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3M[™] Heat Shrink Tubing FP-301 Flexible, Polyolefin

Data Sheet

July 2010

Description	3M [™] Heat Shrink Tubing FP-301 offers an outstanding balance of electrical, physical and chemical properties for a wide variety of industrial and military applications. Rated for 135°C continuous operation, all FP-301 tubing is split resistant, mechanically tough, easily marked and resists cold flow.					
	FP-301 tubing is rated for continuous operation at -55°C (-67°F) to 135°C (275° and is designed to withstand elevated temperatures to 300°C (572°F) for short periods. Minimum shrink temperature for all FP-301 tubing is 100°C (212°F).					
Agency Approvals &	Meets requireme	ents of:				
Self Certifications	 AMS-3636, AN UL Recognize CSA Certified, ABS 	ed, File E-39100, at , CSA LR38227, at	600 volts maximun 600 volts maximur			
	*Formerly MIL-I-23053/5 and MIL-DTL-23053/5					
Applications	and terminations.	. It is also used for	lightweight wire ha	insulation over cable s rness covering, wire		
	marking, wire bui	ndling, component	packaging and fire-	resistant covering.		
Shrink Ratio	FP-301 tubing ha to 50% of its as-s	as a 2:1 shrink ratio	. When freely reco	-		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s	as a 2:1 shrink ratio supplied internal dia	. When freely reco	vered, the tubing will s		
Shrink Ratio Standard Sizes and Dimensions	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size	as a 2:1 shrink ratio supplied internal dia ne degree of recove Expanded I.D. (Minimum)	. When freely reco ameter. The recovery. Recovered I.D. (Maximum	vered, the tubing will st ered wall thickness is Recovered Wall Thickness (Nominal)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal)	Expanded I.D. (Minimum) In. (mm)	. When freely reco meter. The recovery. Recovered I.D. (Maximum In. (mm)	Recovered Wall Thickness (Nominal) In. (mm)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64	Expanded I.D. (Minimum) In. (mm) .046 (1,17)	. When freely reco meter. The recovery. Recovered I.D. (Maximum In. (mm) .023 (0,58)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16	Expanded I.D. (Minimum) In. (mm) .046 (1,17) .063 (1,60)	When freely recommeter. The recovery. Recovered I.D. (Maximum In. (mm)) .023 (0,58) .031 (0,79)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32	Expanded I.D. (Minimum) In. (mm) .046 (1,17) .063 (1,60) .093 2,36)	When freely recommeter. The recover recommeter. The recover ry. Recovered I.D. (Maximum In. (mm)) .023 (0,58) .031 (0,79) .046 (1,17)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .020 (0,51)		
standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4	Expanded I.D. (Minimum) In. (mm) .046 (1,17) .063 (1,60) .093 2,36) .125 (3,18) .187 (4,75) .250 (6,35)	When freely recommeter. The recovered I.D. (Maximum In. (mm)) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .020 (0,51) .020 (0,51)		
tandard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16	Expanded I.D. (Minimum) .046 (1,17) .063 (1,60) .093 2,36) .125 (3,18) .187 (4,75)	When freely reconneter. The recovering ry. Recovered I.D. (Maximum In. (mm)) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .020 (0,51)		
tandard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4	Expanded I.D. (Minimum) In. (mm) .046 (1,17) .063 (1,60) .093 2,36) .125 (3,18) .187 (4,75) .250 (6,35)	When freely recommeter. The recovered I.D. (Maximum In. (mm)) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .025 (0,64)		
tandard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4 3/8	Expanded I.D. (Minimum) .046 (1,17) .046 (1,17) .046 (1,17) .063 (1,60) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53) .500 (12,70) .750 (19,05)	Recovered I.D. (Maximum In. (mm) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,54) .025 (0,64) .025 (0,64) .030 (0,76)		
standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4 3/8 1/2	Expanded I.D. (Minimum) 0.046 (1,17) 0.046 (1,17) 0.063 (1,60) 0.093 2,36) 1.125 (3,18) 0.187 (4,75) 0.250 (6,35) 0.375 (9,53) 0.500 (12,70)	Recovered I.D. (Maximum In. (mm) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18) .187 (4,75) .250 (6,35)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,51) .025 (0,64) .025 (0,64)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4 3/8 1/2 3/4 1 1-1/2	Expanded I.D. (Minimum) In. (mm) .046 (1,17) .063 (1,60) .093 2,36) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53) .500 (12,70) .750 (19,05) 1.000 (25,40) 1,500 (38,10)	Recovered I.D. (Maximum In. (mm) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53) .500 (12,70) .750 (19,05)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,51) .025 (0,64) .025 (0,64) .030 (0,76)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4 3/8 1/2 3/4 1	Expanded I.D. (Minimum) 1.0.46 1.17) .046 .046 .093 2.36) .125 .125 .375 .950 .750 .1000 .1000 .1000 .250 .375 .953) .500 .1000 .1500 .1500 .250 .250 .375 .250 .375 .250 .375 .250 .375 .250 .375 .250 .375 .375 .250 .375 .375 .1000 .2540 .2000	Recovered I.D. (Maximum In. (mm) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53) .500 (12,70)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .020 (0,51) .025 (0,64) .025 (0,64) .030 (0,76) .035 (0,89)		
Standard Sizes and	FP-301 tubing ha to 50% of its as-s proportional to th Ordering Size (Nominal) 3/64 1/16 3/32 1/8 3/16 1/4 3/8 1/2 3/4 1 1-1/2	Expanded I.D. (Minimum) In. (mm) .046 (1,17) .063 (1,60) .093 2,36) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53) .500 (12,70) .750 (19,05) 1.000 (25,40) 1,500 (38,10)	Recovered I.D. (Maximum In. (mm) .023 (0,58) .031 (0,79) .046 (1,17) .062 (1,57) .093 (2,36) .125 (3,18) .187 (4,75) .250 (6,35) .375 (9,53) .500 (12,70) .750 (19,05)	Recovered Wall Thickness (Nominal) In. (mm) .016 (0,41) .017 (0,43) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,51) .020 (0,64) .025 (0,64) .025 (0,64) .030 (0,76) .035 (0,89) .040 (1,02)		



3MTM Heat Shrink Tubing FP-301

Typical Properties Not for specifications. Values are typical, not to be considered minimum or maximum. Properties measured at room temperature 73°F (23°C) unless otherwise stated.

Physical Property	Typical Value US units (metric)	
Tensile Strength	2400 psi	
Ultimate Elongation	400%	
Longitudinal Change	±5%	
Secant Modulus (2%)	13,000 psi	
Specific Gravity	1.3 (Opaque) .93 (Clear)	
Operating Temperature	-67° to 275°F (-55° to +135°C)	
Shrink Temperature (minimum)	212°F (100°C)	
Heat Aging (336 hrs. @ 175° C)	Elongation 175%	
Heat shock (4 hrs. @ 250° C)	No dripping, flowing, cracking, passes mandrel wrap test	
Low Temperature Flexibility (4 hrs @ -55° C)	No cracking	
Scant Modules (2%)	13,000 psi	
Flammability Self-extinguish, Meets UL 224 All-Tubing Flame Test (Except Clear)	Pass	

Electrical Property (Test Method)	Typical Value
Dielectric Strength	900 V/mil
Volume Resistivity	10 ¹⁵ ohm/cm

Chemical Property (Test Method)	Typical Value
Corrosion Resistance (Copper mirror)	Non-corrosive
Fungus Resistance	Non-nutrient
Water Absorption	0.2%
Solvent Resistance	Excellent

Standard Colors Black, Clear

Also available in Blue, Green, Red, White and Yellow. Price, MOQ and Lead Time will vary for these colors. Please contact Local Sales Representative or Customer Service Representative for more information.

NOTE: The clear tubing is not flame retardant or UL listed.

3MTM Heat Shrink Tubing FP-301

Shelf Life & Storage	3M [™] Heat Shrink Tubing FP-301 has a 10-year shelf life from date of manufacture when stored in a humidity controlled storage (10°C/50°F to 27°C/80°F and <75% relative humidity).	
Availability	Standard Packaging	
	Four-foot lengths, large spools (21" diameter) and small spools ($8\frac{1}{2}$ " diameter).	
	Please contact your local distributor; available from 3M.com/oem [Where to Buy] or call 1-800-676-8381.	

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