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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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# GRL18SG-F2339

GR18S

CYLINDRICAL PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	Part no.
GRL18SG-F2339	1059554

Other models and accessories → [www.sick.com/GR18S](http://www.sick.com/GR18S)

Illustration may differ



### Detailed technical data

#### Features

<b>Sensor/ detection principle</b>	Photoelectric retro-reflective sensor, Dual lens
<b>Housing design (light emission)</b>	Cylindrical
<b>Thread diameter (housing)</b>	M18 x 1
<b>Optical axis</b>	Radial
<b>Sensing range max.</b>	0.03 m ... 7.2 m <sup>1)</sup>
<b>Sensing range</b>	0.06 m ... 6 m <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	PinPoint LED <sup>2)</sup>
<b>Light spot size (distance)</b>	Ø 175 mm (7 m)
<b>Wave length</b>	650 nm
<b>Adjustment</b>	Potentiometer, 270°
<b>Special applications</b>	Detecting transparent objects

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

#### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	± 5 V <sub>pp</sub> <sup>2)</sup>

<sup>1)</sup> Limit values when operated in short-circuit protected network: max. 8 A.

<sup>2)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>3)</sup> At U<sub>v</sub> > 24 V or ambient temperature > 49 °C, I<sub>A</sub> max. = 50 mA.

<sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>6)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>7)</sup> B = inputs and output reverse-polarity protected.

<sup>8)</sup> D = outputs overcurrent and short-circuit protected.

<sup>9)</sup> At U<sub>v</sub> ≤ 24V and I<sub>A</sub> < 50mA.

<sup>10)</sup> Temperature stability following adjustment +/-10 °C.

<b>Power consumption</b>	30 mA
<b>Switching output</b>	PNP
<b>Switching mode</b>	Dark switching
<b>Signal voltage PNP HIGH/LOW</b>	$V_S - (\leq 3 \text{ V}) / \text{ approx. } 0 \text{ V}$
<b>Output current <math>I_{\text{max}}</math></b>	100 mA <sup>3)</sup>
<b>Response time</b>	< 500 $\mu\text{s}$ <sup>4)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>5)</sup>
<b>Connection type</b>	Connector M12, 3-pin
<b>Circuit protection</b>	A <sup>6)</sup> B <sup>7)</sup> D <sup>8)</sup>
<b>Protection class</b>	III
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, ABS
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67
<b>Items supplied</b>	Fastening nuts (2 x)
<b>Special feature</b>	Detecting transparent objects
<b>EMC</b>	EN 60947-5-2
<b>Ambient operating temperature</b>	-25 °C ... +55 °C <sup>10) 9)</sup>
<b>Ambient storage temperature</b>	-40 °C ... +70 °C
<b>UL File No.</b>	NRKH.E348498 & NRKH7.E348498

<sup>1)</sup> Limit values when operated in short-circuit protected network: max. 8 A.

<sup>2)</sup> May not exceed or fall below  $U_V$  tolerances.

<sup>3)</sup> At  $U_V > 24 \text{ V}$  or ambient temperature > 49 °C,  $I_A \text{ max.} = 50 \text{ mA}$ .

<sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>6)</sup> A =  $V_S$  connections reverse-polarity protected.

<sup>7)</sup> B = inputs and output reverse-polarity protected.

<sup>8)</sup> D = outputs overcurrent and short-circuit protected.

<sup>9)</sup> At  $U_V \leq 24 \text{ V}$  and  $I_A < 50 \text{ mA}$ .

<sup>10)</sup> Temperature stability following adjustment +/-10 °C.

## Classifications

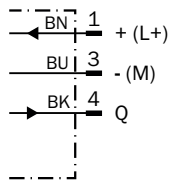
<b>ECl@ss 5.0</b>	27270902
<b>ECl@ss 5.1.4</b>	27270902
<b>ECl@ss 6.0</b>	27270902
<b>ECl@ss 6.2</b>	27270902
<b>ECl@ss 7.0</b>	27270902
<b>ECl@ss 8.0</b>	27270902
<b>ECl@ss 8.1</b>	27270902
<b>ECl@ss 9.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717

UNSPSC 16.0901

39121528

Connection diagram

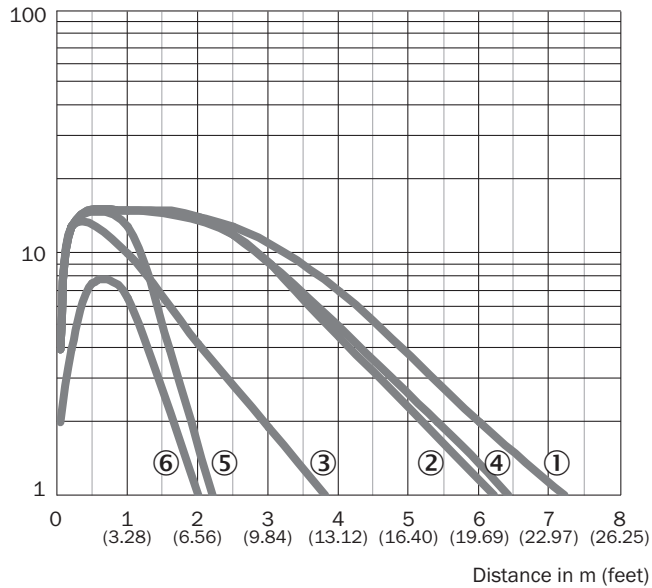
Cd-045



Characteristic curve

GRL18S

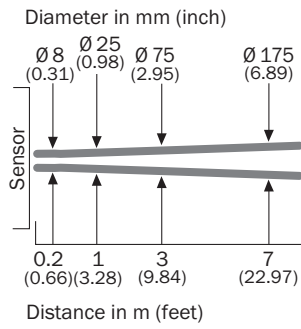
Operating reserve



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

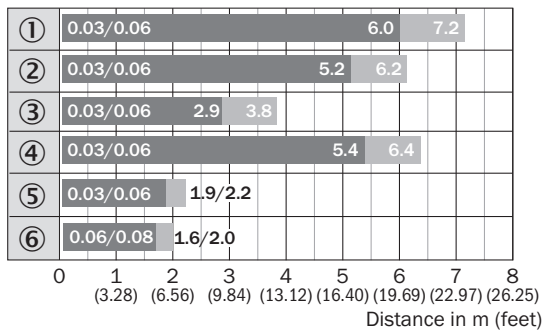
### Light spot size

GRL18S



### Sensing range diagram

GRL18S

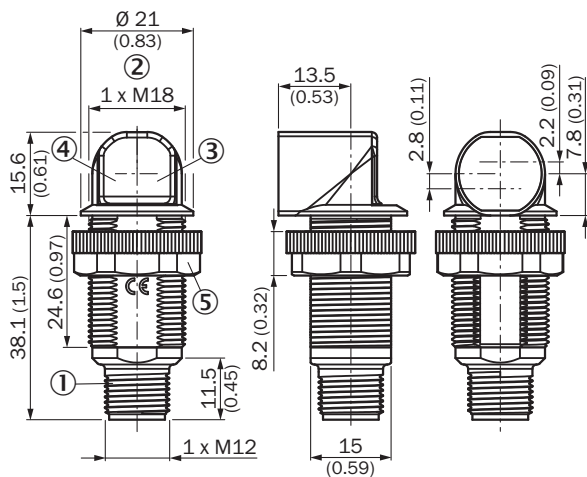


■ Sensing range      ■ Sensing range max.

- ① Reflector PL80A
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**Dimensional drawing** (Dimensions in mm (inch))

GR18S, plastic, connector, angled








- ① Connector M12, 3-pin
- ② Threaded mounting hole M18 x 1
- ③ LED indicator yellow
- ④ LED indicator green
- ⑤ Fastening nut; 22 mm hex, plastic

**Recommended accessories**

Other models and accessories → [www.sick.com/GR18S](http://www.sick.com/GR18S)

	Brief description	Type	Part no.
<b>Reflectors</b>			
	Rectangular, screw connection, 80 mm x 80 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL80A	1003865
	Fine triple reflector, screw connection, suitable for laser sensors, 47 mm x 47 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250F	5308843
	Fine triple reflector, screw connection, suitable for laser sensors, 18 mm x 18 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL10F	5311210
	Fine triple reflector, screw connection, suitable for laser sensors, 38 mm x 16 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL20F	5308844
	Fine triple reflector, screw connection, suitable for laser sensors, 56 mm x 28 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL30F	5326523
	Fine triple reflector, screw connection, suitable for laser sensors, 76 mm x 45 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL81-1F	5325060
	Suitable for laser sensors, self-adhesive, cut, see alignment note, 56.3 mm x 56.3 mm, self-adhesive	REF-AC1000-56	4063030

	Brief description	Type	Part no.
	Fine triple reflector, chemically resistant, screw connection, 18 mm x 18 mm, Plastic, Screw-on, 2 hole mounting	PL10F CHEM	5321636
	Chemically resistant, screw connection, suitable for laser sensors, 16 mm x 38 mm, Plastic, Screw-on, 2 hole mounting	PL20F-CHEM	5326089
	Stainless steel reflector, hygienic design, chemically resistant, enclosure rating IP69K, D12 adapter shaft, PMMA front screens, 25 mm x 25 mm, Stainless steel V4A (1.4404, 316L), D12-adapter shaft	PLH25-D12	2063404
	Stainless steel reflector, hygienic design, chemically resistant, Enclosure rating IP 69K, M12-adapter thread, PMMA front screens, 25 mm x 25 mm, Stainless steel V4A (1.4404, 316L), M12-adapter thread	PLH25-M12	2063403
	Stainless steel reflector, washdown design, chemically resistant, IP 69K enclosure rating, screw connection, PMMA front screens, 14 mm x 14 mm, Stainless steel V4A (1.4404, 316L), Screw-on, 2 hole mounting	PLV14-A	2063405



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations [www.sick.com](http://www.sick.com)