# imall

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Spec No.	DG-159013
Issue	30-May-16

# SPECIFICATIONS

Product Type

### **ZENIGATA LED**

Model No.

### GW6B\*G\*\*HD6

\*G\*\* : MG27, MG30, MG40

### GG27, GG30, GG40

%These specifications contain <u>19</u> pages including the cover and appendix. If you have any objections, please contact us before issuing purchasing order.

CUSTOMERS ACCEPTANCE

DATE:

BY:

PRESENTED

BY:

Dept. General Manager

REVIEWED BY: PREPARED BY:

Reference

Development Department II Lighting Device Business Unit Electronic Components And Devices Company SHARP CORPORATION

- 1. These specification sheets include materials protected under copyright of Sharp Corporation ("Sharp"). Please handle with great cares and do not reproduce or cause anyone to reproduce them without Sharp's consent.
- When using this Sharp product, please observe the absolute maximum ratings, other conditions and instructions for use described in the specification sheets, as well as the precautions mentioned below.
   Sharp assumes no responsibility for any damages resulting from use of the product which does not comply with absolute maximum ratings, other conditions and instructions for use included in the specification sheets, and the precautions mentioned below.

(Precautions)

- (1) In making catalogue or instruction manual based on the specification sheets, please verify the validity of the catalogue or instruction manuals after assembling Sharp products in customer's products at the responsibility of customer.
- (2) This Sharp product is designed for use in the following application areas ;
  - Computers OA equipment Telecommunication equipment (Terminal) Measuring equipment
  - Tooling machines Audio visual equipment Home appliances

If the use of the Sharp product in the above application areas is for equipment listed in paragraphs (3) or (4), please be sure to observe the precautions given in those respective paragraphs.

- (3) Appropriate measures, such as fail-safe design and redundant design considering the safety design of the overall system and equipment, should be taken to ensure reliability and safety when Sharp product is used for equipment in responsibility of customer which demands high reliability and safety in function and precision, such as ;
  - Transportation control and safety equipment (aircraft, train, automobile etc.)
  - Traffic signals Gas leakage sensor breakers Rescue and security equipment
  - Other safety equipment
- (4)Sharp product is designed for consumer goods and controlled as consumer goods in production and quality. Please do not use this product for equipment which require extremely high reliability and safety in function and precision, such as ;
  - Space equipment Telecommunication equipment (for trunk lines)
  - Nuclear power control equipment 
     Medical equipment
- (5) Please contact and consult with a Sharp sales representative if there are any question regarding interpretation of the above four paragraphs.

#### 3. Disclaimer

The warranty period for Sharp product is one (1) year (or six (6) months in case of generalized product) after shipment. During the period, if there are any products problem, Sharp will repair (if applicable), replace or refund. Except the above, both parties will discuss to cope with the problems.

The failed Sharp product after the above one (1) year (or six (6) month for generalized product) period will be coped with by Sharp, provided that both parties shall discuss and determine on sharing responsibility based on the analysis results thereof subject to the above scope of warranty.

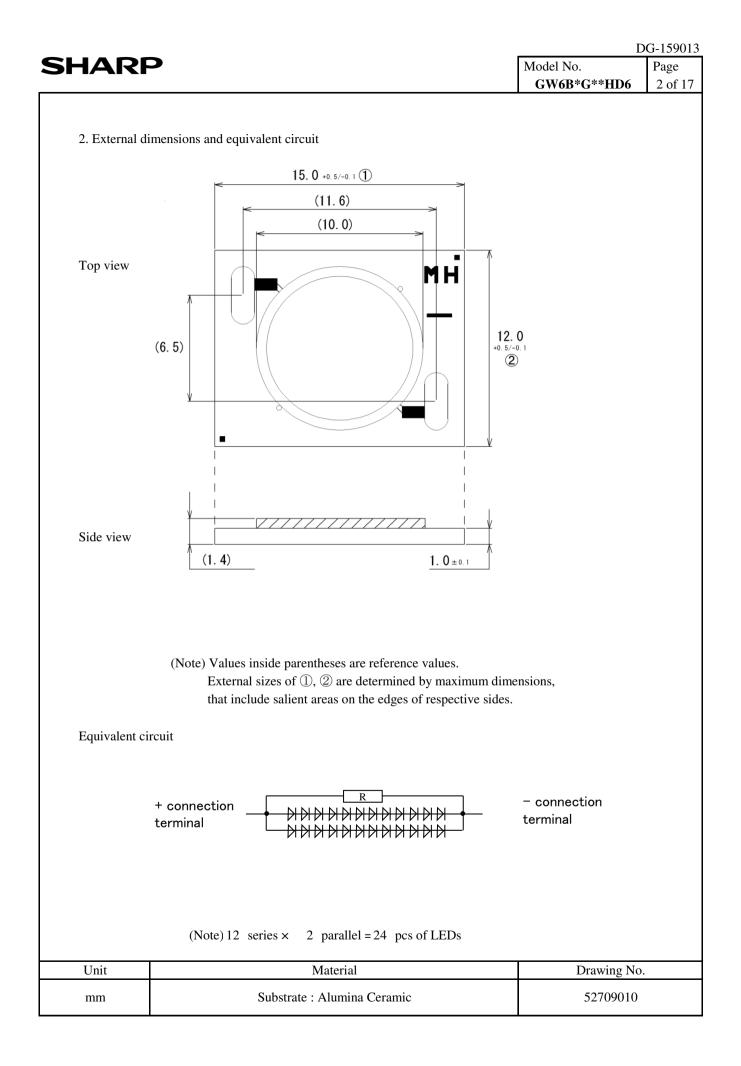
The warranty described herein is only for Sharp product itself which are purchased by or delivered to customer. Damages arising from Sharp product malfunction or failure shall be excepted.

Sharp will not be responsible for the Sharp product due to the malfunction or failures thereof which are caused by: (1) storage keep trouble during the inventory in the marketing channel.

- (2) intentional act, negligence or wrong/poor handling.
- (3) equipment which Sharp products are connected to or mounted in.
- (4) disassembling, reforming or changing Sharp products.
- (5) installation problem.
- (6) act of God or other disaster (natural disaster, fire, flood, etc.)
- (7) external factors (abnormal voltage, abnormal electromagnetic wave, fire, etc.)
- (8) special environment (factory, coastal areas, hotspring area, etc.)
- (9) phenomenon which cannot be foreseen based on the practical technologies at the time of shipment.
- (10) the factors not included in the product specification sheet.

4. Please contact and consult with a Sharp sales representative for any questions about Sharp product.

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HARP		Model No. GW6B*G**HD6	Page 1 of
GW6B*G**HD6 spo	ecifications		
<ol> <li>Application         These specifications apply to the light emitting diode mod             [ LED module (InGaN Blue LED chip + Phosphor) ]             Main application : Lighting         </li> </ol>	dule Model No. GW6	B*G**HD6.	
2. External dimensions and equivalent circuit	Refer to Page 2	2	
<ul> <li>3. Ratings and characteristics</li> <li>3-1. Absolute maximum ratings</li> <li>3-2. Electro-optical characteristics</li> <li>3-3. Derating curve</li> </ul>	Refer to Page 3-	6.	
<ul><li>4. Reliability</li><li>4-1. Test items and test conditions</li><li>4-2. Failure criteria</li></ul>	Refer to Page 7	7	
<ul> <li>5. Quality level</li> <li>5-1. Applied standard</li> <li>5-2. Sampling inspection</li> <li>5-3. Inspection items and defect criteria</li> </ul>	Refer to Page 8	3	
<ul> <li>6. Supplements</li> <li>6-1. Chromaticity rank table</li> <li>6-2. Packing</li> <li>6-3. Label</li> <li>6-4. Indication printed on product</li> </ul>	Refer to Page 9-	13.	
7. Precautions	Refer to Page 14	4- 16.	
8. Characteristics diagram (TYP.)	Refer to Page 17	7	



3. Ratings and characteristics

3-1. Absolute maximum ratings

Item	Symbol	Rating	Unit
Power Dissipation *1,4	Р	15.2	W
Forward Current *1,4	I <sub>F</sub>	400	mA
Reverse Voltage *2,4	V <sub>R</sub>	-15	V
Operating Temperature *3	T <sub>opr</sub>	$-30 \sim +100$	°C
Storage Temperature	T <sub>stg</sub>	- 40 ~ + 100	°C
Junction Temperature	Tj	145	°C

\*1 Power dissipation and forward current are the values when the module temperature is set lower than the rating by using an adequate heat sink.

\*2 The maximum rating of reverse voltage is assumed, after considering the voltage that occur due to initial connection error that may occur suddenly.

(Not dealing with the possibility of always-on reverse voltage.)

\*3 Operating temperature is the Case temperature Tc

(Refer to measuring point for case temperature in the next page.)

Refer to "Derating curve" in the next page as for operating current.

\*4  $T_c = 25 \ ^{\circ}C$ 

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							(	Tj = 9	0°C)
MG**	Item	Symbol	0	Conditio	on	MIN.	TYP.	MAX.	Unit
common	Forward Voltage *5	VF	$I_F =$	200	mA	31.1	(34.5)	37.9	V
	Luminous Flux *6	Φ				745	(830)	-	lm
	Chromaticity Coordinates *7	X				-	(0.4610)	-	-
27	Chromaticity Coordinates • 7	у	$I_F =$	200	mA	-	(0.4150)	-	-
	Color Temperature	-				-	(2720)	-	K
	General Color Rendering Index *8	Ra				80	(83)	-	-
	Luminous Flux *6	Φ				795	(885)	-	lm
	a	X				-	(0.4370)	-	-
30	Chromaticity Coordinates *7	у	$I_F =$	200	mA	-	(0.4030)	-	-
	Color Temperature	-				-	(2990)	-	K
	General Color Rendering Index *8	Ra				80	(83)	-	-
	Luminous Flux *6	Φ				830	(925)	-	lm
	Chromaticity Coordinates *7	X				-	(0.3820)	-	-
40	Chromaticity Coordinates 7	у	$I_F =$	200	mA	-	(0.3800)	-	-
	Color Temperature	-				-	(3980)	-	K
	General Color Rendering Index *8	Ra				80	(83)	-	-

(Note) Values inside parentheses are shown for reference purpose only.

- \*5 (After 5 ms drive, Measurement tolerance:  $\pm 3 \%$ )
- \*6 Monitored by Sharp's 1m integrating sphere and Otsuka electronics SR-2000A (After 5 ms drive, Measurement tolerance: ± 10 %)
- \*7 Monitored by Sharp's 1m integrating sphere and Otsuka electronics SR-2000A (After 5 ms drive, Measurement tolerance: ± 0.005)
- \*8 Monitored by Sharp's 1m integrating sphere and Otsuka electronics SR-2000A (After 5 ms drive, Measurement tolerance: ± 2)

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#### 3-2. Electro-optical characteristics

							(	Tj = 9	0°C)
GG**	Item	Symbol	0	Conditio	on	MIN.	TYP.	MAX.	Unit
common	Forward Voltage *5	VF	$I_F =$	200	mA	31.1	(34.5)	37.9	V
	Luminous Flux *6	Φ				630	(700)	-	lm
	Chromaticity Coordinates *7	X				-	(0.4610)	-	-
27	Chromaticity Coordinates 7	у	$I_{\rm F} =$	200	mA	-	(0.4150)	-	-
	Color Temperature	-				-	(2720)	-	K
	General Color Rendering Index *8	Ra				90	(93)	-	-
	Luminous Flux *6	Φ				675	(750)	-	lm
	Chromaticity Coordinates *7	X				-	(0.4370)	-	-
30		у	$I_{\rm F} =$	200	mA	-	(0.4030)	-	-
	Color Temperature	-				-	(2990)	-	K
	General Color Rendering Index *8	Ra				90	(93)	-	-
	Luminous Flux *6	Φ				715	(795)	-	lm
	Chromaticity Coordinates *7	x				-	(0.3820)	-	-
40	Chromaticity Coordinates */	у	$I_F =$	200	mA	-	(0.3800)	-	-
	Color Temperature	-				-	(3980)	-	K
	General Color Rendering Index *8	Ra				90	(93)	-	-

(Note) Values inside parentheses are shown for reference purpose only.

- \*5 (After 5 ms drive, Measurement tolerance:  $\pm 3 \%$ )
- \*6 Monitored by Sharp's 1m integrating sphere and Otsuka electronics SR-2000A (After 5 ms drive, Measurement tolerance: ± 10 %)
- \*7 Monitored by Sharp's 1m integrating sphere and Otsuka electronics SR-2000A (After 5 ms drive, Measurement tolerance: ± 0.005)
- \*8 Monitored by Sharp's 1m integrating sphere and Otsuka electronics SR-2000A (After 5 ms drive, Measurement tolerance: ± 2)

#### DG-159013

### DG-159013 SHARP Model No. GW6B\*G\*\*HD6 3-3. Derating curve Forward Current Derating Curve 500 400

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(Note) To keep the case temperature lower than the rating, enough heat-radiation performance needs to be secured by using an adequate heat sink (refer to section 7-③).

40

Case Temperature  $T_c$  [°C]

50

60

70

80

90

100 110

For soldering connection, please evaluate in your usage environment to make sure soldering reliability. (Above derating curve is specified to LED device, not for soldering connection) And please consider to avoid physical stress between wire and substrate, and some protection like silicon bond on top of soldered wire is recommended.

Please ensure the maintenance of heat radiation does not exceed case temperature over the rating in operation.

(Measuring point for case temperature)

0

10

20

30

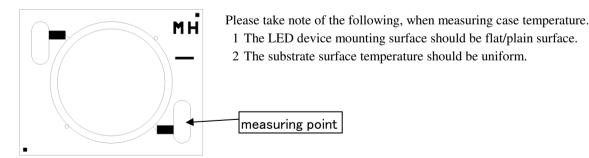
 $\begin{array}{c} Forward \ Current \ I_{F} \ [mA] \\ 000 \\ 001 \\$ 

0

-30

-20

-10



Thermal Resistance: 3.4 °C/W(Typical value)

#### 4. Reliability

The reliability of products shall be satisfied with items listed below.

4-1. Т	Test items and test condit	tions	Co	nfidence le	vel: 90 %
No.	Test item	Test conditions	Samples	Defective	LTPD
			n	С	(%)
1	Temperature Cycle	- 40 °C(30 min) $\sim$ + 100 °C(30 min), 100 cycles			
			11	0	20
2	Temperature Humidity	$T_{stg} = +60 ^{\circ}\text{C}, \text{RH} = 90 ^{\circ}\text{, Time} = 1000 \text{ h}$			
	Storage		11	0	20
3	High Temperature	$T_{stg} = +100^{\circ}C$ , Time = 1000 h			
	Storage		11	0	20
4	Low Temperature	$T_{stg} = -40 \text{ °C}, \text{ Time} = 1000 \text{ h}$			
	Storage		11	0	20
5	Steady State Operating	$Tc = 90 \degree C$ , IF = 280 mA, Time = 1000 h			
	Life		11	0	20
6	Shock	Acceleration: 15000 m/s <sup>2</sup> , Pulse width: 0.5 ms			
		Direction: 3 directions (X, Y and Z)			
		3 trials in each direction	5	0	50
7	Vibration	Frequency: 100 to 2000 Hz for 4 minutes per trial			
		Acceleration: 200 m/s <sup>2</sup>			
		Direction: 3 directions (X, Y and Z)			
		4 trials in each direction	5	0	50

#### 4-2. Failure criteria

	anare enterna		
No.	Parameter	Symbol	Failure criteria
1	Forward Voltage	V <sub>F</sub>	$V_F > Initial value \times 1.1$
2	Luminous Flux	Φ	$\Phi \le$ Initial value $\times 0.7$

HA	RP	M	1odel No. GW6B*G**H		-15902 Page 8 of 12
5-1. A IS	ality level Applied standard 302859-1 Sampling inspecti	ion			
5-3.1	inspection items a	mpling plan, level S-4.		4.01	_
No.	Item	Defect criteria		A ( ))	
-			Classification	AQL	-
1	No radiation	No light emitting	Major		_
		No light emitting		0.1	
1	Electro-optical	No light emitting Not conforming to the specification	Major		-
2	Electro-optical characteristics	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values)	Major		
	Electro-optical characteristics External	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values) Not conforming to the specified dimensions	Major		
2	Electro-optical characteristics External dimensions	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values) Not conforming to the specified dimensions (External dimensions of ① and ② shown in Page 2)	Major		-
2	Electro-optical characteristics External	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values) Not conforming to the specified dimensions (External dimensions of ① and ② shown in Page 2) Nonconformity observed in product appearance is determined	Major defect		-
2	Electro-optical characteristics External dimensions	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values) Not conforming to the specified dimensions (External dimensions of ① and ② shown in Page 2)	Major defect	0.1	
2	Electro-optical characteristics External dimensions	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values) Not conforming to the specified dimensions (External dimensions of ① and ② shown in Page 2) Nonconformity observed in product appearance is determined as defective only when electro-optical characteristics is affected by.	Major defect	0.1	
2	Electro-optical characteristics External dimensions	No light emitting Not conforming to the specification (Forward voltage, Luminous flux and Chromaticity values) Not conforming to the specified dimensions (External dimensions of ① and ② shown in Page 2) Nonconformity observed in product appearance is determined as defective only when electro-optical characteristics is affected by. <if above="" any="" arises="" criterion="" mentioned="" of="" question="" regardless=""></if>	Major defect	0.1	
2	Electro-optical characteristics External dimensions	No light emitting         Not conforming to the specification         (Forward voltage, Luminous flux and Chromaticity values)         Not conforming to the specified dimensions         (External dimensions of ① and ② shown in Page 2)         Nonconformity observed in product appearance is determined as defective only when electro-optical characteristics is affected by. <if above="" any="" arises="" criterion="" mentioned="" of="" question="" regardless="">         ■ Foreign material, scratch, or bubble at emitting area: 0.8 mm φ</if>	Major defect	0.1	

(Note) Products with removable foreign material attached on are not determined to be defective.

(Note) Substrate cracks that do not effect the electrical/optical charecteristics are not determined to be defective.

ARP					Model No.	
					GW6B*G**H	D6
_						
upplements						
. Chromaticity ra	ink table			(	Tolerance: $x,y \pm 0.0$	005
2700K	()	IF = 200 mA,	Ti = 90 ℃)			
	(-			Oval parameter		
Color Region	Cente	er Point	Major Axis	Minor Axis	Ellipse Rotation Angle	
	(x,	у)	а	b	θ	
3-step MacAdam ellipse	0.4610	0.4150	0.00774	0.00411	57.28	
* θ is the angle minor semi-as	between the i	ose.(Ref. IEC 6	he ellipse and the 50081:1997 Anne city Diagram		d b are the major an	d
-	between the i	ose.(Ref. IEC 6	50081:1997 Anne		d b are the major an	ıd
<ul> <li>* θ is the angle minor semi-ax</li> <li>0.435</li> </ul>	between the i	ose.(Ref. IEC 6	50081:1997 Anne		d b are the major an	ıd
<ul> <li>* θ is the angle minor semi-ax</li> </ul>	between the i	ose.(Ref. IEC 6	50081:1997 Anne		d b are the major an	ıd
<ul> <li>* θ is the angle minor semi-ax</li> <li>0.435</li> </ul>	between the i	ose.(Ref. IEC 6	50081:1997 Anne		d b are the major an	ıd
* θ is the angle minor semi-ax 0.435	between the i	ose.(Ref. IEC 6	50081:1997 Anne		d b are the major an	nd
* θ is the angle minor semi-ax 0.435	between the i	ose.(Ref. IEC 6	50081:1997 Anne		d b are the major an	nd

0.395

0.450

0.460

х

0.470

0.480

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SHARP	Model No.	Page
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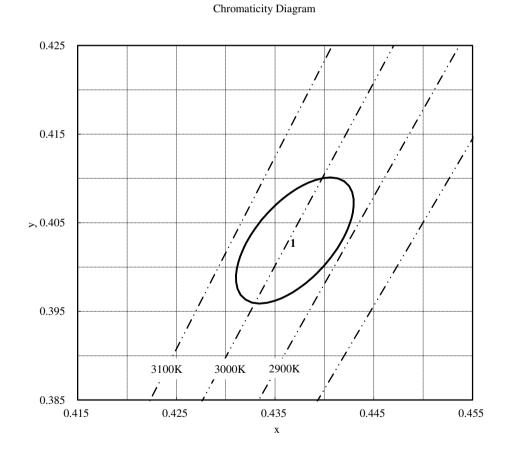
(Tolerance:  $x, y \pm 0.005$ )

3000K

	$(IF = 200 \text{ mA}, Tj = 90 \degree \text{C})$								
				Oval parameter					
Color Region	Center	r Point	Major Axis	Minor Axis	Ellipse				
color region			Wingor / Kilb	Willion 7 Kilo	Rotation Angle				
	(x,	у)	а	b	θ				
3-step MacAdam ellipse	0.4370	0.4030	0.00834	0.00408	53.17				

\* Color region stay within MacAdam 3-step ellipse from the chromaticity center.

\* θ is the angle between the major axis of the ellipse and the x-axis, and a and b are the major and minor semi-axes of an ellipse.(Ref. IEC 60081:1997 AnnexD)



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SHARP	Model No. Pa	ige
	<b>GW6B*G**HD6</b> 11	of 17

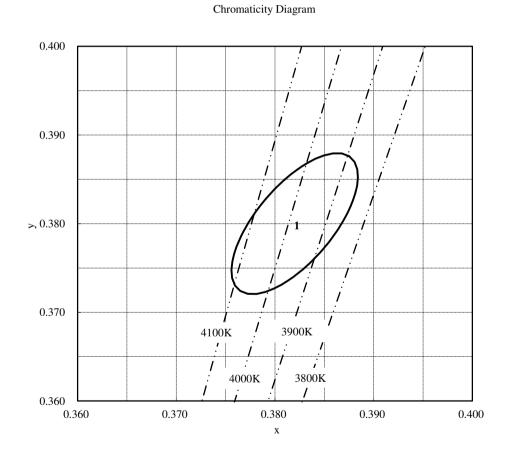
(Tolerance:  $x, y \pm 0.005$ )

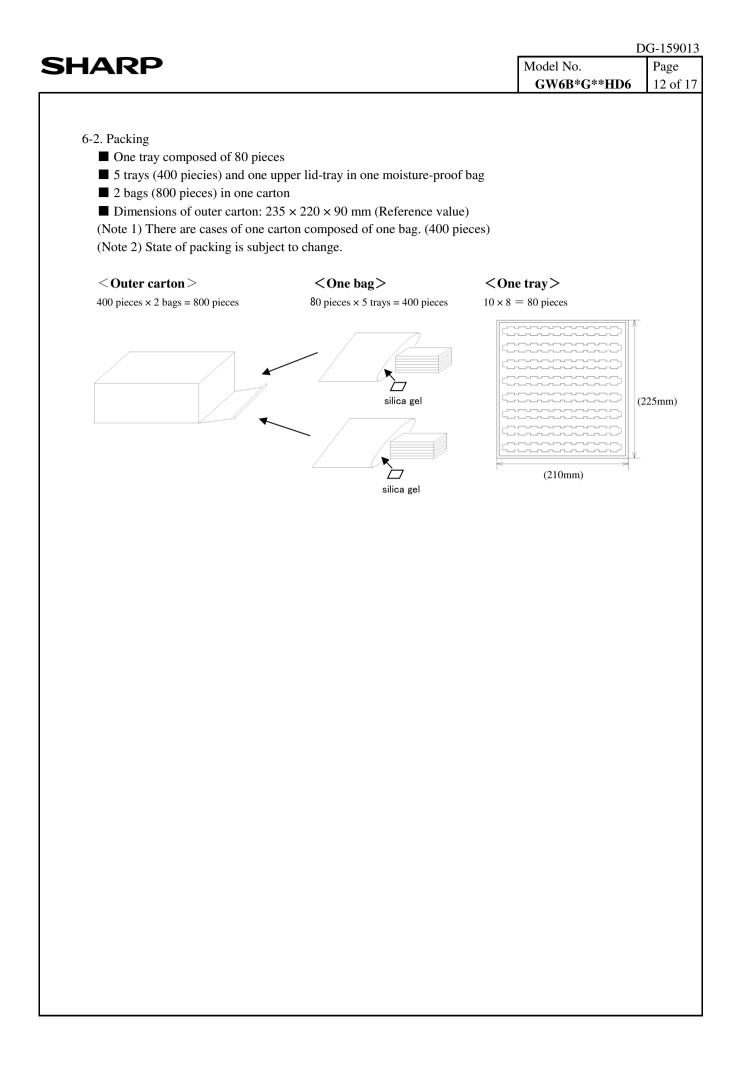
4000K

	(I	F = 200  mA,	Tj = 90 ℃)		
		Oval parameter			
Color Region	Center	r Point	Major Axis	Minor Axis	Ellipse
U		5			Rotation Angle
	( x ,	у)	а	b	θ
3-step MacAdam ellipse	0.3820	0.3800	0.00939	0.00402	54.00

\* Color region stay within MacAdam 3-step ellipse from the chromaticity center.

\* θ is the angle between the major axis of the ellipse and the x-axis, and a and b are the major and minor semi-axes of an ellipse.(Ref. IEC 60081:1997 AnnexD)





1)Outer carton Following label is attached on outer carton. (Note 3) Label format is subjected to change. SHIPMENT TABLE PART No. GW6B*G**HD6	Model No.PageGW6B*G**HD613 or1) Lot No. indicationXXXX11B25
1)Outer carton Following label is attached on outer carton. (Note 3) Label format is subjected to change. SHIPMENT TABLE PART No. GW6B*G**HD6	1) Lot No. indication
Following label is attached on outer carton. (Note 3) Label format is subjected to change. SHIPMENT TABLE PART No. GW6B*G**HD6	
Following label is attached on outer carton. (Note 3) Label format is subjected to change. SHIPMENT TABLE PART No. GW6B*G**HD6	
(Note 3) Label format is subjected to change. SHIPMENT TABLE PART No. GW6B*G**HD6 ← Model number	
SHIPMENT TABLE PART No. GW6B∗G**HD6 ← Model number	
PART No. GW6B∗G**HD6 ← Model number	XX 11 B 25
PART No. GW6B∗G∗∗HD6 ← Model number	
(GW6B*G**HD6M)	<ol> <li>Production plant code A</li> <li>Shinning ware (Veen last 2 digita)</li> </ol>
QUANTITY : 800 ←Quantity	<ul><li>2) Shipping year (Year last 2 digits)</li><li>3) Shipping month</li></ul>
LOT No. XX11B25 $\leftarrow$ Lot No. RANK 1 $\leftarrow$ Rank	(from January to December in ABC order
SHARP CORPORATION RC	(i) Shipping date $(01 \sim 31)$
MADE IN XXXXXXXXXX $(\mathbf{K}, \mathbf{O}, \mathbf{V}) \leftarrow Production country$	*Notation may be different
SHAPP LABEL	
SHIPMENT TABLE         PART No.       GW6B+G**+HD6         (GW6B+G**+HD6M)         OUANTITY:       400 RANK 1         LOT No.       5020G2064A         SHARP coreporation       R.C.         WADE IN XXXXXXXXXX       R.C.	<ol> <li>(1) (2) (3) (4) (5) (6) (7)</li> <li>(1) Production plant code B</li> <li>(2) Shipping year (Year last digit)</li> <li>(3) Shipping month (1~9 or O, N, D)</li> <li>(4) Fixed code G</li> <li>(5) Shipping date (01~31)</li> <li>(6) Serial No.</li> <li>(7) Backup code A</li> <li>*Notation may be different</li> </ol>
<ul> <li>6-4. Indication printed on product Model No. and control No. are indicated on substrate s</li> <li>1) Control No. Indicated as follows;</li> <li>*G**6 - 1 F 11 ① ② ③ ④</li> <li>① Abbreviated Model No.</li> </ul>	surface.
(2) Chromaticity Dank	
<sup>(2)</sup> Chromaticity Rank	N
<ul> <li>③ Month of production</li> <li>(to be indicated alphabetically with January correspondence)</li> </ul>	

(4) Date of production (01 $\sim$ 31)

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HARP	Model No. <b>GW6B*G**HD6</b>	Page 14 o
		1110
7. Precautions		
① Storage conditions		
Please follow the conditions below.		
$\bullet$ Before opened: Temperature 5 $\sim$ 30 °C, Relative humidity less than	60 %.	
(Before opened LED should be used within a year)		
• After opened: Temperature 5 $\sim$ 30 °C, Relative humidity less than 6	0 %.	
(Please apply soldering within 1 week)		
• After opened LED should be kept in an aluminum moisture proof bag	with a moisture	
absorbent material (silica gel).		
• Avoid exposing to air with corrosive gas.	4	
If exposed, electrode surface would be damaged, which may affect sol	dering.	
② Usage conditions		
This product is not designed for the use under any of the following con		
Please carefully check the performance and reliability well enough in c following conditions;		
• In a place with a lot of moisture, dew condensation, briny air, and corr (Cl, H2S, NH3, SO2, NOX, etc.)	osive gas.	
•Under the direct sunlight, outdoor exposure, and in a dusty place.		
• In water, oil, medical fluid, and organic solvent.		
Please do not use component parts like rubber which may contain sulfur etc.).	(gasket packing, adhesive ma	terial,
Please note that any strong acidic or alcoholic elements could effect the The heat and light released from the LED device, could generate haloge which may have adverse impact on the module. Before using please cor	n gas from the surrounding ma	aterials
③ Heat radiation and Installation		
If forward current (IF) is applied to single-state module at any current,	there is a risk of damaging LE	D
or emitting smoke, due to increase in temperature.		
Equip with specified heat radiator(heat sink), and avoid heat being stuff	ed inside the module.	
Material of substrate is alumina ceramic. If installed inappropriately, tro occur, which may result in board cracks or lighting defects due to over		
installation.		
Refer to the following cautions while installing the LED device on heat		
• Apply thermolysis adhesive, adhesive sheet or peculiar connector when		_
In case of applying adhesive or adhesive sheet only, check the effectiv		-
If LED comes off from heat radiator, unusual temperature rise entails h	-	-
device deterioration, coming off of solder at leads, and emitting smoke	-	
<ul> <li>When LED device is mechanically fixed or locked, Please take into co attachment due to fail from stress.</li> </ul>	insideration regarding the metr	100 01
•Please apply appropriate stress and design carefully, when fixing the L	ED device using holder Any	
excessive or uneven stress could break LED device's substrate.	active using holder. Ally	
• Avoid convexly uneven boards.	1	
Convex board is subject to substrate cracking or debasement of heat re		
• It is recommended to apply adhesive or adhesive sheet with high thern for radiation of heat effectively.	iai conductivity	

•Please take care about the influence of color change of adhesive or adhesive sheet in initial and long term period, which may affect light output or color due to change of reflectance from backside.

• Any excessive or uneven stress on the ceramic substrate could break the substrate. Please design such that, proper/uniform stress is applied on the substrate, when fixing the LED device using a holder.       • When fixing the LED device with a holder, please take note if any excessive or uneven stress is applied when pressing the substrate with holder. Due to this, the gap may arise between LED device and adhesive material, which may affect the heat dissipation of the device.       • Do not touch resin part including white resin part on the surface of LED. No light emission may occur due to damage of resin or cutting wire of LEDs by outer force.	GW6B*G**HD615 cany excessive or uneven stress on the ceramic substrate could break the substrate. Please design such that, proper/uniform stress is applied on the substrate, when fixing the LED device using a holder. When fixing the LED device with a holder, please take note if any excessive or uneven stress is applied when pressing the substrate with holder. Due to this, the gap may arise between LED device and dhesive material, which may affect the heat dissipation of the device. No not touch resin part including white resin part on the surface of LED. No light emission may occur due to damage of resin or cutting wire of LEDs by outer force. hen using tweezers, please handle by ceramic substrate part and avoid touching resin part.15 c		]	DG-159013
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For mounting, please handle by side part of ceramic or the specified area shown below.		<ul> <li>proper/uniform stress is applied on the substrate, when fixing the LED of When fixing the LED device with a holder, please take note if any excess when pressing the substrate with holder. Due to this, the gap may arise to adhesive material, which may affect the heat dissipation of the device.</li> <li>Do not touch resin part including white resin part on the surface of LED. No light emission may occur due to damage of resin or cutting wire of 1.</li> <li>When using tweezers, please handle by ceramic substrate part and avoid to the surface of the substrate part and avoid to the surface provide the substrate part and avoid to the surface part and the surfac</li></ul>	evice using a holder. sive or uneven stress is appli etween LED device and LEDs by outer force. ouching resin part.	

• The outer edges of the substrate may be uneven in some cases. Please avoid choosing these areas as fixing points, while designing for installation.

• In case of using heat radiation sheet or heat radiation adhesive, light reflection or absorption of these materials may influence the output of LED device. Especially, the color change that occur due to l ong-term use has direct impact on output of LED devices, and hence careful consideration is required while choosing the radiation sheet ro adhesive.

•Please avoid using any materials(such as PBT resin) that may release corrosive gases, around LED device.

④ Connecting method

Use soldering for connections. Follow the conditions mentioned below, to preserve the connection strength.

- •Use soldering iron with thermo controller (tip temperature 380 °C), within 5 seconds per one place.
- Secure the solderwettability on whole solder pad and leads.
- During the soldering process, put the ceramic board on materials whose conductivity is poor enough not to radiate heat of soldering.
- •Warm up (with using a heated plate) the substrate is recommended before soldering.
- (preheat condition: 100  $^{\circ}$ C  $\sim$  150  $^{\circ}$ C, within 60 sec )
- •Avoid touching any part of resin with soldering iron.
- This product is not designed for reflow and flow soldering.
- · Avoid such lead arrangement as applying stress to solder-applied area.
- Please do not detach solder and make re-solder.
- Please solder evenly on each electrode.
- •Please prevent flux from touching to resin.
- Do the soldering on stable stand. Avoid soldering on moving or vibrating objects.
- •Please avoid touching the soldering unit to resin.
- (5) Static electricity

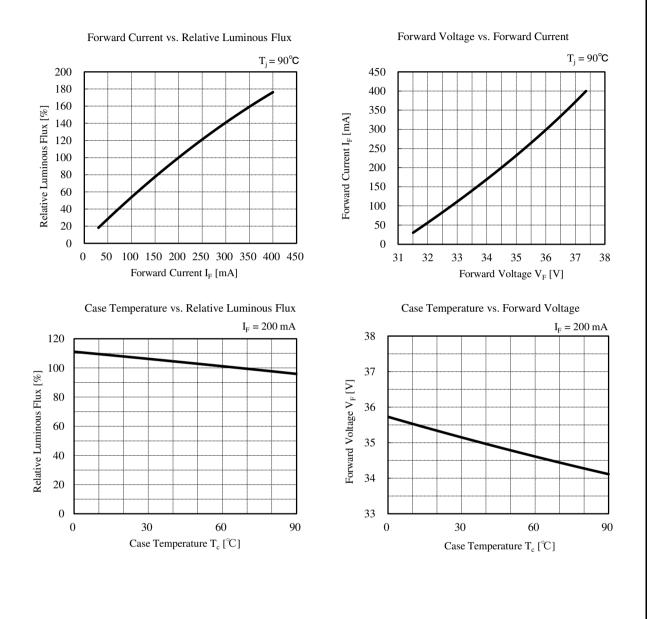
This product is subject to static electricity, so take measures like wearing wrist band to cope with it. Install circuit protection device to drive circuit, if necessary.

<ul> <li>Model No. (Wode*G**HDO)</li> <li>Orive method</li> <li>Any reverse voltage cannot be applied to LEDs when they are in operation or not. Design a circuit so that any flow of reverse or forward voltage can not be applied to LEDs when they are out of operation.</li> <li>Module is composed of LEDs connected in both series and parallel. Constant voltage power supply runs off more than specified current amount due to lowered VF caused by temperature rise. Constant current power supply is recommended to drive.</li> <li>Be cautious while putting on/off the power supply, as excess current, excess voltage or reverse vol injucted to the device in some cases.</li> <li>Cleaning Avoid cleaning, since LED device may be effected in some cases by cleaning.</li> <li>Color-tone variation Chromaticity of this product is monitored by integrating sphere right after the operation. Chromaticity varies depending on measuring method, light spread condition, or ambient temperature Please verify your actual conditions before use.</li> <li>Safety</li> <li>Looking directly at LEDs for a long time may result in hurting your eyes.</li> <li>In case that excess current (over ratings) is supplied to the device, hazardous phenomena including abormal heat generation, emitting smoke, or catching fire can be caused. Take appropriate measures to excess current and voltage.</li> <li>In case of solder connecting method, there is a possibility of fatigue failure by heat. Please fix the leads in such case to protect from short circuit or leakage of electricity caused by con Please confirm the safety standards or regulations of application devices.</li> <li>Please be careful with substrate edges, that may injure your hands.</li> </ul>	Page 16 of 1
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	act.
① Other cautions Guarantee covers the compliance to the quality standards mentioned in the specifications, however it does not cover the compatibility with application of the end-use, including assembly	
and usage environment. In case any quality problems occurred in the application of end-use, details will be separately discus and determined between the parties hereto.	ed

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#### 8. Characteristics diagram (TYP.)



(Note) Characteristics data shown here are for reference purpose only. (Not guaranteed data)

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