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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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Honeywell

Interactive Catalog Replaces Catalog Pages

Honeywell Sensing and Control has replaced the PDF product catalog with the new Interactive Catalog. The Interactive Catalog is a power search tool that makes it easier to find product information. It includes more installation, application, and technical information than ever before.



Click this icon to try the new Interactive Catalog.

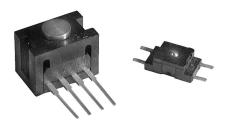
Sensing and Control

Honeywell Inc.
11 West Spring Street
Freeport, Illinois 61032

FSG and **FSL** Series

Force Sensors





The FS Series Force Sensors provide pre-

cise, reliable force sensing performance

in a compact commercial grade package.

The sensor features a proven sensing

technology that utilizes a specialized pie-

zoresistive micro-machined silicon sens-

ing element. The low power, unamplified,

noncompensated Wheatstone bridge cir-

cuit design provides inherently stable mV

outputs over the force range.

FEATURES

- Compact commercial grade package
- Robust performance characteristics
- Adaptable product design
- Precision force sensing
- Electrically ratiometric output
- Extremely low deflection (30 microns typ. @ Full Scale)

 High ESD resistance 10 KV Available signal conditioning Optional terminal configurations

Force sensors operate on the principle that the resistance of silicon implanted piezoresistors will increase when the resistors flex under any applied force. The sensor concentrates force from the application, through the stainless steel plunger, directly to the silicon sensing element. The amount of resistance changes in proportion to the amount of force being applied. This change in circuit resistance results in a corresponding mV output

The sensor package design incorporates a patented modular construction. The use of innovative elastomeric technology and engineered molded plastics results in load capacities of 4.5 Kg over-force. The stainless steel plunger provides excellent mechanical stability and is adaptable to a variety of applications. Various electrical interconnects can accept prewired connectors, printed circuit board mounting, and surface mounting. The unique sensor design also provides a variety of mounting options including mounting brackets, as well as application specific mounting requirements.

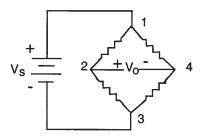
MOUNTING

Sensor output characteristics do not change with respect to mounting orientation. Care should be taken not to obstruct the vent hole in the bottom of the housing. Improper venting may result in unstable output.

APPLYING FORCE

Evaluation of the sensor is to be performed using deadweight or compliant force. Application of a rigid, immobile force will result in output drift (decrease) as elastomeric seals relax. Off-center plunger loading has minimal effect on sensor performance and maintains operation within design specifications.

ELECTRICAL CONNECTIONS



TYPICAL APPLICATIONS

- 1. Medical infusion pumps
- 2. Kidney dialysis machines
- 3. Load and compression sensing
- 4. Variable tension control
- 5. Robotic end-effectors
- 6. Wire bonder equipment

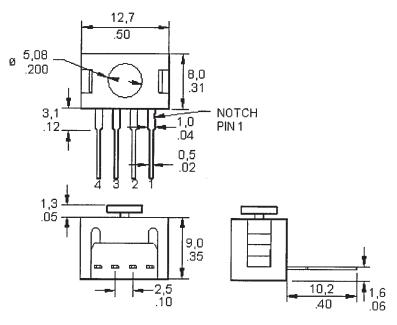
FS SERIES CIRCUIT NOTES

- 1. Circled numbers refer to Sensor Terminals (interface pins).
 - $Pin 1 = V_s (+)$
 - Pin 2 = Output, (+)
 - Pin 3 = Ground, (-)
 - Pin 4 = Output, (-)
- 2. The force sensor may be powered by voltage or current. Maximum supply voltage is not to exceed 12 volts. Maximum supply current is not to exceed 1.6 mA. Power is
- applied across Pin 1 and Pin 3. 3. The sensor output should be measured as a differential volt-
- age across Pin 2 and Pin 4 ($V_0 = V_2 V_4$). The output is ratiometric to the supply voltage. Shifts in supply voltage will cause shifts in output. Neither Pin 2 nor Pin 4 should be tied to ground or voltage supply.

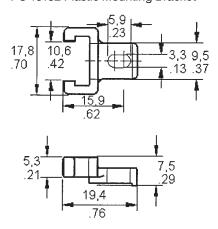
Force Sensors FS Series

FSG and FSL Series

MOUNTING DIMENSIONS (for reference only) FSG15N1A



ACCESSORY (FSG Sensor only) PC-15132 Plastic Mounting Bracket



PERFORMANCE CHARACTERISTICS @ 10.0 ±0.01 VDC, 25°C

Parameter	Min.	Тур.	Max.	Units	
Excitation*	_	10.0	12.0	VDC	
Null offset	-30	0	30	mV	
Operating Force	0	_	1500	grams	
Sensitivity	0.20	0.24	0.28	mV/gram	
Linearity (B.F.S.L.)**	_	±22.5	45	grams	
Null Shift $+25^{\circ}\text{C}$ to 0°C , $+25^{\circ}\text{C}$ to $+50^{\circ}\text{C}$	_	±1.0	_	mV	
Sensitivity Shift +25°C to 0°C	_	0.012	_	mV/gram	
+25°C to +50°C	_	-0.012	_	mV/gram	
Hysteresis	_	45	180	grams	
Repeatability (@ 1500 grams)	_	30	120 grams		
Input Resistance	4.0 K	5.0 K	6.0 K	Ohms	
Output Resistance	4.0 K	5.0 K	6.0 K	Ohms	
Overforce	_	_	4,500	grams	

ENVIRONMENTAL SPECIFICATIONS

Operating Temperature	-40° to 85°C (-40° to +185°F)
Storage Temperature	−55° to +105°C (−131° to +221°F)
Vibration	Qualification tested to 10 Hz to 2 kHz, 20 g sine
Shock	Qualification tested to 150 g, 6 ms, half-sine
Solderability	5 sec at 315°C per lead
Output ratiometric	Within Supply Range

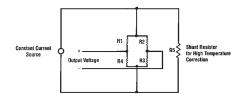
**B.F.S.L.—Best Fit Straight Line

Note: All force related specifications established using dead weight or compliant force.

Constant Current Excitation Schematic

*Non-compensated force sensors, excited by constant current instead of voltage, exhibit temperature compensation of Span. Application Note #1 briefly discusses current excitation.

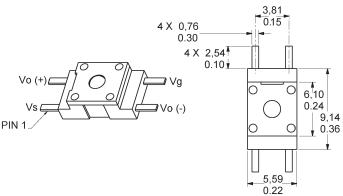
Constant current excitation has an additional benefit of temperature measurement. When driven by a constant current source, a silicon pressure sensor's terminal voltage will rise with increased temperature. The rise in voltage not only compensates the Span, but is also an indication of die temperature.

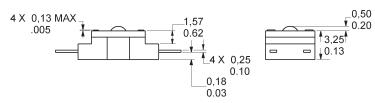


FS SERIES ORDER GUIDE

Catalog Force Range		Sensitivity mV/V/gram			Span mV	Over Force grams
Listing	(grams)	Min.	Тур.	Max.	Тур.	Max.
FSG15N1A	1,500	.02	.024	.028	360 (at 10 VDC)	4,500

MOUNTING DIMENSIONS (for reference only) FSL05N2C





PERFORMANCE CHARACTERISTICS @ 5.0 ±0.01 Excitation, 25°C

Parameter	Min.	Тур.	Max.	Units	
Excitation*	_	5.0	12	VDC	
Null offset	-15	0	15	mV	
Operating Force	0	_	500	grams	
Sensitivity	0.1	0.12	0.14	mV/gram	
Linearity (B.F.S.L.)**	_	±10	_	grams	
Repeatability @ 300 g	_	±10	_	grams	
Null Shift $+25^{\circ}\text{C}$ to 2°C , $+25^{\circ}\text{C}$ to $+40^{\circ}\text{C}$	_	±0.5	_	mV	
Sensitivity Shift +25°C to 2°C	_	0.012	_	mV/gram	
+25°C to +40°C	_	-0.012	_	mV/gram	
Input Resistance	4.0 K	5.0 K	6.0 K	Ohms	
Output Resistance	4.0 K	5.0 K	6.0 K	Ohms	
Overforce	_	_	4,500	grams	
ESD (Direct contact, terminals and plunger)	10	_	_	kVolts	

ENVIRONMENTAL SPECIFICATIONS

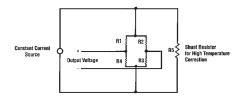
Operating Temperature	+2°C to +40°C (+36°F to +104°F)
Storage Temperature	-40° to +70°C (-40° to +158°F)
Vibration	Qualification tested to 10 Hz to 2 kHz, 20 g sine
Shock	Qualification tested to 150 g, 6 ms, half-sine
MCTF	7 million
Solderability	5 sec at 315°C per lead
Output ratiometric	Within Supply Range

**B.F.S.L.—Best Fit Straight Line
Note: All force related specifications established using dead weight or compliant force.

Constant Current Excitation Schematic

*Non-compensated force sensors, excited by constant current instead of voltage, exhibit temperature compensation of Span. Application Note #1 briefly discusses current excitation.

Constant current excitation has an additional benefit of temperature measurement. When driven by a constant current source, a silicon pressure sensor's terminal voltage will rise with increased temperature. The rise in voltage not only compensates the Span, but is also an indication of die temperature.



FS SERIES ORDER GUIDE

Catalog Force Range		Sensitivity mV/V/gram			Span mV	Over Force grams
Listing	(grams)	Min.	Тур.	Max.	Тур.	Max.
FSL05N2C	500	.02	.024	.028	60 (at 5 VDC)	4,500