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EtherCAT® Remote I/O Terminals

GX-Series

CSM GX DS F 9 6

Realizes high-speed communication to match a variety of applications

• Digital I/O Terminals

Inputs/Outputs the digital ON/OFF signals.

Analog I/O Terminals

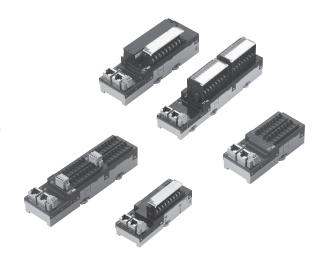
Inputs/Outputs the analog signal of 0-5V or 4-20mA, etc., and executes A/D or D/A conversion.

Encoder Input Terminal

Performs conversion for pulse input signals from an encoder.

• Expansion Units

Attached to the Digital I/O Unit to expands the I/O points. Can be attached to a two-tier terminal block type with 16 inputs, 16 outputs, and 16 relay outputs.



General Specifications

It is common specifications of Digital I/O Terminal, Analog I/O Terminal and Encoder Input Terminal GX-Series. Refer to the pages of specifications for individual I/O terminals for details.

For General Specification of IO-Link Master Unit(GX-ILM08C), refer to page 31.

Item	Specification
Unit power supply voltage	20.4 to 26.4 VDC (24 VDC -15% to +10%)
I/O power supply voltage	20.4 to 26.4 VDC (24 VDC –15% to +10%)
Noise resistance	Conforms to IEC 61000-4-4, 2 kV (power line)
Vibration resistance	Malfunction 10 to 60 Hz with amplitude of 0.7 mm, 60 to 150Hz and 50 m/s² in X, Y, and Z directions for 80 minutes <relay gx-oc1601="" only="" output="" unit=""> 10 to 55 Hz with double-amplitude of 0.7 mm X, Y, and Z directions for 80 minutes</relay>
Impact resistance	150 m/s ² with amplitude of 0.7 mm <relay gx-oc1601="" only="" output="" unit=""> 100 m/s² (3 times each in 6 directions on 3 axes)</relay>
Dielectric strength	600 VAC (between isolated circuits)
Isolation resistance	20 $\mathrm{M}\Omega$ or more (between isolated circuits)
Ambient operating temperature	−10 to 55 °C
Operating humidity	25% to 85% (with no condensation)
Operating atmosphere	No corrosive gases
Storage temperature	−25 to 65 °C
Storage humidity	25% to 85% (with no condensation)
Terminal block screws tightening torque *	M3 wiring screws: 0.5 N•m M3 terminal block mounting screws: 0.5 N•m
Mounting method	35-mm DIN track mounting

 $[\]ensuremath{\boldsymbol{\ast}}$ Applicable only to 2-tier terminal block and 3-tier terminal block type slaves.

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EtherCAT Communications Specifications

Communications Specifications of GX-Series EtherCAT Remote I/O Terminal

Item	Specification
Communication protocol	Dedicated protocol for EtherCAT
Modulation	Base band
Baud rate	100 Mbps
Physical layer	100BASE-TX (IEEE802.3)
Connectors	RJ45 shielded connector × 2 CN IN: EtherCAT input CN OUT: EtherCAT output
Topology	Daisy chain
Communications media	Category 5 or higher (cable with double, aluminum tape and braided shielding is recommended.)
Communications distance	Distance between nodes (slaves): 100 m max.
Noise resistance	Conforms to IEC 61000-4-4, 1 kV or higher
Node address setting method	Set with decimal rotary switch or Sysmac Studio
Node address range	1 to 99: Set with rotary switch 1 to 65535: Set with Sysmac Studio
LED display	PWR × 1 L/A IN (Link/Activity IN) × 1 L/A OUT (Link/Activity OUT) × 1 RUN × 1 ERR × 1
Process data	Fixed PDO mapping
PDO size/node	2 bit to 256 byte
Mailbox	Emergency messages, SDO requests, SDO responses, and SDO information
SYNCHRONIZATION mode	Digital I/O Slave Unit and Analog I/O Slave Unit: Free Run mode (asynchronous) Encoder Input Slave Unit: DC mode 1

Version Information

Unit Versions

Units	Models	Unit Version	
		Unit version 1.0	Unit version 1.1
GX-Series EtherCAT Slave Units	GX-0000	Supported	Supported
Compatible Sysmac Studio version		Version1.00 or higher ★	Version1.00 or higher

^{*}The function that was enhanced by the upgrade for Unit version1.1 can not be used. For detail, refer to "Function Support by Unit Version".

Function Support by Unit Version

The following tables show the relationship between unit versions and CX-Programmer versions.

Unit Versions and Programming Devices

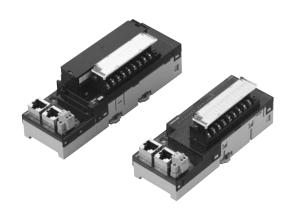
Unit	GX-Series Ether	rCAT Slave Units
Model	GX-□□	
Unit version Item	Unit version 1.0	Unit version 1.1
Sysmac error status	No Supported	Supported
Save the node address setting	No Supported	Supported
Serial Number Display	No Supported	Supported
ESI standard (1.0)	Supported	Supported
SII data check	No Supported	Supported

Digital I/O Terminal 2-tier Terminal Block Type

GX-UD16U1/OC1601

High-speed digital I/O terminal with the screw type terminal block for EtherCAT communications

- Detachable screw terminal block facilitates the maintenance.
- The expansion unit can be connected.
 (One expansion unit per one I/O terminal unit.)
 Input/output point can be flexibly increased depending on the system.
- Input response time can be switched for high-speed processing.
- Selectable node address setting methods: setting with rotary switch and with tool software.
- When setting the nodes with rotary switch, setting is easy and node identification becomes possible for maintenance.



Expansion Units

One Expansion Unit can be combined with one Digital I/O Terminal (GX-ID16 \Box 1/OD16 \Box 1/OC1601). The following Expansion Units are available. They can be combined in various ways for flexible I/O capacity expansion.

Model	I/O points	Input capacity	Output capacity
XWT-ID08	8 DC inputs (NPN)	8	0
XWT-ID08-1	8 DC inputs (PNP)	8	0
XWT-OD08	8 transistor outputs (NPN)	0	8
XWT-OD08-1	8 transistor outputs (PNP)	0	8
XWT-ID16	16 DC inputs (NPN)	16	0
XWT-ID16-1	16 DC inputs (PNP)	16	0
XWT-OD16	16 transistor outputs (NPN)	0	16
XWT-OD16-1	16 transistor outputs (PNP)	0	16

GX-Series Digital I/O Terminal 2-tier Terminal Block Type

General Specifications

For Common Specifications of I/O terminals, refer to page 1.

Input Section Specifications

16-point Input Terminals

ltem	Specification			
item	GX-ID1611	GX-ID1621		
Input capacity	16 points			
Internal I/O common	NPN	PNP		
ON voltage	15 VDC min. (between each input terminal and the V terminal)	15 VDC min. (between each input terminal and the G terminal)		
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)		
OFF current	1.0 mA max.			
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)			
ON delay	0.1 ms max.	0.1 ms max.		
OFF delay	0.2 ms max.			
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)			
Number of circuits per common	16 inputs/common			
Input indicators	LED display (yellow)			
Isolation method	Photocoupler isolation			
I/O power supply method	Supply by I/O power supply			
Unit power supply current consumption	90 mA max. (for 20.4 to 26.4-VDC power supply voltage)			
I/O power supply current consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)			
Weight	180 g max.			
Expansion functions	Enabled			
Short-circuit protection function	-circuit protection function No			

Note: For the I/O power supply current value to V and G terminals, refer to GX Series Operation Manual (Cat. No. W488).

Output Section Specifications

16-point Output Terminals

Item	Specification	
item	GX-OD1611	GX-OD1621
Output capacity	16 points	
Rated current (ON current)	0.5 A/output, 4.0 A/o	common
Internal I/O common	NPN	PNP
Residual voltage	1.2 V max. (0.5 ADC, between each output termi- nal and the G ter- minal)	1.2 V max. (0.5 ADC, between each output termi- nal and the V termi- nal)
Leakage current	0.1 mA max.	
ON delay	0.5 ms max.	
OFF delay	1.5 ms max.	
Number of circuits per common	16 points/common	
Output indicators	LED display (yellow)	
Isolation method	Photocoupler isolation	
I/O power supply method	Supply by I/O power supply	
Unit power supply current consumption	90 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
I/O power supply current consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
Weight	180 g max.	
Expansion functions	Enabled	
Output handling for communications errors	Select either hold or clear	
Short-circuit protection function No		
Note: For the I/O newer supply	auguant valua ta V	and C tarminals

Note: For the I/O power supply current value to V and G terminals, refer to GX Series Operation Manual (Cat. No. W488).

Relay 16-point Output Terminals

Item	Specification
nem	GX-OC1601
Output capacity	16 points
Mounted relays	DRTA-NY5W-K
Rated load	Resistance load 250 VAC 2 A/output, common 8 A 30 VDC 2 A/output, common 8 A
Rated ON current	3 A/output
Maximum contact voltage	250 VAC, 125 VDC
Maximum contact current	3 A/output
Maximum switching capacity	750 VAAC, 90 WDC
Minimum applicable load (reference value)	5 VDC 1mA
Mechanical service life	20,000,000 operations min.
Electrical service life	100,000 operations min.
Number of circuits per common	8 points/common
Output indicators	LED display (yellow)
Isolation method	Relay isolation
I/O power supply method	The relay drive power is supplied from the unit power supply.
Unit power supply current consumption	210 mA max. (for 20.4 to 26.4-VDC power supply voltage)
Weight	290 g max.
Expansion functions	Enabled
Output handling for communications errors	Select either hold or clear
Short-circuit protection function	No

Precautions for Correct Use

- With a current of between 2 and 3 A (8 to 10 A per common), either ensure that the number of points per common that simultaneously turn ON does not exceed 4 or ensure that the ambient temperature does not exceed 45 °C. Also, there are no restrictions if the current does not exceed 2 A (8 A per common).
- The rated current is the value for assuring normal operation, and not for assuring durability of the relays. The relay service life depends greatly on factors such as the operating temperature, the type of load, and switching conditions. The actual equipment must be checked under actual operating conditions.

Input and Output Section Specifications 8-point Input and 8-point output Terminals General Specifications

Itam	Specification		
Item	GX-MD1611	GX-MD1621	
Internal I/O common	NPN	PNP	
I/O indicators	LED display (yellow)		
Unit power supply current consumption	80 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Weight	190 g max.		
Expansion functions	No		
Short-circuit protection function	No		

Input Section

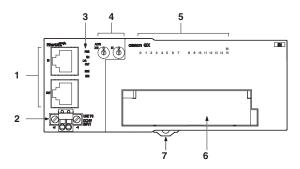
Item	Specification		
nem	GX-MD1611	GX-MD1621	
Input capacity	8 points		
ON voltage	15 VDC min. (between each input terminal and the V terminal)	15 VDC min. (between each input terminal and the G terminal)	
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)	
OFF current	1.0 mA max.	•	
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)		
ON delay	0.1 ms max.		
OFF delay	0.2 ms max.		
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)		
Number of circuits per common	8 points/common		
Isolation method	Photocoupler isolation		
I/O power supply method	Supply by I/O power supply		
I/O power supply cur- rent consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)		

Output Section

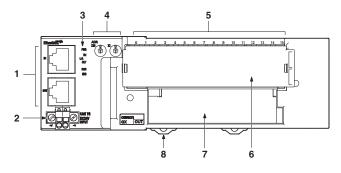
	Specification		
Item	GX-MD1611	GX-MD1621	
Output capacity	8 points		
Rated output current	0.5 A/output, 2.0 A/commo	on	
Residual voltage	1.2 V max. (0.5 ADC, between each output terminal and the G terminal)	1.2 V max. (0.5 ADC, between each output terminal and the V terminal)	
Leakage current	0.1 mA max.		
ON delay	0.5 ms max.		
OFF delay	1.5 ms max.		
Number of circuits per common	8 points/common		
Isolation method	Photocoupler isolation		
I/O power supply method	Supply by I/O power supply		
I/O power supply cur- rent consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Output handling for communications errors	Select either hold or clear		

Components and Functions

16 Inputs Terminal GX-ID1611/ID1621 16 Outputs Terminal GX-OD1611/OD1621



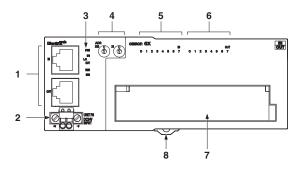
Relay 16-point Output Terminals GX-OC1601



No.	Name	Function	
1	Communica- tions connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Input terminal: Input indicator (0 to 15) Output terminal: Output indicator (0 to 15)	Indicates the state of input/output contact (ON/OFF). Input terminal: Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state) Output terminal: Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)	
6	Terminal Block	Connects external devices and the I/O power supply. V, G: I/O power supply terminals 0 to 15: Input terminals	
7	DIN track mounting hook	Fixes a slave to a DIN track.	

No.	Name	Function	
140.	Name	1 diletion	
1	Communica- tions connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Sup- ply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Output indicator (0 to 15)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)	
6	Output Relay	Turn ON/OFF the contacts.	
7	Terminal Block	Connects external devices and the I/O power supply. COM0, COM1: Common terminals 0 to 15: Output terminals	
8	DIN track mounting hook	Fixes a slave to a DIN track.	

8 Inputs Terminal / 8 Outputs Terminal GX-MD1611/MD1621

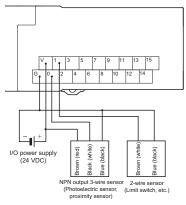


No.	Name	Function	
1	Communica- tions connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Input indicator (0 to 7)	Indicates the state of input contact (ON/OFF). Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)	
6	Output indicator (0 to 7)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)	
7	Terminal Block	Connects external devices and the I/O power supply. <left side=""> V1, G1: Input I/O terminals 0 to 7: Input terminals <right side=""> V2, G2: Output I/O terminals 0 to 7: Output terminals</right></left>	
8	DIN track mounting hook	Fixes a slave to a DIN track.	

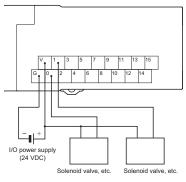
GX-Series Digital I/O Terminal 2-tier Terminal Block Type

Wiring

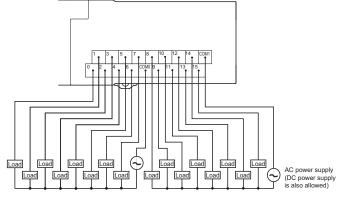
GX-ID1611 (NPN)



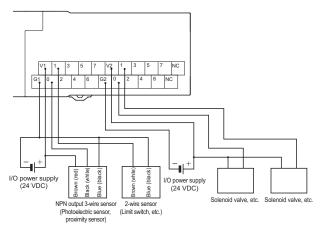
GX-OD1611 (NPN)



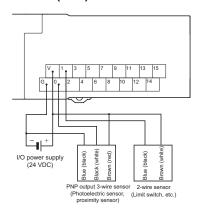
GX-OC1601



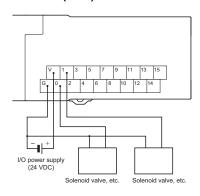
GX-MD1611 (NPN)



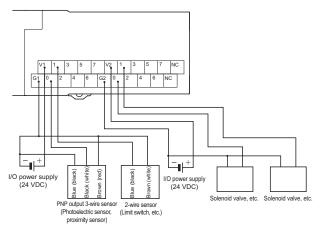
GX-ID1621 (PNP)



GX-OD1621 (PNP)

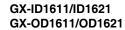


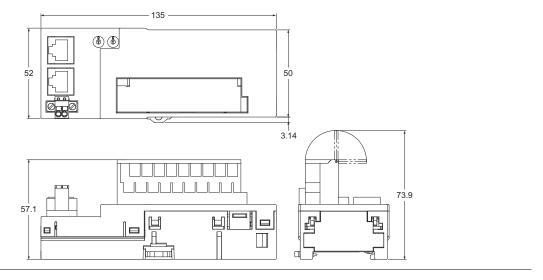
GX-MD1621 (PNP)



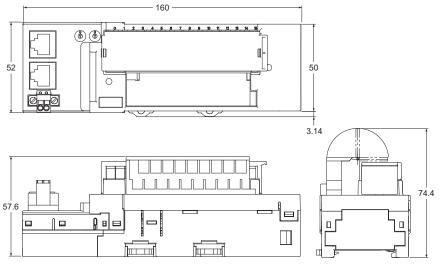
Note: Wire colors have been changed according to revisions in the JIS standards for photoelectric and proximity sensors. The colors in parentheses are the wire colors prior to the revisions.

Dimensions (Unit: mm)

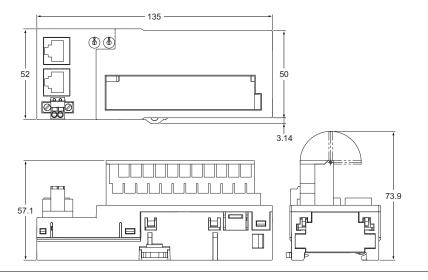




GX-OC1601



GX-MD1611/MD1621



Digital I/O Terminal 3-tier Terminal Block Type

GX-ID16□2/**OD16**□2/**MD16**□2

A common terminal is provided for each contact.

It eliminate the needs for relay terminal blocks

- It is unnecessary to share the common terminal among multiple contacts.
 - Easy-to-find wiring locations.
- Detachable screw terminal block facilitates the maintenance.
- Input response time can be switched for high-speed processing.
- Selectable node address setting methods: setting with rotary switch and with tool software.

When setting the nodes with rotary switch, setting is easy and node identification becomes possible for maintenance.



General Specifications

For Common Specifications of I/O terminals, refer to page 1.

Input Section Specifications 16-point Input Terminals

Item	Specification		
iteiii	GX-ID1612	GX-ID1622	
Input capacity	16 points		
Internal I/O com- mon	NPN	PNP	
ON voltage	15 VDC min. (between each input ter- minal and the V terminal)	15 VDC min. (between each input terminal and the G terminal)	
OFF voltage	5 VDC max. (between each input ter- minal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)	
OFF current	1.0 mA max.		
Input current	6.0 mA max./input (at 24-V 3.0 mA min./input (at 17-VI		
ON delay	0.1 ms max.		
OFF delay	0.2 ms max.		
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)		
Number of circuits per common	8 points/common		
Input indicators	LED display (yellow)		
Isolation method	Photocoupler isolation		
I/O power supply method	Supply by I/O power supply		
Input device supply current	100 mA/point		
Unit power supply current consumption	90 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
I/O power supply current consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Weight	370 g max.		
Expansion func- tions	No		
Short-circuit pro- tection function	No		

Note: For the I/O power supply current value to V and G terminals, refer to GX Series Operation Manual (Cat. No. W488).

Output Section Specifications 16-point Output Terminals

	Specification		
Item	GX-OD1612	GX-OD1622	
Output capacity	16 points		
Rated current (ON current)	0.5 A/output, 4.0 A/commo	n	
Internal I/O com- mon	NPN PNP		
Residual voltage	1.2 V max. (0.5 ADC, between each output terminal and the G terminal)	1.2 V max. (0.5 ADC, between each output terminal and the V terminal)	
Leakage current	0.1 mA max.		
ON delay	0.5 ms max.		
OFF delay	1.5 ms max.		
Number of circuits per common	8 points/common		
Output indicators	LED display (yellow)		
Isolation method	Photocoupler isolation		
I/O power supply method	Supply by I/O power supply		
Output device sup- ply current	100 mA/point		
Unit power supply current consumption	90 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
I/O power supply current consump- tion	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Weight	370 g max.		
Expansion functions	No		
Output handling for communications errors	Select either hold or clear		
Short-circuit protection function	No		

Input and Output Section Specifications 8-point Input and 8-point output Terminals General Specifications

Item	Specification		
nem	GX-MD1612	GX-MD1622	
Internal I/O com- mon	NPN PNP		
I/O indicators	LED display (yellow)		
Unit power supply current consumption	90 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Weight	370 g max.		
Expansion functions	No		
Short-circuit pro- tection function	No		

Input Section

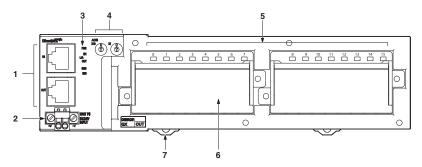
H	Specification		
Item	GX-MD1612	GX-MD1622	
Input capacity	8 points		
ON voltage	15 VDC min. (between each input ter- minal and the V terminal)	15 VDC min. (between each input ter- minal and the G terminal)	
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)	
OFF current	1.0 mA max./input		
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)		
ON delay	ON delay 0.1 ms max.		
OFF delay 0.2 ms max.			
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)		
Number of circuits per common	8 points/common		
Isolation method	Photocoupler isolation		
I/O power supply method	Supply by I/O power supply		
Input device supply current	100 mA/point		
I/O power supply current consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)		

Output Section

	Specification		
Item	GX-MD1612	GX-MD1622	
Output capacity	8 points		
Rated output cur- rent	0.5 A/output, 2.0 A/common		
Residual voltage	1.2 V max. (0.5 ADC, be- tween each output termi- nal and the G terminal) 1.2 V max. (0.5 ADC, be- tween each output termi- nal and the V terminal)		
Leakage current	0.1 mA max.		
ON delay	0.5 ms max.		
OFF delay 1.5 ms max.			
Number of circuits per common	8 points/common		
Isolation method	Photocoupler isolation		
I/O power supply method	Supply by I/O power supply		
Output device sup- ply current	p- 100 mA/point		
I/O power supply current consump- tion	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Output handling for communications errors	Select either hold or clear		

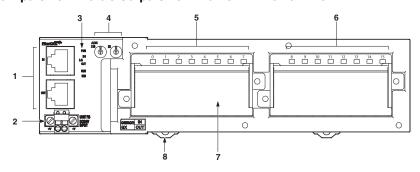
Components and Functions

16 Inputs Terminal GX-ID1612/ID1622 16 Outputs Terminal GX-OD1612/OD1622



No.	Name	Function
1	Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.
5	Input terminal: Input indicator (0 to 15) Output terminal: Output indicator (0 to 15)	Indicates the state of input/output contact (ON/OFF). Input terminal: Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state) Output terminal: Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)
6	Terminal Block	Connects external devices and the I/O power supply. <left side=""> V1, G1: I/O power supply terminals 0 to 7: Output terminals <right side=""> V2, G2: I/O power supply terminals 8 to 15: Input terminals (Output terminals)</right></left>
7	DIN track mounting hook	Fixes a slave to a DIN track.

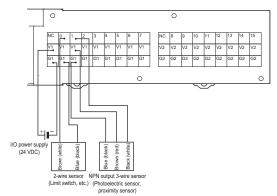
8 Inputs Terminal / 8 Outputs Terminal GX-MD1612/MD1622



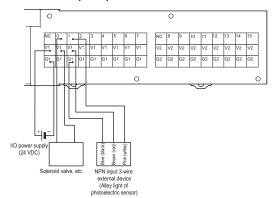
No.	Name	Function
1	Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.
5	Input indicator (0 to 7)	Indicates the state of input contact (ON/OFF). Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)
6	Output indicator (0 to 7)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)
7	Terminal Block	Connects external devices and the I/O power supply. <left side=""> V1, G1: Input I/O puwer supply terminals 0 to 7: Input terminals <right side=""> V2, G2: Output I/O power supply terminals 0 to 7: Output terminals</right></left>
8	DIN track mounting hook	Fixes a slave to a DIN track.

Wiring

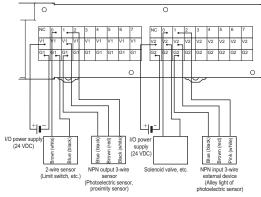
GX-ID1612 (NPN)



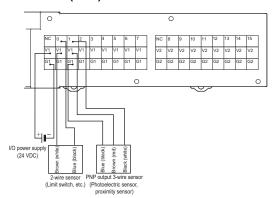
GX-OD1612 (NPN)



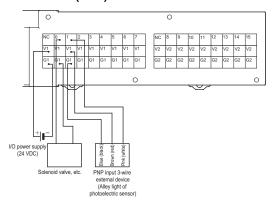
GX-MD1612 (NPN)



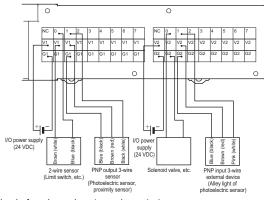
GX-ID1622 (PNP)



GX-OD1622 (PNP)



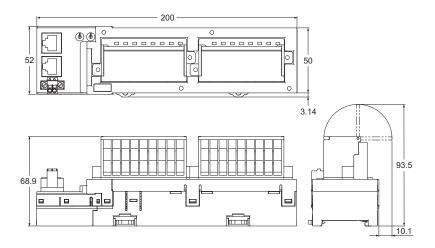
GX-MD1622 (PNP)



Note: Wire colors have been changed according to revisions in the JIS standards for photoelectric and proximity sensors. The colors in parentheses are the wire colors prior to the revisions.

Dimensions (Unit: mm)

GX-ID1612/ID1622 GX-OD1612/OD1622 GX-MD1612/MD1622



Digital I/O Terminal e-CON Connector Type

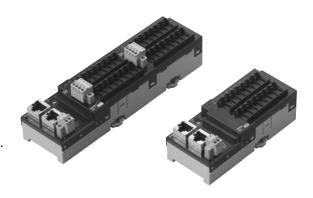
GX-□D16□8/□D32□8

Easy wiring using industry standard e-CON connectors. Special wiring tool is not necessary

- Digital I/O terminal with industry standard e-CON connectors.
- A common terminal is provided for each connector.

 The I/O terminal and the sensors can be connected directly.
- Input response time can be switched for high-speed processing.
- Selectable node address setting methods: setting with rotary switch and with tool software.

When setting the nodes with rotary switch, setting is easy and node identification becomes possible for maintenance.



General Specifications

For Common Specifications of I/O terminals, refer to page 1.

Input Section Specifications 16-point Input Terminals

	Specification	
Item	GX-ID1618	GX-ID1628
Input capacity	16 points	
Internal I/O common	NPN	PNP
ON voltage	15 VDC min. (between each input terminal and the V terminal)	15 VDC min. (between each input terminal and the G terminal)
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)
OFF current	1.0 mA max.	
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)	
ON delay	0.1 ms max.	
OFF delay	0.2 ms max.	
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)	
Number of circuits per common	mon 16 points/common	
Input indicators	LED display (yellow)	
Isolation method	No isolation	
I/O power supply method	Supplied from unit p	ower supply
Input device supply current	50 mA/point	
Unit power supply current consumption	150 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
e-CON Connector insertion durability	50 times	
Weight	140 g max.	
Expansion functions	No	
Short-circuit protection function	Available (Operates at 50 mA/point min.)	

Note: For the I/O power supply current value to V and G terminals, refer to GX Series Operation Manual (Cat. No. W488).

32-point Input Terminals

H	Specification	
Item	GX-ID3218	GX-ID3228
Input capacity	32 points	
Internal I/O common	NPN	PNP
ON voltage	15 VDC min. (between each in- put terminal and the V terminal)	15 VDC min. (between each in- put terminal and the G terminal)
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each in- put terminal and the G terminal)
OFF current	1.0 mA max.	
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)	
ON delay	0.1 ms max.	
OFF delay	0.2 ms max.	
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)	
Number of circuits per common	32 points/common	
Input indicators	LED display (yellow)
Isolation method	No isolation	
I/O power supply method	Supplied from unit p	ower supply
Input device supply current 50 mA/point		
Unit power supply current consumption	230 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
e-CON Connector insertion durability	50 times	
Weight	220 g max.	
Expansion functions No		
Short-circuit protection function	Available (Operates	at 50 mA/point min.)

Output Section Specifications 16-point Output Terminals

	Specification	
Item	GX-OD1618	GX-OD1628
Output capacity	16 points	
Rated current (ON current)	0.5 A/output, 4.0 A/o	common
Internal I/O common	NPN	PNP
Residual voltage	1.2 V max. (0.5 ADC, between each output termi- nal and the G ter- minal)	1.2 V max. (0.5 ADC, between each output termi- nal and the V termi- nal)
Leakage current	0.1 mA max.	
ON delay	0.5 ms max.	
OFF delay	1.5 ms max.	
Number of circuits per common	16 points/common	
Output indicators	LED display (yellow)	
Isolation method	Photocoupler isolation	
I/O power supply method	Supply by I/O power supply	
Output device supply current	100 mA/point	
Unit power supply current consumption	80 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
Current consumption from I/O power supply	10 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
e-CON Connector insertion durability	50 times	
Weight	130 g max.	
Expansion functions	No	
Output handling for communications errors	Select either hold or clear	
Short-circuit protection function	No	

Note: For the I/O power supply current value to V and G terminals, refer to GX Series Operation Manual (Cat. No. W488).

Input and Output Section Specifications 8-point Input and 8-point output Terminals General Specifications

Item	Specification	
item	GX-MD1618	GX-MD1628
Internal I/O common	NPN	PNP
I/O indicators	LED display (yellow)
Unit power supply current consumption	120 mA max. (for 20 er supply voltage)	.4 to 26.4-VDC pow-
e-CON Connector insertion durability	50 times	
Weight	140 g max.	
Expansion functions	No	
Short-circuit protection function	Available at input se at 50 mA/point min.)	

32-point Output Terminals

Item	Specification	
item	GX-OD3218	GX-OD3228
Output capacity	32 points	
Rated current (ON current)	0.5 A/output, 4.0 A/o	common
Internal I/O common	NPN	PNP
Residual voltage	1.2 V max. (0.5 ADC, between each output termi- nal and the G ter- minal)	1.2 V max. (0.5 ADC, between each output termi- nal and the V termi- nal)
Leakage current	0.1 mA max.	
ON delay	0.5 ms max.	
OFF delay	1.5 ms max.	
Number of circuits per common	16 points/common	
Output indicators	LED display (yellow)
Isolation method	Photocoupler isolati	on
I/O power supply method	Supply by I/O power	r supply
Output device supply current	100 mA/point	
Unit power supply current consumption	100 mA max. (for 20 er supply voltage)	.4 to 26.4-VDC pow-
Current consumption from I/O power supply	10 mA max. (for 20.4 supply voltage)	to 26.4-VDC power
e-CON Connector insertion durability	50 times	
Weight	210 g max.	
Expansion functions	No	
Output handling for communications errors	Select either hold or	clear
Short-circuit protection function	No	

Input Section

	Specification	
Item	GX-MD1618	GX-MD1628
Input capacity	8 points	
ON voltage	15 VDC min. (between each input terminal and the V terminal)	15 VDC min. (between each input ter- minal and the G termi- nal)
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)
OFF current	1.0 mA max.	
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)	
ON delay	0.1 ms max.	
OFF delay	0.2 ms max.	
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)	
Number of circuits per common	8 points/common	
Isolation method	No-isolation No-isolation	
I/O power supply method	Supplied from unit power supply	
Input device supply current	50 mA/point	
I/O power supply cur- rent consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)	

16-point Input and 16-point output Terminals General Specifications

denoral openingations		
Item	Specification	
itein	GX-MD3218	GX-MD3228
Internal I/O common	NPN	PNP
I/O indicators	LED display (yellow)	
Unit power supply current consumption	140 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
e-CON Connector inser- tion durability	50 times	
Weight	220 g max.	
Expansion functions	No	
Short-circuit protection function	Available at input section only (Operates at 50 mA/point min.)	

Input Section

	Specification	
Item	GX-MD3218	GX-MD3228
Input capacity	16 points	
ON voltage	15 VDC min. (between each input terminal and the V terminal)	15 VDC min. (between each input ter- minal and the G termi- nal)
OFF voltage	5 VDC max. (between each input terminal and the V terminal)	5 VDC max. (between each input terminal and the G terminal)
OFF current	1.0 mA max.	
Input current	6.0 mA max./input (at 24-VDC) 3.0 mA min./input (at 17-VDC)	
ON delay	0.1 ms max.	
OFF delay	0.2 ms max.	
Input filter value	Without filter, 0.5 ms, 1 ms, 2 ms, 4 ms, 8 ms, 16 ms, 32 ms (Default setting: 1 ms)	
Number of circuits per common	16 points/common	
Isolation method	No-isolation	
I/O power supply method	Supplied from unit power supply	
Input device supply current	50 mA/point	
I/O power supply cur- rent consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)	

Output Section

Item	Specification	
Item	GX-MD1618	GX-MD1628
Output capacity	8 points	
Rated output current	0.5 A/output, 2.0 A/comm	on
Residual voltage	1.2 V max. (0.5 ADC, between each output terminal and the G terminal)	1.2 V max. (0.5 ADC, between each output terminal and the V terminal)
Leakage current	0.1 mA max.	
ON delay	0.5 ms max.	
OFF delay	1.5 ms max.	
Number of circuits per common	8 points/common	
Isolation method	Photocoupler isolation	
I/O power supply method	Supply by I/O power supply	
Output device supply current	100 mA/point	
I/O power supply cur- rent consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
Output handling for communications errors	Select either hold or clear	

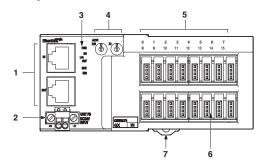
Note: For the I/O power supply current value to V and G terminals, refer to GX Series Operation Manual (Cat. No. W488).

Output Section

и	Specification	
Item	GX-MD3218	GX-MD3228
Output capacity	16 points	
Rated output current	0.5 A/output, 2.0 A/comm	on
Residual voltage	1.2 V max. (0.5 ADC, between each output terminal and the G terminal)	1.2 V max. (0.5 ADC, between each output terminal and the V terminal)
Leakage current	0.1 mA max.	
ON delay	0.5 ms max.	
OFF delay	1.5 ms max.	
Number of circuits per common	16 points/common	
Isolation method	Photocoupler isolation	
I/O power supply method	Supply by I/O power supply	
Output device supply current	100 mA/point	
I/O power supply cur- rent consumption	5 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
Output handling for communications errors	Select either hold or clear	

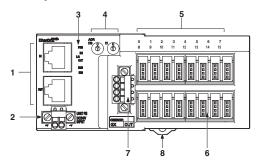
Components and Functions

16 Inputs Terminal GX-ID1618/ID1628



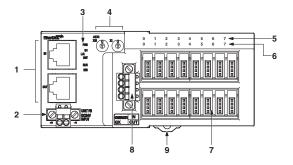
No.	Name	Function
1	Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.
5	Input indicator (0 to 15)	Indicates the state of input contact (ON/OFF). Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)
6	I/O connector (0 to 15)	Connects an external device.
7	DIN track mounting hook	Fixes a slave to a DIN track.

16 Outputs Terminal GX-OD1618/OD1628



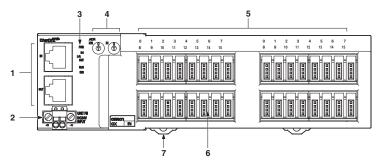
No.	Name	Function	
1	Communications con- nector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Output indicator (0 to 15)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)	
6	I/O connector (0 to 15)	Connects an external device.	
7	I/O power supply con- nector	Supplies the I/O power.	
8	DIN track mounting hook	Fixes a slave to a DIN track.	

8 Inputs/8 Outputs Terminal GX-MD1618/MD1628



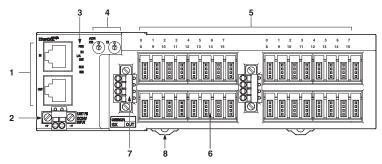
No.	Name	Function
1	Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.
5	Input indicator (0 to 7)	Indicates the state of input contact (ON/OFF). Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)
6	Output indicator (0 to 7)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)
7	I/O connector (0 to 15)	Connects an external device. <top side=""> For input device <bottom side=""> For output device</bottom></top>
8	I/O power supply con- nector	Supplies the I/O power. (For output device)
9	DIN track mounting hook	Fixes a slave to a DIN track.

32 Inputs Terminal GX-ID3218/ID3228



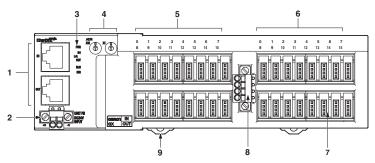
No.	Name	Function	
1	Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Sup- ply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Input indicator (IN1 0 to 15, IN2 0 to 15)	Indicates the state of input contact (ON/OFF). Input terminal: Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)	
6	I/O connector (0 to 15×2)	Connects an external device.	
7	DIN track mounting hook	Fixes a slave to a DIN track.	

32 Outputs Terminal GX-OD3218/OD3228



No.	Name	Function	
1	Communications	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Sup- ply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Output indicator (OUT1 0 to 15, OUT2 0 to 15)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)	
6	I/O connector (0 to 15 × 2)	Connects an external device.	
7	I/O power supply connector	Supplies the I/O power.	
8	DIN track mounting hook	Fixes a slave to a DIN track.	

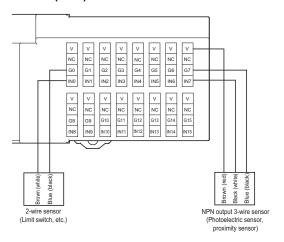
16 Inputs/16 Outputs Terminal GX-MD3218/MD3228



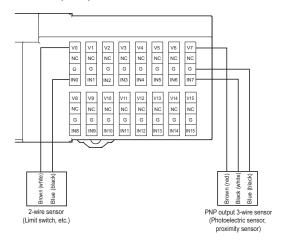
No.	Name	Function	
1	Communications	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Sup- ply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Input indicator (0 to 15)	Indicates the state of input contact (ON/OFF). Not lit: Contact OFF (input OFF state) Lit in yellow: Contact ON (input ON state)	
6	Output indicator (0 to 15)	Indicates the state of output contact (ON/OFF). Not lit: Contact OFF (output OFF state) Lit in yellow: Contact ON (output ON state)	
7	I/O connector (0 to 15 × 2)	Connects an external device. <top side=""> For input device <bottom side=""> For output device</bottom></top>	
8	I/O power supply connector	Supplies the I/O power. (For output device)	
9	DIN track mount- ing hook	Fixes a slave to a DIN track.	

Wiring

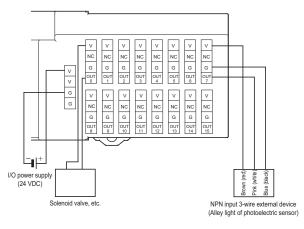
GX-ID1618 (NPN)



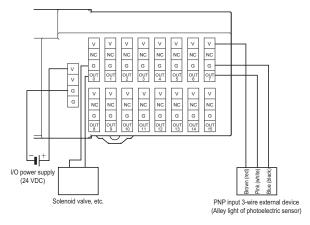
GX-ID1628 (PNP)



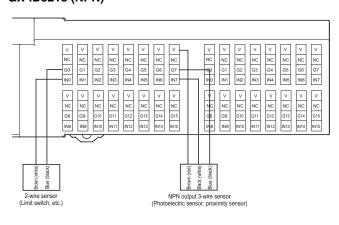
GX-OD1618 (NPN)



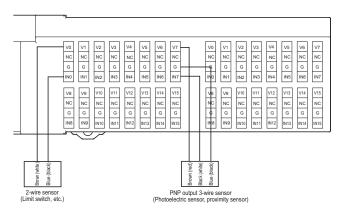
GX-OD1628 (PNP)



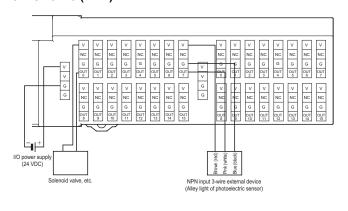
GX-ID3218 (NPN)



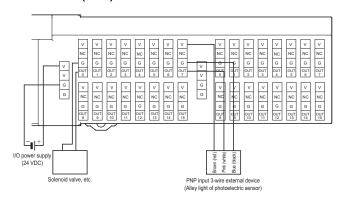
GX-ID3228 (PNP)



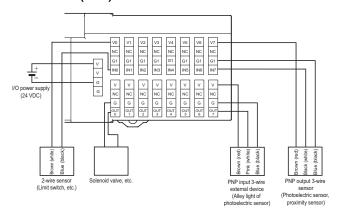
GX-OD3218 (NPN)



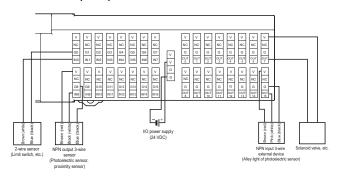
GX-OD3228 (PNP)



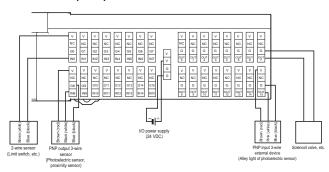
GX-MD1628 (PNP)



GX-MD3218 (NPN)

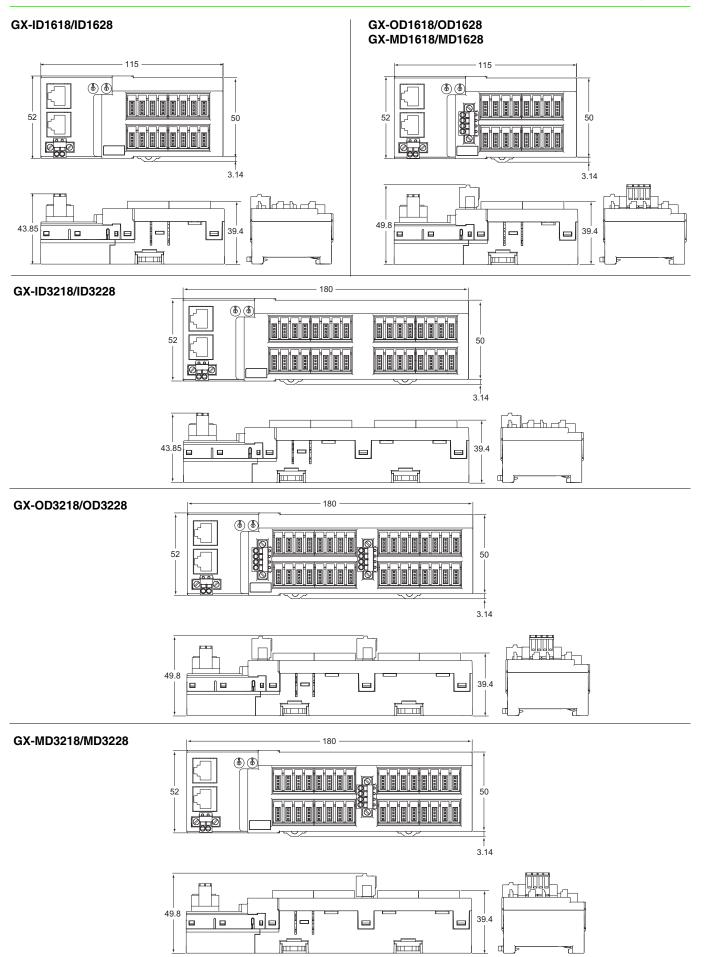


GX-MD3228 (PNP)



Note: Wire colors have been changed according to revisions in the JIS standards for photoelectric and proximity sensors. The colors in parentheses are the wire colors prior to the revisions.

Dimensions (Unit: mm)



Analog I/O Terminal 2-tier Terminal Block Type

GX-AD0471/DA0271

Analog I/O terminal with screw terminal block for EtherCAT communications

- The input/output range can be easily changed by the setting with the switch.
- Detachable screw terminal block facilitates the maintenance.
- Moving average calculation function.
 Settings within the range of 100μs-64ms. (For input only.)
- Disconnection detection function.
 (For input only and for usage with 1-5V or 4-20mA ranges.)
- Selectable node address setting methods: setting with rotary switch and with tool software.

When setting the nodes with rotary switch, setting is easy and node identification becomes possible for maintenance.



General Specifications

For Common Specifications of I/O terminals, refer to page 1.

Input Section Specifications 4-point Input Terminals

		Specification	
Item		'	
		Voltage input	Current input
Input capacity		4 points (possible to abled channels)	set number of en-
Input range		0 to 5V 1 to 5V 0 to 10V -10 to +10V	4 to 20mA
Input range setting method		Input range switch: Common to input CH1/ CH2, common to input CH3/CH4 SDO communication: Possible to set input CH1 to CH4 individually	
Maximum signal i	nput	± 15 V	± 30 mA
Input impedance		1 MΩ min.	Approx. 250 Ω
Resolution		1/8000 (full scale)	
Overall accuracy	25 °C	± 0.3% FS	± 0.4% FS
Overall accuracy	−10 to +55 °C	± 0.6% FS	± 0.8% FS
Analog conversion cycle		500 μs/input When 4 points are used: 2 ms max.	
A/D converted data		Other than \pm 10 V: 01 scale (0 to 8000) \pm 10 V: F060 to 0FA0 to +4000) A/D conversion rangabove data ranges.	Hex full scale (-4000
Isolation method		Photocoupler isolation (between input and communications lines) No isolation between input signals	
Unit power supply current consumption		120 mA max. (for 20.4 to 26.4-VDC power supply voltage)	
Weight		180 g max.	
Accessories		Four short-circuit metal fixtures (for current input) *	

^{*} Short-circuit metal fixtures are used for current input only, but store in a safe place when using for voltage inputs as well.

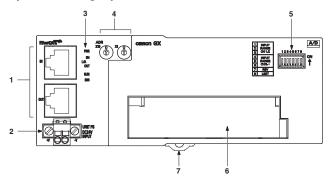
Output Section Specifications 2-point Output Terminals

• •				
Item		Specification		
		Voltage output	Current output	
Output capacity		2 points (possible to abled channels)	set number of en-	
Output range		0 to 5V 1 to 5V 0 to 10V -10 to +10V	4 to 20mA	
Output range setting method		Output range switch, SDO communications: Possible to set outputs CH1 and CH2 separately.		
External output allowable load resistance		5 kΩ min.	600 Ω max.	
Resolution		1/8000 (full scale)		
Overell economic	25 °C	± 0.4% FS		
Overall accuracy	−10 to +55 °C	± 0.8%FS		
Analog conversion	cycle	500 μs/input When 2 points are us	sed: 1 ms max.	
D/A converted data		Other than ± 10 V: 00 scale (0 to 8000) ± 10 V: F060 to 0FA0 to +4000) D/A conversion rangabove data ranges	Hex full scale (-4000	
Isolation method		Photocoupler isolationand communications No isolation between	lines)	
Unit power supply current consumption		150 mA max. (for 20.4 to 26.4-VDC power supply voltage)		
Weight		190 g max.		

GX-Series Analog I/O Terminal 2-tier Terminal Block Type

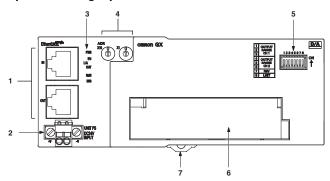
Components and functions

4-points Analog Inputs Terminal GX-AD0471



No.	Name	Function	
1	Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).	
3	Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Input range switch	DIP switch for setting input range.	
6	Terminal Block	Terminal block for analog input signals V1 to V4: Voltage input terminals I1 to I4: Current input terminals AG: Analog GND NC: Not used	
7	DIN track mounting hook	Fixes a slave to a DIN track.	

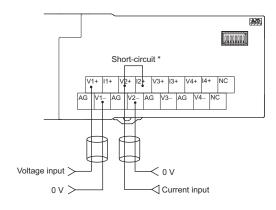
2-points Analog Inputs Terminal GX-DA0271



N	o. Name	Function	
-	1 Communications connector	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	2 Unit Power Supply Connector	Connect the unit power supply (24 VDC).	
;	3 Status indicator	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switch	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
;	Output range switch	DIP switch for setting output range.	
(6 Terminal Block	Terminal block for analog output signals V1+, V2+: Voltage output positive terminals I1+, I2+: Current output positive terminals 1-, 2-: Voltage/current output negative terminals NC: Not used	
7	7 DIN track mounting hook	Fixes a slave to a DIN track.	

Wiring

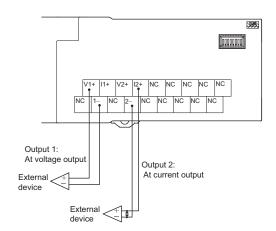
GX-AD0471



* Short-circuit the "V positive" terminal and "I positive" terminal at current input.

Use the attached short-circuit metal fixture to short-circuit terminals.

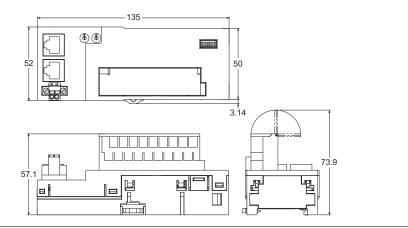
GX-DA0271



GX-Series Analog I/O Terminal 2-tier Terminal Block Type

Dimensions (Unit: mm)

GX-AD0471 GX-DA0271



Encoder Input Terminal 3-tier Terminal Block Type

GX-EC0211/EC0241

EtherCAT-compatible encoder input terminal which enables high-speed and accurate control

- Two counter function available. Pulse count within 32 bit range.
- Maximum input pulse frequency of 4MHz (Line driver input after quadrature). High-speed network EtherCAT enables high-speed and accurate control.
- Selectable two input types: Open collector input and line driver input.
- Built-in two external latch inputs and one reset input .
- Selectable node address settings: setting with rotary switches and setting on tool software.
- Detachable screw terminal will facilitate the maintenance work.



General Specifications

For Common Specifications of I/O terminals, refer to page 1.

Open collector inputs Type

Terminal specifications

Item	Specification
Counter point	2 points
Input signal	Counter phase A Counter phase B Counter phase Z Latch input (A/B) Counter reset input
Counter enabled status display	LED display (green)
Input indicators	LED display (yellow)
Unit power supply current consumption	130 mA max. (for 20.4 to 26.4 VDC power supply voltage)
Weight	390 g max.

Pulse input specifications

lla		Specification			
Item	Counte	Counter phase A/B		ter phase Z	
Input voltage	20.4 to 26.4 VDC (24 VDC -15 to +10%)	4.5 to 5.5 VDC (5 VDC ±5%)	20.4 to 26.4 VDC (24 VDC -15 to +10%)	4.5 to 5.5 VDC (5 VDC ±5%)	
Input current	8.4 mA (at 24 VDC)	8.6 mA (at 5 VDC)	8.4 mA (at 24 VDC)	8.6 mA (at 5 VDC)	
ON voltage	19.6 V min.	4.5 V min.	18.6 V min.	4.5 V min.	
OFF voltage	4 V max.	1.5 V max.	4 V max.	1.5 V max.	
Input restriction resistance	2.7 kΩ	430 Ω	2.7 kΩ	430 Ω	
Maximum response frequency	sponse frequency Single phase 500 kHz (phase difference Multiplication × 4, 125 kHz)		125 kHz		
Filter switching	Filter switching NA		NA		

Latch/reset input specifications

literen		Specification		
Item	Latch input (A/B)	Reset input		
Internal I/O common	NPN			
Input voltage	20.4 to 26.4 VDC (24 VDC -15 to +10%)	20.4 to 26.4 VDC (24 VDC -15 to +10%)		
Input impedance	4.0 kΩ	3.3 kΩ		
Input current	5.5 mA (at 24 VDC)	7 mA (at 24 VDC)		
ON voltage/ON current	17.4 VDC min./3 mA min.	14.4 VDC min./3 mA min.		
OFF voltage/OFF current	5 VDC max./1 mA max.	5 VDC max./1 mA max.		
ON response time	3 μs max.	15 μs max.		
OFF response time	3 μs max.	90 μs max.		

Note: For the pulse input timing specifications, refer to USER'S MANUAL (Cat. No. W488).

Line Driver inputs Type

Terminal specifications

Item	Specification
Counter point	2 points
Input signal	Counter phase A Counter phase B Counter phase Z Latch input (A/B) Counter reset input
Counter enabled status display	LED display (green)
Input indicators	LED display (yellow)
Unit power supply current consumption	100 mA max. (for 20.4 to 26.4 VDC power supply voltage)
Weight	390 g max.

Pulse input specifications

Item	Specification		
iteiii	Counter phase A/B	Counter phase Z	
Input voltage	EIA standard RS-422-A line driver level		
Input impedance	120 Ω ±5%		
gH level input voltage	0.1 V		
gL level input voltage	-0.1 V		
Hysteresis voltage	60 mV		
Maximum response frequency	Single phase 4 MHz (phase difference Multiplication ×4, 1 MHz)		
Filter switching	NA		

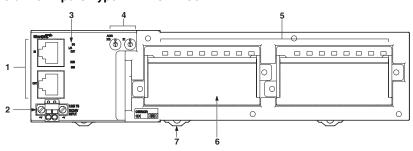
Latch/reset input specifications

Item		Specification		
item	Latch input (A/B)	Reset input		
Internal I/O common	PNP			
Input voltage	20.4 to 26.4 VDC (24 VDC -15 to +10%)	20.4 to 26.4 VDC (24 VDC -15 to +10%)		
Input impedance	4.0 kΩ	3.3 kΩ		
Input current	5.5 mA (at 24 VDC)	7 mA (at 24 VDC)		
ON voltage/ON current	17.4 VDC min./3 mA min.	14.4 VDC min./3 mA min.		
OFF voltage/OFF current	5 VDC max./1 mA max.	5 VDC max./1 mA max.		
ON response time	3 μs max.	15 μs max.		
OFF response time	3 μs max.	90 μs max.		

Note: For the pulse input timing specifications, refer to USER'S MANUAL (Cat. No. W488).

Components and functions

Open collector inputs Type GX-EC0211 Line driver inputs Type GX-EC0241



No.	Name	Function	
1	Communications Connectors	(CN IN) Connects the communications cable which comes from the Master Unit side. (CN OUT) Connects the communications cable of the next I/O terminal.	
2	Unit Power Supply Connector	Connect the unit power supply (24 VDC).	
3	Status Indicators	It indicates the communication state and the operation state of I/O terminals.	
4	Node address Switches	It sets node addresses of terminals (decimal). Setting range is 00 to 99.	
5	Inputs Indicators	The indicators show the status of the inputs of each channel. For details, refer to GX Series Operation Manual (Cat.No.W488).	
6	Terminal Block	Connects external devices and the I/O power supply. For details, refer to GX Series Operation Manual (Cat.No.W488).	
7	DIN track mounting hook	Fixes Slave Unit to a DIN track.	