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# Flexible Safety Unit / Safety Guard Switching Unit G9SX/G9SX-GS

CSM\_G9SX\_G9SX-GS\_DS\_E\_8\_;

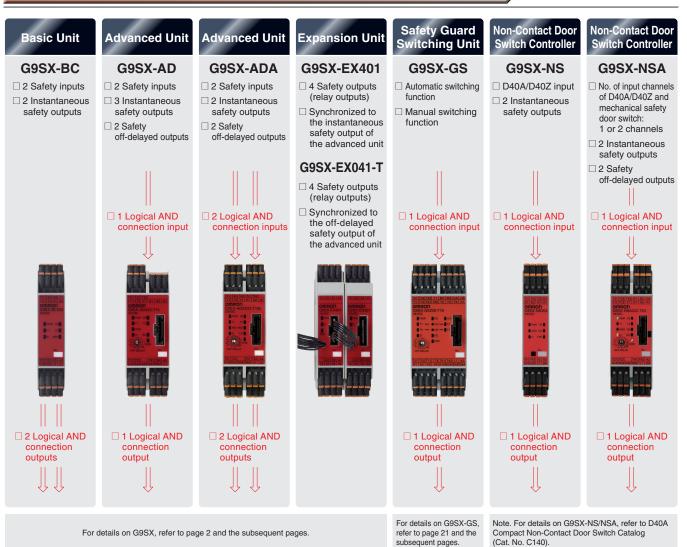
## Logical AND Function Adds Flexibility to Various Safety Circuits



Be sure to read the "Safety Precautions" on page 45.

For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

#### Unit Variation



## Logical AND Function Adds Flexibility to I/O Expansion

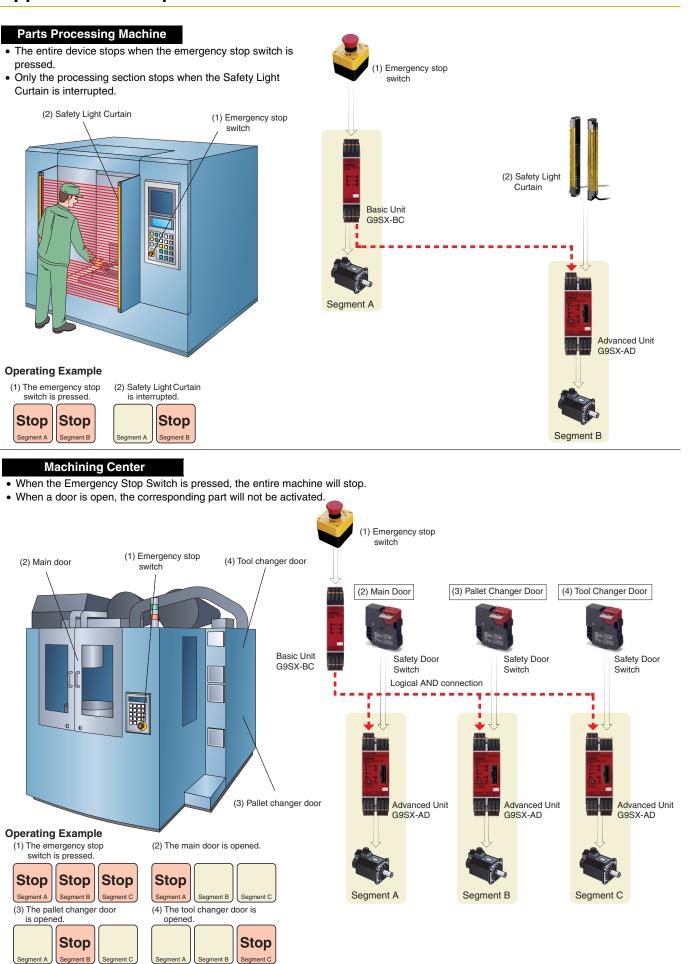
- Facilitates partial or complete control system setup.
- Solid-state outputs (excluding Expansion Units).
- Detailed LED indications enable easy diagnosis.
- TÜV SÜD certification for compliance with IEC/EN61508 (SIL3), EN ISO13849-1 (PLe/Safety Category 4).
- Approved by UL and CSA.

Be sure to read the "*Safety Precautions*" on page 45.



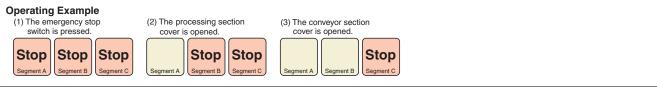
For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

## **Application Examples**



#### Semiconductor Manufacturing Equipment

- All of the equipment stops when the emergency stop switch is pressed.
- The processing section and conveyor section stop when the processing section cover is opened.
- Only the conveyor section stops when the conveyor section cover is opened. (2) Processing section cover (3) Conveyor section cover (3) Conveyor 1) Emergency stop Safety Door Safety Door (2) Processing Switch Switch section cover switch section cover 9 Basic Unit Advanced Unit Advanced Unit G9SX-BC G9SX-AD G9SX-AD Logical AND Logical AND connection connection C Segment B Segment A Seament C (1) Emergency stop switch



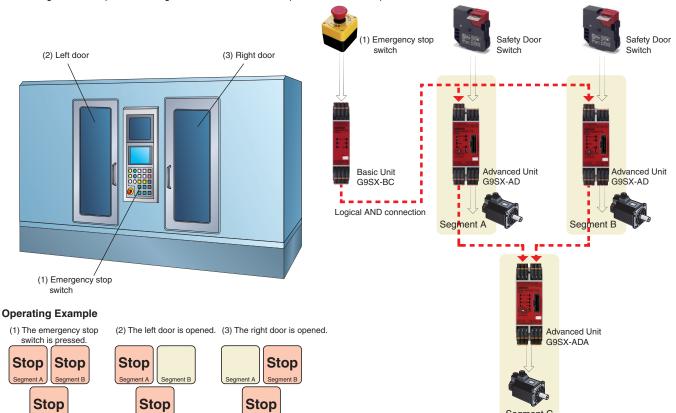
#### **Machine Tool**

Segment C

Segment C

Segment C

- When the Emergency Stop Switch is pressed, the entire machine will stop.
- If the left door is opened, the left drive section and transport section will stop.
- If the right door is opened, the right drive section and transport section will stop.



Segment C

(3) Right door

(2) Left door

## **Model Number Structure**

## Model Number Legend

- 1. Functions
  - AD/ADA: Advanced Unit
  - BC: Basic Unit
  - EX: Expansion Unit
- 2. Output Configuration (Instantaneous Safety Outputs)
  - 0: None
  - 2: 2 outputs
  - 3: 3 outputs
  - 4: 4 outputs
- 3. Output Configuration (OFF-delayed Safety Outputs) 0: None
  - 0: None
  - 2: 2 outputs
  - 4: 4 outputs

Note: Please see "Ordering Information" below for the actual models that can be ordered.

4. Output Configuration (Auxiliary Outputs)

1 output
2 outputs

5. Max. OFF-delay Time

Advanced Unit
T15: 15 s
T150: 150 s
Basic Unit
No indicator: No OFF delay

Expansion Unit

No indicator: No OFF delay
Expansion Unit
No indicator: No OFF delay
T: OFF delay

6. Terminal Block Type

RT: Screw terminals
RC: Spring-cage terminals

## **Ordering Information**

## List of Models

#### Advanced Unit

Safety outputs *3		Auxiliary	Logical AND connection			Max.	Rated	Terminal block	Model
Instantaneous	OFF-delayed *2	outputs *4	Inputs	Outputs	input channels	OFF-delay time *1	voltage	type	Model
								Screw terminals	G9SX-AD322-T15-RT
3	2	2 (Semiconductor)	1 (Semi- conductor)	1 (Semi- conductor)		15 s		Spring-cage terminals	G9SX-AD322-T15-RC
(Semiconductor)					150 s		Screw terminals	G9SX-AD322-T150-RT	
								Spring-cage terminals	G9SX-AD322-T150-RC
	(Semiconductor)		2	channels	nannels	24 VDC	Screw terminals	G9SX-ADA222-T15-RT	
2				2 (Sami		15 s		Spring-cage terminals	G9SX-ADA222-T15-RC
(Semiconductor)			(Semi- conductor)	(Semi- conductor)		150 s		Screw terminals	G9SX-ADA222-T150-RT
								Spring-cage terminals	G9SX-ADA222-T150-RC

\*1. The OFF-delay time can be set in 16 steps as follows:

T15: 0/0.2/0.3/0.4/0.5/0.6/0.7/1/1.5/2/3/4/5/7/10/15 s

T150: 0/10/20/30/40/50/60/70/80/90/100/110/120/130/140/150 s

\*2. The OFF-delayed output becomes an instantaneous output by setting the OFF-delay time to 0 s.

- \*3. P channel MOS-FET output
- \*4. PNP transistor output

#### **Basic Unit**

Safety outputs *1		Auxiliary outputs	No. of input	Rated voltage	Terminal block type	Model	
Instantaneous	OFF-delayed	*2	channels	nateu vonage	теппіпаї віоск туре	Model	
0		Q (Qamiaandustar)	1 or 2		Screw terminals	G9SX-BC202-RT	
2		2 (Semiconductor)	channels	24 VDC	Spring-cage terminals	G9SX-BC202-RC	

\*1. P channel MOS-FET output

\*2. PNP transistor output

#### **Expansion Unit**

Safety outputs		Auxiliary outputs	OFF-delay	Rated voltage	Terminal block type	Model	
Instantaneous	OFF-delayed	*1	time	naleu vollage	Terminal block type	woder	
				- 24 VDC	Screw terminals	G9SX-EX401-RT	
4 PST-NO		- 1 (Semiconductor)			Spring-cage terminals	G9SX-EX401-RC	
			*2		Screw terminals	G9SX-EX041-T-RT	
	4 PST-NO		~2		Spring-cage terminals	G9SX-EX041-T-RC	

\*1. PNP transistor output

\*2. The OFF-delay time is synchronized to the OFF-delay time setting in the connected Advanced Unit (G9SX-AD-□/G9SX-ADA-□).

#### Accessories Terminal Block

Appearance *	Specifications	Applicable units	Model	Remarks
	Terminal Block with screw terminals (3-pin)	G9SX-AD-□ G9SX-ADA-□	Y9S-03T1B-02A	Two Terminal Blocks (black) with screw terminals, and a set of six code marks to prevent erroneous insertion.
999	Terminal Block with screw terminals (4-pin)	G9SX-BC-□ G9SX-EX-□	Y9S-04T1B-02A	Two Terminal Blocks (black) with screw terminals, and a set of six code marks to prevent erroneous insertion.
	Terminal Block with spring- cage terminals (3-pin)	G9SX-AD-□ G9SX-ADA-□	Y9S-03C1B-02A	Two Terminal Blocks (black) with spring-cage terminals, and a set of six code marks to prevent erroneous insertion.
999	Terminal Block with spring- cage terminals (4-pin)	G9SX-BC-□ G9SX-EX-□	Y9S-04C1B-02A	Two Terminal Blocks (black) with spring-cage terminals, and a set of six code marks to prevent erroneous insertion.

**Note:** The G9SX main unit comes with a terminal block as standard equipment. The accessories shown here can be ordered as a replacement. \* The illustrations show 3-pin types

## **Specifications**

#### Ratings

#### **Power input**

Item Model	G9SX-AD322-□/ADA222-□	G9SX-BC202-	G9SX-EX-	
Rated supply voltage				
Operating voltage range -15% to 10% of rated supply voltage				
Rated power consumption *	4 W max. 3 W max.		2 W max.	

\* Power consumption of loads not included.

#### Inputs

Item	Model	G9SX-AD322-□/ADA222-□ G9SX-BC202-□				
Safety input						
Feedback/reset input		20.4 VDC to 26.4 VDC, internal impedance: approx. 2.8 k $\Omega$ *				

\* Provide a current equal to or higher than that of the minimum applicable load of the connected input control device.

#### Outputs

Item Model	G9SX-AD322-□/ADA222-□	G9SX-BC202-□
Instantaneous safety output *1 OFF-delayed safety output *1	P channel MOS-FET output Load current: 0.8 A DC max./output *2 *3	P channel MOS-FET output Load current: 0.8 A DC max./output *2 *3
Auxiliary output	PNP transistor output Load current: 100 mA max./output	

\*1. While safety outputs are in the ON state, the following signal sequence is output continuously for diagnosis. When using the safety outputs as input signals to control devices (i.e. Programmable Controllers), consider the OFF pulse shown below.

ON -	-	Approx. 100 ms	
OFF		- 360 μs max.	

\*2. The following derating is required when Units are mounted side-by-side. G9SX-AD322-□/G9SX-ADA222-□/G9SX-BC202-□: 0.4 A max. load current/output

 \*3. A load current below 1 A DC/output can be used when the following outputs are used. G9SX-AD322-□/G9SX-ADA222-□: 2 outputs or less G9SX-BC202-□: 1 output

#### **Expansion Unit Ratings**

Item Mode	G9SX-EX-
Rated load	250 VAC, 3 A/30 VDC, 3 A (resistive load)
Rated carry current	3 A
Maximum switching voltage	250 VAC, 125 VDC

#### **Characteristics**

ltem	Model	G9SX-AD322-□/ADA222-□	G9SX-BC202-	G9SX-EX-		
Overvoltag	e category (IEC/EN 60664-1)	11	•	II (Safety relay outputs 13 to 43 and 14 to 44: III)		
Operating t	time (OFF to ON state) *1	50 ms max. (Safety input: ON) *2 100 ms max. (Logical AND connection input: ON) *3	50 ms max. (Safety input: ON)	30 ms max. *4		
Response t	time (ON to OFF state) *1	15 ms max.		10 ms max. *4		
Accuracy o	of OFF-delay time *5	Within $\pm$ 5% of the set value		Within $\pm$ 5% of the set value		
	Input current	10 mA min.	1			
	ON voltage	11 V min.				
Input	OFF voltage	5 V min.				
	OFF current	1 mA max.				
	Maximum wiring length	100 m max. (External connection impedance	ce: 100 $\Omega$ max. and 10 nF max.)			
	Reset input time	100 ms min.				
0	ON-state residual voltage	3.0 V max. (safety output, aux	iliary output)			
Output	OFF-state leakage current	0.1 mA max. (safety output, auxiliary output)				
Insulation resistance	Between logical AND connection terminals, and power supply input terminals and other input and output terminals connected together	20 MΩ min. (at 100 VDC)				
	Between all terminals connected together and DIN track	-	20 MΩ min. (at 100 VDC)	100 MΩ min. (at 500 VDC)		
	Between logical AND connection terminals, and power supply input terminals and other input and output terminals connected together	500 VAC for 1 min				
Dielectric strength	Between all terminals connected together and DIN track	-	500 VAC for 1 min			
-	Between different poles of outputs			– 1,200 VAC for 1 min		
	Between safety relay outputs connected together and other terminals connected together			2,200 VAC for 1 min		
Vibration re	esistance	Frequency: 10 to 55 to 10 Hz,	0.375-mm single amplitude (0.7	5-mm double amplitude)		
Shock	Destruction	300 m/s <sup>2</sup>				
resistance	Malfunction	100 m/s <sup>2</sup>				
Durability	Electrical			100,000 cycles min. (rated load, switching frequency: 1,800 cycles/hour)		
Durability	Mechanical		5,000,000 cycles min. (switching frequency: 7,200 cycles/hour)			
Ambient op	perating temperature	-10 to 55°C (with no icing or c	ondensation)			
Ambient op	perating humidity	25% to 85%				
Terminal tie	ghtening torque *6	0.5 N·m				

\*1. When two or more Units are connected by logical AND, the operating time and response time are the sum total of the operating times and response times, respectively, of all the Units connected by logical AND.

\*2. Represents the operating time when the safety input turns ON with all other conditions set.

\*3. Represents the operating time when the logical AND input turns ON with all other conditions set.

\*4. This does not include the operating time or response time of Advanced Units that are connected.

\*5. This does not include the operating time or response time of internal relays in the G9SX-EX- $\Box$ .

\*6. For the G9SX- $\Box$ -RT (with screw terminals) only.

#### **Logical AND Connection**

Item Model	G9SX-AD322-□/ADA222-□	G9SX-BC202-	G9SX-EX-
Number of Units connected per logical AND output	4 Units max.		
Total number of Units connected by logical AND *1	20 Units max.		
Number of Units connected in series by logical AND	5 Units max.		
Max. number of Expansion Units connected *2			5 Units max.
Maximum cable length for logical AND input	100 m max./output		

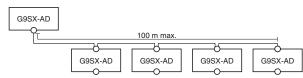
Note: See Logical AND Connection Combinations below for details.

\*1. The number of G9SX-EX401- Expansion Units or G9SX-EX041-T- Expansion Units (OFF-delayed Model) not included.

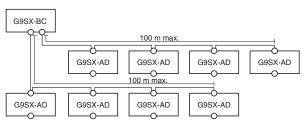
\*2. G9SX-EX401- Expansion Units and G9SX-EX041-T- Expansion Units (OFF-delayed Model) can be mixed.

#### **Logical AND Connection Combinations**

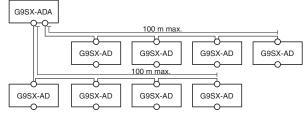
 One logical AND connection output from an Advanced Unit G9SX-AD can be logical AND connected to up to four Advanced Units.



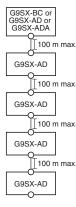
 Two logical AND outputs from a Basic Unit G9SX-BC can be logical AND connected to up to eight Advanced Units.



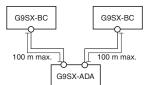
 Two logical AND outputs from an Advanced Unit G9SX-ADA can be logical AND connected to up to eight Advanced Units.



**4.** Any Advanced Unit with logical AND input can be logical AND connected to Advanced Units on up to five tiers.



5. Two logical AND connection outputs, each from different Advanced/Basic Units, can be logical AND connected to a single G9SX-ADA Unit.



6. The largest possible system configuration contains a total of 20 Advanced and Basic Units. In this configuration, each Advanced Unit can have up to five Expansion Units.

Advanced Unit or Basic Unit	Adva Note 2: The G outpu	Unit = G9SX-BC nced Unit = G9S) 9SX-AD322-T- t.	has only one log	Advanced Unit
Advanced Unit Advanced Unit	Advanced Unit Advanced Unit	Advanced Unit Advanced Unit	Advanced Unit Number of L per logical A 4 Units max.	
Advanced Unit Advanced Unit	Advanced Unit Advanced Unit	Advanced Unit Advanced Unit	Advanced Unit	Advanced Unit
Number of Units in series by logio 5 Units max.			Total numbe connected b	y logical AND:

#### **Response Time and Operating Time**

The following table shows the response time for two or more Units that are logical AND connected.

Item Tier	Block flow diagram	Max. response time *1 (not including Expansion Units)	Max. response time *2 (including Expansion Units)	Max. operating time *3 (not including Expansion Units)	Max. operating time *4 (including Expansion Units)
First tier	Advanced Unit or Basic Unit	15 ms	25 ms	50 ms	80 ms
Second tier	↓ Advanced Unit	30 ms	40 ms	150 ms	180 ms
Third tier	Advanced Unit	45 ms	55 ms	250 ms	280 ms
Fourth tier	↓ Advanced Unit	60 ms	70 ms 350 ms		380 ms
Fifth tier	Advanced Unit	75 ms	85 ms	450 ms	480 ms

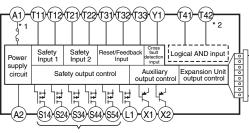
\*1. The maximum response time (not including Expansion Units) in this block flow diagram is the time it takes the output from the Unit on the lowest tier to switch from ON to OFF after the input to the Unit on the highest tier switches from ON to OFF.

\*2. The maximum response time (including Expansion Units) in this block flow diagram is the time it takes the output from the Expansion Unit connected to the Unit on the lowest tier to switch from ON to OFF after the input to the Unit on the highest tier switches from ON to OFF.
 \*3. The maximum operating time (not including Expansion Units) in this block flow diagram is the time it takes the output from the Unit on the lowest

- 3. The maximum operating time (not including Expansion Onits) in this block how diagram is the time it takes the output from the Onit on the lowest tier to switch from OFF to ON after the input to the Unit on the highest tier switches from OFF to ON.
- \*4. The maximum operating time (including Expansion Units) in this block flow diagram is the time it takes the output from the Expansion Unit connected to the Unit on the lowest tier to switch from OFF to ON after the input to the Unit on the highest tier switches from OFF to ON.

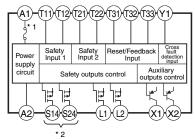
### Connections

#### Internal Connection G9SX-AD322(Advanced Unit)



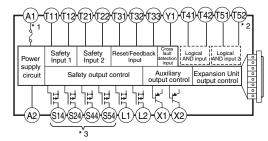
- \* 3
- \*1. Internal power supply circuit is not isolated.
- \*2. Logical AND input is isolated.
- \*3. Outputs S14 to S54 are internally redundant.

#### G9SX-BC202(Basic Unit)



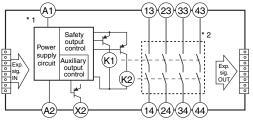
- \*1. Internal power supply circuit is not isolated.
- \*2. Outputs S14 and S24 are internally redundant.

#### G9SX-ADA222- (Advanced Unit)



- \*1. Internal power supply circuit is not isolated.
- \*2. Logical AND inputs are isolated.
- \*3. Outputs S14 to S54 are internally redundant.

## G9SX-EX401-□/G9SX-EX041-T-□ (Expansion Unit / Expansion Unit OFF-delayed model)



- \*1. Internal power supply circuit is not isolated.
- \*2. Relay outputs are isolated.

#### Wiring of Inputs and Outputs

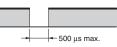
Signal name	Terminal name	Description of operation		Wiring	
Power supply input	A1, A2	The input terminals for power supply. Connect the power source to the A1 and A2 terminals.	Connect the power supply plus (24 VDC) to t terminal. Connect the power supply minus (GND) to th terminal.		
Safety input 1	T11, T12		Using 1 safety input channel		
Safety input 2	T21, T22	To set the safety outputs in the ON state, the ON state signals must be input to both safety input 1 and safety input 2. Otherwise the safety outputs cannot be in the ON state.	Using 2 safety input channels (cross fault detection OFF)	$\begin{array}{c} -\frac{1}{2} \frac{24}{7} \sqrt{-\frac{1}{2}} \frac{24}{7} \sqrt{-\frac{1}{2}} \sqrt{-\frac{1}{$	
			Using 2 safety input channels (cross fault detection ON)		
Feedback/reset	T31, T32, T33	To set the safety outputs in the ON state, the ON state signal must be input to T33. Otherwise the safety outputs cannot be in the ON state.	Auto reset		
input	101, 102, 100	To set the safety outputs in the ON state, the signal input to T32 must change from the OFF state to the ON state, and then to the OFF state. Otherwise the safety outputs cannot be in the ON state.	Manual reset	Reset Feedback loop Switch KM +_24 V (3) (3) (3) (13)	
Logical AND connection input	T41, T42, T51, T52	A logical AND connection means that one unit (Unit A) outputs a safety signal "a" to a subsequent unit (Unit B) and Unit B calculates the logical multiplication (AND) (i.e., outputs the AND) of the signal "a" and safety signal "b", which is input to Unit B. Thereby the logic of the safety output of Unit B is "a" AND "b". (An AND of inputs "a" and "b" is output.) To set the safety outputs of the subsequent Unit in the ON state, its logical AND connection preset switch must be set to AND (enable) and the HIGH state signal must be input to T41 of the subsequent unit.	Unit A G9SX-BC202 or G9SX-AD322-T Output (a) Logical A Unit B (14) (142) G9SX-AD322-T G9SX-AD322-T	ND connection sig. (1st layer) Next unit (4 unit max.) Ut b Ut b GSSX-AD322.T ND connection sig. (2nd layer) Next unit (4 unit max.) 	
Cross fault detection input	Y1	Selects the mode for the failure detecting (cross fault detecting) function for the safety inputs of G9SX corresponding to the connection of the cross fault detection input.		s depending on whether T11 and Refer to wiring of the safety input	
Instantaneous safety output	S14, S24, S34	Turns ON/OFF according to the state of the safety inputs, feedback/reset inputs, and logical AND connection inputs. During OFF-delay state, the Instantaneous safety outputs are not able to turn ON.	Keep these outputs	open when not used.	
OFF-delayed safety output	S44, S54	OFF-delayed safety outputs. The OFF-delay time is set by the OFF-delay preset switch. When the delay time is set to zero, these outputs can be used as instantaneous safety outputs.	Keep these outputs	open when not used.	
Logical AND connection output	L1, L2	Outputs a signal of the same logic as the instantaneous safety outputs.	Keep these outputs	open when not used.	
Auxiliary monitor output	X1	Outputs a signal of the same logic as the instantaneous safety outputs	Keep these outputs	open when not used.	
Auxiliary error output	X2	Outputs when the error indicator is lit or blinking.	Keep these outputs	open when not used.	

### **Connecting Safety Sensors and the G9SX**

1. When connecting safety sensors to the G9SX, the Y1 terminal must be connected to 24 VDC. The G9SX will detect a connection error, if the Y1 terminal is open.

2. In many cases, safety sensor outputs include an OFF-shot pulse for self diagnosis.

- The following condition of test pulse is applicable as safety inputs for the G9SX. OFF-shot pulse width of the sensor, during the ON-state:  $500 \ \mu s \ max$ .

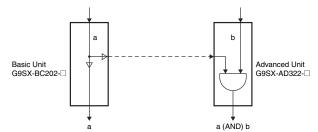


## Operation

#### Functions Logical AND Connection

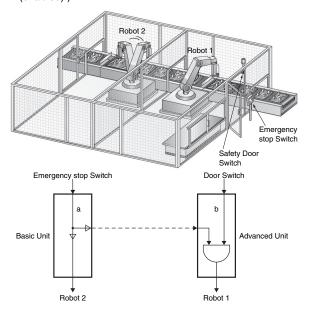
#### • Example with G9SX-AD322-

The logical AND connection means that the Basic Unit (or Advanced Unit) outputs a safety signal "a" to an Advanced Unit, and the Advanced Unit calculates the logical multiplication (AND) of the safety signal "a" and safety signal "b." The safety output of an Advanced Unit with the logical AND connection shown in the following diagram is "a" AND "b".



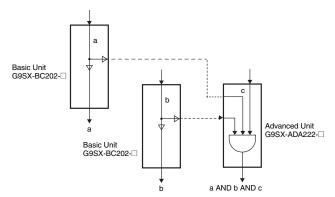
This is illustrated using the application in the following diagram as an example. The equipment here has two hazards identified as Robot 1 and Robot 2, and it is equipped with a safety door switch and an emergency stop switch. You may have overall control where both Robot 1 and Robot 2 are stopped every time the emergency stop switch is pressed. You may also have partial control where only Robot 1, which is closest to the door, is stopped when the door is opened. In that case, Robot 2 will continue to operate. The actual situation using a G9SX for this application is shown in this example.

(Note: The logical AND setting on the Advanced Unit must be set to AND (enabled).)



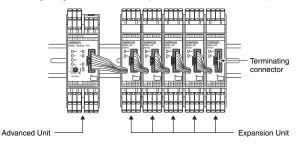
#### • Example with G9SX-ADA222-

The Advanced Unit G9SX-ADA222- is equipped with two logical AND connection inputs. Therefore, it is capable of receiving two safety signals, each from different Advanced or Basic Units. As shown in the diagram below, the output of Advanced Unit G9SX-ADA222- will be "a" AND "b" AND "c".



#### **Connecting Expansion Units**

- The G9SX-EX and G9SX-EX-T Expansion Units can be connected to an Advanced Unit (G9SX-AD322-□/G9SX-ADA222-□) to increase the number of safety outputs. (They cannot be connected to a Basic Unit.)
- A maximum of five Expansion Units can be connected to one Advanced Unit. This may be a combination of G9SX-EX Instantaneous types and G9SX-EX-T OFF-delayed types.
- Remove the terminating connector from the receptacle on the Advanced Unit and insert the Expansion Unit cable connector into the receptacle. Insert the terminating connector into the receptacle on the Expansion Unit at the very end (rightmost).
- When Expansion Units are connected to an Advanced Unit, make sure that power is supplied to every Expansion Unit. (Refer to the following diagram for actual Expansion Unit connection.)

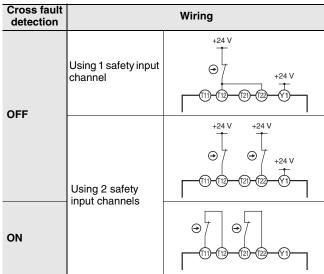


#### **Setting Procedure**

#### 1.Cross Fault Detection (Advanced Unit/Basic Unit)

Set the cross fault detection mode for safety inputs by shorting Y1 to 24 V or leaving it open. When cross fault detection is set to ON, short-circuit failures are detected between safety inputs T11-T12 and T21-22. When a cross fault is detected, the following will occur.

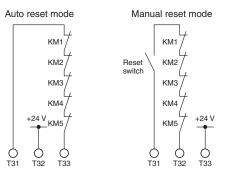
- 1. The safety outputs and logical AND outputs lock out.
- 2. The LED error indicator is lit.
- 3. The error output (auxiliary output) turns ON.



#### 2.Reset Mode (Advanced Unit/Basic Unit)

Set the reset mode using feedback/reset input terminals T31, T32, and T33.

Auto reset mode is selected when terminal T32 is shorted to 24 V and manual reset mode is selected when terminal T33 is shorted to 24 V.

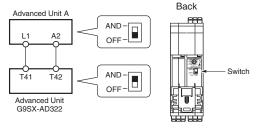


#### 3.Setting Logical AND Connection (Advanced Unit)

When connecting two or more Advanced Units (or Basic Units) by logical AND connection, set the logical AND connection preset switch on the Advanced Unit that is on the input side (Advanced Unit G9SX-AD322 in the following diagram) to AND.

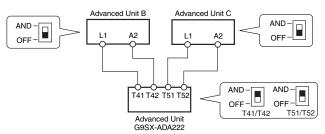
The default setting of the logical AND connection preset switch is set to OFF.

#### (1) Using G9SX-AD322 on the Input Side



- **Note: 1.** A setting error will occur and Advanced Unit G9SX-AD322 will lock out if the logical AND setting switch on the Unit is set to OFF.
  - 2. Set the logical AND setting switch on Advanced Unit A to OFF or an error will occur.
  - 3. A logical AND input cannot be sent to a Basic Unit.

#### (2) Using G9SX-ADA222 on the Input Side



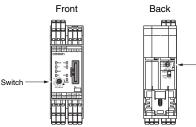
- Note: 1. When not connecting Advanced Unit B, leave terminals T41 and T42 of the G9SX-ADA222 Advanced Unit open, and set the logical AND setting switch T41/T42 to OFF.
  - When not connecting Advanced Unit C, leave terminals T51 and T52 of the G9SX-ADA222 Advanced Unit open, and set the logical AND setting switch T51/T52 to OFF.

The following table shows the relationship between the logical ON setting switches and the conditions for safety outputs turning ON.

	connection switch	Conditions for safety outputs turning ON			
T41/T42 T51/T52		Safety input	Logic input 1	Logic input 2	
OFF	OFF	ON	OFF	OFF	
AND	OFF	ON	ON	OFF	
OFF	AND	ON	OFF	ON	
AND	AND	ON	ON	ON	

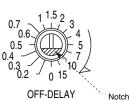
#### 4.Setting the OFF-delay Time (Advanced Unit)

The OFF-delay preset time on an Advanced Unit is set from the OFFdelay time preset switch (1 each on the front and back of the Unit). Normal operation will only occur if both switches are identically set. An error will occur if the switches are not identically set. The default setting of the OFF-delay time preset switch is set to 0 s.



Refer to the following illustration for details on setting switch positions.

#### G9SX-AD322-T15/G9SX-ADA222-T15



Example 1: 0-second



Example 2: 1-second OFF-delay setting

Switch

#### G9SX-AD322-T150/G9SX-ADA222-T150

OFF-delay setting



OFF-DELAY cutting édge Example 1: 0-second Ex OFF-delay setting

 $\begin{array}{c} 60 & 10 \\ 50 \\ 40 \\ 0 \\ 20 \\ 10 \\ 0 \\ 10 \\ 0 \\ 150 \end{array}$ 

70 80 90

OFF-DELAY Example 2: 70-second OFF-delay setting

#### **LED Indicators**

Marking	Color	Name	G9SX-AD	G9SX-ADA	G9SX-BC	G9SX-EX	G9SX-EX-T	Function	Reference
PWR	Green	Power supply indicator	о	О	О	0	о	Lights up while power is supplied.	
T1	Orange	Safety input 1 indicator	0	0	0			Lights up while a HIGH state signal is input to T12. Blinks when an error relating to safety input 1 occurs.	
T2	Orange	Safety input 2 indicator	0	0	0			Lights up while a HIGH state signal is input to T22. Blinks when an error relating to safety input 2 occurs.	
FB	Orange	Feedback/ reset input indicator	Э	0	•			<ul> <li>Lights up in the following cases:</li> <li>With automatic reset while a HIGH state signal is input to T33.</li> <li>With manual reset while a HIGH state signal is input to T32.</li> <li>Blinks when an error relating to feedback/reset input occurs.</li> </ul>	
AND	Orange	Logical AND input indicator	0					Lights up while a HIGH state signal is input to T41. Blinks when an error relating to logical AND connection input occurs.	
AND1	Orange	Logical AND input indicator		о				Lights up while a HIGH state signal is input to T41. Blinks when an error relating to logical AND connection input occurs.	*
AND2	Orange	Logical AND input indicator		о				Lights up while a HIGH state signal is input to T51. Blinks when an error relating to logical AND connection input occurs.	
EI	Orange	Safety output indicator	О	о	О	0		Lights up while the Instantaneous safety outputs (S14, S24, S34) are in the ON-state. Blinks when an error relating to the instantaneous safety output occurs.	
ED	Orange	OFF-delayed safety output indicator	0	о			0	Lights up while OFF-delayed safety outputs (S44, S54) are in the ON-state. Blinks when an error relating to OFF-delayed safety output occurs.	
ERR	Red	Error indicator	0	О	О	0	0	Lights up or blinks when an error occurs.	

\* Refer to Fault Detection on the next page for details.

#### Settings Indication (at Power ON)

Settings for the G9SX can be checked by the orange indicators for approx. 3 seconds after the power is turned ON. During this settings indication period, the ERR indicator will light, however the auxiliary error output will remain OFF

Indicator	Item	Setting position	Indicator status	Setting mode	Setting status
T1	Cross fault detection mode	Y1 terminal	Lit	Cross fault detection mode: ON	Y1 = open
		r i terminai	Not lit	Cross fault detection mode: OFF	Y1 = 24 VDC
	Reset mode	T32 or T33 terminal	Lit	Manual reset mode	T33 = 24 VDC
FB		132 OF 133 terminal	Not lit	Auto reset mode	T32 = 24 VDC
AND	Logical AND connection input	Logical AND	Lit	Enable logical AND input	"AND"
(AND1, AND2)	mode	connection preset switch	Not lit	Disable logical AND input	"OFF"

#### **Fault Detection**

When the G9SX detects a fault, the ERR indicator and/or other indicators light up or blink to inform the user about the fault.

Check and take necessary measures referring to the following table, and then re-supply power to the G9SX.

#### (Advanced Unit/Basic Unit)

ERR indicator	Other indicator	Fault	Expected causes of the fault	Check points and measures to take
-Ŭ- Blinks		Fault due to electro-magnetic disturbance or of internal circuits.	<ol> <li>Excessive electro-magnetic disturbance</li> <li>Failure of the internal circuit</li> </ol>	<ol> <li>Check the disturbance level around the G9SX and the related system.</li> <li>Replace with a new product.</li> </ol>
	-Ŭ- T1 blinks	Fault involved with safety input 1	<ol> <li>Failure involving the wiring of safety input 1</li> <li>Incorrect setting of cross fault detection input</li> <li>Failure of the circuit of safety input 1</li> </ol>	<ol> <li>Check the wiring to T11 and T12.</li> <li>Check the wiring to Y1.</li> <li>Replace with a new product.</li> </ol>
	-Ŭ- T2 blinks	Fault involved with safety input 2	<ol> <li>Failure involving the wiring of safety input 2</li> <li>Incorrect setting of cross fault detection input</li> <li>Failure of circuits of safety input 2</li> </ol>	<ol> <li>Check the wiring to T21 and T22.</li> <li>Check the wiring to Y1.</li> <li>Replace with a new product.</li> </ol>
		Faults involved with feedback/reset input	<ol> <li>Failures involving the wiring of feedback/ reset input.</li> <li>Failures of the circuit of feedback/reset input</li> </ol>	<ol> <li>Check the wiring to T31, T32 and T33.</li> <li>Replace with a new product.</li> </ol>
	-ઌૣૻ- FB blinks	Fault in Expansion Unit	<ol> <li>Improper feedback signals from Expansion Unit</li> <li>Abnormal supply voltage to Expansion Unit</li> <li>Foilure of the sizevit of sofety relevanteet</li> </ol>	<ol> <li>Check the connecting cable of Expansion Unit and the connection of the termination socket.</li> <li>Check the supply voltage to Expansion Unit.</li> <li>Note: Make sure that all Expansion units' PWR indicators are lit.</li> </ol>
			<ol> <li>Failure of the circuit of safety relay contact outputs</li> </ol>	<ol> <li>Replace the Expansion Unit with a new one.</li> </ol>
		Fault involved with instantaneous safety outputs or logical AND connection outputs or auxiliary monitor output	<ol> <li>Failure involving the wiring of instantaneous safety outputs</li> <li>Failure of the circuit of Instantaneous safety outputs</li> </ol>	<ol> <li>Check the wiring to S14, S24, and S34.</li> <li>Replace with a new product.</li> </ol>
	-ઌૻૣ- El blinks		<ul> <li>3) Failure involving the wiring of the logical AND connection output</li> <li>4) Failure of the circuit of the logical AND connection output</li> </ul>	<ol> <li>Check the wiring to L1 and L2.</li> <li>Replace with a new product.</li> </ol>
• Lights up			<ul><li>5) Failure involving the wiring of the auxiliary monitor output</li><li>6) Impermissible high ambient temperature</li></ul>	<ol> <li>5) Check the wiring to X1.</li> <li>6) Check the ambient temperature and spacing around the G9SX.</li> </ol>
	-ý- ED blinks	Fault involved with OFF- delayed safety outputs	<ol> <li>Failure involving the wiring of OFF-delayed safety relay contact outputs</li> <li>Incorrect set values for OFF-delay time</li> <li>Failure of the circuit of OFF-delayed safety relay contact outputs</li> <li>Impermissible high ambient temperature</li> </ol>	<ol> <li>Check the wiring to S44 and S54.</li> <li>Confirm the set values of the two OFF-delay time preset switches.</li> <li>Replace with a new product.</li> <li>Check the ambient temperature and spacing around the G9SX.</li> </ol>
	-Ò- AND blinks (AND1, AND2)	Fault involved with logical AND connection input	<ol> <li>Failure involving the wiring of the logical AND connection input</li> <li>Incorrect setting for the logical AND connection input</li> <li>Failure of the circuit of the logical AND connection input</li> </ol>	<ol> <li>Check the wiring to T41 and T42 (T51 and T52).</li> <li>Note: Make sure that the wiring length for the T41, T42, T51, T52 terminal is less than 100 meters</li> <li>Note: Make sure that the logical AND connection signal is branched for less than 4 units.</li> <li>Confirm the set value of the logical AND connection preset switch.</li> <li>Replace with a new product.</li> </ol>
		Supply voltage outside the rated value	1) Supply voltage outside the rated value	1) Check the supply voltage to the Units.

When indicators other than the ERR indicator blink, check and take necessary actions referring to the following table.

ERR indicator	Other Fault		Fault	Expected cause of the fault	Check points and measures to take		
O Off	T1 T2		Mismatch between input 1 and input 2.	The input status between input 1 and input 2 is different, due to contact failure or a short circuit of safety input device(s) or a wiring fault.	Check the wiring from safety input devices to the G9SX. Or check the input sequence of safety input devices. After removing the fault, turn both safety inputs to the OFF state.		

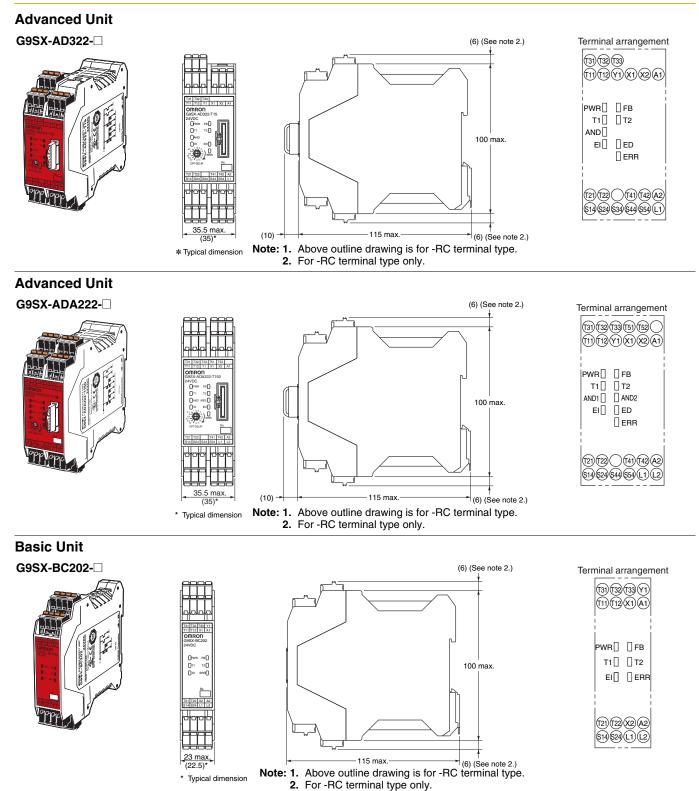
#### (Expansion Unit)

ERR indicator	Other indicators	Fault	Expected cause of the faults	Check points and measures to take
● Lights		Fault involved with safety relay outputs of Expansion Units	1)Welding of relay contacts 2)Failure of the internal circuit	Replace with a new product.

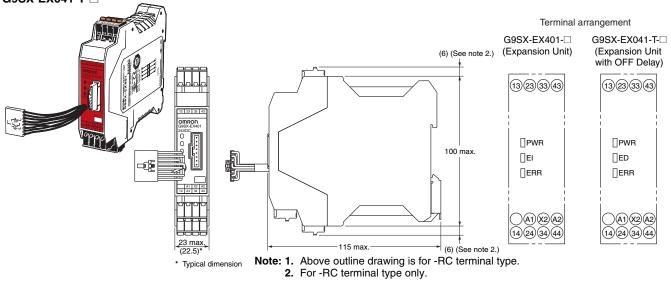
## G9SX

(Unit: mm)

## **Dimensions and Terminal Arrangement**



#### Expansion Unit G9SX-EX401-Expansion Unit (OFF-delayed Model) G9SX-EX041-T-



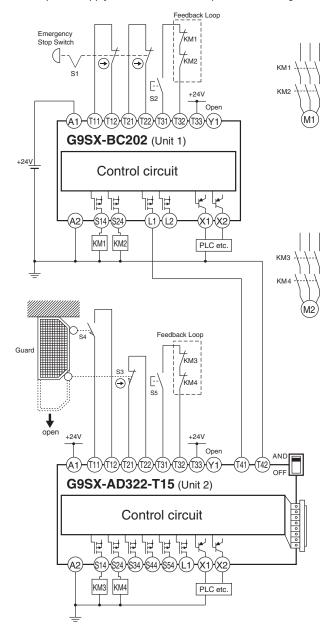
## **Application Examples**

Highest achievable PL/ safety category	Model	Stop category	Reset
PLe/4 equivalent	Emergency Stop Switch A165E/A22 Flexible Safety Unit G9SX-BC202 Safety Limit Switch D4B-N/D4N/D4F Flexible Safety Unit G9SX-AD322-T15	M1, M2: 0	Emergency Stop: Manual Guard: Manual

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

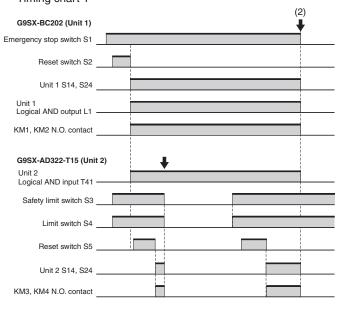
#### Application Overview 1

- 1. When the emergency stop switch S1 is pressed.
- The power supply to the motor M1 and M2 is turned OFF immediately when the emergency stop switch S1 is pressed.
- The power supply to the motor M1 is kept OFF until the emergency stop switch S1 is released and the reset switch S2 is pressed.
- The power supply to the motor M2 is kept OFF until the guard is closed and the reset switch S2 and S5 are pressed while the emergency stop switch S1 is released.
- 2. When the guard is opened (the emergency stop switch S1 is released).
- The power supply to the motor M2 is turned OFF immediately when the S3 and S4 detect that the guard is opened. (The power supply to the motor M1 is kept ON.)
- The power supply to the motor M2 is kept OFF until the guard is closed and the reset switch S5 is pressed.



S1:	Emergency Stop Switch
S2, S5:	Reset Switch
S3:	Safety Limit Switch
S4:	Limit Switch
KM1 to KM6:	Magnetic contactor
M1 to M2:	Motor

Timing chart 1



(1) Guard opened: Only the Unit 2 stops.

(2) Emergency stop switch pressed: Both the Unit 1 and 2 stop.

Note: In this example, press reset switch S2, confirm that Unit 1 has started operating, and then press reset switch S5.

Highest achievable PL/ safety category	Model	Stop category	Reset
PLe/4 equivalent	Emergency Stop Switch A165E/A22E Flexible Safety Unit G9SX-BC202 Safety Limit Switch D4B-N/D4N/D4F Safety Light Curtain F3SG Flexible Safety Unit G9SX-AD322-T15 Flexible Safety Unit G9SX-ADA222-T150	M1 to M4: 0	Emergency Stop: Manual Guard 1, 2: Auto Safety Light Curtain: Auto

Note: The above PL is only the evaluation result of the example. The PL must be evaluated in an actual application by the customer after confirming the usage conditions.

#### Application Overview 2

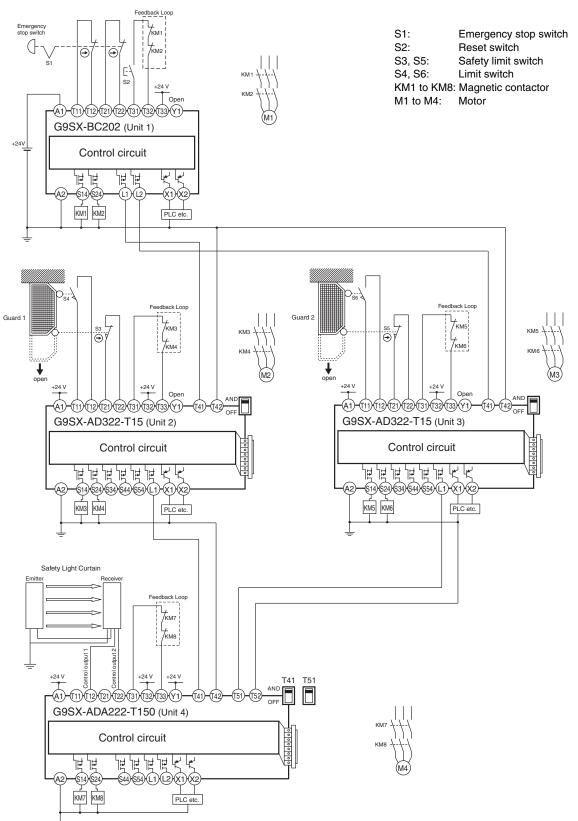
- 1. When the emergency stop switch S1 is pressed.
- The power supply to the motor M1 to M4 is turned OFF immediately when the emergency stop switch S1 is pressed.
- The power supply to the motor M1 is kept OFF until the reset switch S2 is pressed while the emergency stop switch S1 is released.
- The power supply to the motor M2 is kept OFF until the reset switch S2 is pressed while the guard 1 is closed and the emergency stop switch S1 is released.
- The power supply to the motor M3 is kept OFF until the reset switch S2 is pressed while the guard 1 is closed and the emergency stop switch S1 is released.
- The power supply to the motor M4 is kept OFF until the reset switch S2 is pressed while the guard 1 and 2 are closed and the safety light curtain is unblocked and the emergency stop switch S1 is released.
- 2. When the guard 1 is opened (the emergency stop switch S1 is released).
- The power supply to the motor M2 and M4 is turned OFF immediately when the S3 and S4 detect that the guard 1 is opened.
- The power supply to the motor M2 is kept OFF until the guard 1 is closed.
- The power supply to the motor M4 is kept OFF until the guard 1 and 2 are closed and the safety light curtain is unblocked.

3. When the guard 2 is opened (the emergency stop switch S1 is released).

- The power supply to the motor M3 and M4 is turned OFF immediately when the S5 and S6 detect that the guard 2 is opened.
- The power supply to the motor M3 is kept OFF until the guard 2 is closed.
- The power supply to the motor M4 is kept OFF until the guard 1 and 2 are closed and the safety light curtain is unblocked.

4. When the safety light curtain is blocked (the emergency stop switch S1 is released).

- The power supply to the motor M4 is turned OFF immediately when the safety light curtain is blocked.
- The power supply to the motor M4 is kept OFF until the guard 1 and 2 are closed and the safety light curtain is unblocked.



Note: Use safety light curtains with PNP control outputs.

Timing chart 2							
G9SX-BC202 (Uni	t 1)				(:	3)	
Emerger	cy stop switch S1 -						
Reset sv	vitch S2						ļ
Unit 1 S <sup>-</sup>	4, S24						
Unit 1 Logical A	ND output L1, L2						
KM1, KM	12, N.O. contact						
G9SX-AD322-T15	(Unit 2)	(1) ▼					
Unit 2 Lo	gical AND input T41						
Safety lir	nit switch S3					<u>i</u>	<u>.</u>
Limit swi	tch S4					1	1
Unit 2 S	4, S24						
Unit 2 Lo	gical AND output L1						
KM3, KM	14, N.O. contact						
G9SX-AD322-T15	(Unit 3)						
Unit 3 Lo	gical AND input T41		i				
Safety lir	nit switch S5	i i				!	
Limit swi	tch S6	: i	I			:	
Unit 3 S <sup>-</sup>	4, S24						
Unit 3 Lo	gical AND output L1						
KM5, KM	16, N.O. contact		<u> </u>				
G9SX-ADA222-T1	50 (Unit 4)			(2)			
Unit 4 Lo	gical AND input T41						
Unit 4 Lo	gical AND input T51		i	i			
Safety Li	ght Curtain	i i	!			i 1	
Unit 4 S	4, S24						
KM7, KM	18, N.O. contact						
Rotation	of motor M4						

(1) Guard 1 opened: Unit 2 and Unit 4 stop.
 (2) Guard 3 opened: Unit 4 stops.
 (3) Emergency stop switch pressed: All units stop.

# Safety Guard Switching Unit G9SX-GS

## A Safety Measure for Hazardous Operations That Does Not Lower Productivity

- Two functions support two types of application:
  - Auto switching: For applications where operators work together with machines
- Manual switching: For applications with limited operations
- External indicator outputs enable indicating the switching status of two safety input devices.
- Auxiliary outputs enable monitoring of safety inputs, safety outputs, and errors.
- Detailed LED indications enable easy diagnosis.
- Logical AND connection allows complicated applications in combination with other G9SX-series Units.
- Certification for compliance with IEC/EN 61508 (SIL3), IEC/EN 62061 (SIL3) and EN ISO13849-1 (PLe/Safety Category 4).

Be sure to read the "Safety Precautions" on page 45.

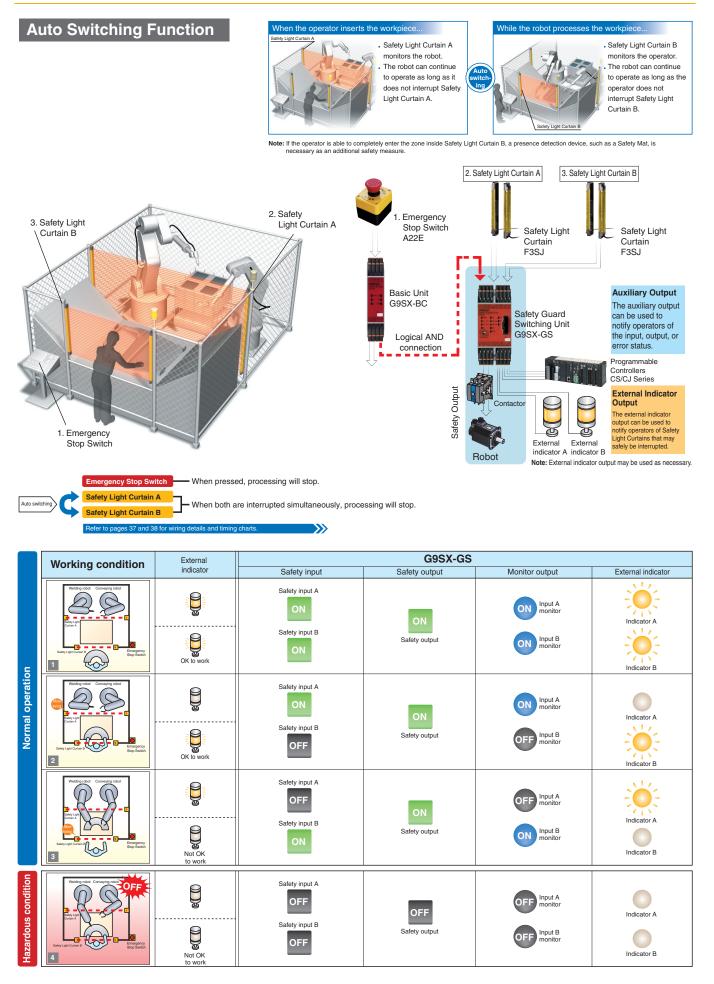




For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

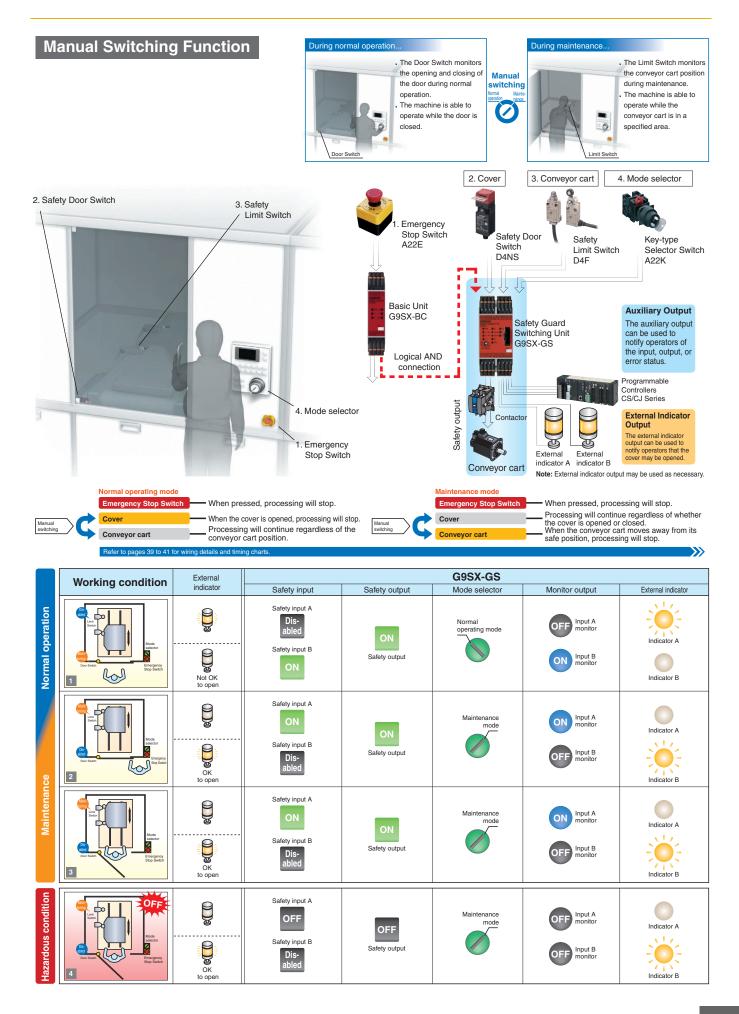
## G9SX-GS

## **Application Examples**



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## G9SX-GS



## **G9SX-GS**

## **Model Number Structure**

#### Model Number Legend

#### 

1. Functions GS: Safety Guard Switching Unit

- EX: Expansion Unit
- 2. Output Configuration (Instantaneous Safety Outputs)
  - 0: None
  - 2: 2 outputs
  - 4: 4 outputs
- 3. Output Configuration (OFF-delayed Safety Outputs) 0: None
  - 2: 2 outputs
  - 4: 4 outputs

Note: Please see "Ordering Information" below for the actual models that can be ordered.

- 4. Output Configuration (Auxiliary Outputs) 1: 1 output
  - 6: 6 outputs
- 5. Max. OFF-delay Time Safety Guard Switching Unit T15: 15 s Expansion Unit No indicator: No OFF delay T: OFF delay
- 6. Terminal Block Type RT: Screw terminals RC: Spring-cage terminals

## **Ordering Information**

## List of Models

#### Safety Guard Switching Unit

Safety outputs *3		Auxiliary Logical AND		D connection Max.		Rated	Terminal		
Instantaneous	OFF-delayed *2	outputs *4	Inputs	Outputs	OFF-delay time *1	voltage	block type	Model	
2 2 6		6	1	1 (semiconductor)	15 s	24 VDC	Screw terminals	G9SX-GS226-T15-RT	
(semiconductor)	(semiconductor) (sem	(semiconductor) (semiconductor)	Spring-cage terminals				G9SX-GS226-T15-RC		

\*1. The OFF-delay time can be set in 16 steps as follows:

T15: 0, 0.2, 0.3, 0.4, 0.5, 0.6, 0.7, 1, 1.5, 2, 3, 4, 5, 7, 10, or 15 s

\*2. The OFF-delayed output becomes an instantaneous output by setting the OFF-delay time to 0 s.

\*3. P channel MOS-FET output

\*4. PNP transistor output (except for the external indicator outputs, which are P channel MOS-FET outputs)

#### **Expansion Unit**

Safety outputs		Auxilians autouto *1	OFF delay time	Deted veltage		Model	
Instantaneous	OFF-delayed	Auxiliary outputs *1	OFF-delay time	Rated voltage	Terminal block type	woder	
4 PST-NO		1 (semiconductor)			Screw terminals	G9SX-EX401-RT	
(contact)				24 VDC	Spring-cage terminals	G9SX-EX401-RC	
	4 PST-NO (contact)		*2	24 VDC	Screw terminals	G9SX-EX041-T-RT	
					Spring-cage terminals	G9SX-EX041-T-RC	

\*1. PNP transistor output

\*2. The OFF-delay time is synchronized to the OFF-delay time setting in the connected Unit (G9SX-GS226-T15-□).

#### Accessories Terminal Block

Appearance *	Specifications	Applicable units	Model	Remarks
UUU UUU	Terminal Block with screw terminals (4-pin)	G9SX-GS G9SX-EX-⊡	Y9S-04T1B-02A	Two Terminal Blocks (black) with screw terminals, and a set of six code marks to prevent erroneous insertion.
999	Terminal Block with spring- cage terminals (4-pin)	G9SX-GS G9SX-EX-⊡	Y9S-04C1B-02A	Two Terminal Blocks (black) with spring-cage terminals, and a set of six code marks to prevent erroneous insertion.

**Note:** The G9SX main unit comes with a terminal block as standard equipment. The accessories shown here can be ordered as a replacement. \* The illustrations show 3-pin types

## **Specifications**

#### Ratings

#### **Power Input**

Item Model		G9SX-GS226-T15-	G9SX-EX-		
Rated supply voltage		24 VDC			
Operating voltage range		-15% to 10% of rated supply voltage			
Rated power consumption *		5 W max.	2 W max.		

\* Power consumption of loads not included.

#### Inputs

Item Mode	I G9SX-GS226-T15-□
Safety inputs	
Mode selector input	Operating voltage: 20.4 VDC to 26.4 VDC, Internal impedance: Approx. 2.8 k $\Omega^*$
Feedback/reset input	

\* Provide a current equal to or higher than that of the minimum applicable load of the connected input control device.

#### Outputs

Item Model	G9SX-GS226-T15-□
Instantaneous safety outputs *1	P channel MOS-FET outputs
OFF-delayed safety outputs *1	Load current: 0.8 A DC max./output *2
Auxiliary outputs	PNP transistor outputs
(for input, output, and error monitoring)	Load current: 0.8 A DC max./output *2
External indicator outputs	P channel MOS-FET outputs Connectable indicators • Incandescent lamp: 24 VDC, 3 to 7 W • LED lamp: 10 to 300 mA DC/output

\*1. While safety outputs are in the ON state, the following signal sequence is output continuously for diagnosis.

When using the safety outputs as input signals to control devices (i.e. Programmable Controllers), consider the OFF pulse shown below.

		-	Approx. 100 ms	
ON				
OFF	-		360 μs max.	

\*2. The following derating is required when Units are mounted side-by-side. G9SX-GS226-T15-□: 0.4 A max. load current/output

#### **Expansion Unit**

Item Mode	G9SX-EX-	
Rated load	250 VAC, 3 A / 30 VDC, 3 A (resistive load)	
Rated carry current	3 A	
Maximum switching voltage	250 VAC, 125 VDC	