## : ©hipsmall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from,Europe,America and south Asia,supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts,Customers Priority,Honest Operation, and Considerate Service",our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!


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## SPECIFICATION <br> FOR APPROVAL

## Customer :

Description : $\qquad$ Date :

Model No. :
GT - 0915RP2

Customer Model No. :

Drawing No.: $\qquad$

Approval No. : $\qquad$

| Date of Approval | $/$ | $/$ | $/$ |
| :---: | :--- | :--- | :--- |
| Authorization <br> Signature |  |  |  |

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## A:SCOPE

This specification applies magnetic buzzer, GT - 0915RP2
( GT - 0915RP2 )

B:SPECIFICATION


## C:ENVIRONMENT TEST

| No. | Item | Test condition | Evaluation standard |
| :---: | :---: | :---: | :---: |
| 1 | High temp. test | After being placed in a chamber at $+70^{\circ} \mathrm{C}$ for 96 hours. | After the test the part shall meet specifications without any degradation in appearance and performance except SPL. after 4 hours at $+25^{\circ} \mathrm{C}$, The SPL shall be 80 dBA or more. |
| 2 | Low temp. test | After being placed in a chamber at $-30^{\circ} \mathrm{C}$ for 96 hours. |  |
| 3 | Thermal shock | The part shall be subjected to 10 cycles. One cycle shall consist of; |  |
| 4 | Temp./Humidity Cycle | The part shall be subjected to 10 cycle shall be 24 hours and consist of; |  |

## D:RELIABILITY TEST

| No. | Item | Test condition | Evaluation standard |
| :---: | :---: | :---: | :---: |
| 1 | Operating <br> life test | 1. Ordinary temperature <br> The part shall be subjected to 1000 hours at room temperature $\left(+25 \pm 10^{\circ} \mathrm{C}\right.$ ) <br> 2. High temperature <br> The part shall be subjected to 500 hours at $+60^{\circ} \mathrm{C}$ with $1.5 \mathrm{~V}, 2730 \mathrm{HZ}$ applied. <br> 3. Low temperature The part shall be subjected to 500 hours at $-20^{\circ} \mathrm{C}$ with $1.5 \mathrm{~V}, 2730 \mathrm{HZ}$ applied. | After the test the part shall meet specifications without any degradation in appearance and performance except SPL. after 4 hours at $+25^{\circ} \mathrm{C}$,The SPL shall be 80 dBA or more. |
| TEST CONDITION. <br> Standard Test Condition : a)Temperature: $+5 \sim+35^{\circ} \mathrm{C}$ b)Humidity:45~85\% c)Pressure: 860~1060mbar |  |  |  |
|  |  |  |  |


| E:M | HANICAL C | RACTERISTICS | 4/7 |
| :---: | :---: | :---: | :---: |
| No | Item | Test condition | Evaluation standard |
| 1 | Solderability | Lead terminal are immersed in rosin for 5 seconds and then immersed in Solder bath of $+250 \pm 5^{\circ} \mathrm{C}$ for $3 \pm 0.5$ second | $90 \%$ min. lead terminals shall be wet with solder <br> No interference in operation |
| 2 | Soldering Heat <br> Resistance | Lead terminal are immersed in soldering bath of $+250 \pm 5^{\circ} \mathrm{C}$ for $2 \pm 0.5$ Second. |  |
| 3 | Terminal <br> Mechanical <br> Strength | Apply the terminal with 1 KG strength for 1 minute | No damage and cutting off |
| 4 | Vibration | The part shall be subjected to a vibration cycle of 10 Hz to 55 Hz to 10 Hz in a period of 1 minute. Total peak amplitude shall be $1.52 \mathrm{~mm}(9.3 \mathrm{G})$.The vibration test shall consist of 2 hours per axis in each three axes $(\mathrm{X}, \mathrm{Y}, \mathrm{Z})$, Total 6 hours. | After the test the part shall meet specifications without any damage in appearance and performance except SPL. SPL shall be 80 dBA |
| 5 | Drop test | The part only shall be dropped from a height of 75 cm onto a 40 mm thick wooden board 3 times in $3 \operatorname{axes}(\mathrm{X}, \mathrm{Y}, \mathrm{Z}),(\mathrm{a}$ total of 9 times). |  |



## F:MEASUREMENTMETHOD



## G : INSPECTION FIXTURE



H:


|  | $(\mathrm{mm})$ |  |
| :---: | :---: | :---: |
|  | $190 \times 190 \times 25$ | 100 |
|  | $200 \times 200 \times 200$ | 1000 |
|  | $430 \times 430 \times 240$ | 4000 |

H. DIMENSIONS


Tolerance: $\pm 0.5$ Unit:mm

