



Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



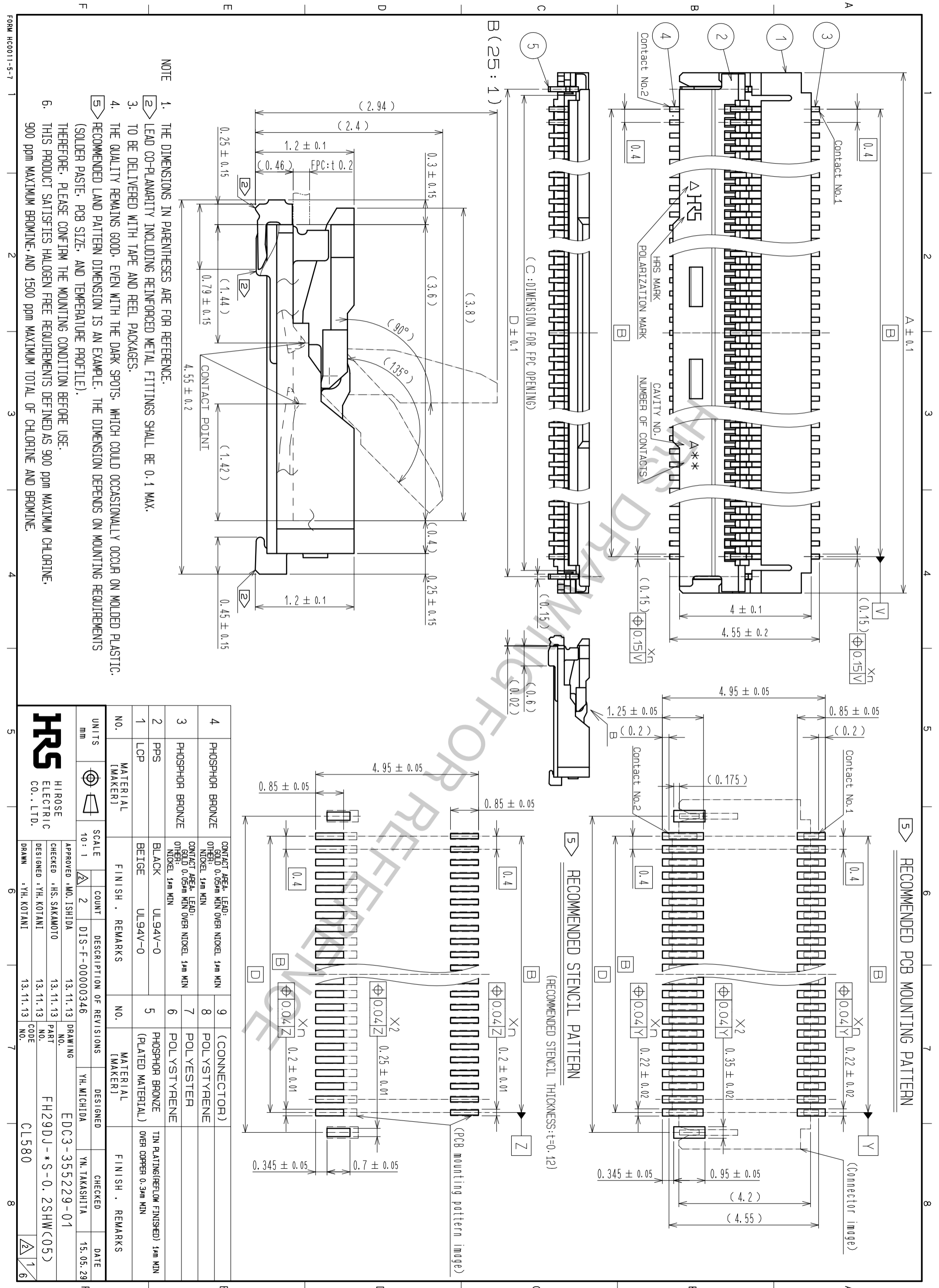
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NOTE

1. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
2. LEAD CO-PLANARITY INCLUDING REINFORCED METAL FITTINGS SHALL BE 0.1 MAX.
3. TO BE DELIVERED WITH TAPE AND REEL PACKAGES.
4. THE QUALITY REMAINS GOOD, EVEN WITH THE DARK SPOTS, WHICH COULD OCCASIONALLY OCCUR ON MOLDED PLASTIC.
5. RECOMMENDED LAND PATTERN DIMENSION IS AN EXAMPLE. THE DIMENSION DEPENDS ON MOUNTING REQUIREMENTS (SOLDER PASTE, PCB SIZE, AND TEMPERATURE PROFILE).
6. THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900 ppm MAXIMUM CHLORINE, 900 ppm MAXIMUM BROMINE, AND 1500 ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.

NO.	MATERIAL (MAKER)	FINISH	REMARKS	NO.	MATERIAL (MAKER)	FINISH	REMARKS
1	LCP	UL94V-0		5	PHOSPHOR BRONZE	TIN PLATING (REFLOW FINISHED)	1μm MIN OVER COPPER 0.3μm MIN
2	PPS	UL94V-0		6	POLYSTYRENE		
3	PHOSPHOR BRONZE			7	POLYSTYRENE		
4	PHOSPHOR BRONZE			8	POLYSTYRENE		
				9	(CONNECTOR)		

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	10:1	2	DIS-F-00000346	YH, MICHIDA	YN, TAKASHITA	15.05.29

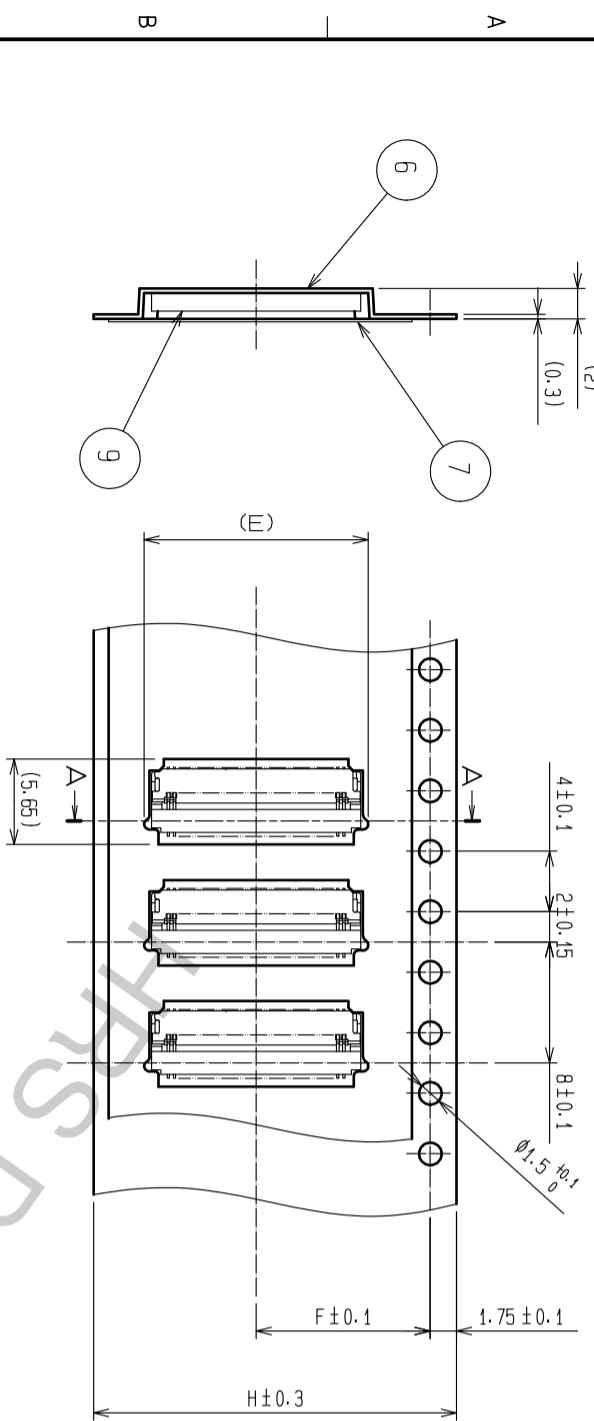
APPROVED	CHECKED	DESIGNED	DRAWING	PART NO.	CODE
MO. ISHIDA	HS. SAKAMOTO	YH. KOTANI	13.11.13	FH29DJ-S-0	2SHW(05)
			13.11.13		
			13.11.13		



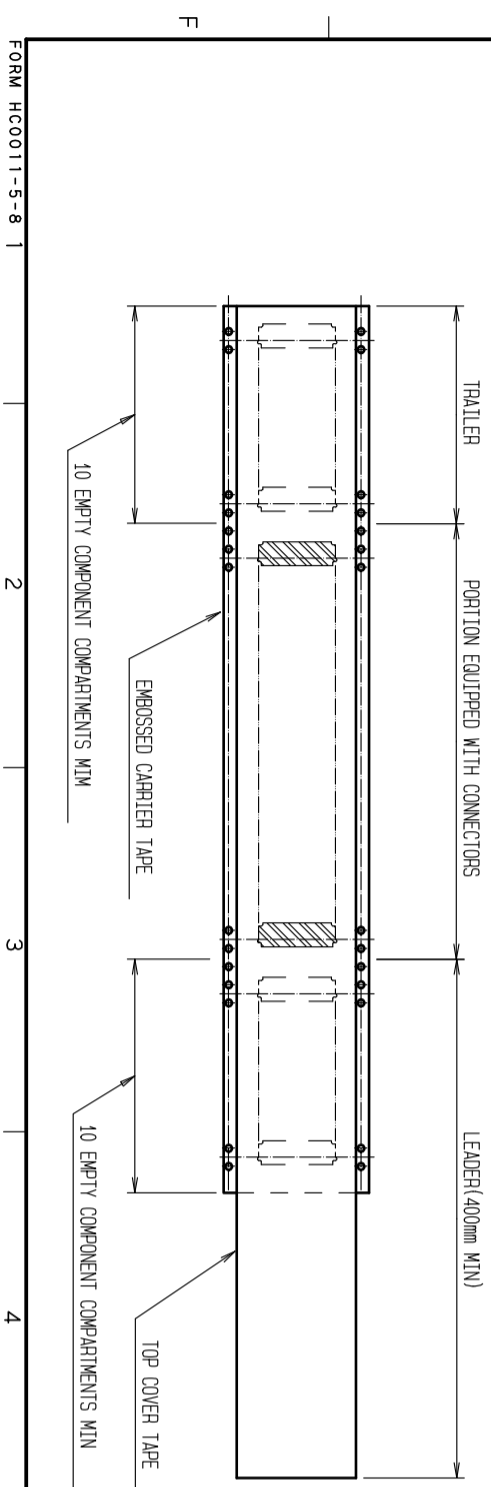
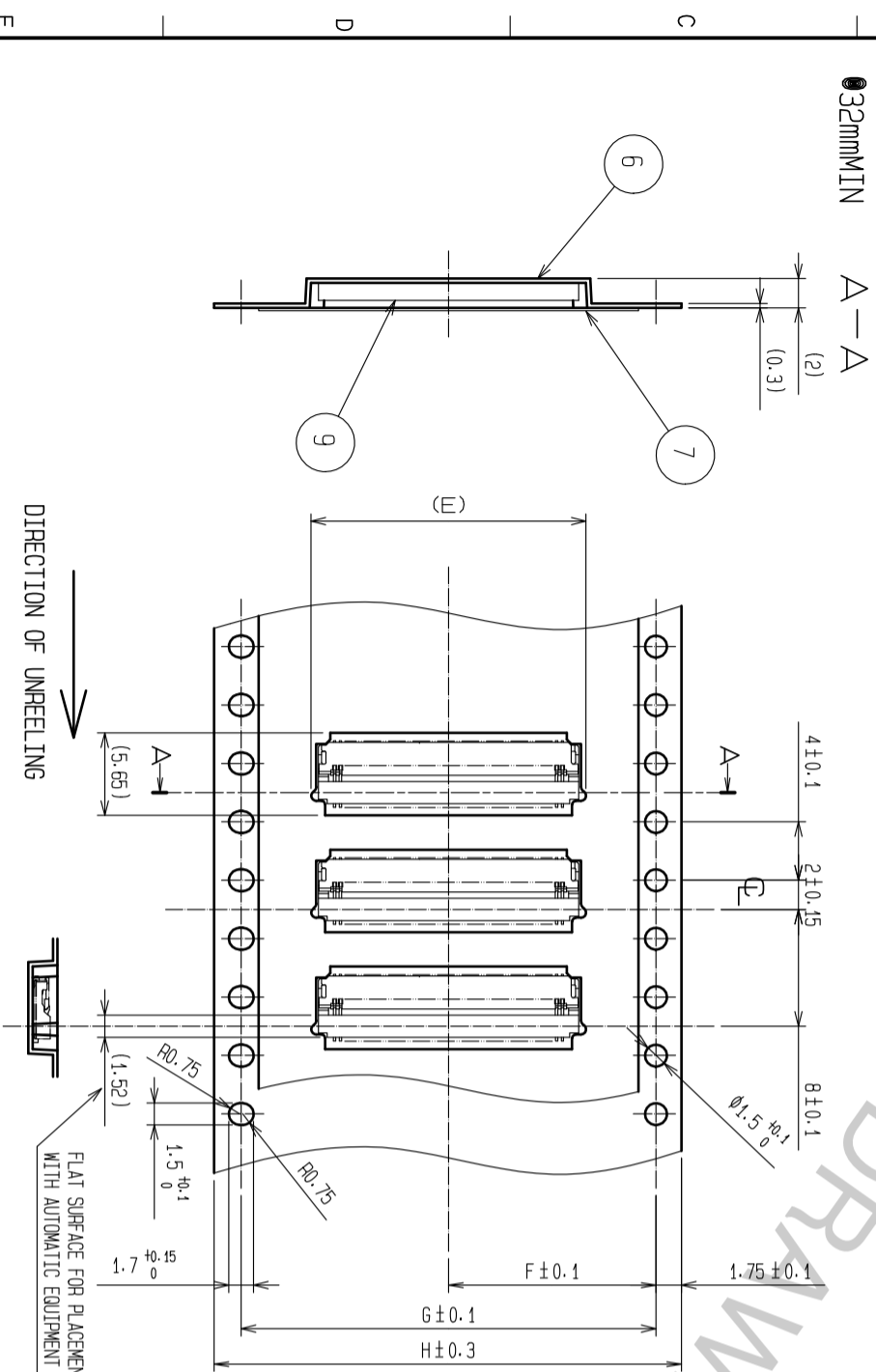
FORM HCO011-5-7 1 2 3 4 5 6 7 8

●24mmMAX

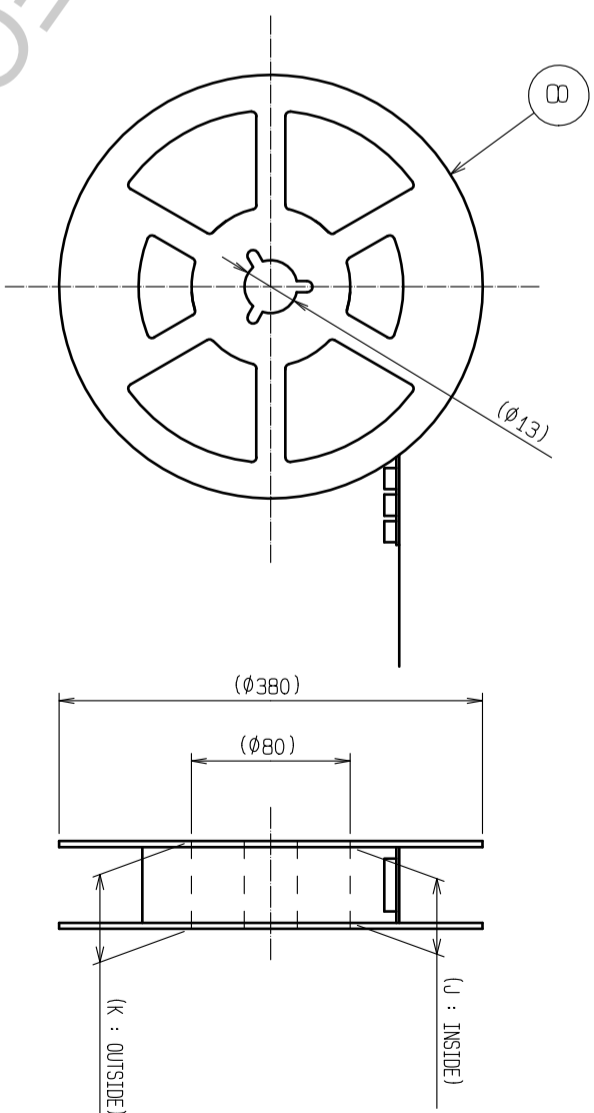
EMBOSSED CARRIER TAPE DIMENSION (2:1)



●32mmMIN



REEL DIMENSION (FREE)



NOTE  
 7 PER REEL : 5000 CONNECTORS.  
 8 REFER TO JIS C 0806 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING.)

FORM HC0011-5-8

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**HRS**


DRAWING NO. EDC3-355229-01  
 PART NO. FH29DJ-\*S-0.2SHW(05)  
 CODE CL580

2/6



PART NUMBER	CL NUMBER	NUMBER OF CONTACT	DIMENSION OF CONNECTOR- PCB MOUNTING PATTERN AND STENCIL					DIMENSION OF DRAWING FOR PACKING					DIMENSION OF RECOMMENDED FPC			
			A	B	C	D	n	E	F	G	H	J	K	L	M	N
FH29DJ-44S-0.2SHW(05)	CL580-0337-3-05 	44	10.62	8.4	9.24	9.615	22	11.62	11.5	-	24	25.4	29.4	10.06	9.2	8.87
FH29DJ-50S-0.2SHW(05)	CL580-0338-6-05	50	11.82	9.6	10.44	10.815	25	12.82	11.5	-	24	25.4	29.4	11.26	10.4	10.07
FH29DJ-60S-0.2SHW(05)	CL580-0343-6-05 	60	13.82	11.6	12.44	12.815	30	14.82	11.5	-	24	25.4	29.4	13.26	12.4	12.07
FH29DJ-70S-0.2SHW(05)	CL580-0336-0-05	70	15.82	13.6	14.44	14.815	35	16.82	11.5	-	24	25.4	29.4	15.26	14.4	14.07
FH29DJ-80S-0.2SHW(05)	CL580-0341-0-05	80	17.82	15.6	16.44	16.815	40	18.82	14.2	28.4	32	33.4	37.4	17.26	16.4	16.07
FH29DJ-90S-0.2SHW(05)	CL580-0340-8-05	90	19.82	17.6	18.44	18.815	45	20.82	20.2	40.4	44	45.4	49.4	19.26	18.4	18.07
FH29DJ-100S-0.2SHW(05)	CL580-0335-8-05	100	21.82	19.6	20.44	20.815	50	22.82	20.2	40.4	44	45.4	49.4	21.26	20.4	20.07
FH29DJ-110S-0.2SHW(05)	CL580-0339-9-05	110	23.82	21.6	22.44	22.815	55	24.72	20.2	40.4	44	45.4	49.4	23.26	22.4	22.07
FH29DJ-120S-0.2SHW(05)	CL580-0342-3-05	120	25.82	23.6	24.44	24.815	60	26.82	20.2	40.4	44	45.4	49.4	25.26	24.4	24.07

HRS DRAWING REFERENCE

<b>HRS</b>	DRAWING NO. EDC3-355229-01
PART NO. FH29DJ-*S-0.2SHW(05)	CODE CL580
NO.	 4/6

This connector is small and thin and requires delicate and careful handling. Read through the instructions shown below and handle the connector properly. Each values indicating here are for reference and may differ from standard value.

**INSTRUCTIONS FOR MOUNTING ON THE BOARD**

◆Warp of Board

Minimize warp of the board as much as possible.  
Lead co-planarity including reinforced metal fittings is 0.1 mm or less.  
Too much warp of the board may result in a soldering failure.

◆Flexible board design

Please make sure to put a stiffener on the backside of the flexible board.  
We recommend a glass epoxy material with the thickness of 0.3mm MIN.

◆Load to Connector

Do not add 0.5N or greater external force when unreeel or pick and place the connector etc. or it may get broken.  
In addition, do not insert the FPC or operate the connector before mounting it.

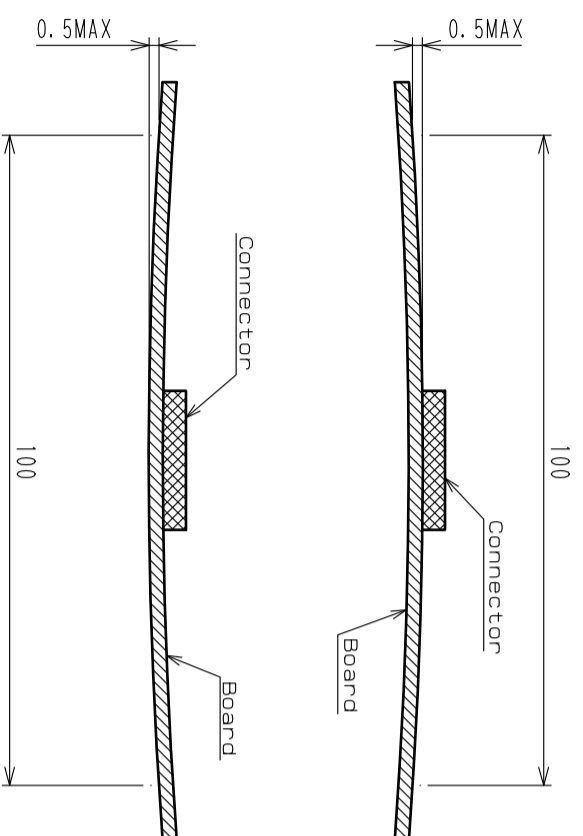
**INSTRUCTIONS FOR PCB HANDLING AFTER MOUNTING THE CONNECTOR**

◆Load to Board

Splitting a large board into several pieces  
Screwing the board  
Avoid the handling described above so that no force is exerted on the board during the assembly process.  
Otherwise, the connector may become defective.

◆Amount of Warp

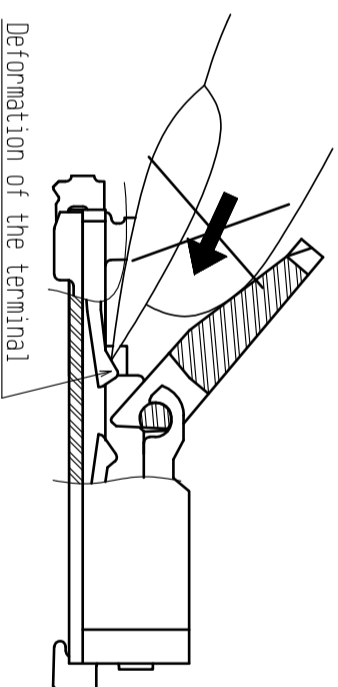
The warp of a 100mm wide board should be 0.5 mm or less.  
The warp of board suffers stress on connector and the connector may become defective.



**INSTRUCTIONS ON INSERTING FPC AND CONNECTION**

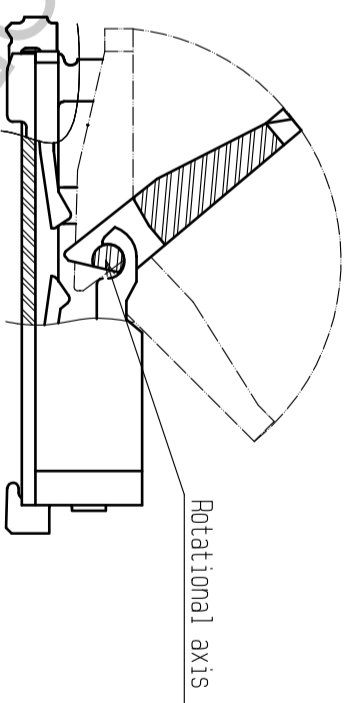
◆ Use of the Actuator

1. Be very careful not to apply excessive force when releasing the actuator in the initial position (with no FPC inserted).  
If you use your nail or finger as shown below, the terminals may be deformed.

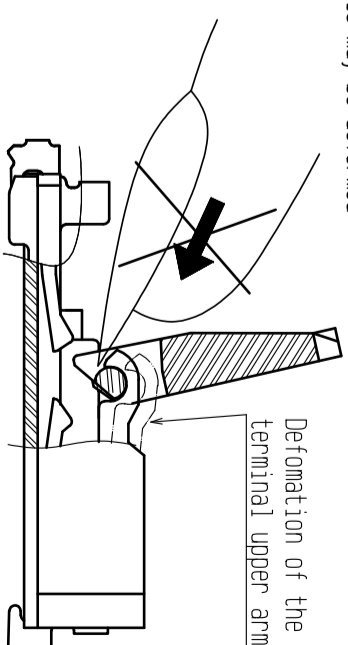


Example 1

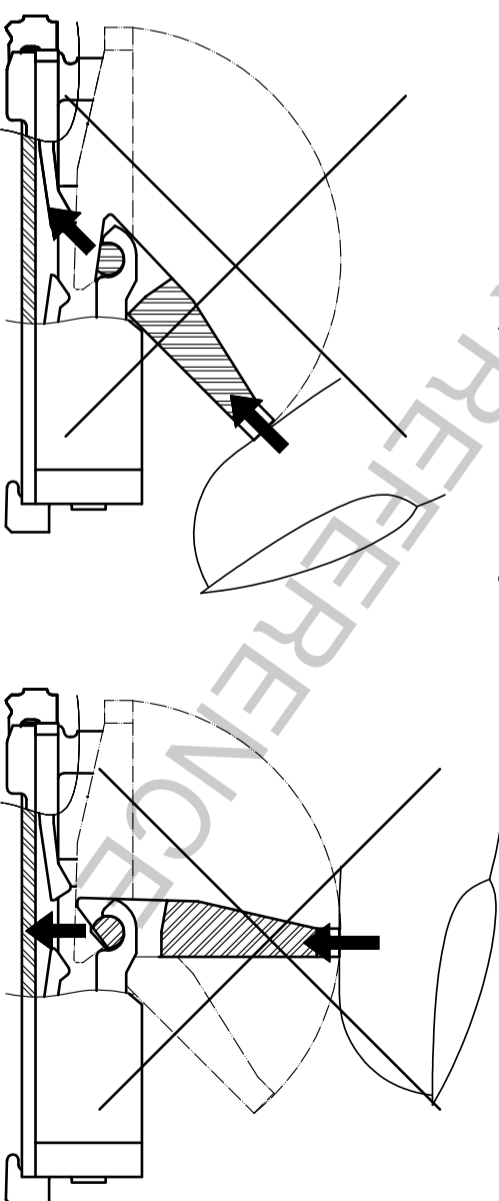
2. The actuator rotates around the rotational axis as shown below. Please rotate the actuator.



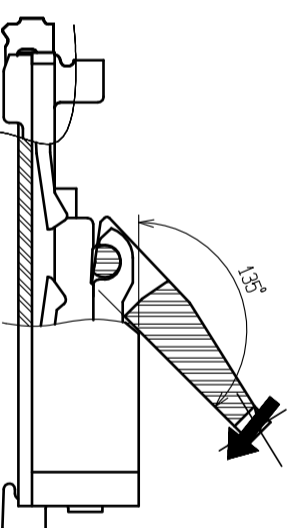
Example 2



3. Please do not push downwards to the actuator with more than 0.5N force, as shown below.  
Otherwise, the actuator may fall off or be damaged.



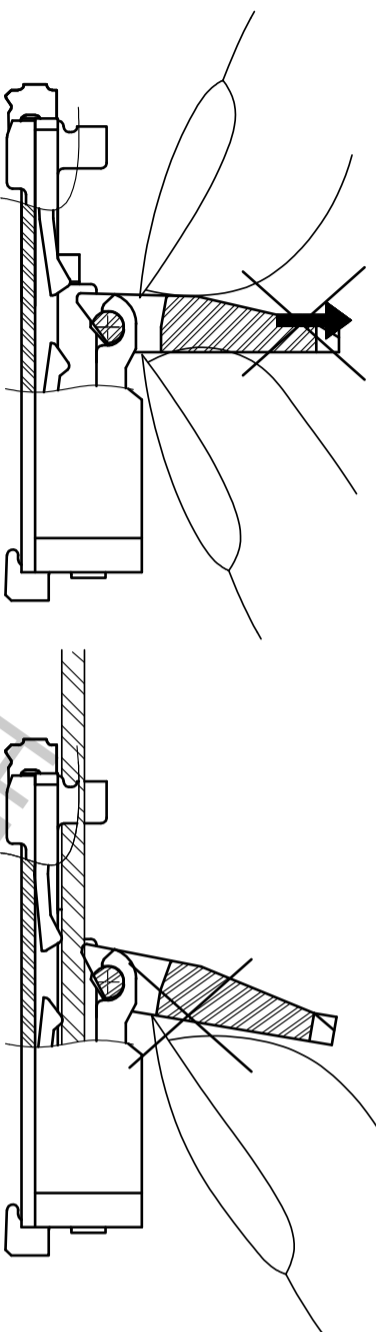
4. The actuator will not open more than 135°. Do not apply any force backward beyond this point. Otherwise, the actuator may come off or break.



FORM HCO011-5-8 1 2 3 4 5 6 7 8

<b>HRS</b>	DRAWING NO.	EDC3-355229-01
	PART NO.	FH29DJ-*S-0.2SHW(05)
	CODE	CL580
	NO.	2/5

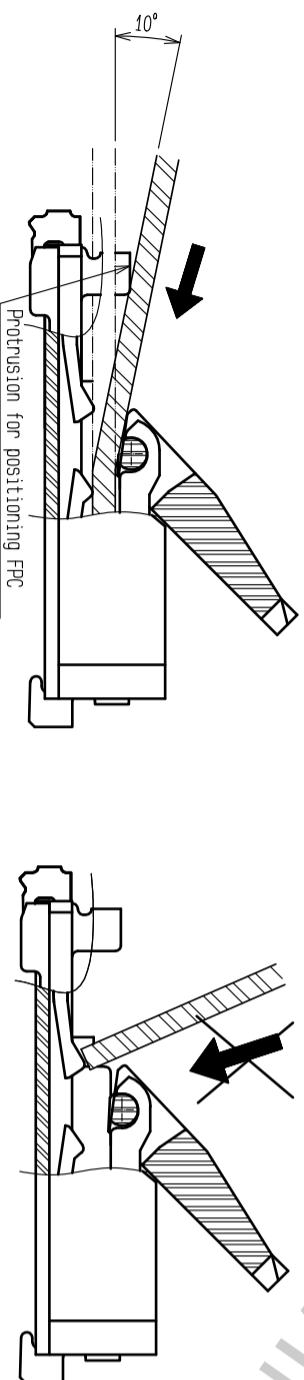
5. Move the actuator at approximately the center. (It may break if operate the actuator with FPC inserted.)
6. Do not pinch or pick the actuator to lift it as shown below. Otherwise, it may break. (Do not carry out any operation other than rotating the actuator as shown in 2 above.)



- ◆Direction of Contacts  
This connector has contacts on the bottom. Thus, insert the FPC with the exposed conductors face down.

◆Inserting the FPC

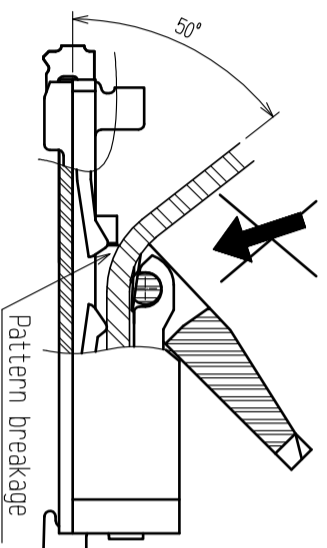
1. Insert the FPC by about 10 degrees along the surface and at a right angle to the connector. Insert it properly to the very end. If the FPC is inserted at a slant (incorrectly), the conductors may short-circuit due to pitch shift or the edge of the FPC may catch in the terminals, resulting in deformation of the terminals.



2. Do not insert the FPC diagonally from above. If the FPC is inserted at a slant (incorrectly) as shown below in the FPC insertion process, the FPC may bend and patterns may break or the FPC may not insert completely, resulting in improper conduction.

◆Keep a sufficient FPC insertion space in the stage of the layout in order to avoid incorrect FPC insertion. Besides, it is not difficult to insert FPC correctly all the way to the end. Design the proper layout of parts.

◆Make adjustments with the FPC manufacturer for FPC bending performance and wire breakage.



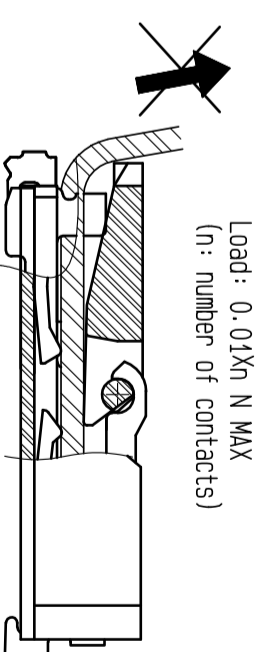
◆Checking the Locking Condition

In the locked condition, make sure that the actuator is horizontal on the board surface. Do not apply excessive force to it near the 0° position of the actuator. Otherwise, the terminals may be deformed. (Allowable force: 1 N or less)

[INSTRUCTIONS ON FPC LAYOUT AFTER CONNECTION]

◆Load to FPC

Be very careful not to apply any force to the FPC after inserting it. Otherwise, the connector may become unlocked or the FPC may break. Fix the FPC, in particular, when loads are applied to it continuously. Design the FPC layout with care not to bend it sharply near the insertion opening.



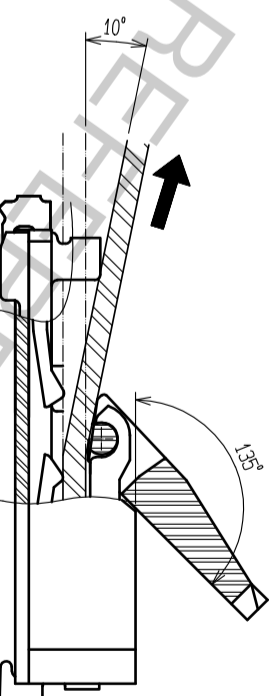
[INSTRUCTIONS ON REMOVING FPC]

◆Release the actuator at approximately the center.

(It may break if operate the edge of the actuator with FPC inserted.)

◆Release the actuator to remove the FPC.

Remove the FPC by about 10 degrees along the surface.



[OTHER INSTRUCTIONS]

◆Instructions on Manual Soldering

- Follow the instructions shown below when soldering the connector manually during repair work, etc.
1. Do not perform reflow soldering or manual soldering with the FPC inserted into the connector.
  2. Do not heat the connector excessively. Be very careful not to let the soldering iron contact any parts other than connector leads. Otherwise, the connector may be deformed or melt.
  3. Do not use excessive solder (or flux). If excessive solder (or flux) is used on the terminals, solder or flux may adhere to the contacts or rotating parts of the actuator, resulting in poor contact or a rotation failure of the actuator.

<b>HRS</b>	DRAWING NO.	EDC3-355229-01
	PART NO.	FH29DJ-*S-0.2SHW(05)
	CODE	CL580
	NO.	2/6