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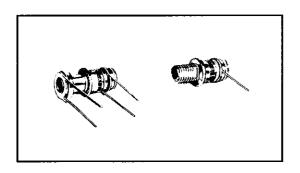


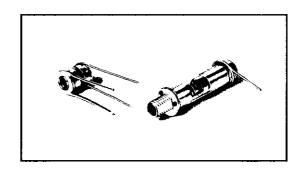
Sprague-Goodman

ENGINEERING BULLETIN SG-205B

Supercedes SG-205A

PISTONCAP® PRECISION TRIMMER CAPACITORS



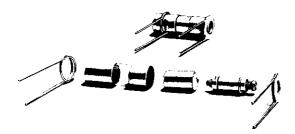




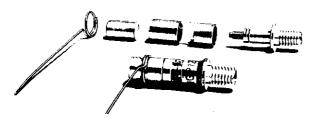
PRECISION ADJUST MECHANISMS

All Sprague-Goodman Pistoncap Trimmer Capacitors described in U. S. Patent No. 3,840,786 utilize a simplified and highly reliable adjust mechanism. There are two slots 180° apart, more than half way through the bushing threads. Following slotting, the bushing is compressed, causing the slotted end to behave as a spring. The threaded segments of the bushing are biased axially, pressing the bushing threads firmly into flank-to-flank engagement with the screw threads. This eliminates all backlash and provides the required smooth and uniform adjust torque. Note that no extra threaded washers, springs, etc. are required. Fewer parts mean greater reliability.

JFD PISTONCAP models, now manufactured by Sprague-Goodman, include the differential and split-stator types shown on page 11 of this bulletin. High Voltage and High RF Voltage quartz dielectric models are on page 15.

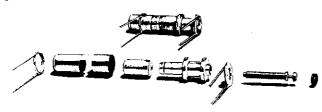


FORM FACTOR C, OPEN END



FORM FACTOR P. OPEN END

SEALED TYPES. Sealed versions are available in both panel mounting and printed circuit mounting. The electrode end is sealed either by closing the end of the glass tube or by soldering on a turret cap. The adjust end is sealed by means of a multi-lobed seal. This seal provides twice as many lobes as an "O" ring and good sealing is provided with one-quarter of the gasket compression required for an "O" ring.



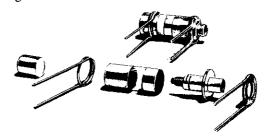
FORM FACTOR L, PRINTED CIRCUIT SEALED



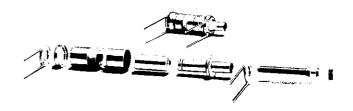
FORM FACTOR R, PANEL MOUNTING SEALED CONSTRUCTION

COLLARED BUSHING STYLES (Form Factors N and

V). Certain applications require that the head of the adjusting screw remain wholly within the bushing over the entire range of adjustment. To meet this need, collared bushing types, both sealed and unsealed, have been added to the broad line of printed circuit mounting styles. All panel mounting styles, other than the 'W' series, are also designed for blind hole tuning.



FORM FACTOR N. COLLARED BUSHING OPEN END



FORM FACTOR V, COLLARED BUSHING SEALED CONSTRUCTION

W STYLES. In some panel-mounting applications, a protruding adjust screw is required. In W series capacitors, the adjust screw protrudes from the mounting bushing for all positions of adjustment.



FORM FACTOR W

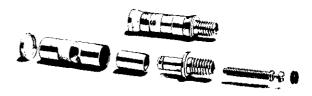
THREE DIELECTRICS. Three dielectrics are available. The standard glass has a dielectric constant of about 6.7 and a dissipation factor of about 0.0012. High-range glass achieves the unusual combination of higher dielectric constant but lower dissipation factor of about 8.5 and about 0.008, respectively. Quartz dielectric has the much lower dielectric constant of about 3.7 but has extremely low loss, for a dissipation factor of about 0.0001.

Generally, the standard glass, which is least expensive, will suit most applications. For some applications where higher capacitance and/or greater Q is required for a given physical structure, high-range glass should be specified. For applications involving moderate r-f currents, fused quartz is used.

High-range glass trimmers will generally cost about 25% more than standard glass and quartz trimmers are about three times the price of standard glass trimmers. Expanded range types generally cost about 2.5 times the non-expanded range equivalents.

EXPANDED RANGE models are available in both panel mounting and printed circuit mounting styles,

sealed and unsealed. The electrode band is embedded within the wall of the glass tube, providing a thinner dielectric gap and, at the same time, keeping the overall wall thick enough for mechanical strength. This generally yields about three times the capacitance range for a given size compared with the standard Pistoncap Capacitors. This is accomplished by a laminating technique. An electrode band is metallized on the O.D. of a thin (0.005") glass tube and a slightly larger and heavier walled tube is then telescoped over it. The two tubes are then fused, providing the embedded structure. Additional metallization is then added at both ends to provide electrical and mechanical termination.

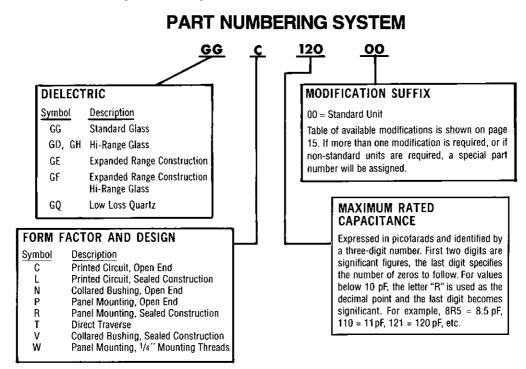


FORM FACTOR R, EXPANDED RANGE

MILITARY APPROVALS

Pistoncap Precision Trimmer Capacitors are approved to Military Specification MIL-C-14409D, Styles PC35, PC37, PC38, PC39, PC40, PC41, PC42, PC43, PC48, PC50, PC51, and PC 52 in all characteristics and values and are listed on the Qualified Products List (QPL) for this specification. In Canada, these capacitors have been approved by the Department of National Defense in accordance with the terms of the U.S.-Canada agreement for qualification

of products of non-resident manufacturers. In the United Kingdom, these capacitors have been approved by the Ministry of Defense(DCVD) in accordance with the provisions of STANAG 4093, while in West Germany they have been approved by the Bundesamt fur Wehrtechnik und Beschafftung (BWB) for G-QPL in accordance with STANAG 4093.





PRINTED CIRCUIT MOUNTING

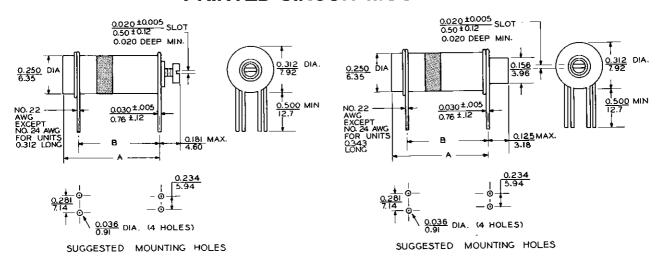


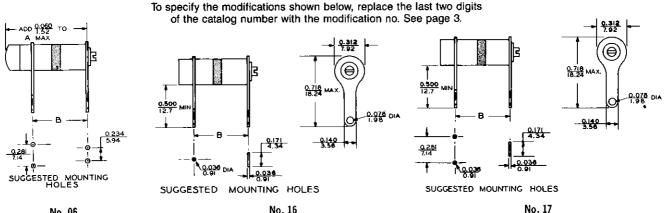
Figure 1A

Figure 1B

••		D-C	Temp.	Minimum		OPEN END	\$TYLE	(Fig. 1/	<i>(t</i>		COLLARE	BUSH	ING ST	YLE (Fi	g. 1B)
	itance in pF	Voltage Rating	Char. (See	Quality Factor		Mil Desig-	A	Max.	B± (0.031 0.79}		A f	Max.	B [±]	0.031 (0.79)
Min,	Max.	(Volts)	Table)		Model No.	nation	In.	mm	ln.	mm	Model No.	In.	mm	In.	mm
					S	TANDARD G	LASS [DIELEC	RIC						
0.8 0.8 0.8 0.8 0.8	4.5 8.5 12.0 18.0 30.0	750 750 750 750 750 750	H H 1	500 500 500 500 350	GGC4R500 GGC8R500 GGC12000 GGC18000 GGC30000	*PC41J4R5 *PC41J8R5 *PC41H120 *PC41H180 *PC41H300	0.312 0.562 0.766 1.000 1.609	7.92 14.27 19.46 25.40 40.87	0.250 0.438 0.625 0.875 1.375	6.35 11.13 15.88 22.23 34.93	GGN4R500 GGN8R500 GGN12000 GGN18000 GGN30000	0.343 0.593 0.797 1.031 1.640	8.71 15.06 20.24 26.19 41.66	0.250 0.438 0.625 0.875 1.375	6.35 11.13 15.88 22.23 34.93
					ŀ	II-RANGE GI	ASS D	IELECT	RIC						
0.8 0.8 0.8 0.8 0.8	5.5 11.0 16.0 23.0 38.0	750 750 750 750 750 750	ј Ј Н Н	1000 900 800 700 500	GHC5R500 GHC11000 GHC16000 GHC23000 GHC38000	PC51J5R5 PC51J110 PC51H160 PC51H230 PC51H380	0,312 0,562 0,766 1,000 1,609	7.92 14.27 19.46 25.40 40.87	0.250 0.438 0.625 0.875 1.375	6.35 11.13 15.88 22.23 34.93	GHN5R500 GHN11000 GHN16000 GHN23000 GHN38000	0.343 0.593 0.797 1.031 1.640	8.71 15.06 20.24 26.19 41.66	0.250 0.438 0.625 0.875 1.375	6.35 11.13 15.88 22.23 34.93
						QUARTZ	DIELE	CTRIC						_	
0.6 0.6 0.6 0.8	1.8 5.5 9.5 16.0	750 750 750 750 750	9999	1500 1500 1500 1500	GQC1R800 GQC5R500 GQC9R500 GQC16000	PC41Q1R8 PC41Q5R5 PC41Q9R5 PC41Q160	0,312 0,562 1,000 1,609	7.92 14.27 25.40 40.87	0.250 0.438 0.875 1.375	6.35 11.13 22.23 34.93					

^{*}These capacitors were listed in MIL-C-14409B but do not appear in MIL-C-14409D.

MODIFICATIONS



No. 06 CYLINDER END CLOSED No. 16 BASE LUG, SINGLE LEAD

BASE LUG, DOUBLE LEAD

EXPANDED RANGE PRINTED CIRCUIT MOUNTING

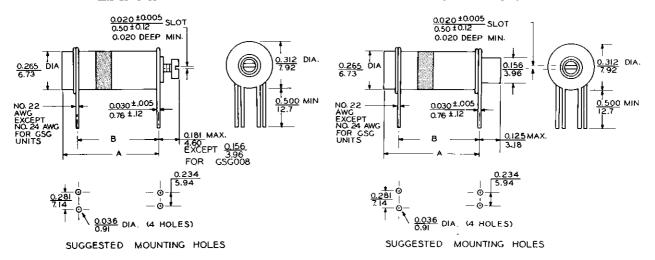
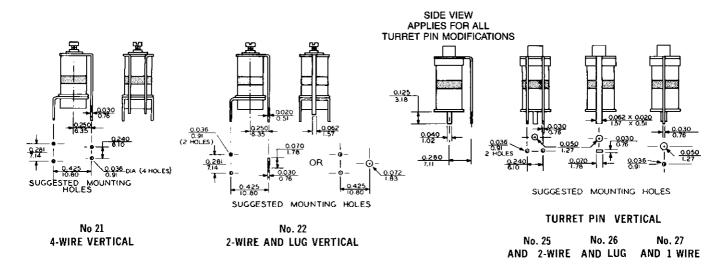


Figure 1C

Figure 1D

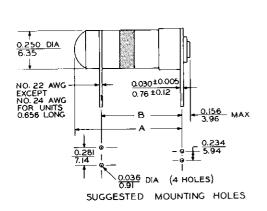
		D-C	Temp.	Minimum	OPE	N END S	STYLE (F	ig. 1C)		COLLARI	ED BUSI	HING ST	YLE (Fig	. 1D)
•	acitance ge in pF	Voltage Rating	Char. (See	Quality Factor		Αſ	Max.	В±	0.031 (0.79)		А	Max,	В±	0.031 (0.79)
Min.	Max.	(Volts)	Table)	Q	Model No.	Įn.	mm	In.	mm	Model No.	In.	mm	In.	mm
					STAND	ARD GL	ASS DIE	LECTR	С					
1.2 1.0 1.0 1.0 1.0 1.0	10.0 14.0 28.0 42.0 60.0 90.0	500 750 750 750 750 750	00000≺	500 500 350 250 250 250	GSG 008 GEC14000 GEC28000 GEC42000 GEC60000 GEC90000	0.277 0.391 0.625 0.843 1.093 1.688	7.04 9.93 15.88 21.41 27.76 42.88	0,250 0,328 0,500 0,734 0,906 1,516	6,35 8,33 12,70 18,64 23,01 38,51	GEN14000 GEN28000 GEN42000 GEN60000 GEN90000	0.422 0.656 0.875 1.125 1.719	10.72 16.66 22.23 28.58 43.66	0.328 0.500 0.734 0.906 1.516	8.33 12.70 18.64 23.01 38.51
					HI-RAI	NGE GLA	ISS DIEI	ECTRI	;					
1.2 1.0 1.0 1.0 1.0 1.0	16.0 16.0 36.0 52.0 75.0 120.0	500 750 750 750 750 750 750	>	750 750 550 350 250 250	GSG009 GFC16000 GFC36000 GFC52000 GFC75000 GFC12100	0.323 0.391 0.625 0.843 1.093 1.688	8.20 9.93 15.88 21,41 27.76 42.88	0.250 0.328 0.500 0.734 0.906 1.516	6.35 8.33 12.70 18.64 23.01 38.51		0.422 0.656 0.875 1.125 1.719	10.72 16.66 22.23 28.58 43.66	- 0.328 0.500 0.734 0.906 1.516	8.33 12.70 18.64 23.01 38.51

NOTE: Capacitance increases up to 0.5 pF on vertical modifications due to position of leads alongside capacitor body.





SEALED PRINTED CIRCUIT MOUNTING



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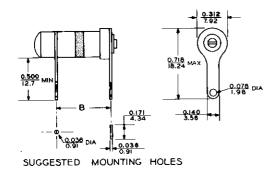
Figure 2A

Figure 2B

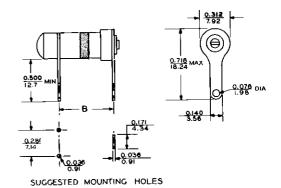
Canac	itance	D-C Voltage	Temp. Char.	Minimum Ouality	STA	NDARD SEA	LED ST	YLE (Fi			COLLARE		IING SE ig. 28)	_	
•	in pF	Rating	(See	Factor		Mil Desig-		lax.		0.031 (0.79)	Madal No		lax.		0.031 (0.79)
Min.	Max.	(Volts)	Table)	Q	Model No.	nation	ln.	mm	In.	mm	Model No.	In.	mm	In,	mm_
				-	S.	TANDARD G	LASS [DIELECT	RIC						
0.8 0.8 0.8 0.8 0.8	4.5 8.5 12.0 18.0 30.0	750 1250 1250 1250 1250	J H H	500 500 500 500 500 350	GGL4R500 GGL8R500 GGL12000 GGL18000 GGL30000		0.656 0.906 1.109 1.359 1.953	16,66 23,01 28,17 34,52 49,61	0.500 0.703 0.844 1.016 1.469	12.70 17.86 21.44 25.81 37.31	GGV4R500 GGV8R500 GGV12000 GGV18000 GGV30000	0.422 0.641 0.859 1.109 1.703	10.72 16.28 21.82 28.17 43.26	0.250 0.438 0.625 0.875 1.375	6.35 11.13 15.88 22.23 34.93
						II-RANGE GL	ASS D	IELECT	RIC						
0.8 0.8 0.8 0.8 0.8	5.5 11.0 16.0 23.0 38.0	750 1250 1250 1250 1250 1250	ј Ј Н Н	1000 900 800 700 500	GHL5R500 GHL11000 GHL16000 GHL23000 GHL38000	PC52J5R5 PC52J110 PC52H160 PC52H230 PC52H380	0.656 0.906 1.109 1.359 1.953	16.66 23.01 28.17 34.52 49.61	0.500 0.703 0.844 1.016 1.469	12.70 17.86 21.44 25.81 37.31	GHV5R500 GHV11000 GHV16000 GHV23000 GHV38000	0,422 0.641 0.859 1.109 1,703	10.72 16.28 21.82 28.17 43.26	0.250 0.438 0.625 0.875 1.375	6.35 11.13 15.88 22.23 34.93
						QUARTZ	DIELE	CTRIC							
0.6 0.6 0.6 0.8	1.8 5.5 9.5 16.0	750 1250 1250 1250	QQQ	1500 1500 1500 1500	GQL1R800 GQL5R500 GQL9R500 GQL16000	PC42Q1R8 PC42Q5R5 PC42Q9R5 PC42Q160	0.656 0.922 1.359 1.953	16.66 23.42 34.52 49.61	0.500 0.703 1.016 1.469	12.70 17.86 25.81 37.31				_	

^{*}These capacitors were listed in Military Specification MIL-C-14409B but do not appear in MIL-C-14409D.

MODIFICATIONS



No. 16 BASE LUG, SINGLE LEAD



No. 17 BASE LUG, DOUBLE LEAD

EXPANDED RANGE SEALED PRINTED CIRCUIT MOUNTING

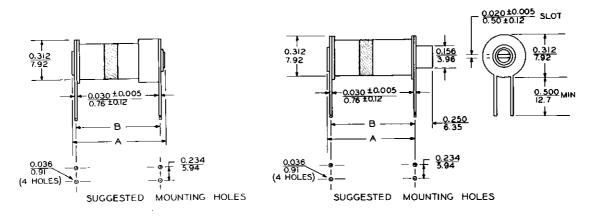


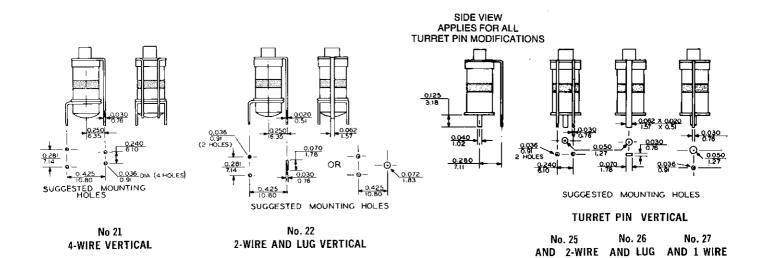
Figure 2C

Figure 2D

_	.,	D-C	Temp.	Minimum		SEALED EN	D STYL	E (Fig. :	2C)		COLLARE	D BUSI	HING ST	YLE (Fi	g. 2D)
	acitance ge in pF Max,	Voltage Rating (Volts)	Char. (See Table)	Quality Factor Q	Model No.	Mil Desig- nation	A I	Max. mm	B [±] In.	0.031 (0.79) mm	Model No.	A I	Max. mm	B [±] In.	0.031 (0.79) mm
				<u></u>		STAND	ARD G	LASS				l		!	
1.0 1.0 1.0 1.0 1.0	14.0 28.0 42.0 60.0 90.0	1000 1000 1000 1000 1000	99999	500 350 250 250 250 250	GEL14000 GEL28000 GEL42000 GEL60000 GEL90000	*PC43G140 *PC43G280 *PC43G420 *PC43G600 *PC43G900	0.780 1.020 1.235 1.480 2,080	19.81 25.91 31.37 37.59 52.83	0.700 0.940 1.155 1,400 2.000	17.78 23.88 29.34 35.56 50.80	GEV14000 GEV28000 GEV42000 GEV60000 GEV90000	0.484 0.734 0.938 1.188 1.781	12,29 18,64 23,83 30,18 45,24	0.422 0.672 0.875 1.125 1.734	10.72 17.07 22.23 28.58 44.04
						HI-RA	NGE GI	.AS\$							
1.0 1.0 1.0 1.0 1.0	16.0 36.0 52.0 75.0 120.0	1000 1000 1000 1000 1000	00000	750 550 350 250 250	GFL16000 GFL36000 GFL52000 GFL75000 GFL12100	PC43G160 PC43G360 PC43G520 PC43G750 PC43G121	0.780 1.020 1.235 1.480 2.080	19.81 25.91 31.37 37.59 52.83	0.700 0.940 1.155 1.400 2.000	17.78 23.88 29.34 35.56 50.80	GFV16000 GFV36000 GFV52000 GFV75000 GFV12100	0.484 0.734 0.938 1.188 1.781	12.29 18.64 23.83 30.18 45.24	0,422 0,672 0,875 1,125 1,734	10.72 17.07 22.23 28.58 44.04

^{*}These capacitors were listed in Military Specification MIL-C-14409B but do not appear in MIL-C-14409D.

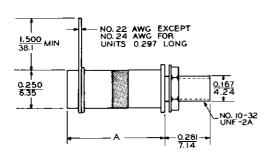
NOTE: Capacitance increases up to 0.5 pF on vertical modifications due to position of leads alongside capacitor body.





PANEL MOUNTING

SEALED PANEL MOUNTING



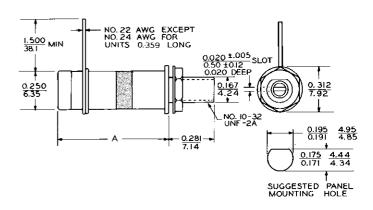


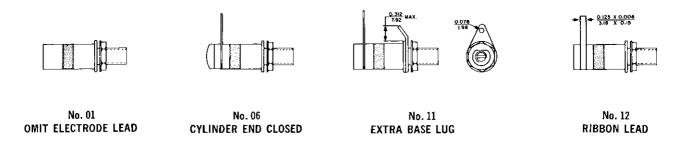
Figure 3A

Figure 3B

Capacitance Range in pF Min. Max.				Model No. Figure 3A D GLASS	Mil Desig- nation	A +0.047, -0.031 (+1.19,) -0.79) In. mm	R: 	ange Vin.	e in pF Max.	(Volts)	Factor Q ST	Table)	Model No. Figure 3B	Mil Designation	± 0. (0 In.	mm
0.8 4.5 0.8 8.5 0.8 12.0 0.8 18.0 0.8 30.0	750 750 750 750 750 750	500 500 500 500 350) H H	GGP8R500 GGP12000 GGP18000	*PC40H120 *PC40H180	0.297 7.54 0.547 13.89 0.750 19.05 0.984 24.99 1.594 40.49	(((),8),8),8),8),8	4.5 8.5 12.0 18.0 30.0	750 1250 1250 1250 1250	500 500 500 500 350	H H H	GGR8R500 GGR12000 GGR18000	*PC38J4R5 *PC38J8R5 *PC38H120 *PC38H180 *PC38H300	0.594 0.812 1.062	15.09 20.62 26.97
		HI-R	ANGE (GLASS			_).8	5.5	750	1000	-KANGE	GHR5R500	PC48J5R5	0.359	9.12
0.8 5.5 0.8 11.0 0.8 16.0 0.8 23.0 0.8 38.0	750 750 750 750 750 750	1000 900 800 700 500	H H J	GHP5R500 GHP11000 GHP16000 GHP23000 GHP38000	PC50H160 PC50H230	0.297 7.54 0.547 13.89 0.750 19.05 0.984 24.99 1.594 40.49	((().8).8).8).8	11.0 16.0 23.0 38.0	1250 1250 1250 1250 1250	900 800 700 500) H H	GHR11000 GHR16000 GHR23000 GHR38000	PC48J110 PC48H160 PC48H230 PC48H380	0.594 0.812 1.062	15.09 20.62 26.97
0.0 00.0	700		OUAF				_				-	QUAF				
0.6 1.8 0.6 5.5 0.6 9.5 0.8 16.0	750 750 750 750	1500 1500 1500 1500	Q	GQP1R800 GQP5R500 GQP9R500 GQP16000	PC40Q5R5 PC40Q9R5	0.297 7.54 0.547 13.89 0.984 24.99 1.594 40.49	().6).6).6).8	1.8 5.5 9.5 16.0	750 1250 1250 1250	1500 1500 1500 1500	Q Q Q Q	GQR1R800 GQR5R500 GQR9R500 GQR16000	PC38Q1R8 PC38Q5R5 PC38Q9R5 PC38Q160	0.625 1.062	15.88 26.97

^{*}These capacitors were listed in Military Specification MIL-C-14409B but do not appear in MIL-C-14409D.

MODIFICATIONS



EXPANDED RANGEPANEL MOUNTING

EXPANDED RANGE SEALED PANEL MOUNTING

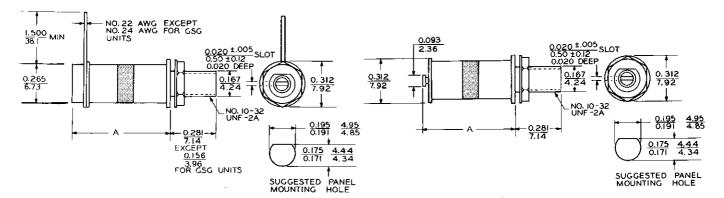
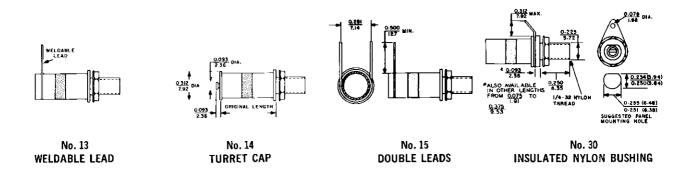


Figure 3C

Figure 3D

Capacitance Range in pF Min. Max.	Rating (Volts)	Minimum Quality Factor Q NDARD GLA	Temp. Char. (See Table)	Model No. Figure 3C ECTRIC	A ± 0.031 (0.79) In. mm	Range Min.	in pF Max.	D-C Voltage Rating (Volts)	Factor Q ST	Table) ANDARI	Model No. Figure 3D GLASS	Mil Desig- nation	Length A ± 0.031 (0.79) In. mm
1.2 10.0 1.0 14.0 1.0 28.0 1.0 42.0 1.0 60.0 1.0 90.0	500 750 750 750 750 750 750	500 500 350 250 250 250	YGGGGG	GSG006 GEP14000 GEP28000 GEP42000 GEP60000 GEP90000	0.266 6.76 0.375 9.53 0.609 15.47 0.828 21.03 1.078 27.38 1.672 42.47	1.0 1.0 1.0 1.0 1.0	14 28 42 60 90	1000 1000 1000 1000 1000	500 350 250 250 250 250	G G G G -RANGE		*PC39G140 *PC39G280 *PC39G420 *PC39G600 *PC39G900	0.703 17.86 0.922 23.42 1.172 29.77
1.2 16.0 1.0 16.0 1.0 36.0 1.0 52.0 1.0 75.0 1.0 120.0	500 750 750 750 750 750 750	750 750 750 550 350 250 250	SS DIELE Y G G G G	GSG007 GFP16000 GFP36000 GFP52000 GFP75000 GFP12100	0.312 7.92 0.375 9.53 0.609 15.47 0.828 21.03 1.078 27.38 1.672 42.47	1.0 1.0 1.0 1.0 1.0	16 36 52 75 120	1000 1000 1000 1000 1000	750 550 350 250 250	0000G	GFR16000 GFR36000 GFR52000 GFR75000 GFR12100	PC39G360 PC39G520 PC39G750	0.469 11.91 0.703 17.86 0.922 23.42 1.172 29.77 1.766 44.86

^{*}These capacitors were listed in Military Specification MIL-C-14409B but do not appear in MIL-C-14409D.





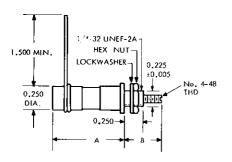
EXTENDED-SCREW, 1/4" DIA. MOUNTING BUSHING

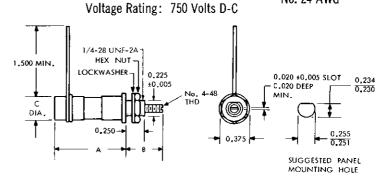
SPECIFICATIONS

Operating Temperature Range: -55°C to +125°C (Glass)

-55°C to +150°C (Quartz)

Wire Size: No. 22 AWG Except GGW3R000 No. 24 AWG





TYPES GGW, GHW, GSG904 THRU 906

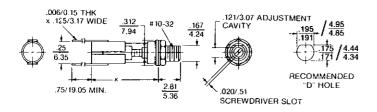
TYPES GQW, GSG900 THRU 903, AND GSG907 THRU 910

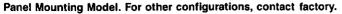
	Cap. Range in pF Max.	Min. Q at 20 MHz	Temp. Coeff. in ppm/°C	Model No.	Le A±.031	ngth mm±0.79	Screw E B Max.	xtension mm
		<u>.</u> .	·	STANDARD GLA	SS			
0.5 0.8 0.7 0.8 0.8 0.8	3.0 8.5 9.0 12.0 18.0 30.0	500 500 500 500 500 500	±50 ±75 ±75 ±100 ±100 ±100	GGW3R000 GGW8R500 GGW9R000 GGW12000 GGW18000 GGW30000	0.484 0.578 0.656 0.765 1.000 1.594	12.29 14.68 16.66 19.43 25.40 40.49	0.625 0.625 0.656 0.750 0.843 1.141	15.88 15.88 16.66 19.05 21.41 28.98
	=			HI-RANGE GLAS	SS			
0.5 0.8 0.8 0.8 1.0	4.5 11.0 13.0 17.0 24.0 40.0	1000 900 900 800 700 500	$\begin{array}{c} \pm100 \\ \pm100 \end{array}$	GHW4R500 GHW11000 GHW13000 GHW17000 GHW24000 GHW40000	0.484 0.578 0.609 0.765 1.000 1.594	12.29 14.68 15.47 19.43 25.40 40.49	0.625 0.625 0.625 0.750 0.812 1.125	15.88 15.88 15.88 19.05 20.62 28.58
	_	STANI	DARD GLASS —	SPECIAL TEMP.	COEFF.*			•
0.7 0.8 0.8	9.0 18.0 30.0	500 500 500	+400±100 +400±100 +400±100	GSG904 GSG905 GSG906	0.656 1.000 1.594	16,66 25.40 40.49	0.797 0.938 1.250	20.24 23.83 31.75
		<u> </u>	QUARTZ	(C = 0.250 DIA.	TUBE)		·	
0.6 0.6 0.8	5.5 9.5 16.0	1500 1500 1500	+50, -0 +50, -0 +50, -0	GQW5R500 GQW9R500 GQW16000	0.563 1.000 1.594	14.30 25.40 40.49	0.765 0.891 1.250	19.43 22.63 31.75
			QUARTZ	(C = 0.250 DIA)	TUBE)*			
0.7 0.6 0.8 9.0	4.5 6.0 10.0 21.0	1500 1500 1500 1500	+50, -0 $+50, -0$ $+50, -0$ $+50, -0$	GSG907 GSG908 GSG909 GSG910	0.438 0.625 1.000 1.594	11.13 15.88 25.40 40.49	0.546 0.906 0.891 1.000	13.87 23.01 22.63 25.40
			STANDARD	GLASS (C = 0.2)	50 DIA. TUE	BE)*		
0.7 0.6 0.8 0.8	9.0 14.0 18.0 30.0	500 500 500 500	+0, -150 $+0, -150$ $+0, -150$ $+0, -150$	GSG900 GSG901 GSG902 GSG903	0.656 1.000 1.000 1.594	16.66 25.40 25.40 40.49	0.765 1.000 0.953 1.250	19.43 25.40 24.21 31.75

^{*}The "GSG" model prefix signifies a special design. Part numbers for these devices are assigned sequentially and are not in accordance with the standard part numbering system.

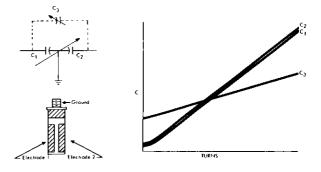
MINIATURE SPLIT STATOR CAPACITORS

Piston adjustment varies capacitance simultaneously from each plate to bushing and from plate to plate for use in push-pull circuits and similar networks.



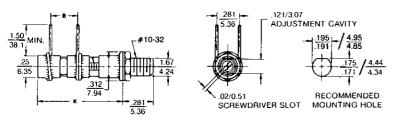


	Cap. Ra Plate to Bushing	nge (pF) Plate to Plate	K ± 0.031/0.79
Model No.	Min. Max.	Min. Max.	in. mm
JFD-SP86GY JFD-SP87GY JFD-SP88GY	0.8 4.2 0.8 9.0 1.0 14.0	0.8 2.0 1.5 4.5 2.0 7.0	.547 13.89 1.000 25.40 1.609 40.87



- $\begin{array}{ll} C_1 = Capacitance \ of \ Electrode \ Band \ 1 \ to \ Ground. \\ C_2 = Capacitance \ of \ Electrode \ Band \ 2 \ to \ Ground. \end{array}$
- C₃ = Capacitance of Electrode Band 1 to Electrode Band 2.

MINIATURE DIFFERENTIAL CAPACITORS



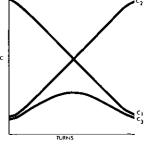
Piston adjustment increases capacitance of one gang while capacitance of other gang decreases.





Panel Mounting Model. For other configurations, contact factory.

Model No.	Cap. Range (pF) Min. Max.	Typical (pF) Crossover	B ± .024/0.62 in. mm	K ± .031/0.79 in. mm	Wire Dia. in. mm
JFD-DC411Y Sect. 1 Sect. 2	1 ' ' '	2.3	.094 2.39	.312 7.92	.016 .41
JFD-DC413Y Sect. 1 Sect. 2		5.0	.219 5.56	.547 13.89	.020 .51
JFD-DC414Y Sect. 1 Sect. 2		6.8	.312 7.92	.750 19.05	.025 .64
JFD-DC416Y Sect. 1 Sect. 2	1.5 16.0 4.0 11.0	9.2	.406 10.31	.937 23.80	.025 .64
JFD-DC419Y Sect. 1 Sect. 2	2.0 26.0 6.0 28.0	15.2	.656 16.66	1.437 36.50	.025 .64



- C_1 = Capacitance of Electrode Band I to Ground. C_2 = Capacitance of Electrode Band 2 to Ground.
- C₃ = Capacitance of Electrode Band 1 to Electrode Band 2.

NOTES:

- 1. TCC = $0\pm100 \text{ ppm/°C}$; -55°C to ±125 °C
- 2. Q @ 20 MHz: 500 min.

Sect. #1: Base to end electrode Sect. #2: Base to center electrode

3. Adjust torque: 1-10 oz.-in.

- 4. Working Voltage Rating: 500 VDC
- 5. Drift = 0.2% or 0.04 pF
- 6. IR = $10^5 M\Omega$



Surface Mount Glass PISTONCAP®

Vertical and Horizontal Mount Types Available in Standard and Extended Range Models

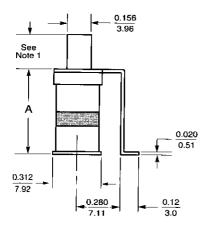
VERTICAL MOUNT TYPES

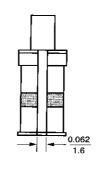
EXTERNAL ELECTRODE

	citance e in pF max	D-C Voltage Rating (Volts)	Temp. Char. (See Table)	Minimum Quality Factor Q	A max in mm	Unsealed Model No. (See Note 2)	Sealed Model No.
1.3	4.5 5.5	750	J	500 1000	0.383 9.73	GGN4R531 GHN5R531	GGV4R531 GHV5R531
1.3	8.5 11.0	750	J	500 900	0.633 16.1	GGN8R531 GHN11031	GGV8R531 GHV11031
1.3	12.0 16.0	750	Н	500 800	0.837 21.3	GGN12031 GHN16031	GGV12031 GHV16031
1.3	18.0 23.0	750	Н	500 700	1.071 27.2	GGN18031 GHN23031	GGV18031 GHV23031

EMBEDDED ELECTRODE

	citance e in pF max	D-C Voltage Rating (Volts)	Temp. Char. (See Table)	Minimum Quality Factor Q	A max	Unsealed Model No. (See Note 2)	Sealed Model No.
1.5	14.5 16.5	1000	G	500 750	0.462 11.7	GEN14031 GFN16031	GEV14031 GFV16031
1.5	28.5 36.5	1000	G	350 550	0.696 17.7	GEN28031 GFN36031	GEV28031 GFV36031





Notes:

1) Unsealed models: 0.120 3.05 Sealed models: 0.245

 For an optional sealing cap to cover adjustment access on unsealed models, contact factory.

VERTICAL MOUNT

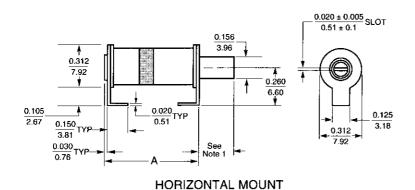
HORIZONTAL MOUNT TYPES

EXTERNAL ELECTRODE

Capac Range min	itance in pF max	D-C Voltage Rating (Volts)	Temp. Char. (See Table)	Minimum Quality Factor Q	A max in mm	Unsealed Model No. (See Note 2)	Sealed Model No.
0.8	8.5 11.0	750	J	500 900	0.673 17.1	GGN8R533 GHN11033	GGV8R533 GHV11033
0.8	12.0 16.0	750	Н	500 800	0.877 22.3	GGN12033 GHN16033	GGV12033 GHV16033
8.0	18.0 23.0	750	Н	500 700	1.111 28.2	GGN18033 GHN23033	GGV18033 GHV23033
0.8	30.0 38.0	750	Н	350 500	1.720 43.7	GGN30033 GHN38033	GGV30033 GHV38033

EMBEDDED ELECTRODE

	citance e in pF max	D-C Voltage Rating (Volts)	Temp. Char. (See Table)	Minimum Quality Factor Q	A max in mm	Unsealed Model No. (See Note 2)	Sealed Model No.
1.0	28.0 36.0	1000	G	350 550	0.736 18.7	GEN28033 GFN36033	GEV28033 GFV36033
1.0	42.0 52.0	1000	G	250 350	0.955 24.3	GEN42033 GFN52033	GEV42033 GFV52033
1.0	60.0 75.0	1000	G	250 250	1.205 30.6	GEN60033 GFN75033	GEV60033 GFV75033
1.0	90.0 120.0	1000	G	250 250	1.799 45.7	GEN90033 GFN12133	GEV90033 GFV12133



Notes:

1) Unsealed models: 0.120 3.05 Sealed models: 0.245 6.22

 For an optional sealing cap to cover adjustment access on unsealed models, contact factory.



DIRECT TRAVERSE GLASS TRIMMERS

FEATURES

- Shortest sealed PISTONCAP.®
- Designed to meet MIL-C-14409.
- Annular band and embedded band models.
- High Q.
- High self-resonant frequency.
- Surface mount or through-hole mount.
- O-ring seal protects (to 276 kPa, 40 psi) against dust, flux, moisture, solder and solvents.
- Direct traverse (non-rotating) piston.

SPECIFICATIONS

Operating Temperature Range: ~55°C to 125°C

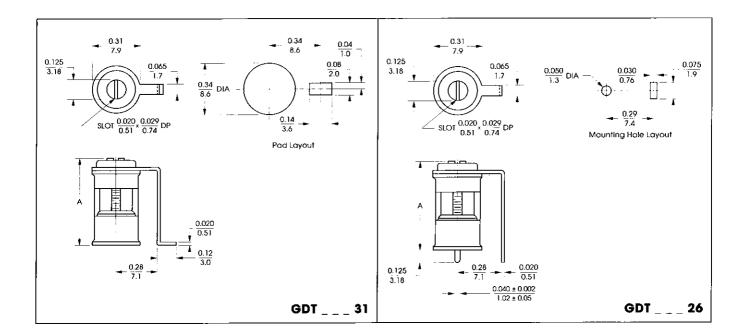
Voltage Rating: 250 VDC

Dielectric Withstanding Voltage: 500 VDC Insulation Resistance: 10⁶ Megohms min Torque: 36 to 360 g-cm (0.50 to 5.0 oz-in)

Tuning Resolution:

0.7 pF per turn for Annular Band 2.7 pF per turn for Embedded Band

							9
		nce Range oF)	TCC	Q min	A max	Surface Mount	Through-hole
	min	max	(ppm/°C)	(1 MHz)	(in/mm)	Model No.	Model No.
Annular Band Models	_	5.5	0 ± 50	1000	0.42/11	GDT5R531 GDT8R531	GDT5R526 GDT8R526
Wodels	1.0	8.5	0 ± 50	650	0.57/14	GDIOKOSI	
Emboddod	1.5	10	0 ± 150	800	0.37/9.4	GDT10031	GDT10026
Embedded Band	1.5	20	0 ± 150	800	0.44/11	GDT20031	GDT20026
Models	1.5	30	0 ± 150	800	0.52/13	GDT30031	GDT30026
Modela	1.5	40	0 ± 150	800	0.63/16	GDT40031	GDT40026

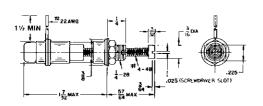


Note: For horizontal mounting configurations, contact factory.

All dimensions are in/mm.

Unless otherwise specified, the tolerance on all dimensions is $\pm 0.005/0.1$, except slot tolerance is $\pm 0.002/0.05$.

HIGH VOLTAGE TRIMMER (Quartz Dielectric)

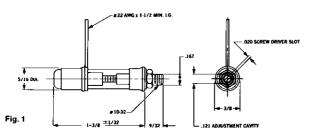


Model No.	Capacitance Range (pF)	WVDC	Dielectric Strength VDC
JFD-VC99	0.8-10.0	5,000	10,000

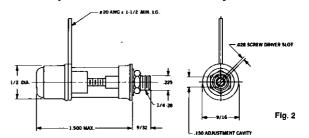
- Notes: 1. Operating Temp.: -55° C to +150° C 2. Temp. coefficient.: +25 ± 25 PPM/° C 3. Q factor @ 20 MHz: 1500 min.

 - 4. Insulation Resistance: 106 megohms

HIGH RF VOLTAGE TRIMMER (Quartz Dielectric)



Model No.	Capacitance Range (pF)	Operating RF voltage (measured for 1 min.) at 50% R.H. and 2 MHz	Fig.
JFD-VCJ1616M	0.5-5.0	3,100 v peak at + 25° C 2,500 v peak at + 200° C (superimposed on 2,500 VDC)	1
JFD-VCJ1616E	0.9-5.0	4,000 v peak at + 25° C 3,500 v peak at + 200° C (superimposed on 2,500 VDC)	2



Notes: 1. Operating Temp.: -55° C to +200° C

- 2. Temp. coefficient: (-55 thru +150°C): ±100 PPM/°C
- 3. Dielectric strength: 10,000 VDC
- 4. Q @ 1 MHz: 2000 min.
- 5. Insulation Resistance (after 1 min. @ 500 VDC and 50/R.H.): 10⁶ megohms min.
- 6. Suitable frequency range: 1 to 30 MHz.

STANDARD MODIFICATIONS

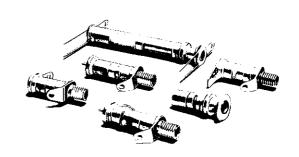
Mod. Suffix	Description of Modification	Availability on Models	Shown on Pages	Mod. Suffix	Description of Modification	Availability on Models	Shown on Pages
01	Omit Electrode Lead	Panel Mtg.	8, 9	22	Two Wire & Lug Vertical	PC Mtg.	4, 5, 6, 7
06	Cylinder End Closed	Open End Panel & PC	4, 5, 8	25	Turret Pin Cap & Two Wire		
11	Extra Base Lug	Panel Mtg.	8, 9		Vertical	PC Mtg.	4, 5, 6, 7
12	Ribbon Lead	Panel Mtg.	8, 9	26	Turret Pin Cap & Lug Vertical	PC Mtg.	4, 5, 6, 7, 14
13	Weldable Lead	Panel Mtg.	8, 9	27		FU Mity.	4, 3, 0, 7, 14
14	Turret Cap	Open End Panel Mtg.	8, 9	7 21	Turret Pin Cap & One Wire Vertical	PC Mtg.	4, 5, 6, 7
15	Double Leads	Panel Mtg.	8, 9	30	Insulated		., -, -, -
16	Base Lug,	DO 141			Nylon Bushing	Panel Mtg.	8, 9
	Single Lead	PC Mtg.	4, 5, 6, 7	31	Vertical		
17	Base Lug,	DO 141	4 5 0 7		Surface Mount	PC Mtg.	12, 14
	Double Leads	PC Mtg.	4, 5, 6, 7	33	Horizontal		
21	Four Wire Vertical	PC Mtg.	4, 5, 6, 7		Surface Mount	PC Mtg.	13

CUSTOM PISTONCAP® CAPACITOR DESIGNS

There are many possible design variations utilizing Pistoncap technology. The standard modifications given on pages 4 through 9 show the more popular design variations. In addition, dual electrode band models (differential) and split electrode band models (split stator) are shown below. Both styles are available in any of the standard or modified mechanical designs listed in the bulletin.

Pistoncaps are rated quite conservatively for both minimum and maximum capacitance. Therefore, units with a larger guaranteed range can be supplied on special order.

Shown at right is a variety of special leads, lugs, and combinations of leads and lugs available on Sprague-Goodman Pistoncap capacitors. These, in addition to other possibilities, afford the design engineer a wide selection of mounting and attachment for his packaging requirements.



NOTES ON MEASUREMENTS

- Capacitance measured at 1 MHz ± 100 kHz in a test fixture incorporating a guard provision.
- 2. Dielectric Strength: Twice Rated Voltage.
- Dielectric strength measured at maximum rated capacitance.
- 4. Insulation Resistance: 10° Megohms at $+25^{\circ}$ C.
- Insulation resistance at peak operating temperature: see table.
- 6. Insulation resistance measured at maximum rated capacitance with 500 ± 50 volts applied for 1 minute.

- 7. Quality factor (Q) measured at 20 MHz \pm 200 kHz at maximum rated capacitance.
- 8. Temperature coefficient of capacitance measured at 1 MHz ± 100 kHz at approximately 75% of maximum rated capacitance.
- 9. All measurements per MIL-C-14409D.
- 10. Driving torque: 1 to 10 ounce-inches.
- 11. Tolerance on dimensions: $\pm 0.016~(\pm 0.41~\text{mm})$ unless otherwise specified.

TEMPERATURE TABLE

Temp. Char.	Operating Temperature Range	Temp. Coefficient (ppm/°C)	Max. Drift	$\begin{array}{c} \text{IR at} \\ \text{Peak Temp.} \\ \text{(M}\Omega) \end{array}$
G	- 55°C to + 125°C	± 150	±0.5%	10⁵
й	- 55°C to + 125°C	± 100	$\pm 0.2\%$ or 0.04 pF	10⁵
ij	- 55°C to + 125°C	± 50	± 0.15% or 0.02pF	10⁵
ň	- 55°C to + 150°C	+50, -0	$\pm 0.10\%$ or $0.01pF$	10 ⁶
Ϋ́	- 55°C to + 125°C	$+75, \pm 75$	±0.5%	10⁵



Sprague-Goodman Electronics, Inc.

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