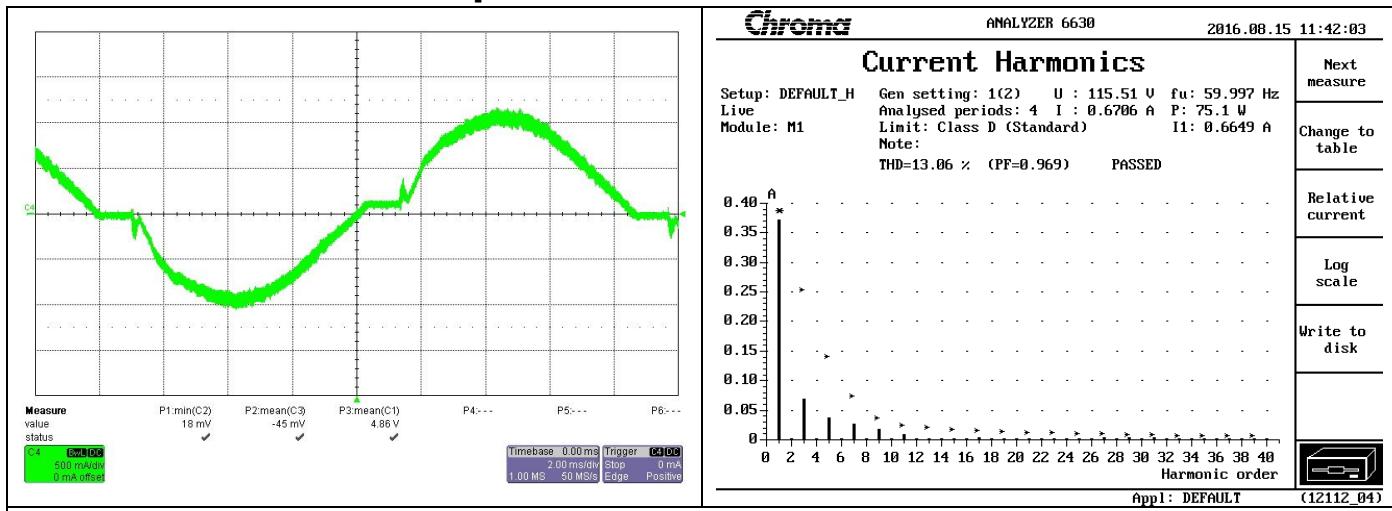


Figure 16. 75 W Load

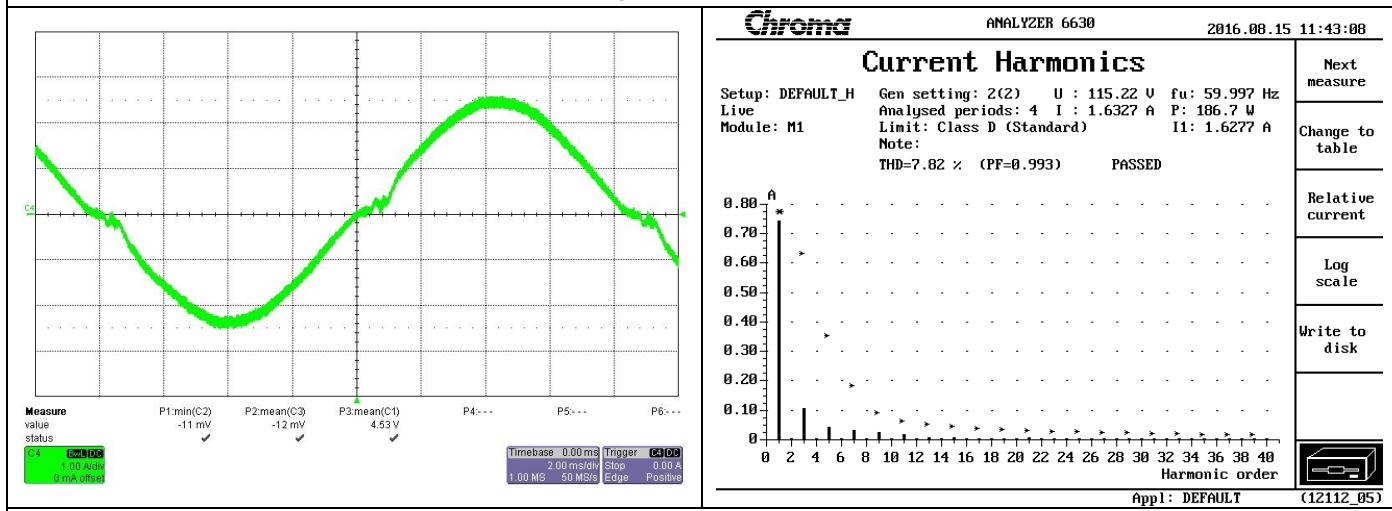


Figure 17. Mid Load

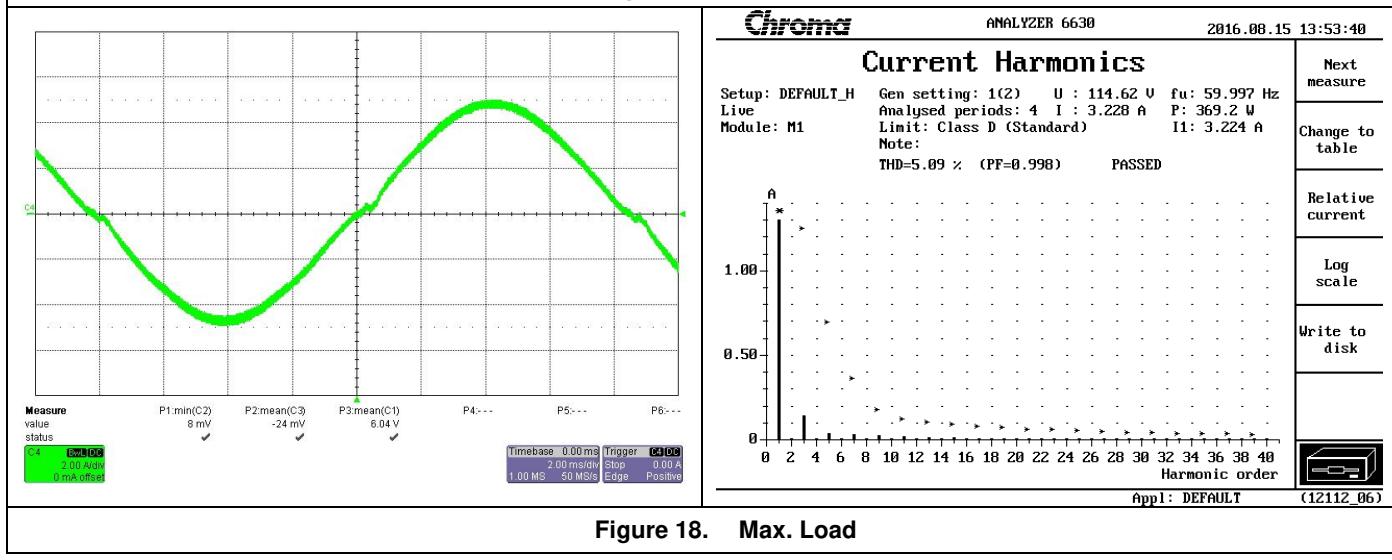


Figure 18. Max. Load



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5.9. 230 V/50 Hz Input Current Waveform & Harmonic

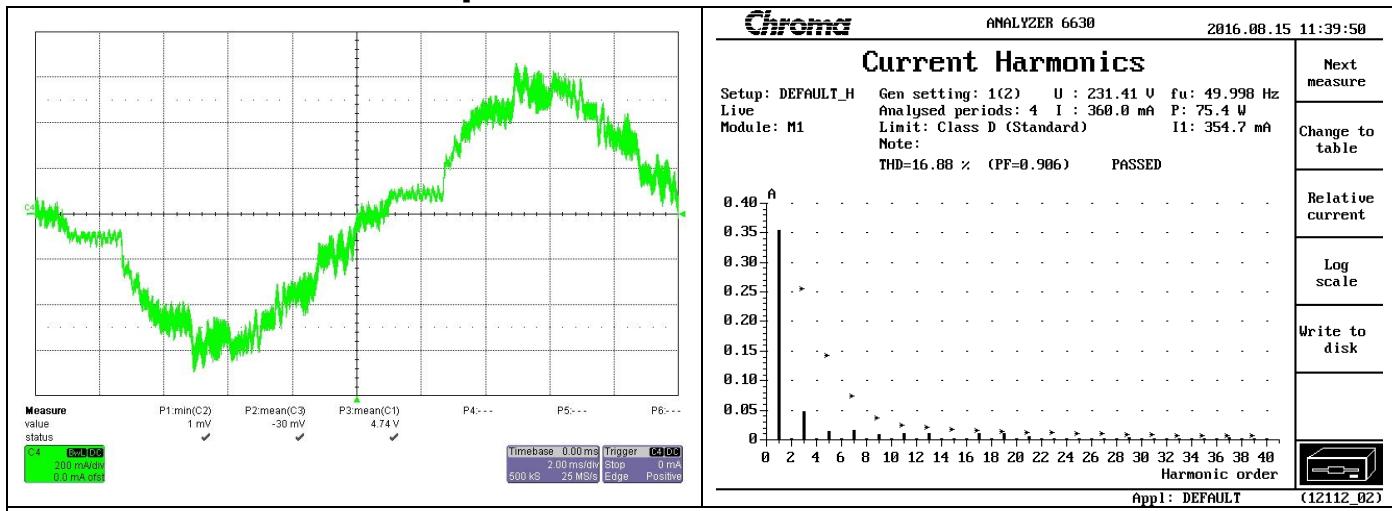


Figure 19. 75 W Load

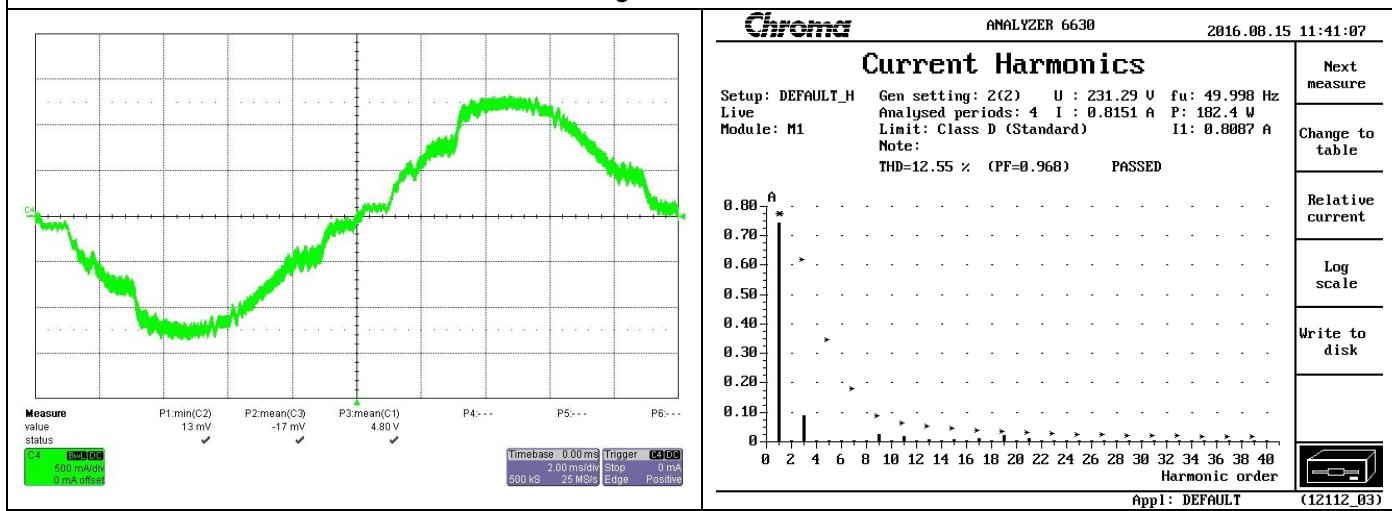


Figure 20. Mid Load

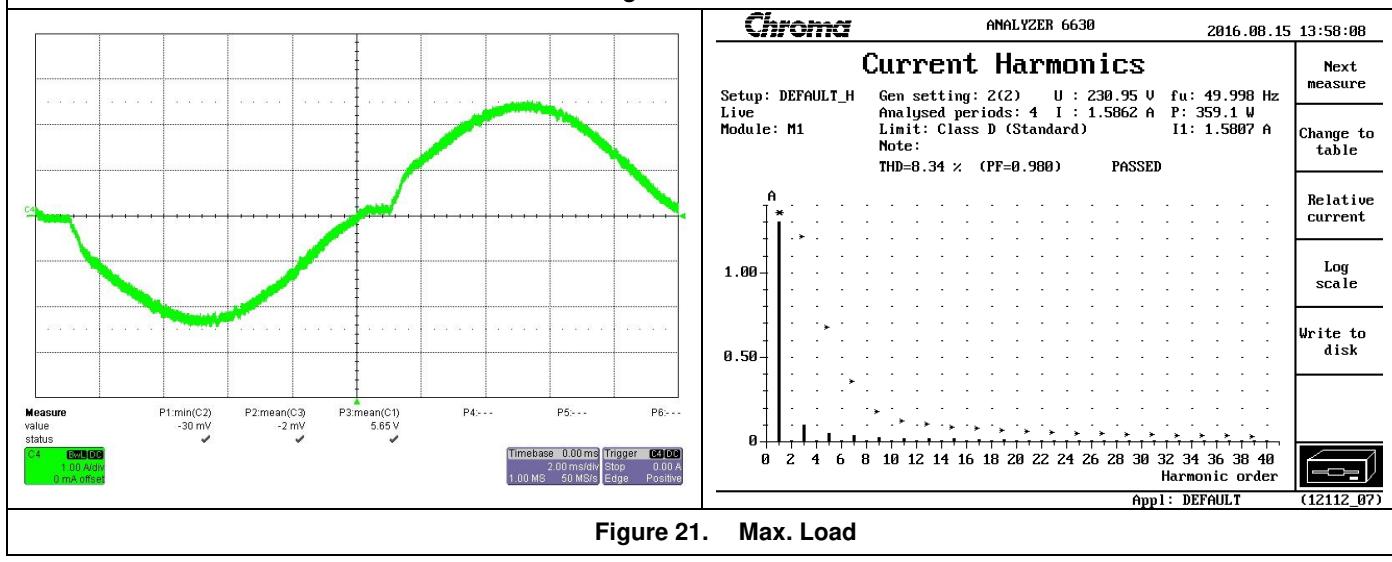


Figure 21. Max. Load



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6. Build of Materials (BOM)

| Item | Qty. | Reference | Part Number | Value | Description | Manufacturer | Package |
|------|------|------------------------|--------------------|----------|---|--------------|-----------|
| 1 | 1 | C14 | | 100 pF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 2 | 2 | C3, C21 | | 470 pF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 3 | 2 | C11, C24 | | 1 nF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 4 | 1 | C15 | | 3.3 nF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 5 | 1 | C12 | | 10 nF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 6 | 1 | C16 | | 0.022 µF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 7 | 1 | C18 | | 0.047 µF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 8 | 3 | C20, C22, C23 | | 0.1 µF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 9 | 2 | C17, C19 | | 0.22 µF | CAP, SMD, CERAMIC, 25 V, X7R | STD | 805 |
| 10 | 2 | JP1, JP2 | | 0 Ω | RES, SMD, 1/4W | STD | 1206 |
| 11 | 1 | R20 | | 10 Ω | RES, SMD, 1/4W | STD | 1206 |
| 12 | 1 | R11 | | 270 kΩ | RES, SMD, 1/4W | STD | 1206 |
| 13 | 1 | R29 | | 3.3 kΩ | RES, SMD, 1/4W | STD | 1206 |
| 14 | 2 | R3, R4 | | 47 kΩ | RES, SMD, 1/4W | STD | 1206 |
| 15 | 6 | R1, R2, R5, R6, R8, R9 | | 1 MΩ | RES, SMD, 1/4W | STD | 1206 |
| 16 | 2 | R15, R16 | | 3 MΩ | RES, SMD, 1/4W | STD | 1206 |
| 17 | 1 | R30 | | 0 Ω | RES, SMD, 1/8W | STD | 805 |
| 18 | 1 | R27 | | 10 Ω | RES, SMD, 1/8W | STD | 805 |
| 19 | 1 | R18 | | 51 Ω | RES, SMD, 1/8W | STD | 805 |
| 20 | 1 | R19 | | 560 Ω | RES, SMD, 1/8W | STD | 805 |
| 21 | 1 | R26 | | 4.7kΩ | RES, SMD, 1/8W | STD | 805 |
| 22 | 1 | R31 | | 5.1 kΩ | RES, SMD, 1/8W | STD | 805 |
| 23 | 1 | R7 | | 13 kΩ | RES, SMD, 1/8W | STD | 805 |
| 24 | 3 | R12, R13, R14 | | 20 kΩ | RES, SMD, 1/8W | STD | 805 |
| 25 | 2 | R22, R23 | | 27.4 K | RES, SMD, 1/8W | STD | 805 |
| 26 | 1 | R28 | | 30 kΩ | RES, SMD, 1/8W | STD | 805 |
| 27 | 1 | R25 | | 36 kΩ | RES, SMD, 1/8W | STD | 805 |
| 28 | 1 | R21 | | 200 kΩ | RES, SMD, 1/8W | STD | 805 |
| 29 | 1 | R24 | | 365 kΩ | RES, SMD, 1/8W | STD | 805 |
| 30 | 1 | C4 | | 10 µF | LHK series, Cap, Alum, Elect., 105°C, 5*11 mm, 50V | Jackcon | Axial |
| 31 | 1 | C10 | | 22µF | LHK series, Cap, Alum, Elect., 105°C, 5*11 mm, 50V | Jackcon | Axial |
| 32 | 1 | C7 | ELXS451VSN271MQ45S | 270 µF | Cap, Alum, Elect., 105°C, 25*45 mm, 450V | Nichicom | Thru-Hole |
| 33 | 2 | C5, C6 | | 1000 µF | LHK series, Cap, Alum, Elect., 105°C, 10*12.5 mm, 10V | Jackcon | Thru-Hole |
| 34 | 1 | C2 | TF105K2Y159L270D9R | 1 µF | Cap, 450 V, 10%, Polypropylene | Kenjet | |
| 35 | 2 | C8, C9 | CS11-E2GA222MYAS | 222 pF | Cap, Ceramic, 250 V _{AC} , 20% | TDK | |

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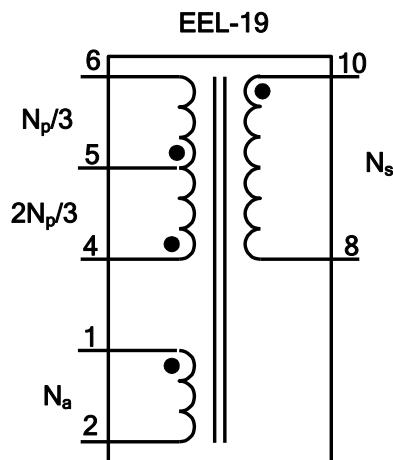
| Item | Qty. | Reference | Part Number | Value | Description | Manufacturer | Package |
|------|------|----------------|--------------------|---------|--|----------------------|----------|
| 36 | 2 | C25, C26 | CD85-B2GA221KYAS | 221 pF | Cap, Ceramic, 250 V _{AC} , 20% | TDK | |
| 37 | 1 | C13 | CD16-E2GA472MYAS | 472 pF | Cap, Ceramic, 400 V _{AC} , 20% | TDK | |
| 38 | 1 | C1 | SX1-S474-2K300S1 | 0.47 µF | Cap, X1 Type, 300 V _{AC} , 10%, Polypropylene | Kenjet | |
| 39 | 1 | C27 | PX474K3ID42H200D9R | 0.47 µF | Cap, X2 Type, 250 V _{AC} , 20%, Polypropylene | Kenjet | |
| 40 | 1 | R17 | | 20 kΩ | RES, DIP, 1/4 W | STD | Axial |
| 41 | 1 | R10 | | 0.1 Ω | RES, DIP, 3 W | STD | Axial |
| 42 | 1 | CN1 | P2S1-116202088111 | | Connector, Pin HDR 2X2P 2.54 mm 180° | Most Well | |
| 43 | 1 | CN2 | 3961-WS(3-1)-LF | | Connector, WAFER(3960HS)3-1P 3.96 mm 180° | T&A Brother | |
| 44 | 1 | AC-IN | R-301SN(12B) | | AC Inlet, INLET 3P 90° | Richbay | |
| 45 | 1 | BD1 | GBU8K | | Diode Bridge, 8 A, 800 V | ON | GBU |
| 46 | 1 | D1 | SB540 | | Diode, Schottky, 40 V, 5 A | ON | DO-201AD |
| 47 | 1 | D3 | UF4007 | | Diode, 1000 V, 1 A, Fast recovery | ON | DO-41 |
| 48 | 1 | D4 | 1N4935 | | Diode, 200 V, 1 A, Fast recovery | ON | DO-41 |
| 49 | 1 | D5 | FFSP3065A | | Diode, 650 V, 30 A, SiC Schottky | ON | TO-220 |
| 50 | 4 | D2, D6, D7, D8 | 1N4148WS | | Diode, 100 V, 500 mA | ON | SOD-32F |
| 51 | 1 | Q1 | FCH170N60 | | MOSFET, NCH, 600 V, 22 A, 0.17 Ω | ON | TO-247 |
| 52 | 2 | Q2, Q3 | MMBT2907 | | Transistor, PNP, 40 V, 0.5 A | ON | SOT-23 |
| 53 | 1 | D9 | P6KE150A | | Transient Voltage Suppressors, 150V | ON | DO-41 |
| 54 | 1 | F1 | | | Ceramic Fuse ,8 A, 250 V, Slow | Sleetech | |
| 55 | 1 | HS1 | MCH0668 | | Heat Sink | Long Teng Feng | |
| 56 | 3 | JP3, JP6, JP7 | JUMPER | | Φ0.8 x 7.5 mm | STD | |
| 57 | 2 | JP4, JP5 | JUMPER | | Φ0.8 x 15 mm | STD | |
| 58 | 1 | JP8 | JUMPER | | Φ0.8 x 16 mm | STD | |
| 59 | 1 | JP9 | JUMPER | | Φ0.8 x 20 mm | STD | |
| 60 | 1 | NTC1 | SCK132R56MYS | | Negative Temperature Coefficient Thermistor, SCK2R56 | TKS | |
| 61 | 1 | RDY | | | LED, 3Φ, Green | | |
| 62 | 1 | Z1 | TVR10471KSY | | Varistor | TKS | |
| 63 | 1 | L1 | TRN0201 | | Filter Inductor, 0.6 µH | Sen Huei | |
| 64 | 1 | L2 | TRN0351 | | PFC Inductor, 916 µH, CH270060 | Sen Huei | |
| 65 | 2 | LF1, LF2 | TRN0197 | | Common Mode Choke, 9 mH | Sen Huei | |
| 66 | 1 | TX1 | TRN0350 | | Flyback Transformer | Sen Huei | EEL19 |
| 67 | 1 | U1 | PC817A | | Phototransistor Optocouplers | ON | MDIP-4 |
| 68 | 1 | U2 | FSL117MRIN | | Standby Power Controller | ON | DIP-8 |
| 69 | 1 | U3 | KA431LTZF | | Regulator | ON | TO-92 |
| 70 | 1 | U9 | FAN6982MY | | PFC Controller | ON | SOIC-14 |
| 71 | 4 | Nylon | 8441B | | Hex Standoff, 6-32, Nylon, 3/8" | B&F Fastener | |
| 72 | 4 | Nylon | NY PMS 632 0038 PH | | Machine Screw, Nylon, 6-32x3/8" | Keystone Electronics | |
| 73 | 2 | 5VSB, SGND | 42-0M00405-00 | | Test Pin SG004-05, ϕ 2.2*18.2mm | Kang Yang | |

7. Notice Letter

To properly operate the high-power CCM PFC evaluation board, cooling fans must be enabled to remove the heat from switching devices and diodes. (Fans are not provided with the evaluation board. Supply fans for testing).

8. Transformer & Inductor

8.1. TX1 Specification



Core: EEL-19 ($A_e=25\text{mm}^2$)

Bobbin: EEL-19

| | Pin (S → F) | Wire | Turns | Winding Method |
|---|-------------|---------------------|-------|------------------|
| $2N_p/3$ | 4 → 5 | $0.27\phi \times 1$ | 75 | Solenoid Winding |
| Insulation: Polyester Tape $t = 0.025\text{ mm}$, 3 Layer | | | | |
| N_s | 10 → 8 | $0.55\phi \times 2$ | 9 | Solenoid Winding |
| Insulation: Polyester Tape $t = 0.025\text{ mm}$, 3 Layers | | | | |
| $N_p/3$ | 5 → 6 | $0.27\phi \times 1$ | 33 | Solenoid Winding |
| Insulation: Polyester Tape $t = 0.025\text{ mm}$, 6 Layers | | | | |
| N_a | 1 → 2 | $0.15\phi \times 1$ | 33 | Solenoid Winding |
| Insulation: Polyester Tape $t = 0.025\text{ mm}$, 3 Layers | | | | |

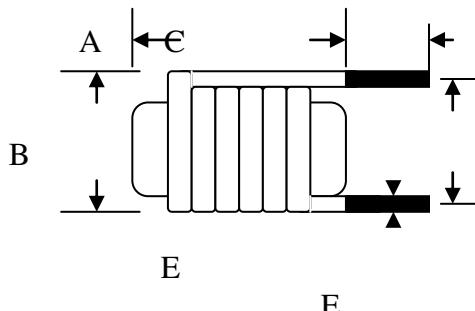
| | Pin | Specifications | Remark |
|------------|-----|-----------------------------------|----------------------|
| Inductance | 1–3 | $950\text{ }\mu\text{H} \pm 10\%$ | 100 kHz, 1 V |
| Leakage | 4–6 | < $30\text{ }\mu\text{H}$ Max. | Short All Other Pins |



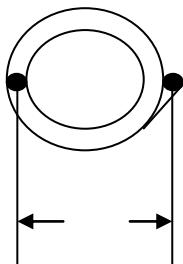
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8.2. L1 Specification

1 DIMENSION :



UNIT : mm



| | |
|---|--------------------|
| A | 17.0 max |
| B | 13.5 max |
| C | 10±1 |
| D | 10±1 |
| E | $\phi 1.4 \pm 0.1$ |
| F | 1-2 |

2 ELECTRICAL SPECIFICATON : at 1 KHz, 0.25 V

2.1 INDUCTANCE : $0.6 \mu\text{H} \pm 20\%$

2.2 DC RESISTANCE : 0.003Ω max.

2.3 TURN & WIRE : $\phi 1.4 \times 5.5\text{TS}$

3 MATERIALS LIST :

| COMPONENT | MAT'L | MANUFACTURE | UL FILE NO. |
|-------------|------------------------------|--------------------------------------|-------------|
| 1.CORE | S6,SGB or equal | Ferrite core R6x15 Jaw Shianq. | |
| 2.WIRE | THFN-216 130°C | Ta ya eiectic wire factory.,, | E197768 |
| | UEWN/U 130°C | Pacific eiectic wire & cable co ltd. | E201757 |
| | UEY 130°C | Chuen Yih wire co.,ltd | E174837 |
| 3.TUBE | UL TUBE | Shengzhen Changyuan co ltd. | E180908 |
| 4.TERMINALS | Tin coated- Copper wire | Will fore special wire corp. | |
| 5.SOLDER | 96.5% Sn 3% Ag 0.5% Cu | Xin yuan co.,ltd. | |

8.3. L2 Specification

1. Surface, Structure:

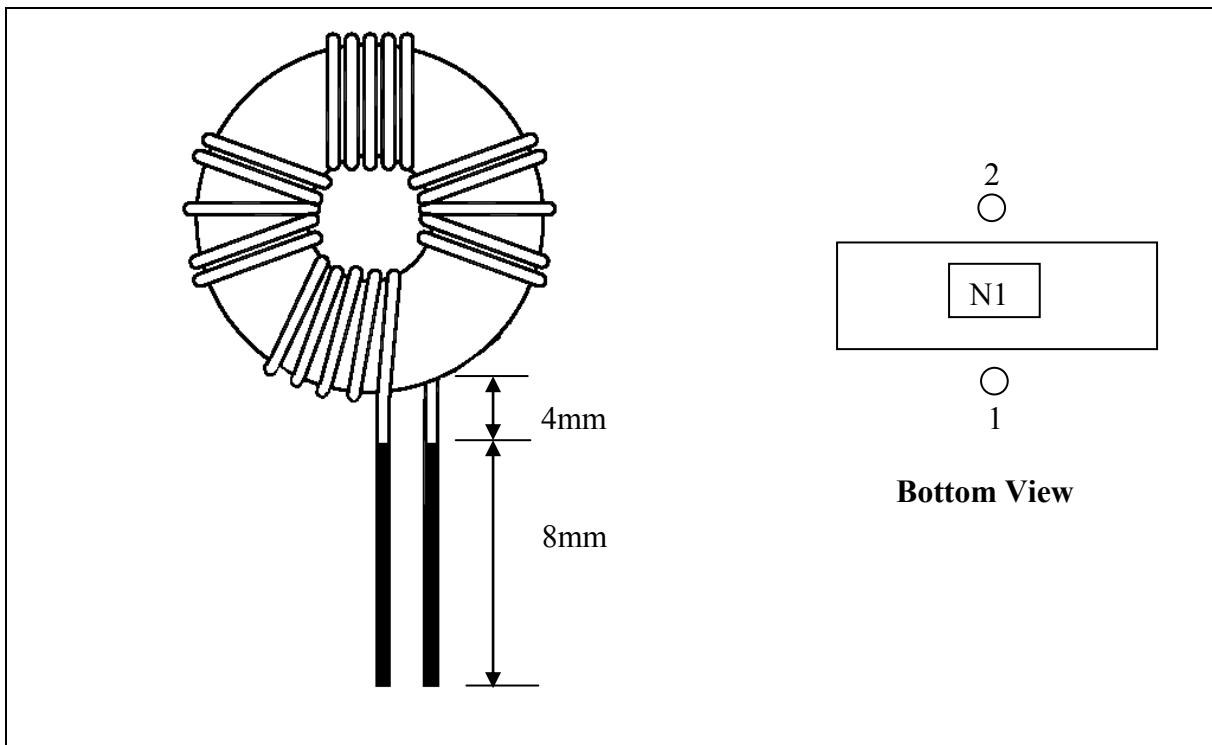
1.1 Surface: damage, rusting, etc. are not permitted.

1.2 The shape, dimension and marking of the transformer: as below mention.

2. Mechanical Performance:

Terminal strength: Each terminal of the transformer must be withstanding a pull 1.5 Kg for 10 second , without loosening , breaking of other.

3. Electrical:



4. Windings:

| Winding | Terminal | Wire Gauge (mm) | T | Note |
|---------|----------|-----------------|-------|-----------------------|
| N1 | 1 → 2 | 0.8 | 111Ts | 916 µH+5% , 1 V/1 KHz |

5. Core:

Toroids Core TR Type :(CH270060、High Flux).

OD=26.9 mm; ID=14.7 mm; HT=11.2 mm.

8.4. LF1 & LF2 Specification

1. Surface, Structure:

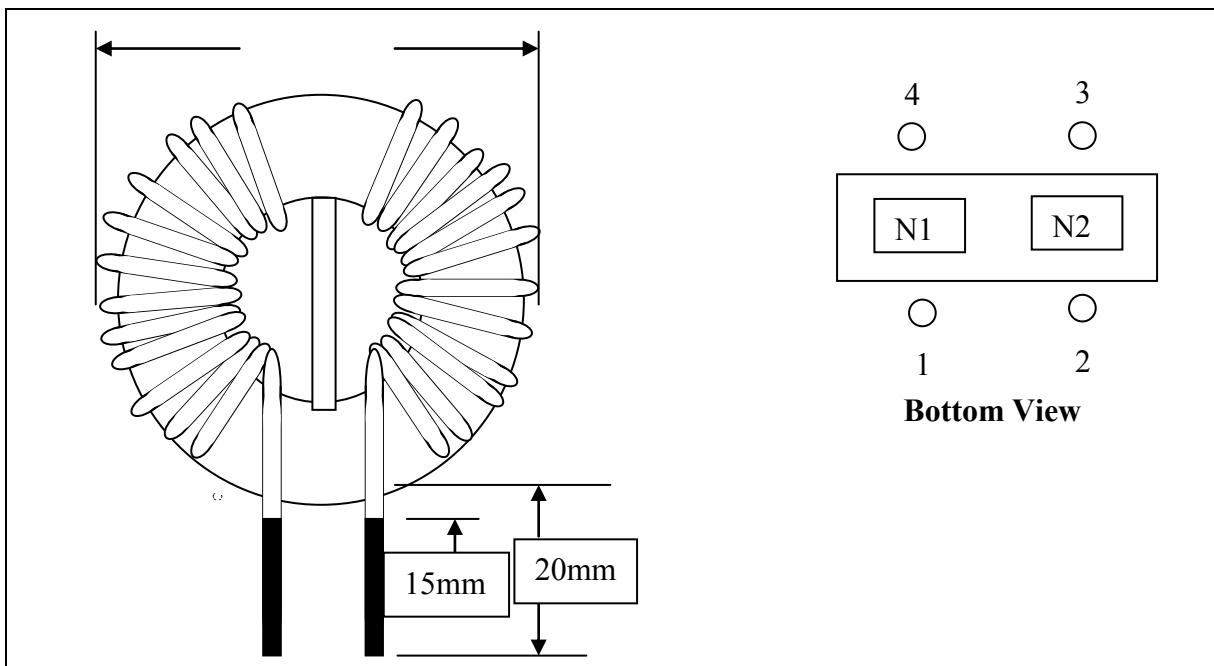
1.1 Surface: damage, rusting, etc. are not permitted.

1.2 The shape, dimension and marking of the transformer: as below mention.

2. Mechanical Performance:

Terminal strength: Each terminal of the transformer must be withstanding a pull 1.5 Kg for 10 second, without loosening , breaking of other.

3. Electrical:



4. Windings:

| Winding | Terminal | Wire Gauge (mm) | T | Note |
|---------|----------|-----------------|------|------------------|
| N1 | 1→4 | 0.9 | 30.5 | ≥8 mH, 1 V/1 KHz |
| N2 | 2→3 | 0.9 | 30.5 | ≥8 mH, 1 V/1 KHz |

Notes:

- Between N1&N2 with isolated slab 2 mm.
- Each winding draw out with tubing and reserve wire 12 mm.

5. Core:

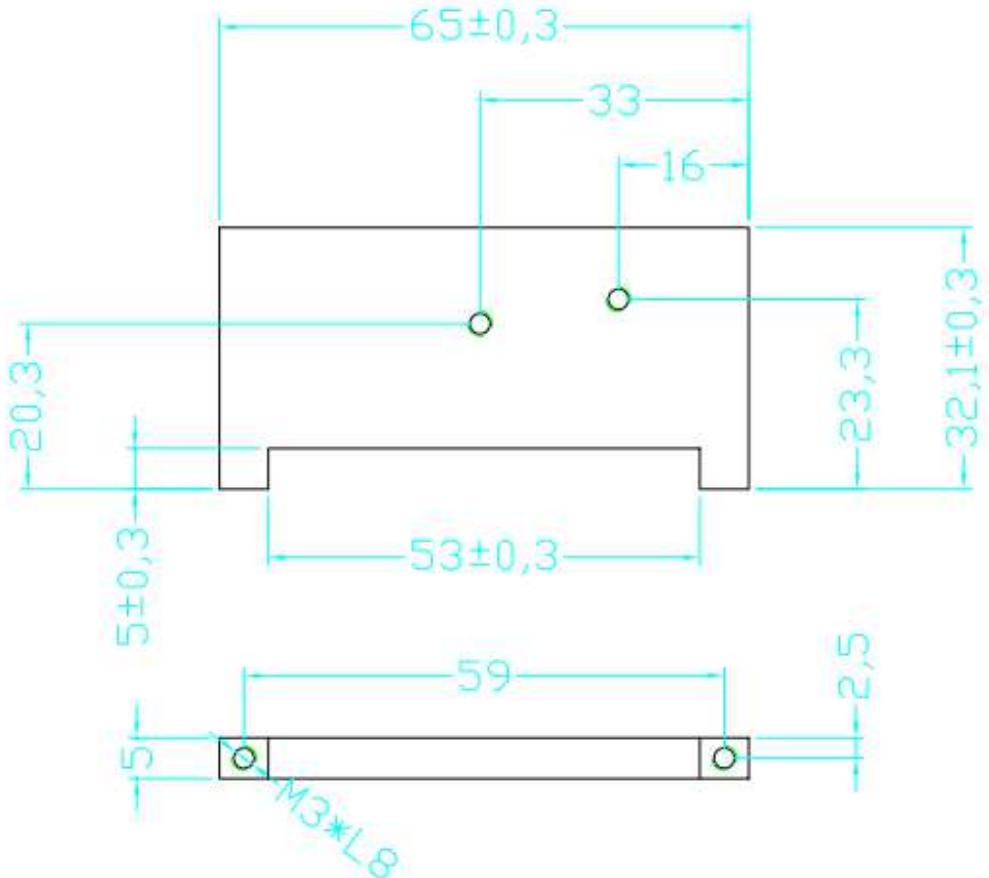
Toroids Core TR Type: RT221408

OD=14 mm ; ID=6.6 mm ; HT=6.3 mm



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8.5. Heat Sink



Unit:mm