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Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

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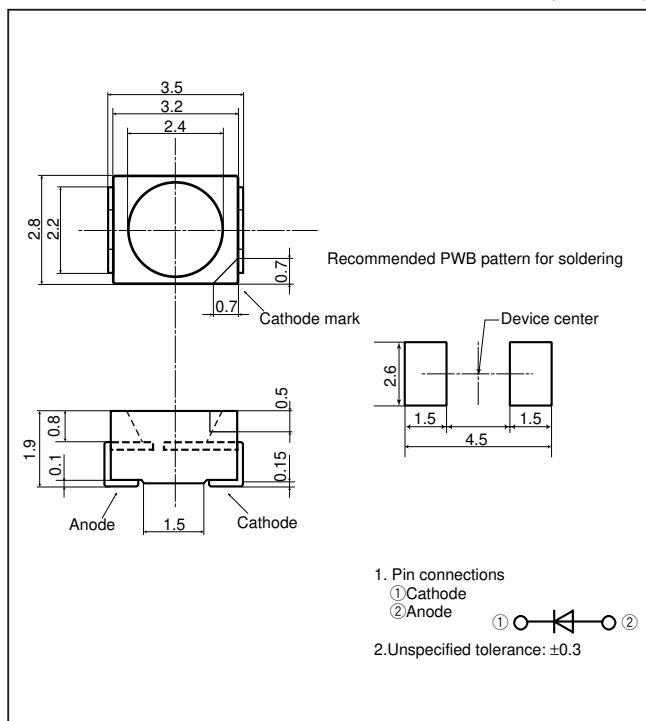


# GM5□□95200A series

## 3528 Size, 1.9mm Thickness, Leadless Chip LED

### ■ Outline Dimensions

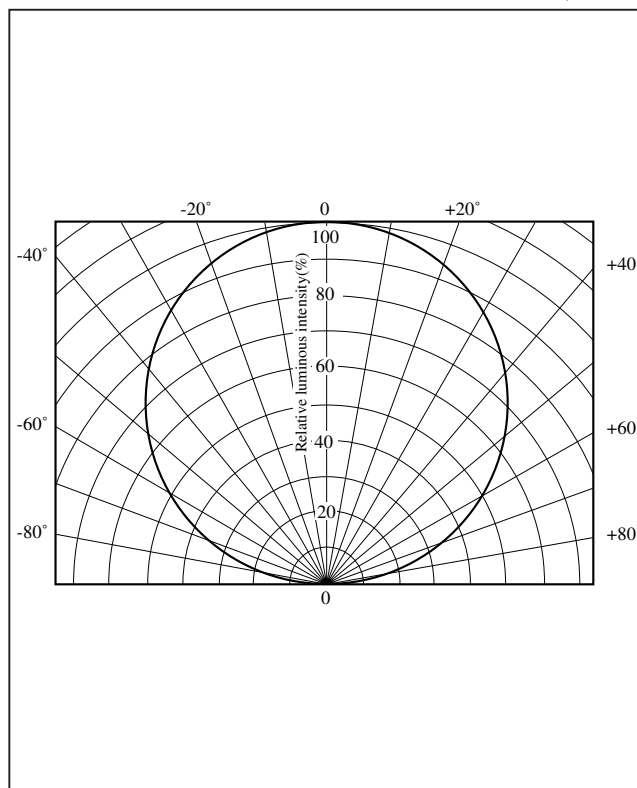
(Unit : mm)



GM5UR95200A: polarity inversion type

### ■ Radiation Diagram

(Ta=25°C)



### ■ Absolute Maximum Ratings

(Ta=25°C)

| Model No.   | Radiation color       | Radiation material | Power dissipation<br>P<br>(mW) | Forward current<br>IF<br>(mA) | Peak forward current<br>IFM*1<br>(mA) | Derating factor<br>(mA/°C) |       | Reverse voltage<br>VR<br>(V) | Operating temperature<br>Topr<br>(°C) | Storage temperature<br>Tstg<br>(°C) | Soldering temperature<br>Tsol*2<br>(°C) |
|-------------|-----------------------|--------------------|--------------------------------|-------------------------------|---------------------------------------|----------------------------|-------|------------------------------|---------------------------------------|-------------------------------------|---|
|             |                       |                    |                                |                               |                                       | DC                         | Pulse |                              |                                       |                                     |   |
| GM5UR95200A | Red(Super-luminosity) | GaAlAs on GaAlAs   | 75                             | 30                            | 50                                    | 0.40                       | 0.67  | 4                            | -55 to +110                           | -55 to +110                         | 295                                     |
| GM5HD95200A | Red                   | GaAsP on GaP       | 85                             | 30                            | 50                                    | 0.40                       | 0.67  | 5                            | -55 to +110                           | -55 to +110                         | 295                                     |
| GM5HY95200A | Yellow                | GaAsP on GaP       | 84                             | 30                            | 50                                    | 0.35                       | 0.59  | 5                            | -55 to +110                           | -55 to +110                         | 295                                     |
| GM5EG95200A | Yellow-green          | GaP                | 84                             | 30                            | 50                                    | 0.40                       | 0.67  | 5                            | -55 to +110                           | -55 to +110                         | 295                                     |

\*1 Duty ratio=1/10, Pulse width=0.1ms

\*2 For 3s or less at the temperature of hand soldering. Temperature of reflow soldering is shown on the page 7.

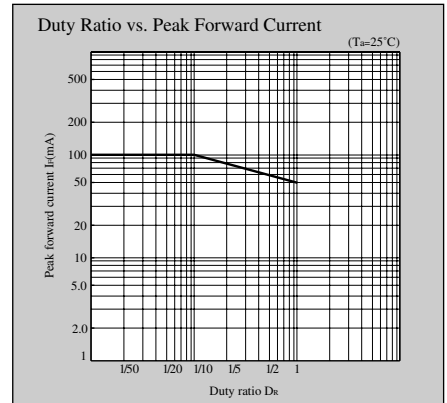
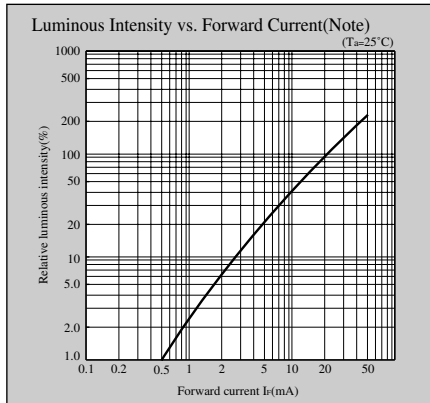
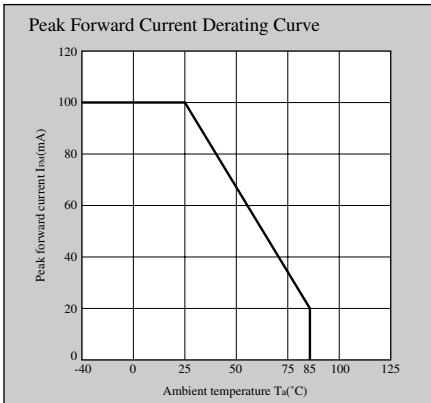
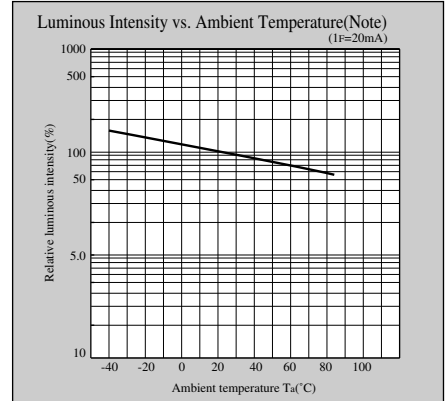
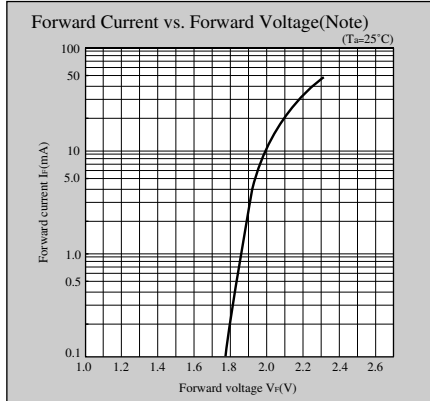
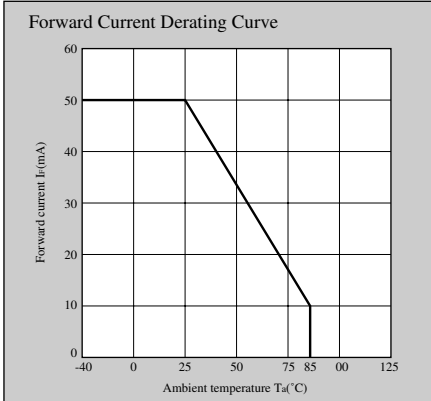
### ■ Electro-optical Characteristics

(If=20mA, Ta=25°C)

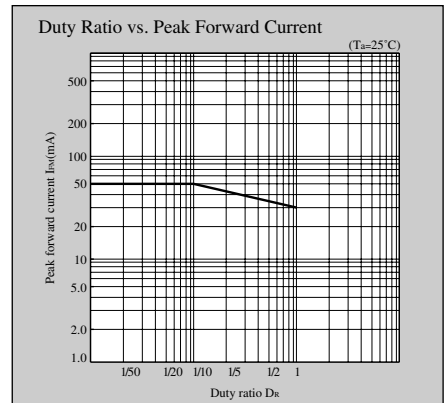
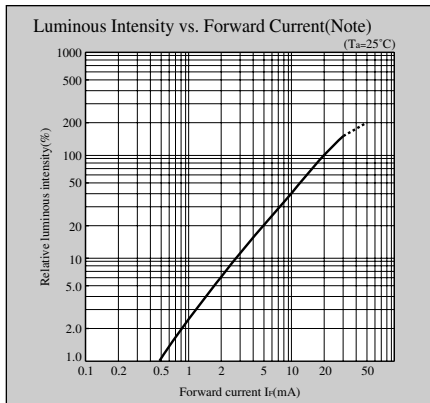
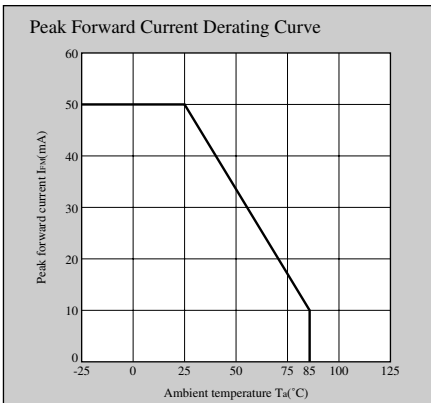
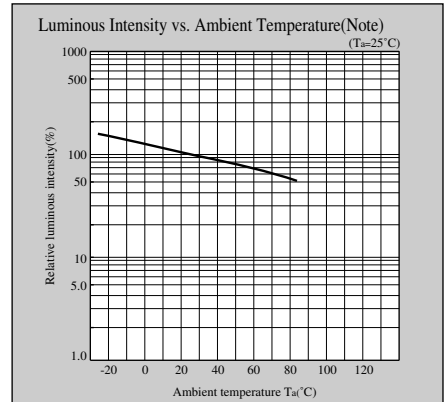
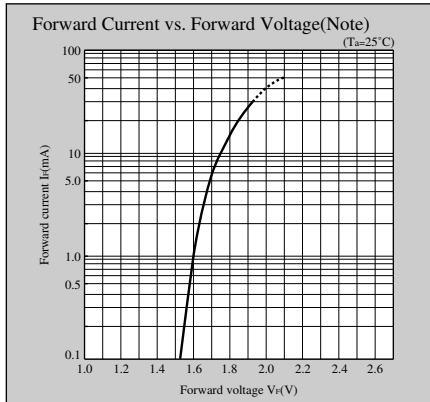
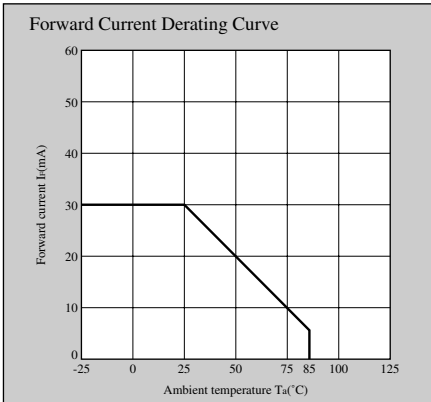
| Lens type              | Model No.   | Forward voltage<br>VF(V) |     | Peak emission wavelength<br>λp(nm)<br>TYP | Luminous intensity<br>Iv(mcd)<br>TYP | Spectrum radiation bandwidth<br>Δλ(nm)<br>TYP | Reverse current |       | Terminal capacitance |       | Page for characteristics diagrams |
|------------------------|-------------|--------------------------|-----|---|--------------------------------------|---|-----------------|-------|----------------------|-------|-----------------------------------|
|                        |             | TYP                      | MAX |   |                                      |   | IR(μA)<br>MAX   | VR(V) | Ct(pF)<br>TYP        | (MHz) |                                   |
| Colorless transparency | GM5UR95200A | 1.85                     | 2.5 | 660                                       | 80                                   | 20  | 10              | 4     | 25                   | 1     | 145                               |
|                        | GM5HD95200A | 2.0                      | 2.8 | 635                                       | 13.8                                 | 35  | 10              | 4     | 20                   | 1     | 147                               |
|                        | GM5HY95200A | 2.0                      | 2.8 | 585                                       | 20                                   | 30  | 10              | 4     | 35                   | 1     | 148                               |
|                        | GM5EG95200A | 2.1                      | 2.8 | 565                                       | 18.1                                 | 30  | 10              | 4     | 35                   | 1     | 148                               |

# LED Lamp Characteristics Diagrams

## ZG series



## UR,U series



Note) Characteristics shown in diagrams are typical values. (not assurance value)

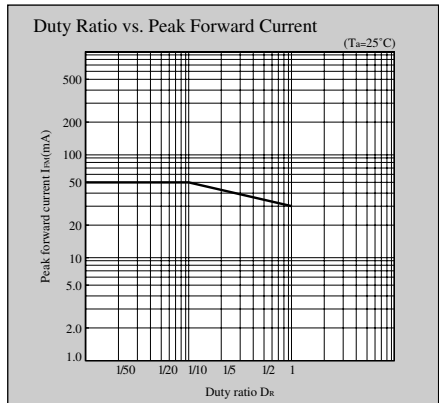
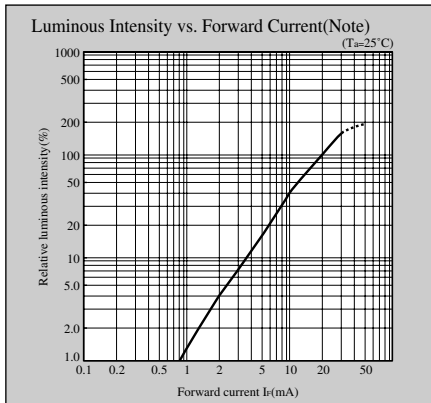
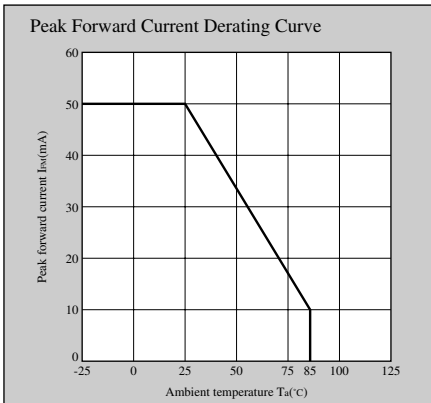
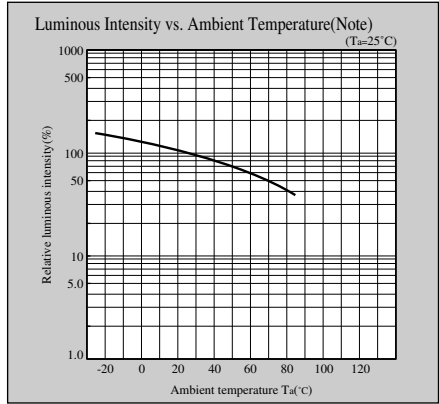
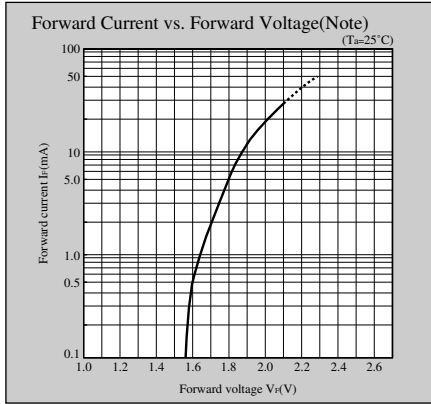
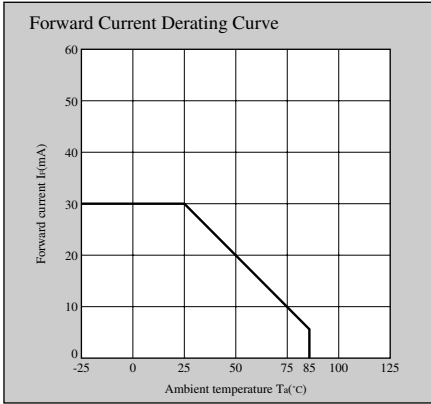
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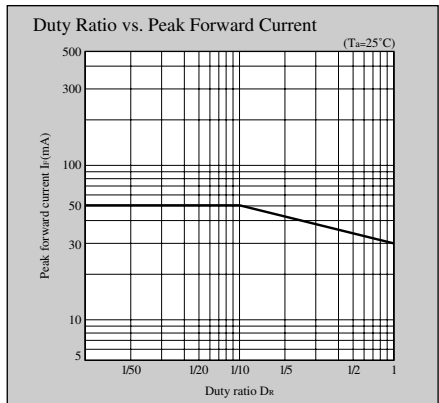
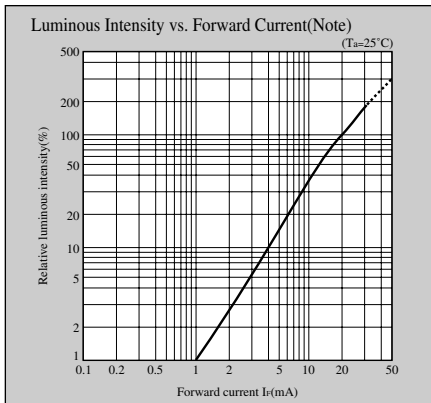
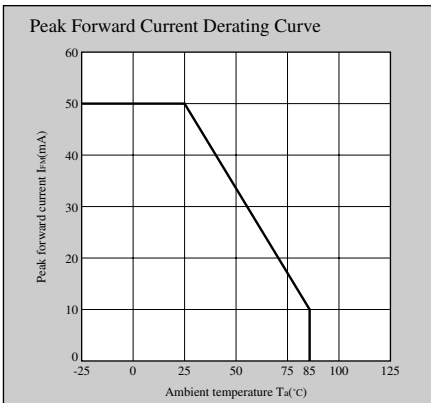
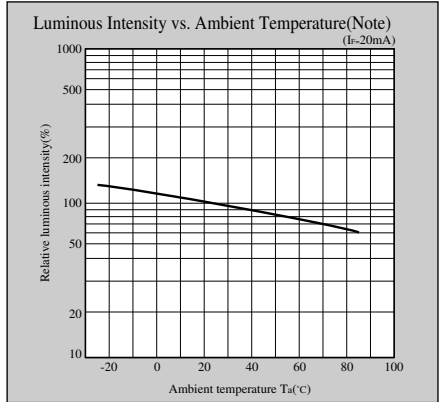
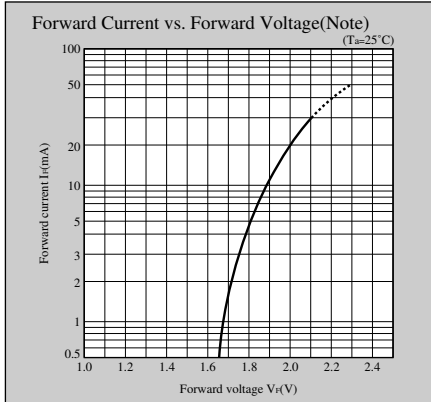
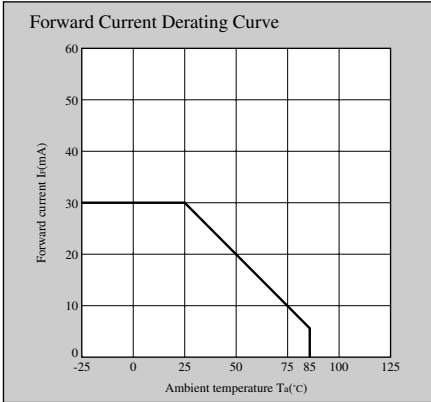


# LED Lamp Characteristics Diagrams

## HD,D series



## HS,S series



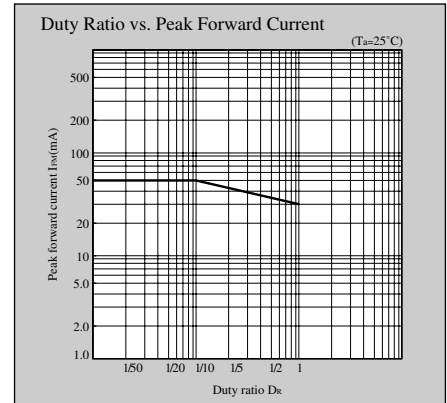
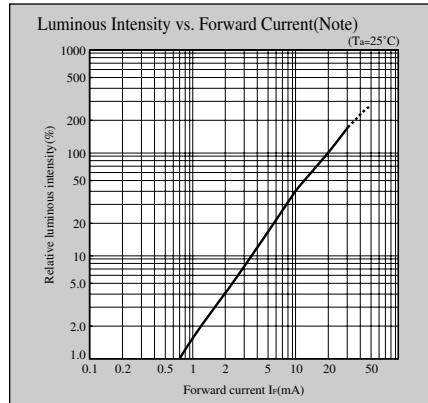
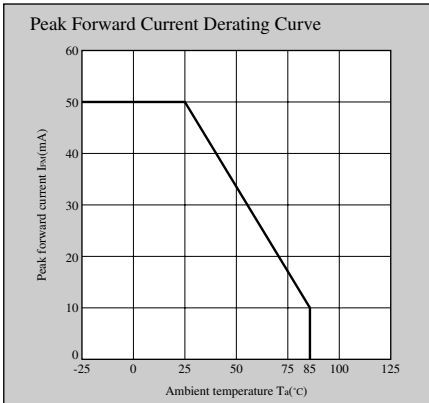
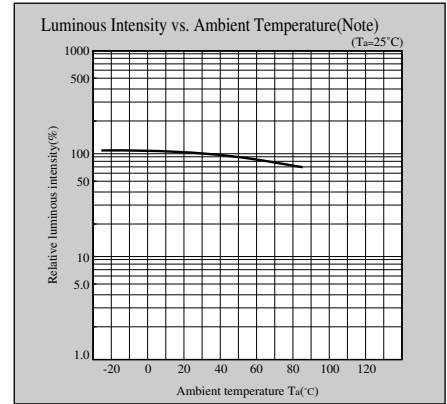
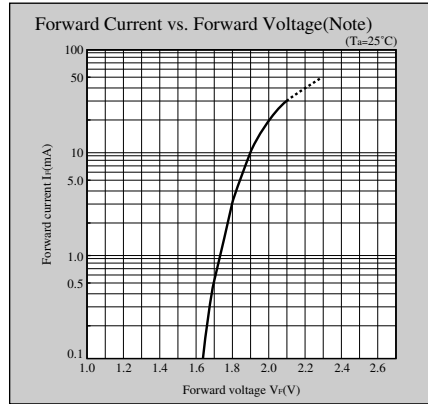
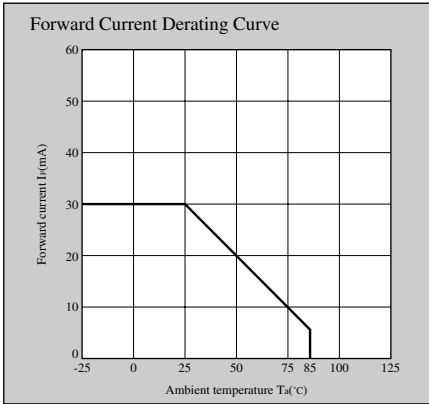
Note) Characteristics shown in diagrams are typical values. (not assurance value)

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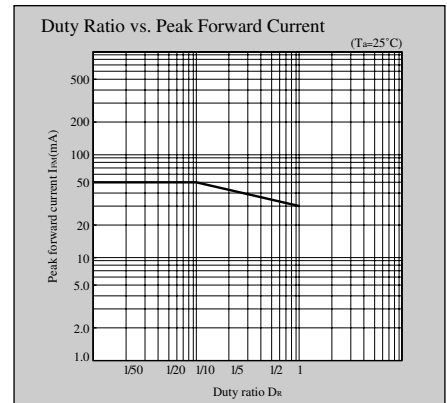
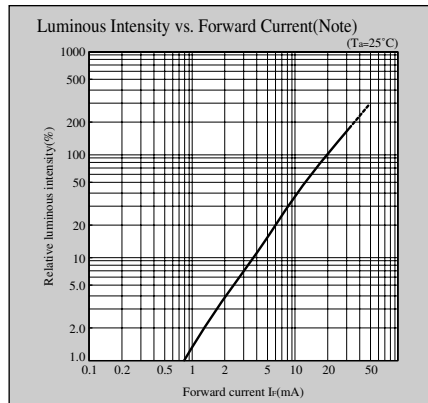
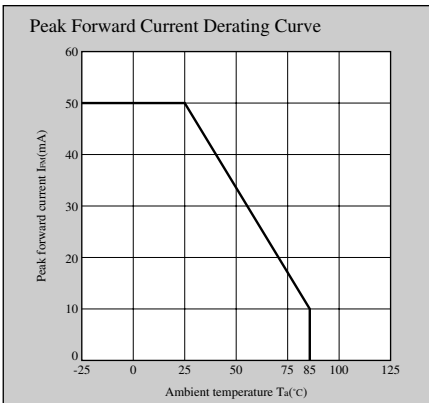
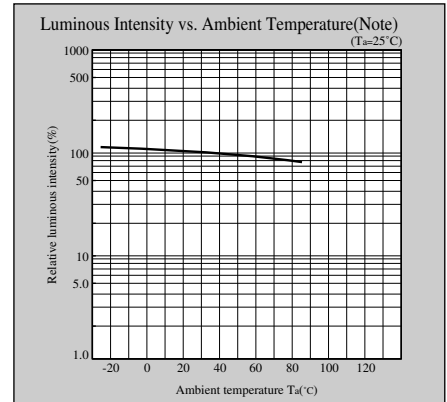
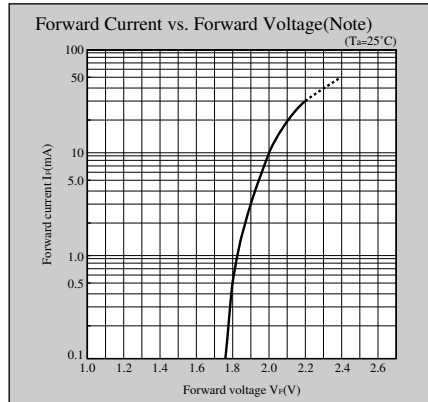
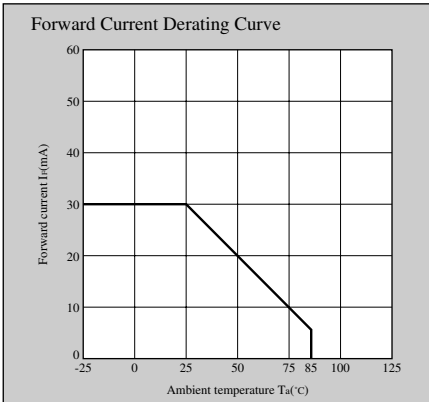
LED Lamp

# LED Lamp Characteristics Diagrams

## HY,H series



## EG,E series



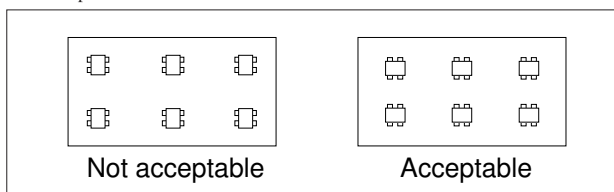
Note) Characteristics shown in diagrams are typical values. (not assurance value)

# General Description of Light Emitting Diodes

## E: Chip LED Device Type

### ■ Mounting to a PWB

Design the product so that the devices will not be mounted in the same direction as the warp of the PWB.

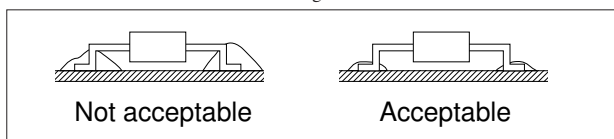


### ■ Soldering Conditions

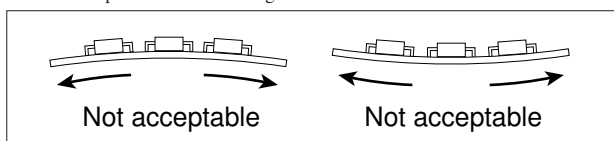
Solder the lead pins under the following conditions.

| Type of Soldering   | Conditions  |
|---------------------|---|
| 1. Manual soldering | 300°C ± 5°C within 5 seconds  |
| 2. Reflow soldering | Preheating 100°C to 150°C within 2 minutes<br>Soldering 245°C ± 5°C within 5 seconds<br>Gradual cooling (Avoid quenching) |

- In manual soldering, do not move the lead pins with the soldering edge.
- Avoid applying excessive solder reinforcement.
- In using surface mount type numeric LEDs, please refer to the specification sheet because conditions shall be changed.



- Do not try to correct the position of the devices after soldering.
- Do not warp PWB after soldering.



### ■ Cleaning

#### (1) Solvents

The package resin may be penetrated by solvents used in cleaning. Refer to the table below for usable solvents.

| Solvent           | Usable |
|-------------------|--------|
| Ethyl alcohol     | ○      |
| Isopropyl alcohol | ○      |
| Chlorosen         | ×      |
| Acetone           | ×      |
| Trichloroethylene | ×      |

- : Acceptable
- × : Not acceptable

(Notes) • There is a world-wide movement to restrict the use of chlorofluorocarbon (CFC) based solvents and we recommend that you avoid their use. However, before using a CFC substitute solvent, carefully check that it will not penetrate the package resin.

#### (2) Cleaning Methods

| Cleaning Method     | Usable | Remarks  |
|---------------------|--------|--|
| Solvent cleaning    | ○      | Immersion up to one minute at room temperature   |
| Ultrasonic cleaning | △      | Test the cleaning under actual conditions and check for abnormalities before actual use. |

- : Acceptable
- △ : Acceptability depends on device type and conditions

(Notes) • The affect on the device from ultrasonic cleaning differs depending on the size of the cleaning bath, ultrasonic output, duration, board size and device mounting method. Test the cleaning method under actual conditions and check for abnormalities before actual use.

- Please contact our representative before using a cleaning solvent or method not given above.
- Since the device is very small, it may be damaged by excessive stress. So, pay special attention to the transport method and handling.



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    - Alarm equipment
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