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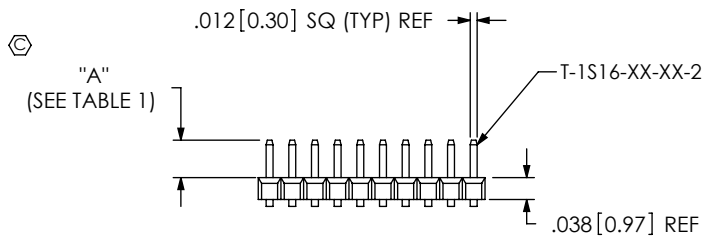
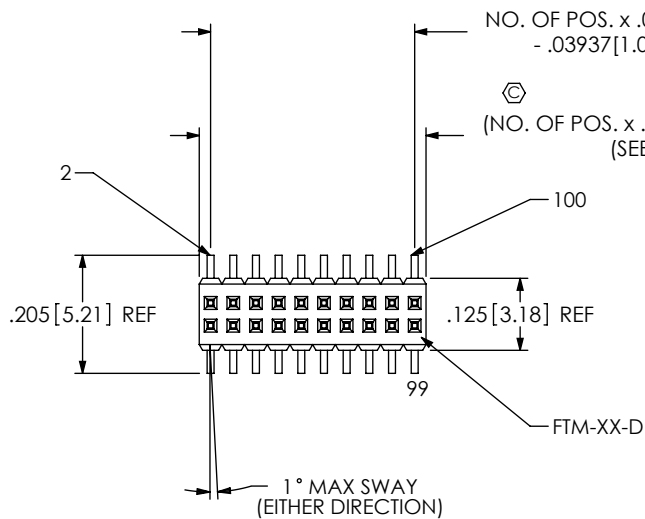


FIG 1
FTM-1XX-02-X-DV SHOWN

NOTES:

- PARTS MAY BE CUT TO POSITION; .010 MAX CUT FLASH
- SHEAR TAILS TO DIMENSION SHOWN; .003 MAX BURR.
- NOTE DELETED.
- ⊙ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
- NOTE DELETED.
- NOTE DELETED.
- POSITIONS -02 THRU -04 TO BE LAYER PACKAGED, AND POSITIONS -05 THRU -50 TO BE TUBE PACKAGED.
- PARTS WITH -S OPTION ARE TO APPEAR AS SHOWN IN FIG 2 OR FIG 6 AT SAMTEC'S DISCRETION.
- 4 POSITIONS MUST BE ADDED TO PART CALL OUT TO ALLOW FOR PUSH ON SHROUDS. EX: FTM-125-02-L-DV-S REQUIRES A 29 POSITION STRIP.
- MINIMUM PUSHOUT FORCE: .5 LB (8 OZ)

TABLE 1

LEAD STYLE	"A"	TERMINAL
-02	.075 [1.91]	T-1S16-03-XX-2
-03	.065 [1.65]	T-1S16-04-XX-2

FTM-1XX-XX-XX-DV-XX

No OF POSITIONS (PER ROW)
-02 THRU -50 (UNSHROUDED)
-05 THRU -46 (SHROUDED)

LEAD STYLE
-02: .075 [1.91] POST HEIGHT
-03: .065 [1.65] POST HEIGHT

PLATING SPECIFICATION

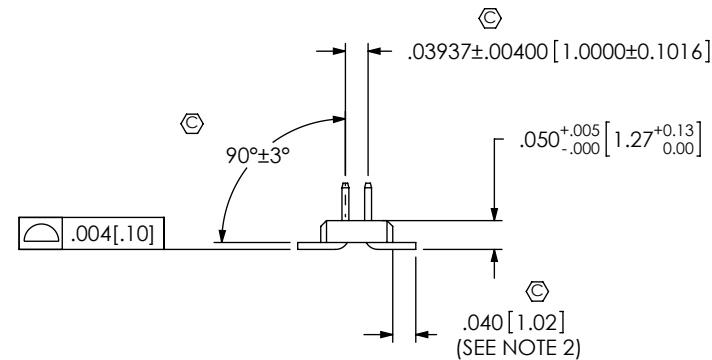
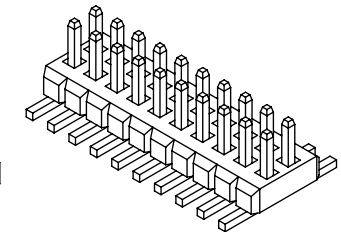
- F: FLASH SELECTIVE (USE T-1S16-XX-F-2)
- L: LIGHT SELECTIVE (USE T-1S16-XX-L-2)
- H: HEAVY GOLD (USE T-1S16-XX-H-2)
- G: GOLD (USE T-1S16-XX-G-2)
- FM: FLASH GOLD W/ MATTE TIN TAILS (USE T-1S16-XX-F-2)
- LM: LIGHT GOLD W/ MATTE TIN TAILS (USE T-1S16-XX-L-2)

OPTION

- TR: TAPE & REEL PACKAGING
- P: PICK AND PLACE PAD (USE PPP-30) (USE PPP-30-NT FOR TAPE & REEL) (AVAILABLE ON POSITIONS -07 THRU -50) (SEE FIG 4, SHT 3)
- S: END SHROUDS (05 POS. MINIMUM) (SEE NOTE 8) (SEE NOTE 9) PRESS FIT SHROUDS: SEE FIG 2 MOLDED SHROUDS: SEE FIG 6
- SA: END SHROUDS W/ ALIGNMENT PINS (SEE FIG 3, SHT. 2) (SEE NOTE 9) (05 POS PER ROW MINIMUM, 46 POS PER ROW MAXIMUM) (USE FTM-XX-D, USE FTMH-75-D-ES-XX-X FOR MOLDED END SHROUDS)

ROW OPTION

- DV: DUAL VERTICAL



PATENT NUMBERS
5655914 / 5785536

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE

ASSEMBLY OPERATION	IN PROCESS INSPECTION
AUTO FILL T-1S16-XX-XX-2	C1, C3 C5, C6, C8
CUT TO POSITION	C2, C7
INSTALL FEM	C9, C10, C16
INSTALL FEM-A	C12
INSTALL PICK AND PLACE PAD	C13

CPC'S INTENTIONALLY DELETED: C4, C11, C14, C15

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 3°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING

BODY: VECTRA E130
COLOR: BLACK

TERMINAL: PHOS BRONZE

MAX FLASH ALLOWED: .002 [.05]
MAX GATE VESTIGE ALLOWED: .002 [.05]

F:\DWG\MISC\MKTG\FTM-1XX-XX-XX-DV-XX-MKT.SLDDRW



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
1mm x 1mm LOW PROFILE SMT STRIP ASM

DWG. NO. FTM-1XX-XX-XX-DV-XX

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FIG 2

-S OPTION
FTM-1XX-02-X-DV-S SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1) (SEE NOTE 8) (SEE NOTE 9)
(PRESS FIT SHROUDS TO HAVE 8 UNUSED SOLDER TAILS AS SHOWN)

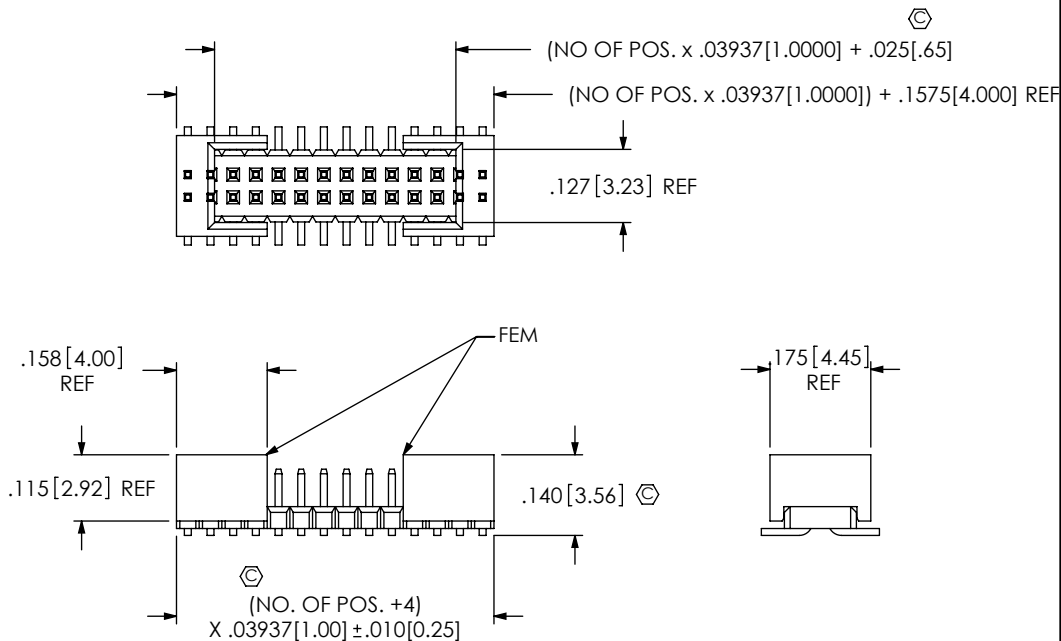


FIG 3

-SA SHOWN: PRESS FIT SHROUD
FTM-1XX-02-X-DV-SA
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(SEE NOTE 9)

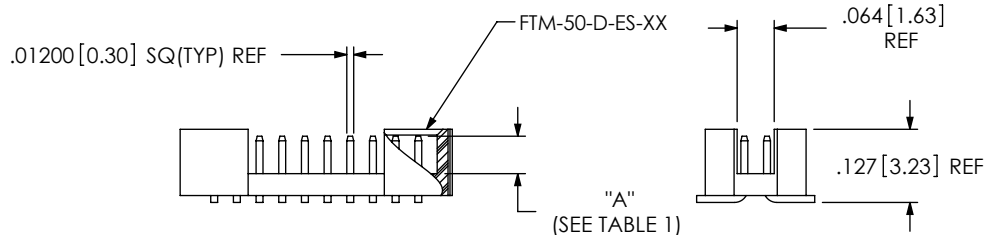
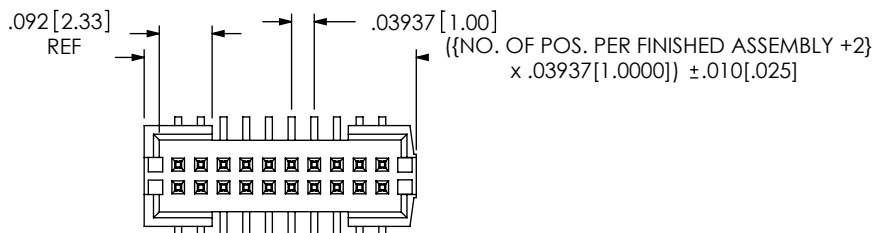
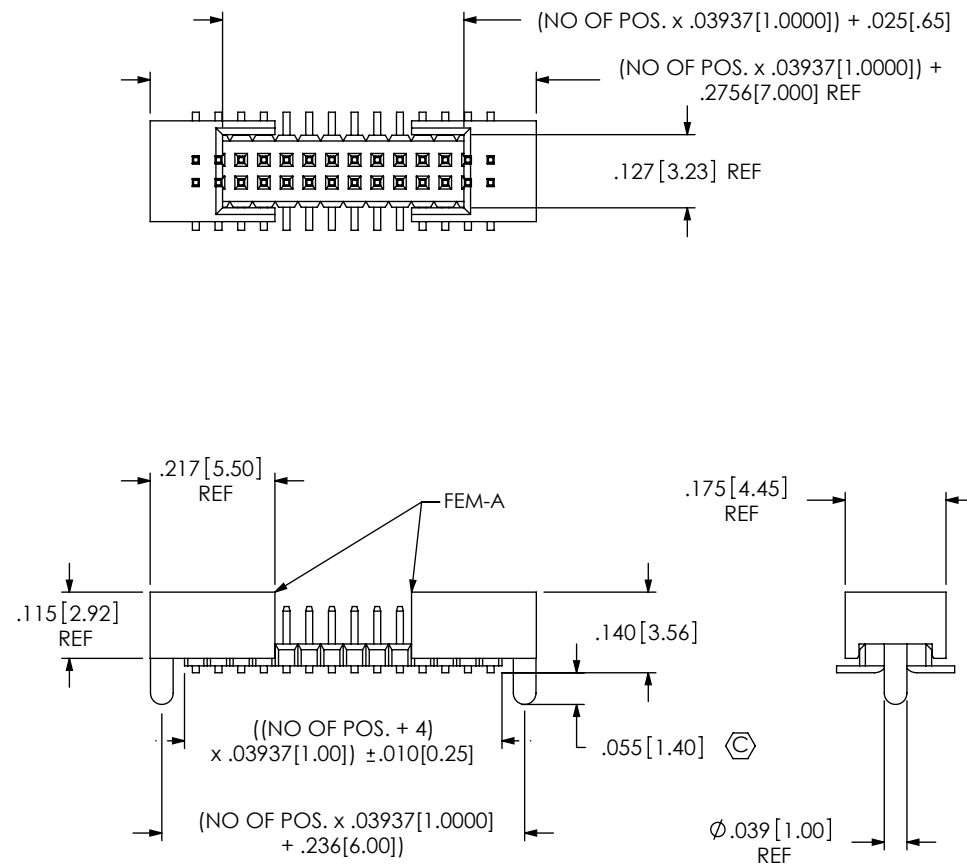


FIG 6

-S OPTION: MOLDED SHROUD
FTM-1XX-02-X-DV-S SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)(SEE NOTE 8)

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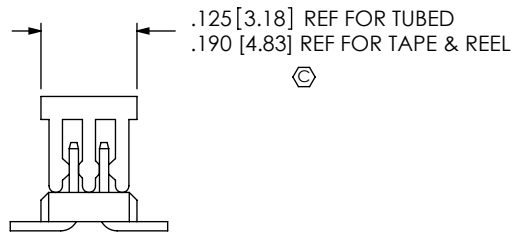
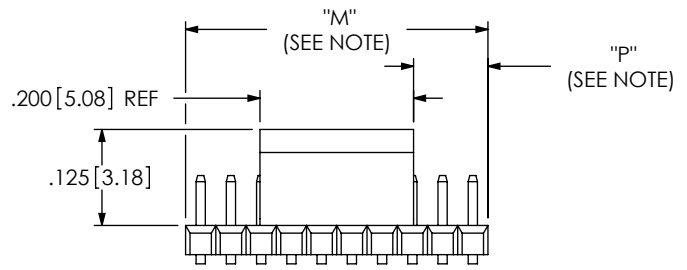
DESCRIPTION:
1mm x 1mm LOW PROFILE SMT STRIP ASM

DWG. NO.
FTM-1XX-XX-XX-DV-XX

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FIG 4

(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



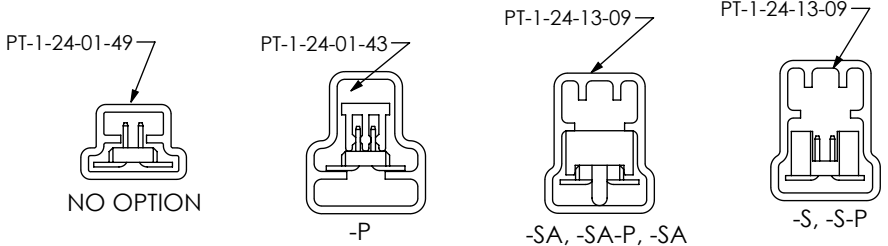
NOTE: "M" = USED MEASURED DIMENSION (REF)
 "P" = {"M" - .200 [5.08]} / 2} +/- .020 [.51]

PACKAGING VIEW

(SEE NOTE 7)

NOTE:
 ONLY POSITIONS -05 THRU -50 ARE TO BE TUBED. POSITIONS -02 THRU -04 TO BE LAYER PACKAGED ONLY. INSERT PLUG TP-30 AT AN ANGLE INTO PT-1-24-01-49, PLUG MUST SUPPORT THE INSULATOR.

PACKAGING TABLE		
OPTIONS	PACKAGING TUBE	PLUGS
W/O OPTION	PT-1-24-01-49	TP-30
-P	PT-1-24-01-43	TP-24
-S, -S-P, -SA, -SA-P	PT-1-24-13-09	TP-24




F:\DWG\MISC\MKTG\FTM-1XX-XX-XX-DV-XX-MKT.SLDDRW

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DWG. NO. **FTM-1XX-XX-XX-DV-XX**

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