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## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China







## **GTL2008**

# 12-bit GTL to LVTTL translator with power good control and high-impedance LVTTL and GTL outputs

Rev. 04 — 19 February 2010

**Product data sheet** 

## 1. General description

The GTL2008 is a customized translator between dual Xeon processors, Platform Health Management, South Bridge and Power Supply LVTTL and GTL signals.

Functionally and footprint identical to the GTL2007, the GTL2008 LVTTL and GTL outputs were changed to put them into a high-impedance state when EN1 and EN2 are LOW, with the exception of 11BO because its normal state is LOW, so it is forced LOW. EN1 and EN2 will remain LOW until  $V_{CC}$  is at normal voltage, the other inputs are in valid states and VREF is at its proper voltage to assure that the outputs will remain high-impedance through power-up.

The GTL2008 has the enable function that disables the error output to the monitoring agent for platforms that monitor the individual error conditions from each processor. This enable function can be used so that false error conditions are not passed to the monitoring agent when the system is unexpectedly powered down. This unexpected power-down could be from a power supply overload, a CPU thermal trip, or some other event of which the monitoring agent is unaware.

A typical implementation would be to connect each enable line to the system power good signal or the individual enables to the VRD power good for each processor.

Typically Xeon processors specify a  $V_{TT}$  of 1.1 V to 1.2 V, as well as a nominal  $V_{ref}$  of 0.73 V to 0.76 V. To allow for future voltage level changes that may extend  $V_{ref}$  to 0.63 of  $V_{TT}$  (minimum of 0.693 V with  $V_{TT}$  of 1.1 V) the GTL2008 allows a minimum  $V_{ref}$  of 0.66 V. Characterization results show that there is little DC or AC performance variation between these  $V_{ref}$  levels.

#### 2. Features and benefits

- Operates as a GTL to LVTTL sampling receiver or LVTTL to GTL driver
- Operates at GTL-/GTL/GTL+ signal levels
- EN1 and EN2 disable error output
- All LVTTL and GTL outputs are put in a high-impedance state when EN1 and EN2 are LOW
- 3.0 V to 3.6 V operation
- LVTTL I/O not 5 V tolerant
- lacksquare Series termination on the LVTTL outputs of 30  $\Omega$
- ESD protection exceeds 2000 V HBM per JESD22-A114, 150 V MM per JESD22-A115, and 1000 V CDM per JESD22-C101



#### GTL translator with power good control and high-impedance outputs

- Latch-up testing is done to JEDEC Standard JESD78 Class II, Level A which exceeds 500 mA
- Package offered: TSSOP28

#### 3. Quick reference data

Table 1. Quick reference data

 $T_{amb} = 25 \, {}^{\circ}\!C$ 

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
$C_{io}$	input/output capacitance	A port; $V_O = 3.0 \text{ V} \text{ or } 0 \text{ V}$	-	2.5	3.5	pF
		B port; $V_O = V_{TT}$ or 0 V	-	1.5	2.5	pF
$V_{ref} = 0.73$	3 V; V <sub>TT</sub> = 1.1 V					
t <sub>PLH</sub>	LOW to HIGH	nA to nBI; see Figure 4	1	4	8	ns
	propagation delay	nBI to nA or nAO (open-drain outputs); see Figure 14	2	13	18	ns
t <sub>PHL</sub>	HIGH to LOW propagation delay	nA to nBI; see Figure 4	2	5.5	10	ns
		nBI to nA or nAO (open-drain outputs); see Figure 14	2	4	10	ns
$V_{ref} = 0.70$	6 V; V <sub>TT</sub> = 1.2 V					
t <sub>PLH</sub>	LOW to HIGH	nA to nBI; see Figure 4	1	4	8	ns
	propagation delay	nBI to nA or nAO (open-drain outputs); see Figure 14	2	13	18	ns
t <sub>PHL</sub>	HIGH to LOW	nA to nBI; see Figure 4	2	5.5	10	ns
	propagation delay	nBI to nA or nAO (open-drain outputs); see Figure 14	2	4	10	ns

## 4. Ordering information

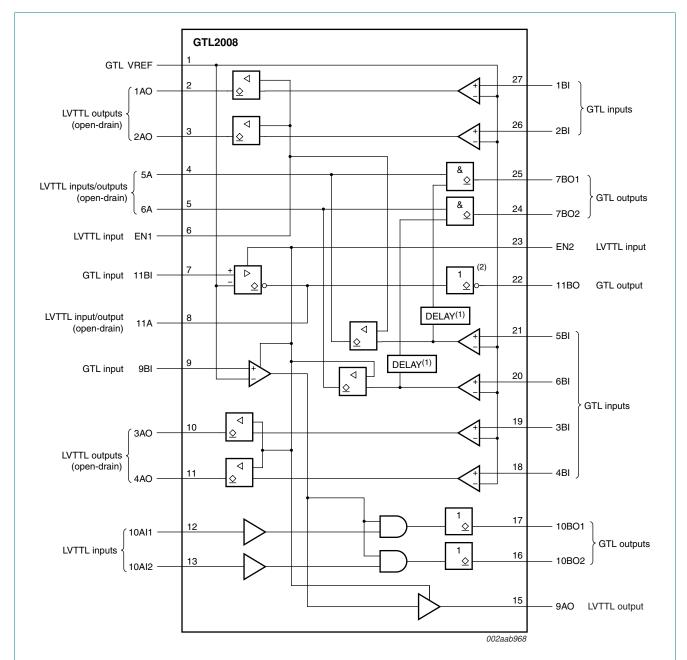
#### Table 2. Ordering information

 $T_{amb} = -40 \, ^{\circ}\text{C} \text{ to } +85 \, ^{\circ}\text{C}$ 

Type	Topside	Package	e			
number	mark	Name	Description	Version		
GTL2008PW	GTL2008	TSSOP28	plastic thin shrink small outline package; 28 leads; body width 4.4 mm	SOT361-1		

#### GTL translator with power good control and high-impedance outputs

## 5. Functional diagram



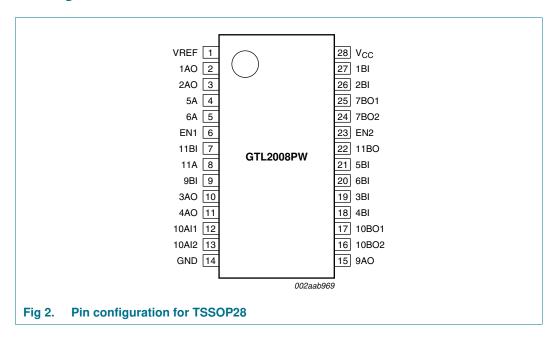
- (1) The enable on 7BO1/7BO2 include a delay that prevents the transient condition where 5BI/6BI go from LOW to HIGH, and the LOW to HIGH on 5A/6A lags up to 100 ns from causing a LOW glitch on the 7BO1/7BO2 outputs.
- (2) The 11BO output is driven LOW after  $V_{CC}$  is powered up with EN2 LOW to prevent reporting of a fault condition before EN2 goes HIGH.

Fig 1. Logic diagram of GTL2008

#### GTL translator with power good control and high-impedance outputs

## 6. Pinning information

### 6.1 Pinning



## 6.2 Pin description

Table 3. Pin description

Symbol	Pin	Description
VREF	1	GTL reference voltage
1AO	2	data output (LVTTL), open-drain
2AO	3	data output (LVTTL), open-drain
5A	4	data input/output (LVTTL), open-drain
6A	5	data input/output (LVTTL), open-drain
EN1	6	enable input (LVTTL)
11BI	7	data input (GTL)
11A	8	data input/output (LVTTL), open-drain
9BI	9	data input (GTL)
ЗАО	10	data output (LVTTL), open-drain
4AO	11	data output (LVTTL), open-drain
10AI1	12	data input (LVTTL)
10AI2	13	data input (LVTTL)
GND	14	ground (0 V)
9AO	15	data output (LVTTL), 3-state
10BO2	16	data output (GTL)
10BO1	17	data output (GTL)
4BI	18	data input (GTL)
3BI	19	data input (GTL)

#### GTL translator with power good control and high-impedance outputs

 Table 3.
 Pin description ...continued

Symbol	Pin	Description
6BI	20	data input (GTL)
5BI	21	data input (GTL)
11BO	22	data output (GTL)
EN2	23	enable input (LVTTL)
7BO2	24	data output (GTL)
7BO1	25	data output (GTL)
2BI	26	data input (GTL)
1BI	27	data input (GTL)
$V_{CC}$	28	positive supply voltage

## 7. Functional description

Refer to Figure 1 "Logic diagram of GTL2008".

#### 7.1 Function tables

Table 4. GTL input signals

H = HIGH voltage level; L = LOW voltage level.

Input	Output[1]
1BI/2BI/3BI/4BI/9BI	1AO/2AO/3AO/4AO/9AO
L	L
Н	Н

<sup>[1] 1</sup>AO, 2AO, 3AO, 4AO and 5A/6A condition changed by ENn power good signal as described in <u>Table 5</u> and <u>Table 6</u>.

Table 5. EN1 power good signal

 $H = HIGH \ voltage \ level; \ L = LOW \ voltage \ level.$ 

EN1	1AO and 2AO	5A
L	1BI and 2BI disconnected (high-Z)	5BI disconnected
Н	follows BI	5BI connected

#### Table 6. EN2 power good signal

 $H = HIGH \ voltage \ level; \ L = LOW \ voltage \ level.$ 

EN2	3AO and 4AO	6 <b>A</b>
L	3BI and 4BI disconnected (high-Z)	6BI disconnected
Н	follows BI	6BI connected

#### GTL translator with power good control and high-impedance outputs

Table 7. SMI signals

 $H = HIGH \ voltage \ level; \ L = LOW \ voltage \ level; \ X = Don't \ care.$ 

Inputs	Output		
10Al1/10Al2	EN2	9BI	10BO1/10BO2
L	Н	L	L
L	Н	Н	L
Н	Н	L	L
Н	Н	Н	Н
L	L	X	L
Н	L	X	Н

#### Table 8. PROCHOT signals

 $H = HIGH \ voltage \ level; \ L = LOW \ voltage \ level.$ 

Input	Input/output	Output
5BI/6BI	5A/6A (open-drain)	7BO1/7BO2
L	L	H[1]
Н	<u>[2]</u>	L
Н	Н	Н

<sup>[1]</sup> The enable on 7BO1/7BO2 includes a delay that prevents the transient condition where 5BI/6BI go from LOW to HIGH, and the LOW to HIGH on 5A/6A lags up to 100 ns from causing a low glitch on the 7BO1/7BO2 outputs.

Table 9. NMI signals

H = HIGH voltage level; L = LOW voltage level; X = Don't care.

Inputs		Input/output	Output
11BI	EN2	11A (open-drain)	11BO
L	Н	Н	L
L	Н	L[1]	Н
Н	Н	L	Н
Χ	L	Н	L
Χ	L	<u>[[1]</u>	Н

<sup>[1]</sup> Open-drain input/output terminal is driven to logic LOW state by other driver.

<sup>[2]</sup> Open-drain input/output terminal is driven to logic LOW state by other driver.

#### GTL translator with power good control and high-impedance outputs

## 8. Application design-in information

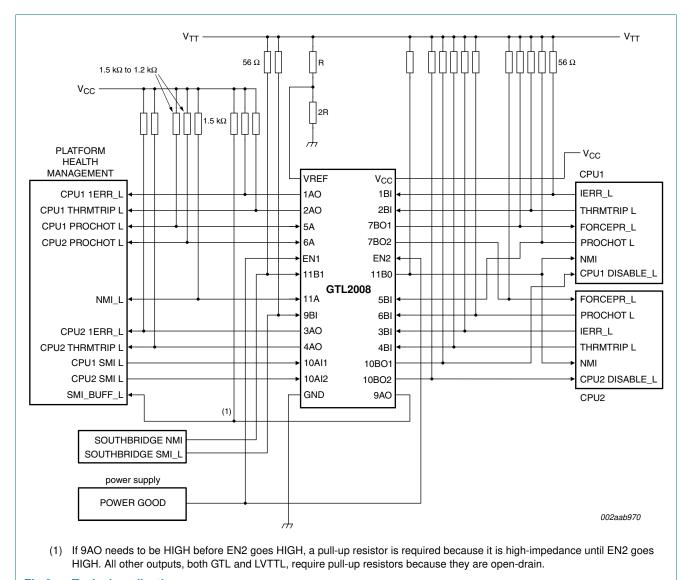


Fig 3. Typical application

#### GTL translator with power good control and high-impedance outputs

## 9. Limiting values

#### Table 10. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134). Voltages are referenced to GND (ground = 0 V).

Symbol	Parameter	Conditions	Min	Max	Unit
$V_{CC}$	supply voltage		-0.5	+4.6	V
I <sub>IK</sub>	input clamping current	$V_1 < 0 V$	-	-50	mA
VI	input voltage	A port (LVTTL)	-0.5 <mark>[1]</mark>	+4.6	V
		B port (GTL)	-0.5 <mark>[1]</mark>	+4.6	V
I <sub>OK</sub>	output clamping current	V <sub>O</sub> < 0 V	-	-50	mA
Vo	output voltage	output in OFF or HIGH state; A port	-0.5 <mark>[1]</mark>	+4.6	V
		output in OFF or HIGH state; B port	-0.5 <mark>[1]</mark>	+4.6	V
I <sub>OL</sub>	LOW-level output current[2]	A port	-	32	mA
		B port	-	30	mA
I <sub>OH</sub>	HIGH-level output current <sup>[3]</sup>	A port	-	-32	mA
T <sub>stg</sub>	storage temperature		-60	+150	°C
T <sub>j(max)</sub>	maximum junction temperature		<u>[4]</u> _	+125	°C

<sup>[1]</sup> The input and output negative voltage ratings may be exceeded if the input and output clamp current ratings are observed.

## 10. Recommended operating conditions

Table 11. Operating conditions

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
$V_{CC}$	supply voltage		3.0	3.3	3.6	V
$V_{TT}$	termination voltage	GTL	-	1.2	-	V
$V_{ref}$	reference voltage	GTL	0.64	8.0	1.1	V
VI	input voltage	A port	0	3.3	3.6	V
		B port	0	$V_{TT}$	3.6	V
V <sub>IH</sub>	HIGH-level input voltage	A port and ENn	2	-	-	V
		B port	$V_{ref} + 0.050$	-	-	V
$V_{IL}$	LOW-level input voltage	A port and ENn	-	-	0.8	V
		B port	-	-	$V_{ref} - 0.050$	V
I <sub>OH</sub>	HIGH-level output current	A port	-	-	<b>–16</b>	mA
I <sub>OL</sub>	LOW-level output current	A port	-	-	16	mA
		B port	-	-	15	mA
T <sub>amb</sub>	ambient temperature	operating in free-air	-40	-	+85	°C

<sup>[2]</sup> Current into any output in the LOW state.

<sup>[3]</sup> Current into any output in the HIGH state.

<sup>[4]</sup> The performance capability of a high-performance integrated circuit in conjunction with its thermal environment can create junction temperatures which are detrimental to reliability. The maximum junction temperature of this integrated circuit should not exceed 150 °C.

#### GTL translator with power good control and high-impedance outputs

## 11. Static characteristics

Table 12. Static characteristics

Recommended operating conditions; voltages are referenced to GND (ground = 0 V).  $T_{amb}$  = -40 °C to +85 °C

Symbol	Parameter	Conditions		Min	Typ[1]	Max	Unit
$V_{OH}$	HIGH-level output	9AO; $V_{CC}$ = 3.0 V to 3.6 V; $I_{OH}$ = $-100~\mu A$	[2]	$V_{CC}-0.2$	3.0	-	V
	voltage	9AO; $V_{CC} = 3.0 \text{ V}$ ; $I_{OH} = -16 \text{ mA}$	[2]	2.1	2.3	-	V
V <sub>OL</sub>	LOW-level output	A port; $V_{CC} = 3.0 \text{ V}$ ; $I_{OL} = 4 \text{ mA}$	[2]	-	0.15	0.4	V
	voltage	A port; $V_{CC} = 3.0 \text{ V}$ ; $I_{OL} = 8 \text{ mA}$	[2]	-	0.3	0.55	V
		A port; $V_{CC} = 3.0 \text{ V}$ ; $I_{OL} = 16 \text{ mA}$	[2]	-	0.6	8.0	V
		B port; $V_{CC} = 3.0 \text{ V}$ ; $I_{OL} = 15 \text{ mA}$	[2]	-	0.13	0.4	V
I <sub>OH</sub>	HIGH-level output current	open-drain outputs; A port other than 9AO; $V_O = V_{CC}$ ; $V_{CC} = 3.6 \text{ V}$		-	-	±1	μА
I <sub>I</sub>	input current	A port; $V_{CC} = 3.6 \text{ V}$ ; $V_I = V_{CC}$		-	-	±1	μА
		A port; $V_{CC} = 3.6 \text{ V}$ ; $V_{I} = 0 \text{ V}$		-	-	±1	μА
		B port; $V_{CC} = 3.6 \text{ V}$ ; $V_I = V_{TT} \text{ or GND}$		-	-	±1	μА
I <sub>CC</sub>	supply current	A or B port; $V_{CC}$ = 3.6 V; $V_{I}$ = $V_{CC}$ or GND; $I_{O}$ = 0 mA		-	8	12	mA
Δl <sub>CC</sub> [3]	additional supply current	per input; A port or control inputs; $V_{CC} = 3.6 \text{ V}; V_I = V_{CC} - 0.6 \text{ V}$		-	-	500	μА
C <sub>io</sub>	input/output	A port; $V_O = 3.0 \text{ V}$ or $0 \text{ V}$		-	2.5	3.5	pF
	capacitance	B port; $V_O = V_{TT}$ or 0 V		-	1.5	2.5	pF

<sup>[1]</sup> All typical values are measured at  $V_{CC}$  = 3.3 V and  $T_{amb}$  = 25 °C.

<sup>[2]</sup> The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

<sup>[3]</sup> This is the increase in supply current for each input that is at the specified LVTTL voltage level rather than  $V_{CC}$  or GND.

## GTL translator with power good control and high-impedance outputs

## 12. Dynamic characteristics

Table 13. Dynamic characteristics

 $V_{CC} = 3.3 \ V \pm 0.3 \ V$ 

Symbol	Parameter	Conditions	Min	Typ[1]	Max	Unit
$V_{ref} = 0.7$	73 V; V <sub>TT</sub> = 1.1 V					
t <sub>PLH</sub>	LOW to HIGH propagation delay	nA to nBI; see Figure 4	1	4	8	ns
		9BI to 9AO; see Figure 5	2	5.5	10	ns
		nBI to nA or nAO (open-drain outputs); see Figure 14	2	13	18	ns
		9BI to 10BOn	2	6	11	ns
		11A to 11BO; see Figure 10	1	4	8	ns
		11BI to 11A; see Figure 9	2	7.5	11	ns
		11BI to 11BO	2	8	13	ns
		5BI to 7BO1 or 6BI to 7BO2; see Figure 7	4	7	12	ns
t <sub>PHL</sub>	HIGH to LOW propagation delay	nA to nBI; see Figure 4	2	5.5	10	ns
		9BI to 9AO; see Figure 5	2	5.5	10	ns
		nBI to nA or nAO (open-drain outputs); see Figure 14	2	4	10	ns
		9BI to 10BOn	2	6	11	ns
		11A to 11BO; see Figure 10	1	5.5	10	ns
		11BI to 11A; see Figure 9	2	8.5	13	ns
		11BI to 11BO	2 2	14	21	ns
		5BI to 7BO1 or 6BI to 7BO2; see Figure 7	100	205	350	ns
t <sub>PLZ</sub>	LOW to OFF-state propagation delay	EN1 to nAO or EN2 to nAO; see Figure 8	1	3	10	ns
		EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8	1	3	7	ns
t <sub>PZL</sub>	OFF-state to LOW propagation delay	EN1 to nAO or EN2 to nAO; see Figure 8	2	7	10	ns
		EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8	2	7	10	ns
t <sub>PHZ</sub>	HIGH to OFF-state propagation delay	EN2 to 9AO; see Figure 11	2	5	10	ns
t <sub>PZH</sub>	OFF-state to HIGH propagation delay	EN2 to 9AO; see Figure 11	1	4	10	ns

#### GTL translator with power good control and high-impedance outputs

Table 13. Dynamic characteristics ...continued  $V_{CC}$  = 3.3  $V \pm 0.3 \ V$ 

Symbol	Parameter	Conditions	Min	Typ[1]	Max	Unit
$V_{ref} = 0.7$	76 V; V <sub>TT</sub> = 1.2 V					
t <sub>PLH</sub>	LOW to HIGH propagation delay	nA to nBI; see Figure 4	1	4	8	ns
		9BI to 9AO; see Figure 5	2	5.5	10	ns
		nBI to nA or nAO (open-drain outputs); see Figure 14	2	13	18	ns
		9BI to 10BOn	2	6	11	ns
		11A to 11BO; see Figure 10	1	4	8	ns
		11BI to 11A; see Figure 9	2	7.5	11	ns
		11BI to 11BO	2	8	13	ns
		5BI to 7BO1 or 6BI to 7BO2; see Figure 7	4	7	12	ns
t <sub>PHL</sub>	HIGH to LOW propagation delay	nA to nBI; see Figure 4	2	5.5	10	ns
		9BI to 9AO; see Figure 5	2	5.5	10	ns
		nBI to nA or nAO (open-drain outputs); see Figure 14	2	4	10	ns
		9BI to 10BOn	2	6	11	ns
		11A to 11BO; see Figure 10	1	5.5	10	ns
		11BI to 11A; see Figure 9	2	8.5	13	ns
		11BI to 11BO	<u>[2]</u> 2	14	21	ns
		5BI to 7BO1 or 6BI to 7BO2; see Figure 7	100	205	350	ns
t <sub>PLZ</sub>	LOW to OFF-state propagation delay	EN1 to nAO or EN2 to nAO; see Figure 8	1	3	10	ns
		EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8	1	3	7	ns
t <sub>PZL</sub>	OFF-state to LOW propagation delay	EN1 to nAO or EN2 to nAO; see Figure 8	2	7	10	ns
	,	EN1 to 5A (I/O) or EN2 to 6A (I/O); see Figure 8	2	7	10	ns
t <sub>PHZ</sub>	HIGH to OFF-state propagation delay	EN2 to 9AO; see Figure 11	2	5	10	ns
t <sub>PZH</sub>	OFF-state to HIGH propagation delay	EN2 to 9AO; see Figure 11	2	4	10	ns

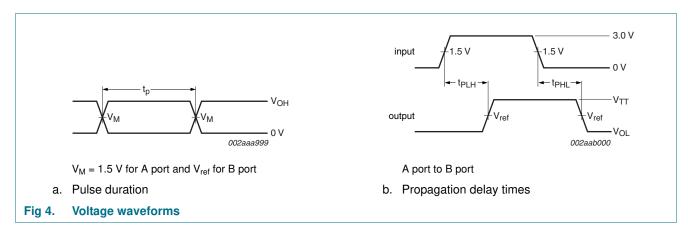
<sup>[1]</sup> All typical values are at  $V_{CC}$  = 3.3 V and  $T_{amb}$  = 25 °C.

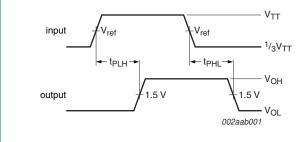
<sup>[2]</sup> Includes  $\sim$ 7.6 ns RC rise time of test load pull-up on 11A, 1.5 k $\Omega$  pull-up and 21 pF load on 11A has about 23 ns RC rise time.

#### GTL translator with power good control and high-impedance outputs

#### 12.1 Waveforms

 $V_M$  = 1.5 V at  $V_{CC} \ge$  3.0 V for A ports;  $V_M$  =  $V_{ref}$  for B ports.





PRR  $\leq$  10 MHz;  $Z_{0}$  = 50  $\Omega;$   $t_{r} \leq$  2.5 ns;  $t_{f} \leq$  2.5 ns

Fig 5. Propagation delay, 9BI to 9AO

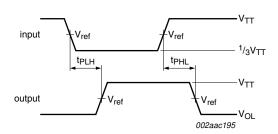


Fig 7. 5BI to 7BO1 or 6BI to 7BO2

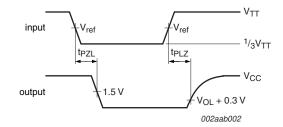


Fig 6. nBl to nA (I/O) or nBl to nAO open-drain outputs

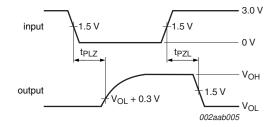
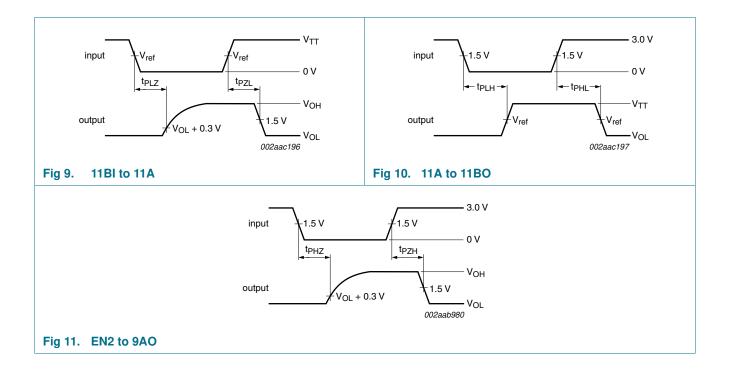


Fig 8. EN1 to 5A (I/O) or EN2 to 6A (I/O) or EN1 to nAO or EN2 to nAO

#### GTL translator with power good control and high-impedance outputs



#### GTL translator with power good control and high-impedance outputs

## 13. Test information

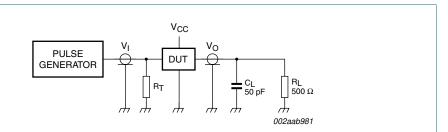


Fig 12. Load circuit for A outputs (9AO)

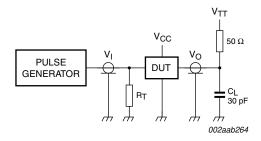


Fig 13. Load circuit for B outputs

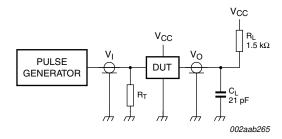


Fig 14. Load circuit for open-drain LVTTL I/O and open-drain outputs

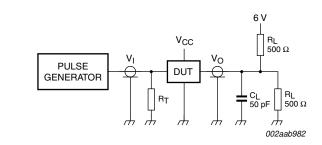


Fig 15. Load circuit for 9AO OFF-state to LOW and LOW to OFF-state

R<sub>L</sub> — Load resistor

C<sub>L</sub> — Load capacitance; includes jig and probe capacitance

 $\mathbf{R}_{T}$  — Termination resistance; should be equal to  $Z_{o}$  of pulse generators.

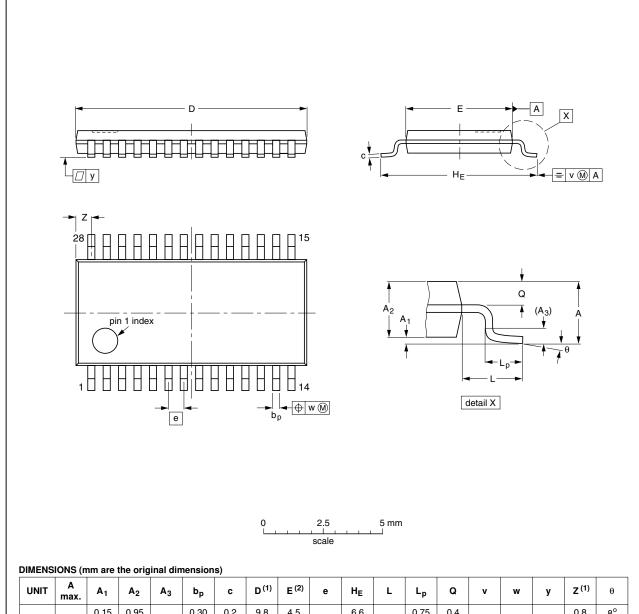
**GTL2008 NXP Semiconductors** 

#### GTL translator with power good control and high-impedance outputs

## 14. Package outline

TSSOP28: plastic thin shrink small outline package; 28 leads; body width 4.4 mm

SOT361-1



UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	<b>A</b> <sub>3</sub>	bp	С	D <sup>(1)</sup>	E <sup>(2)</sup>	e	HE	L	Lp	Q	v	w	у	Z <sup>(1)</sup>	θ
mm	1.1	0.15 0.05	0.95 0.80	0.25	0.30 0.19	0.2 0.1	9.8 9.6	4.5 4.3	0.65	6.6 6.2	1	0.75 0.50	0.4 0.3	0.2	0.13	0.1	0.8 0.5	8° 0°

- 1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
- 2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	EUROPEAN	ISSUE DATE			
VERSION	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE	
SOT361-1		MO-153				<del>99-12-27</del> 03-02-19	

Fig 16. Package outline SOT361-1 (TSSOP28)

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## 15. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

#### 15.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

#### 15.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- · Through-hole components
- · Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- · The moisture sensitivity level of the packages
- · Package placement
- · Inspection and repair
- Lead-free soldering versus SnPb soldering

#### 15.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- · Solder bath specifications, including temperature and impurities

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## 15.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 17</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 14 and 15

Table 14. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C	:)			
	Volume (mm³)				
	< 350	≥ 350			
< 2.5	235	220			
≥ 2.5	220	220			

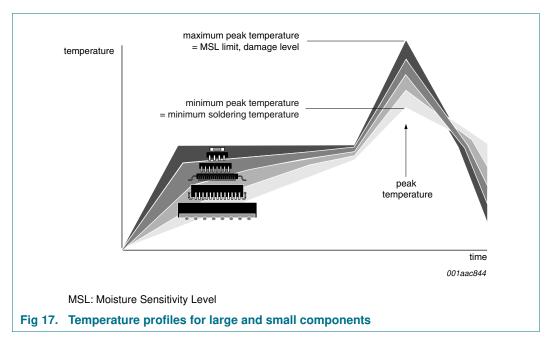
Table 15. Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)					
	Volume (mm³)					
	< 350	350 to 2000	> 2000			
< 1.6	260	260	260			
1.6 to 2.5	260	250	245			
> 2.5	250	245	245			

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 17.

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For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

## 16. Abbreviations

Table 16. Abbreviations

Acronym	Description
CDM	Charged Device Model
CMOS	Complementary Metal Oxide Semiconductor
CPU	Central Processing Unit
DUT	Device Under Test
ESD	ElectroStatic Discharge
GTL	Gunning Transceiver Logic
НВМ	Human Body Model
LVTTL	Low Voltage Transistor-Transistor Logic
MM	Machine Model
PRR	Pulse Rate Repetition
TTL	Transistor-Transistor Logic
VRD	Voltage Regulator Down

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## 17. Revision history

#### Table 17. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
GTL2008_4	20100219	Product data sheet	-	GTL2008_3
Modifications:		eatures and benefits", 8 <sup>th</sup> bu 15" to "150 V MM per JESD		"200 V MM per
GTL2008_3	20070201	Product data sheet	-	GTL2008_GTL2107_2
GTL2008_GTL2107_2	20060926	Product data sheet	-	GTL2008_1
GTL2008_1	20060502	Product data sheet	-	-

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Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions"
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