

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









Fusible & Flame-Proof Type

Normal & Miniature Style [FRM Series]



INTRODUCTION

The FRM Series Metal Film Fusible &

Flame-Proof Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of gray color lacquer for normal size & pink color lacquer for miniature size. Overload protection without risk of fire. Wide range of overload currents.

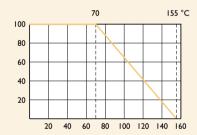
FEATURES

Power Rating	1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	±2%, ±5%
T.C.R.	±200ppm/°C
Flameproof Multi-layer Coating Meets	UL-94V-0
Flameproof Feature Meets Overload Test	UL-1412

DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.

Rated Load (%)



Ambient Temperature (°C)

FUSING CHARACTERISTICS

 $0.1 \le R \le 1\Omega$ Fusing time within 30 seconds at 36 times of rated power

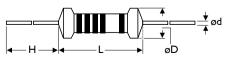
 $I < R \le 2.0\Omega$ Fusing time within 30 seconds at 25 times of rated power

 $R \ge 2.2\Omega$ Fusing time within 30 seconds at 16 times of rated power

Fusing residual resistive value at least 100 times rated resistance

DIMENSIONS

Unit: mm



5th color	code: wł	iite
-----------	----------	------

STYLE		DIMENSION					
Normal	Miniature	L	øD	н	ød		
FRM-25	FRM50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05		
FRM-50	FRM1WS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05		
FRM100	FRM2WS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05		
FRM200	FRM3WS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05		

Note:			

ELECTRICAL CHARACTERISTICS

STYLE	FRM-25	FRM50S	FRM-50	FRMIWS	FRMI00	FRM2WS	FRM200	FRM3WS
Power Rating at 70°C	1/4W	1/2W		IW		2W		3W
Maximum Working Voltage	\sqrt{PxR}							
Voltage Proof on Insulation	250V				350V			
Resistance Range	ΙΩ - 560Ω (I Ω - 560 Ω (±2%) for E24 series value & 0.1 Ω - 560 Ω (±5%) for E24 series value						
Operating Temp. Range	-55°C to +1	-55°C to +155°C						
Temperature Coefficient	±200ppm/°C	2						

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE		
Short Time Overload	IEC 60115-1 4.13	IEC 60115-1 4.13 2.5 times RCWV for 5 Sec.			
Voltage Proof on Insulation	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type		
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type		
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	>100ΜΩ		
Solderability	IEC 60115-1 4.17	235±5°C for 3±0.5 Sec.	95% Min. coverage		
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min, with ultrasonic	No deterioration of coatings and markings		
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5kg (24.5N)		
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05Ω		
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV	±5.0%+0.05Ω		
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±5.0%+0.05Ω		
Temperature Cycling	IEC 60115-1 4.19	-55°C ⇒ Room Temp. ⇒ +155°C ⇒ Room Temp. (5 cycles)	±2.0%+0.05Ω		
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±1.0%+0.05Ω		
Accidental Overload Test IEC 60115-1 4.26		4 times RCWV for I Min.	No evidence of flaming or arcing		

EXPLANATIONS OF ORDERING CODE

Code I - 3

Code 7

Tolerance

 $P = \pm 0.02 \%$

 $A = \pm 0.05 \%$

B = +0.1 %

C = +0.25%

 $D = \pm 0.5 \%$

F = ±1 %

 $G = \pm 2 \%$

 $| = \pm 5 \%$

 $K = \pm 10 \%$

- = Base on Spec

52-

 $\overline{100}R$

Code 13 - 17

0RI = 0.1

100R = 100

10K = 10.000

10M = 10,000,000

Resistance Value

Series Name See Index

Code 4 - 6

Power Rating -05 = ød0.5mm

> -06 = ød0.6mm-07 = ød0.7mm

> -08 = ød0.8mm-10 = ød1.0mm

> -14 = ød1.4mm

-12 = 1/6W

-25 = 1/4W

25S = 1/4WS

-50 = 1/2W

50S = 1/2WS100 = 1 W

IWS = IWS

200 = 2W

2WS = 2WS

204 = 0.4W

207 = 0.6W

500 = 5W

5WS = 5WS

5SS = 5WSS

7WS = 7WS

20A = 20W

30A = 30W

40A = 40W

50A = 50W

25A = 25W

25B = 250W

Code 8

Packing Style

T = Tape/BoxR = Tape/Reel

B = Bulk

Code 9

Temperature Coefficient of Resistance

- = Base on Spec.

 $A = \pm 5 \text{ ppm/}^{\circ}\text{C}$

 $B = \pm 10 \text{ ppm/}^{\circ}\text{C}$

 $C = \pm 15 \text{ ppm/}^{\circ}C$

 $S = \pm 20ppm/^{\circ}C$

 $D = \pm 25 \text{ ppm/}^{\circ}C$

 $E = \pm 50 \text{ ppm/}^{\circ}\text{C}$

 $F = \pm 100 \text{ ppm/°C}$

 $G = \pm 200 \text{ ppm/}^{\circ}C$

 $H = \pm 250 \text{ ppm/°C}$ $I = \pm 300 \text{ ppm/°C}$

 $I = \pm 350 \text{ ppm/°C}$

Code 10 - 12

Forming Type

26 - 26mm52- = 52.4mm

73 - = 73 mm

81 - 81 mm

91 - = 91 mm

F = FType

FK = FKType

FKK = FKK Type

FFK = F-form Kink

M = M-Type Forming

MB = M-form W/flat

MT = MT Type Forming

MR = MRType

AV = AVIsert

PN = PANAsert

300 = 3W3WS = 3WS

3WM = 3WM

400 = 4W

700 = 7W

10A = 10W

10S = 10WS

15A = 15W

10B = 100W

EXCEPTION:

• Cement series:

<Code 8>: Special packing style code

B: Bulk with wirewound or metal oxide sub-assembly for resistance value

W: Bulk with ceramic based wirewound sub-assembly for resistance value

M: Bulk with metal oxide sub-assembly for resistance value

F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: SQP500|B-I0R

• JPW series:

<Code 13-17>: without resistance value code

Example: **JPW-06-T-52-**