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July 2002

FGH20N6S2D / FGP20N6S2D / FGB20N6S2D

600V, SMPS II Series N-Channel IGBT with Anti-Parallel Stealth™ Diode

General Description

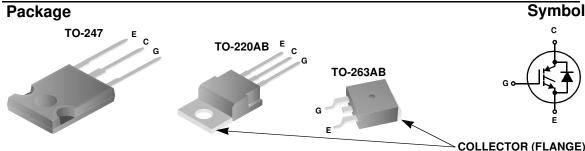
The FGH20N6S2D FGP20N6S2D, FGB20N6S2D are Low Gate Charge, Low Plateau Voltage SMPS II IGBTs combining the fast switching speed of the SMPS IGBTs along with lower gate charge, plateau voltage and high avalanche capability (UIS). These LGC devices shorten delay times, and reduce the power requirement of the gate drive. These devices are ideally suited for high voltage switched mode power supply applications where low conduction loss, fast switching times and UIS capability are essential. SMPS II LGC devices have been specially designed for:

- · Power Factor Correction (PFC) circuits
- · Full bridge topologies
- · Half bridge topologies
- · Push-Pull circuits
- · Uninterruptible power supplies
- · Zero voltage and zero current switching circuits

IGBT (co-pack) formerly Developmental Type TA49332 (Diode formerly Developmental Type TA49469)

Features

- · 100kHz Operation at 390V, 7A
- · 200kHZ Operation at 390V, 5A
- · 600V Switching SOA Capability
- Typical Fall Time. 85ns at TJ = 125°C
- Low Gate Charge $\dots 30nC$ at $V_{GE} = 15V$
- Low Plateau Voltage6.5V Typical
- Low Conduction Loss
- Low E_{on}
- · Soft Recovery Diode



Device Maximum Ratings T_C= 25°C unless otherwise noted

Symbol	Parameter	Ratings	Units
BV _{CES}	Collector to Emitter Breakdown Voltage	600	V
I _{C25}	Collector Current Continuous, T _C = 25°C	28	Α
I _{C110}	Collector Current Continuous, T _C = 110°C	13	Α
I _{CM}	Collector Current Pulsed (Note 1)	40	Α
V_{GES}	Gate to Emitter Voltage Continuous	±20	V
V_{GEM}	Gate to Emitter Voltage Pulsed	±30	V
SSOA	Switching Safe Operating Area at T _J = 150°C, Figure 2	35A at 600V	Α
E _{AS}	Pulsed Avalanche Energy, I _{CE} = 7.0A, L = 4mH, V _{DD} = 50V	100	mJ
P _D	Power Dissipation Total T _C = 25°C	125	W
	Power Dissipation Derating T _C > 25°C	1.0	W/°C
TJ	Operating Junction Temperature Range	-55 to 150	°C
T _{STG}	Storage Junction Temperature Range	-55 to 150	°C

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

NOTE:

^{1.} Pulse width limited by maximum junction temperature.

Device Marking		Device	Package Tape		Width		Quantity		
20N6S2D FGH20N6S2D			TO-247	N	I/A		;	30	
		Т	O-220AB	N	I/A		,	50	
20N6S2D FGB20N6S2D 1		Т			N/A		50		
20N6S2D FGB20N6S2DT		Т	TO-263AB 24		4mm		800 units		
Electrica	al Char	acteristics T _J = 25°	C un	less otherwise	noted			•	
Symbol				Test Conditions		Min	Тур	Max	Units
Off State	Charact	eristics		· L	<u> </u>		,,		
BV _{CES}	Collector	ctor to Emitter Breakdown Voltage		$I_C = 250 \mu A, V_{GE} = 0$		600	_		V
I _{CES}	Collector to Emitter Leakage Current			V _{CE} = 600V T _J = 25°C		-	-	250	μА
-OE3		to annual activities		GE SSS	T _J = 125°C	-	-	2.0	mΑ
I _{GES}	Gate to E	Emitter Leakage Current		V _{GE} = ± 20V	1.0	-		±250	nA
On State	ı			T GL = -					I
V _{CE(SAT)}		ector to Emitter Saturation Voltage		I _C = 7.0A,	T _J = 25°C	-	2.2	2.7	V
OL(OAI)			-	$V_{GE} = 15V$	$T_{J} = 125^{\circ}C$	-	1.9	2.2	V
V _{EC}	Diode Fo	rward Voltage		I _{EC} = 7.0A	1 0	-	1.9	2.7	V
Dynamic	Charact	eristics			•				
Q _{G(ON)}	Gate Charge			I _C = 7.0A, V _{CE} = 300V	V _{GE} = 15V	-	30	36	nC
					V _{GE} = 20V	-	38	45	nC
V _{GE(TH)}	Gate to E	Emitter Threshold Voltage	$I_C = 250 \mu A, V_{CE} = 600 V$		3.5	4.3	5.0	V	
V _{GEP}	Gate to E	Emitter Plateau Voltage	I _C = 7.0A, V _{CE} = 300V		-	6.5	8.0	V	
Switching	Charac	teristics							•
SSOA	Switching SOA		$T_J = 150$ °C, $R_G = 25\Omega$, $V_{GE} =$		35	-	-	Α	
				15V, L = 0.5 mH $V_{CE} = 600$ V					
t _{d(ON)I}	Current 7	Turn-On Delay Time		IGBT and Diode at $T_J = 25$ °C, $I_{CE} = 7A$, $V_{CE} = 390V$,		-	7.7	-	ns
t _{rl}	Current F	Rise Time				-	4.5	-	ns
$t_{d(OFF)I}$	Current 7	Turn-Off Delay Time				-	87	-	ns
t _{fl}	Current I	Fall Time		$V_{GE} = 15V$, $R_{G} = 25\Omega$		-	50	-	ns
E _{ON1}	Turn-On	Energy (Note 1)		L = 0.5mH		-	25	-	μЈ
E _{ON2}	Turn-On	Energy (Note 1)		Test Circuit - F	igure 26	-	85	-	μЈ
E _{OFF}	Turn-Off	Energy (Note 2)		IGBT and Diode at T_J = 125°C I_{CE} = 7A, V_{CE} = 390V, V_{GE} = 15V, R_G = 25 Ω L = 0.5mH Test Circuit - Figure 26		-	58	75	μЈ
t _{d(ON)I}	Current 7	Turn-On Delay Time				-	7	-	ns
t _{rl}	Current F	Rise Time				-	4.5	-	ns
t _{d(OFF)I}	Current 7	Turn-Off Delay Time				-	120	145	ns
t _{fl}	Current F	all Time				-	85	105	ns
E _{ON1}	Turn-On	Energy (Note 1)				-	20	-	μJ
E _{ON2}	Turn-On	Energy (Note 1)				-	125	140	μJ
E _{OFF}	Turn-Off	Energy (Note 2)			-	135	180	μJ	
t _{rr}	Diode Re	Diode Reverse Recovery Time		$I_{EC} = 7A$, $dI_{EC}/dt = 200A/\mu s$		-	26	31	ns
			$I_{EC} = 1A$, $dI_{EC}/dt = 200A/\mu s$		-	20	24	ns	
Thermal (Characte	eristics				-			
$R_{\theta JC}$	Thermal Resistance Junction-Case			IGBT		-	-	1.0	°C/W
									-

Package Marking and Ordering Information

NOTE

Diode

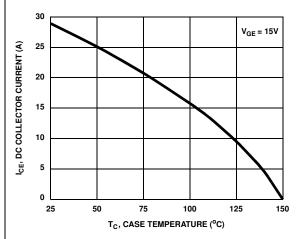
2.2

°C/W

^{1.} Values for two Turn-On loss conditions are shown for the convenience of the circuit designer. E_{ON1} is the turn-on loss of the IGBT only. E_{ON2} is the turn-on loss when a typical diode is used in the test circuit and the diode is at the same T_{J} as the IGBT. The diode type is specified in figure 26.

^{2.} Turn-Off Energy Loss (E_{OFF}) is defined as the integral of the instantaneous power loss starting at the trailing edge of the input pulse and ending at the point where the collector current equals zero (I_{CF} = 0A). All devices were tested per JEDEC Standard No. 24-1 Method for Measurement of Power Device Turn-Off Switching Loss. This test method produces the true total Turn-Off Energy Loss.

Typical Performance Curves



V_{CE}, COLLECTOR TO EMITTER VOLTAGE (V)

Figure 2. Minimum Switching Safe Operating Area

300

400

 T_J = 150°C, R_G = 25 $\!\Omega_{\!\scriptscriptstyle I}$ V $_{\!GE}$ = 15 V, L = 500 $\!\mu\text{H}$

_(E) COLLECTOR TO EMITTER CURRENT (A)

30

25

20 15

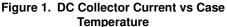
10

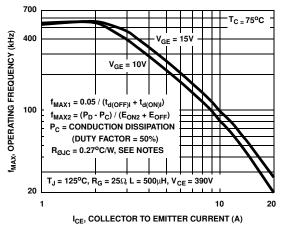
5

0 L

100

200





210 12 $V_{CE} = 390V, R_G = 25\Omega, T_J = 125^{\circ}C$ t_{SC} , SHORT CIRCUIT WITHSTAND TIME (μs) PEAK SHORT CIRCUIT CURRENT (A) 180 10 tsc 8 6 120 ŝ, 2 60 12 13 V_{GE}, GATE TO EMITTER VOLTAGE (V)

Figure 3. Operating Frequency vs Collector to Emitter Current

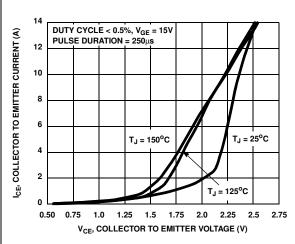


Figure 4. Short Circuit Withstand Time

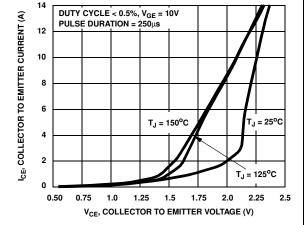


Figure 5. Collector to Emitter On-State Voltage

Figure 6. Collector to Emitter On-State Voltage

Typical Performance Curves (Continued)

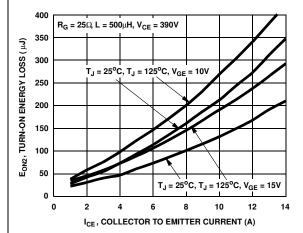


Figure 7. Turn-On Energy Loss vs Collector to Emitter Current

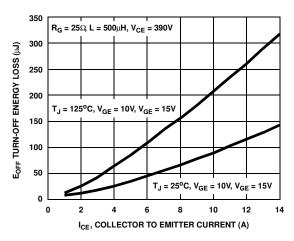


Figure 8. Turn-Off Energy Loss vs Collector to Emitter Current

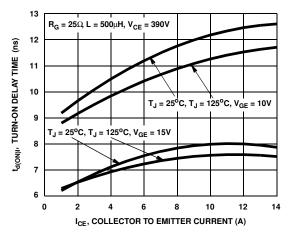


Figure 9. Turn-On Delay Time vs Collector to Emitter Current

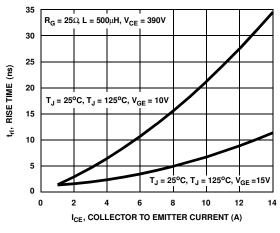


Figure 10. Turn-On Rise Time vs Collector to Emitter Current

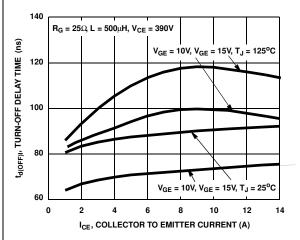


Figure 11. Turn-Off Delay Time vs Collector to Emitter Current

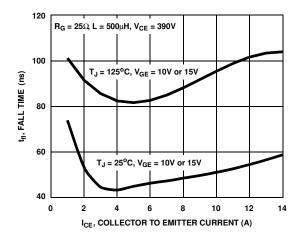


Figure 12. Fall Time vs Collector to Emitter Current

DUTY CYCLE < 0.5%, V_{CE} = 10V COLLECTOR TO EMITTER CURRENT (A) PULSE DURATION = 250µs 100 80 T_J = 25°C 60 40 20 T_J = 125°C Ŗ O 10 12 16 V_{GE}, GATE TO EMITTER VOLTAGE (V)

Typical Performance Curves (Continued)

Figure 13. Transfer Characteristic

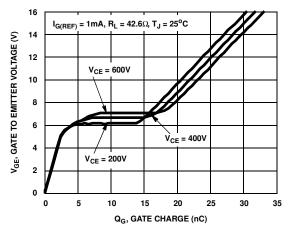


Figure 14. Gate Charge

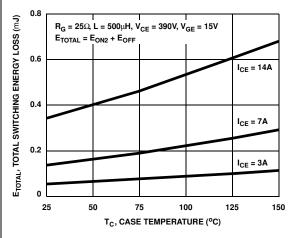


Figure 15. Total Switching Loss vs Case Temperature

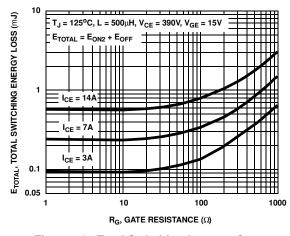


Figure 16. Total Switching Loss vs Gate Resistance

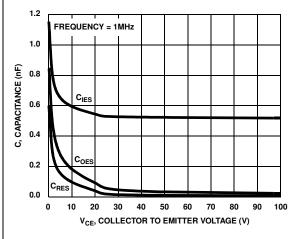


Figure 17. Capacitance vs Collector to Emitter Voltage

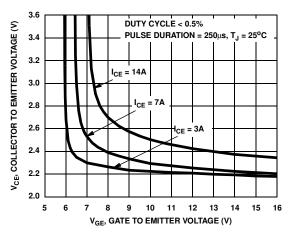
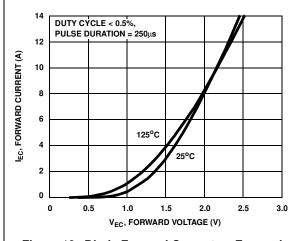


Figure 18. Collector to Emitter On-State Voltage vs
Gate to Emitter Voltage

Typical Performance Curves (Continued)



250 dl_{EC}/dt = 200A/µs, V_{CE} = 390V

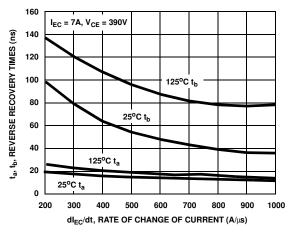
25°C t_b, t_{rr}

150
25°C t_b, t_{rr}

125°C t_a

Figure 19. Diode Forward Current vs Forward Voltage Drop

Figure 20. Recovery Times vs Forward Current



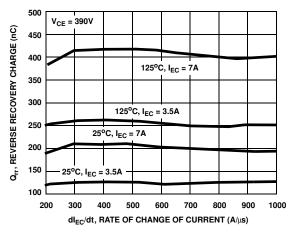
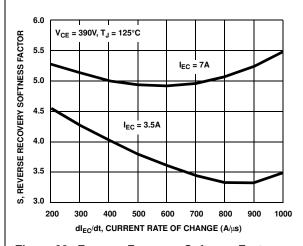


Figure 21. Recovery Times vs Rate of Change of Current

Figure 22. Stored Charge vs Rate of Change of Current



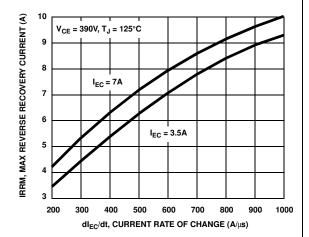


Figure 23. Reverse Recovery Softness Factor vs Rate of Change of Current

Figure 24. Maximum Reverse Recovery Current vs Rate of Change of Current

Typical Performance Curves (Continued)

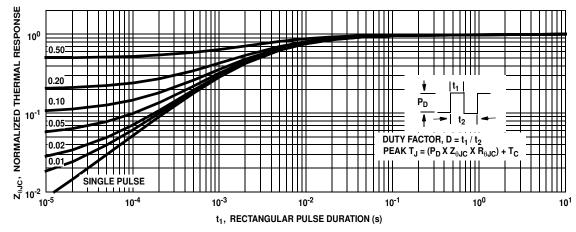


Figure 25. IGBT Normalized Transient Thermal Impedance, Junction to Case

Test Circuit and Waveforms

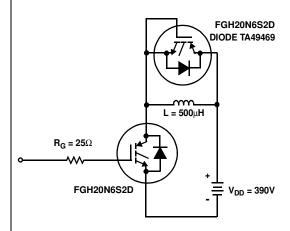


Figure 26. Inductive Switching Test Circuit

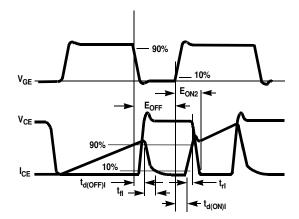


Figure 27. Switching Test Waveforms

Handling Precautions for IGBTs

Insulated Gate Bipolar Transistors are susceptible to gate-insulation damage by the electrostatic discharge of energy through the devices. When handling these devices, care should be exercised to assure that the static charge built in the handler's body capacitance is not discharged through the device. With proper handling and application procedures, however, IGBTs are currently being extensively used in production by numerous equipment manufacturers in military, industrial and consumer applications, with virtually no damage problems due to electrostatic discharge. IGBTs can be handled safely if the following basic precautions are taken:

- Prior to assembly into a circuit, all leads should be kept shorted together either by the use of metal shorting springs or by the insertion into conductive material such as "ECCOSORBD™ LD26" or equivalent.
- When devices are removed by hand from their carriers, the hand being used should be grounded by any suitable means - for example, with a metallic wristband.
- 3. Tips of soldering irons should be grounded.
- 4. Devices should never be inserted into or removed from circuits with power on.
- Gate Voltage Rating Never exceed the gatevoltage rating of V_{GEM}. Exceeding the rated V_{GE} can result in permanent damage to the oxide layer in the gate region.
- 6. Gate Termination The gates of these devices are essentially capacitors. Circuits that leave the gate open-circuited or floating should be avoided. These conditions can result in turn-on of the device due to voltage buildup on the input capacitor due to leakage currents or pickup.
- Gate Protection These devices do not have an internal monolithic Zener diode from gate to emitter. If gate protection is required an external Zener is recommended.

Operating Frequency Information

Operating frequency information for a typical device (Figure 3) is presented as a guide for estimating device performance for a specific application. Other typical frequency vs collector current (I_{CE}) plots are possible using the information shown for a typical unit in Figures 5, 6, 7, 8, 9 and 11. The operating frequency plot (Figure 3) of a typical device shows f_{MAX1} or f_{MAX2} ; whichever is smaller at each point. The information is based on measurements of a typical device and is bounded by the maximum rated junction temperature.

 f_{MAX1} is defined by $f_{MAX1}=0.05/(t_{d(OFF)I}+t_{d(ON)I}).$ Deadtime (the denominator) has been arbitrarily held to 10% of the on-state time for a 50% duty factor. Other definitions are possible. $t_{d(OFF)I}$ and $t_{d(ON)I}$ are defined in Figure 27. Device turn-off delay can establish an additional frequency limiting condition for an application other than $T_{JM}.\ t_{d(OFF)I}$ is important when controlling output ripple under a lightly loaded condition

 f_{MAX2} is defined by $f_{MAX2}=(P_D-P_C)/(E_{OFF}+E_{ON2}).$ The allowable dissipation (P_D) is defined by $P_D=(T_{JM}-T_C)/R_{\theta,JC}.$ The sum of device switching and conduction losses must not exceed $P_D.$ A 50% duty factor was used (Figure 3) and the conduction losses (P_C) are approximated by $P_C=(V_{CE}\times I_{CE})/2.$

 E_{ON2} and E_{OFF} are defined in the switching waveforms shown in Figure 27. E_{ON2} is the integral of the instantaneous power loss ($I_{CE} \times V_{CE}$) during turnon and E_{OFF} is the integral of the instantaneous power loss ($I_{CE} \times V_{CE}$) during turn-off. All tail losses are included in the calculation for E_{OFF} ; i.e., the collector current equals zero ($I_{CE} = 0$)

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CoolFET™	FASTr™	MicroFET™	PowerTrench®	SuperSOT™-6
CROSSVOLT™	FRFET™	MicroPak™	QFET™	SuperSOT™-8
DOME™	GlobalOptoisolator™	MICROWIRE™	QS™	SyncFET™
EcoSPARK™	GTO™ [']	MSX™	QT Optoelectronics™	TinyLogic™
E ² CMOS™	HiSeC™	MSXPro™	Quiet Series™	TruTranslation™
EnSigna™	I ² C TM	OCX™	RapidConfigure™	UHC™
		OCXPro™	RapidConnect™	UltraFET [®]
Across the board.	. Around the world.™	OPTOLOGIC®	SILENT SWITCHER®	VCX™
The Power Franch	nise™	OPTOPLANAR™	SMART START™	

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