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DELTA ELECTRONICS, INC. 252, SHANG YING ROAD, KUEI SAN TAOYUAN HSIEN 333, TAIWAN, R. O. C.

TEL: 886-(0)3-3591968 FAX: 886-(0)3-3591991

Description:	DC FAN		
Customer P/N:		REV:	
Delta Model NO.:	GFC0412DS-DF00		
Sample Rev:	02	Issue NO:	
Sample Issue Date	: MAY.16.2011	Quantity:	

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN. THE FAN MOTOR IS WITH SINGLE PHASE AND FOUR POLES.

2. CHARACTERS:

ITEM	DESCRIPTION		
RATED VOLTAGE	12 VDC		
OPERATION VOLTAGE	10.8 - 12.6 VDC		
INPUT CURRENT	1.30 (MAX. 1.82) A		
INPUT POWER	15.60 (MAX. 21.84) W		
SPEED	FRONT 16000 / REAR 15400 R.P.M.(REF.)		
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	0.911 (MIN. 0.820) M ³ /MIN. 32.179 (MIN. 28.961) CFM		
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	66.824 (MIN. 54.127) mmH ₂ 0 2.631 (MIN. 2.131) inchH ₂ 0		
ACOUSTICAL NOISE (AVG.)	64.5 (MAX. 68.5) dB-A		
INSULATION TYPE	UL: CLASS A		

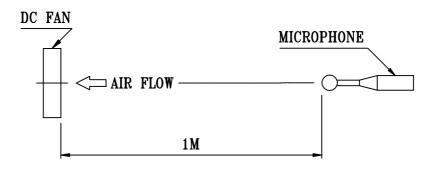
(continued)

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INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)		
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)		
EXTERNAL COVER	OPEN TYPE		
LIFE EXPECTANCE	70000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.		
ROTATION	TWO FANS ROTATE IN COUNTER DIRECTIONS SHOWED IN THE NAME PLATE SIDE		
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.		
LEAD WIRE	UL 1061 -F- AWG #28 FRONT FAN BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) WHITE WIRE FREQUENCY(F00) GREEN WIRE SPEED CONTROL(PWM) REAR FAN BROWN WIRE NEGATIVE(-) ORANGE WIRE POSITIVE(+) BLUE WIRE FREQUENCY(F00) YELLOW WIRE SPEED CONTROL(PWM)		

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
- 3. THE CHARACTERS SHOWED IN PAGE 1 IS THE CONDITION OF BOTH FANS RUN.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:

- 3-2. FRAME — PLASTIC UL: 94V-0
- 3-3. IMPELLER PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM TWO BALL BEARINGS

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE -10 TO +60 DEGREE C
- 4-2. STORAGE TEMPERATURE -40 TO +75 DEGREE C
- 4-3. OPERATING HUMIDITY 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

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8. BASIC RELIABILITY REQUIREMENT:

8-1. THERMAL LOW TEMPERATURE: -40°C CYCLING HIGH TEMPERATURE: +80°C

SOAK TIME: 30 MINUTES

TRANSITION TIME < 5 MINUTES

DUTY CYCLES: 5

8-2. HUMIDITY TEMPERATURE: +25°C ~ +65°C

EXPOSURE HUMIDITY: 90-98% RH @ +65°C

FOR 4 HOURS/CYCLE

POWER: NON-OPERATING TEST TIME: 168 HOURS

8-3. VIBRATION TEMPERATURE: +25°C

ORIENTATION: X, Y, Z POWER: NON-OPERATING

VIBRATION LEVEL: OVERALL gRMS=3.2

FREQUENCY(Hz)	PSD(G^2/Hz)	
10	0.040	
20	0.100	
40	0.100	
800	0.002	
1000	0.002	

TEST TIME: 2 HOURS ON EACH ORIENTATION

8-4. MECHANICAL TEMPERATURE: +20°C

SHOCK ORIENTATION: X, Y, Z

POWER: NON-OPERATING ACCELERATION: 20 G MIN.

PULSE: 11 ms HALF-SINE WAVE NUMBER OF SHOCKS: 5 SHOCKS

FOR EACH DIRECTION

8-5. LIFE TEMPERATURE: MAX, OPERATING TEMPERATURE

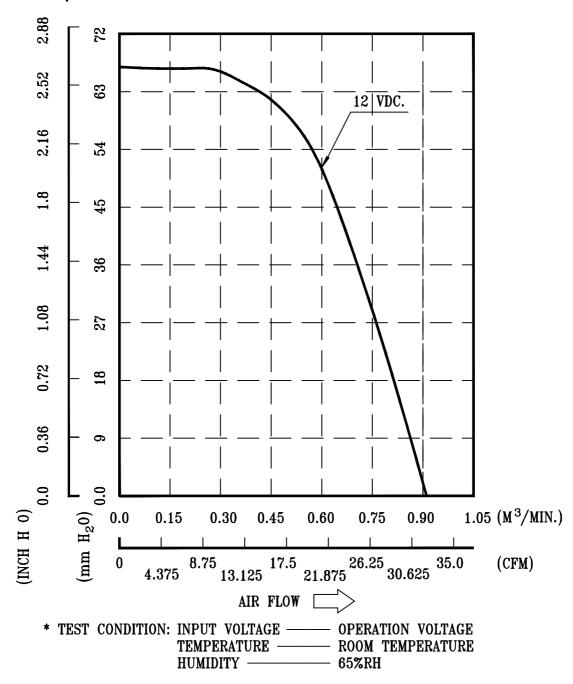
POWER: OPERATING

DURATION: 1000 HOURS MIN.

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9. P & Q CURVE:



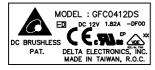
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PART NO:

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10. DIMENSION DRAWING:

LABEL:





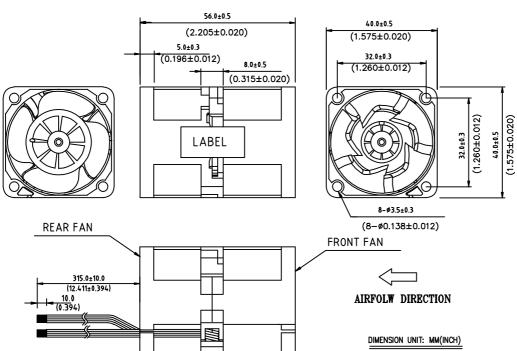
OR

DC BRUSHLESS

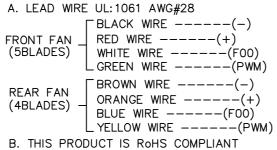
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DELTA ELECTRONICS, INC.

MADE IN CHINA



NOTES:

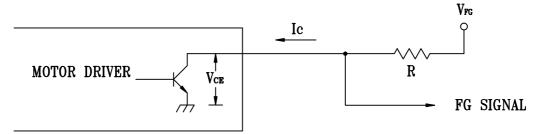


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- 11. FREQUENCY GENERATOR (FG) SIGNAL:
- 1. OUTPUT CIRCUIT OPEN COLLECTOR MODE:



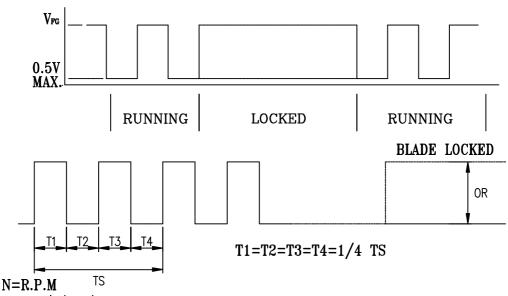
CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

 $V_{\text{FG}} = 12.6 V \text{ MAX}. \quad I_{\text{C}} = 5 \text{mA} \text{ MAX}.$

3. FREQUENCY GENERATOR WAVEFORM:



TS=60/N(SEC)

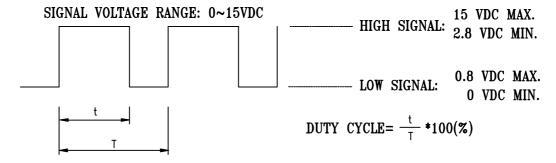
*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

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12. PWM CONTROL SIGNAL:

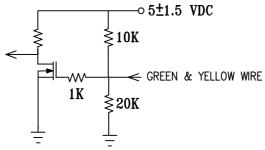


- THE FREQUENCY FOR CONTROL SIGNAL OF THE FAN SHALL BE ABLE TO ACCEPT A 30HZ~300KHZ.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE. THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 25KHZ 40% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

13. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=25KHZ)

	SPEED R.P.M. (REF.)		CURRENT (A) TYP.
DUTY CYCLE (%)	FRONT	RONT REAR	TOTAL
100	16000±10%	15400±10%	1.30
0	0	0	0.03

14. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROL INPUT IS LEFT UNCONNECTED.

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Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$ or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009