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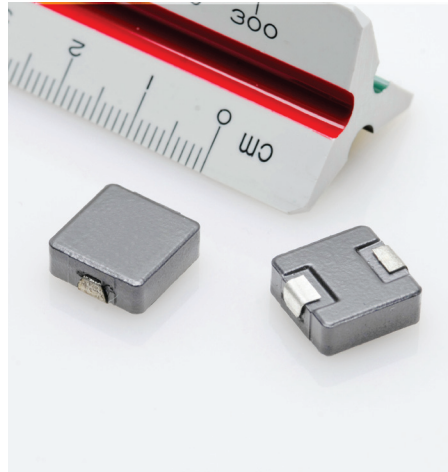
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# Coiltronics HCM1305 Series

## High current power inductors



### Product description

- High current carrying capacity
- Low core losses
- Magnetically shielded, low EMI
- Frequency range up to 5MHz
- Inductance range from 0.10  $\mu\text{H}$  to 33 $\mu\text{H}$
- Current range from 5.2A to 118A
- 13.8x12.5mm footprint surface mount package in a 5.0mm height
- Powder iron core material
- Halogen free, lead free, RoHS compliant

### Applications

- Voltage Regulator Module (VRM)
- Multi-phase regulators
- Point-of-load modules
- Desktop and server VRMs and EVRDs
- Base station equipment
- Notebook regulators
- Battery power systems
- Graphics cards
- Data networking and storage systems

### Environmental data

- Storage temperature range (Component): -55°C to +125°C
- Operating temperature range: -55°C to +125°C (ambient + self-temperature rise)
- Solder reflow temperature: J-STD-020D compliant



Powering Business Worldwide



The Coiltronics brand of magnetics (formerly of the Bussmann Division of Cooper Industries) is now part of Eaton's Electrical Group, Electronics Division.

**Coiltronics is now part of Eaton**  
**Same great products plus even more.**

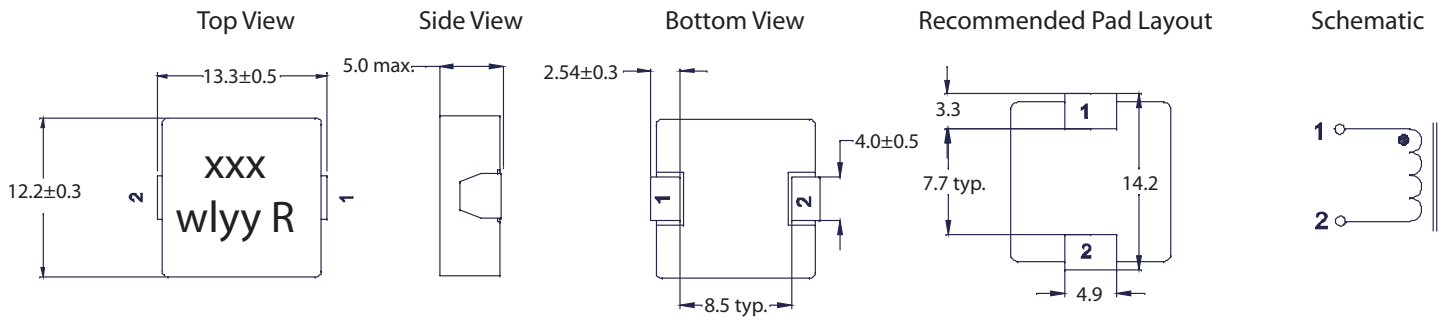
**Product specifications**

Part Number <sup>6</sup>	OCL <sup>1</sup> ( $\mu\text{H}$ ) $\pm$ 20%	FLL <sup>2</sup> Min. ( $\mu\text{H}$ )	$I_{\text{rms}}^3$ (amps)	$I_{\text{sat}}^4$ (amps)	DCR (m $\Omega$ ) @ 20°C $\pm$ nominal	DCR (m $\Omega$ ) @ 20°C maximum	K-factor <sup>5</sup>
HCM1305-R10-R	0.10	0.064	55	118	0.52	0.59	848
HCM1305-R22-R	0.22	0.14	51	110	0.63	0.72	843
HCM1305-R33-R	0.33	0.21	42	80	0.80	0.92	506
HCM1305-R47-R	0.47	0.30	38	65	0.80	0.92	506
HCM1305-R56-R	0.56	0.36	36	55	1.15	1.33	500
HCM1305-R68-R	0.68	0.44	34	54	1.15	1.33	500
HCM1305-R82-R	0.82	0.52	31	53	1.40	1.61	358
HCM1305-1R0-R	1.00	0.64	29	50	2.10	2.42	275
HCM1305-1R5-R	1.50	0.96	23	48	2.75	3.16	225
HCM1305-1R8-R	1.80	1.15	21	40	4.00	4.60	216
HCM1305-2R2-R	2.20	1.41	20	32	4.60	5.29	191
HCM1305-3R3-R	3.30	2.11	15	32	7.70	9.20	170
HCM1305-4R7-R	4.70	3.01	12	27	11.0	12.7	161
HCM1305-5R6-R	5.60	3.58	11.5	22	12.0	13.8	142
HCM1305-6R8-R	6.80	4.35	11	21	13.0	15.0	129
HCM1305-7R8-R	7.80	4.99	10	18.5	16.8	19.4	117
HCM1305-8R2-R	8.20	5.25	9.5	18	17.5	20.1	117
HCM1305-100-R	10.0	6.40	9.0	16	19.0	21.9	90
HCM1305-150-R	15.0	9.60	7.7	13	29.0	33.4	74
HCM1305-220-R	22.0	14.1	6.2	10	45.0	51.8	63
HCM1305-330-R	33.0	21.1	5.2	8	74.5	85.5	48

1. Open Circuit Inductance (OCL) Test Parameters: 100kHz, 0.25V<sub>rms</sub>, 0.0A<sub>dc</sub>, +25°C.
2. Full Load Inductance (FLL) Test Parameters: 100kHz, 0.25V<sub>rms</sub>,  $I_{\text{sat}}$  @ +25°C.
3.  $I_{\text{rms}}$ : DC current for an approximate temperature rise of 40°C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed 125°C under worst case operating conditions verified in the end application.

4.  $I_{\text{sat}}$ : Peak current for approximately 20% rolloff at +25°C.
5. K-factor: Used to determine  $B_{\text{p-p}}$  for core loss (see graph).  $B_{\text{p-p}} = K * L * \Delta I$ .  
 $B_{\text{p-p}}$ : (Gauss), K: (K-factor from table), L: (Inductance in  $\mu\text{H}$ ),  $\Delta I$  (Peak to peak ripple current in amps).
6. Part Number Definition: HCM1305-yyy-R  
 - HCM1305 = Product code and size  
 - yyy= Inductance value in  $\mu\text{H}$ , R = decimal point,  
 if no R is present then third character = number of zeros.  
 - "-R" suffix = RoHS compliant

**Dimensions - mm**



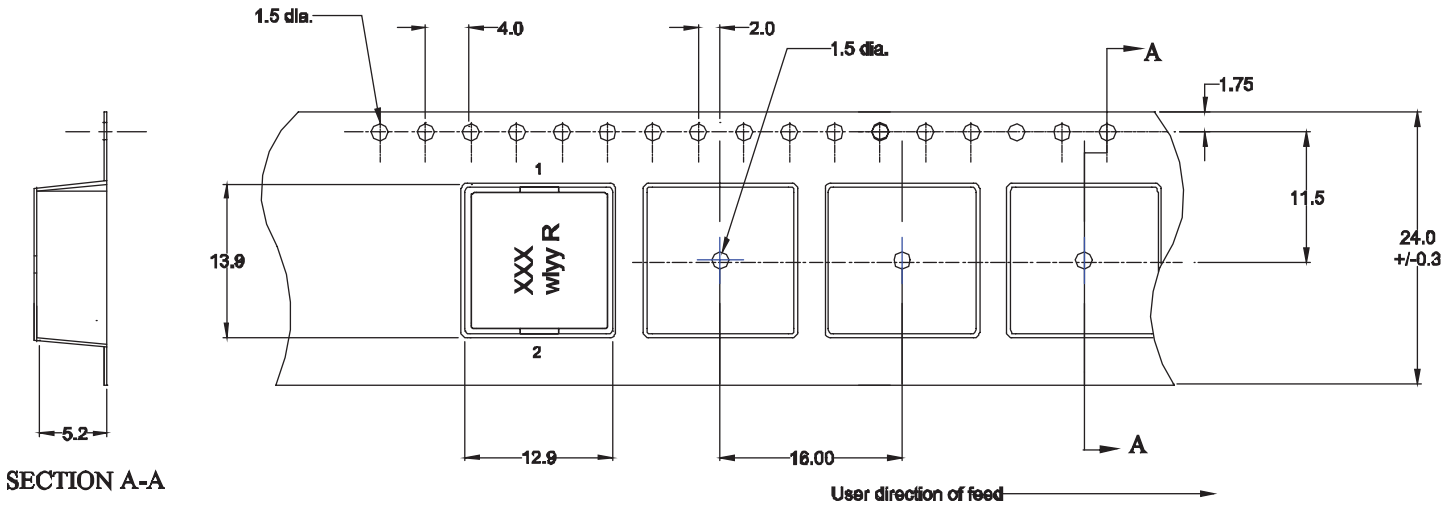
Part Marking: xxx = Inductance value in  $\mu\text{H}$ , R = decimal point, if no R is present, third character = number of zeros, wlyy = (Date Code), R = (Revision Level)

All soldering surfaces to be coplanar within 0.10 millimeters.

Tolerances are  $\pm 0.3$  millimeters unless stated otherwise.

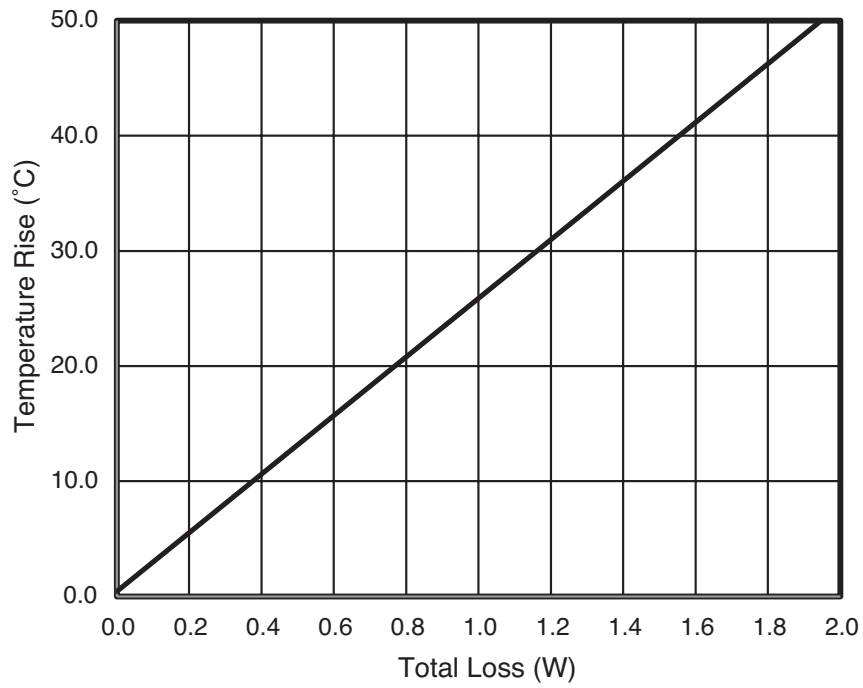
Color: Grey.

**Packaging information - mm**

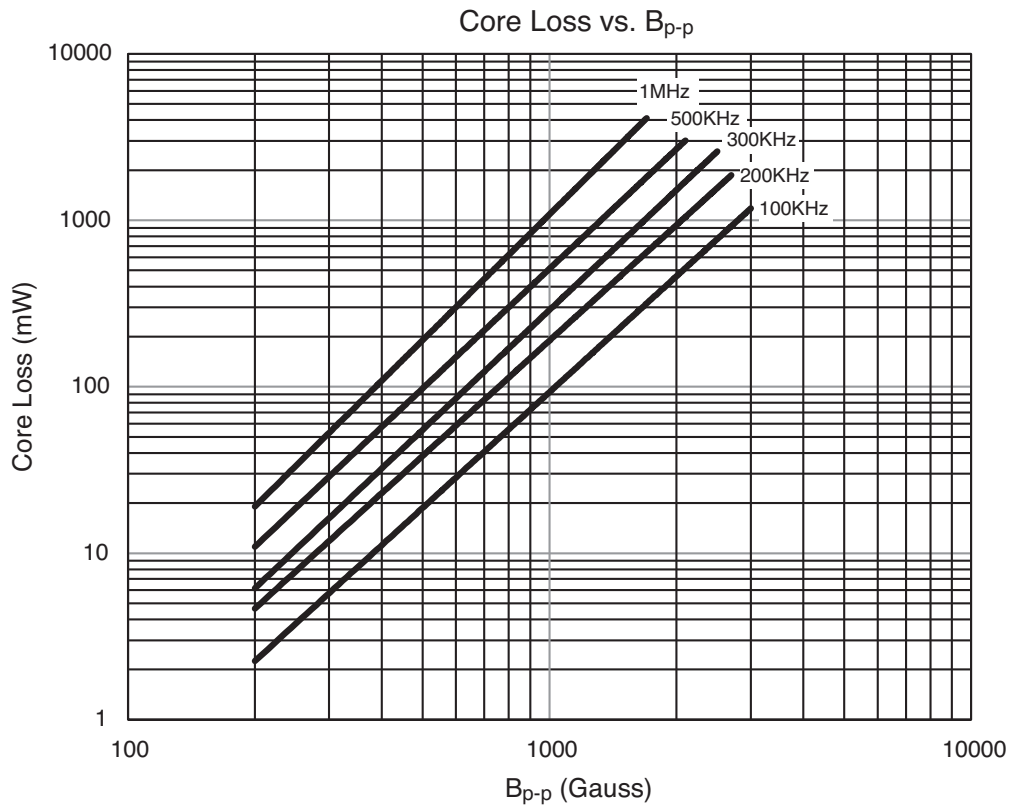


Supplied in tape and reel packaging, 400 parts per 13" diameter reel.

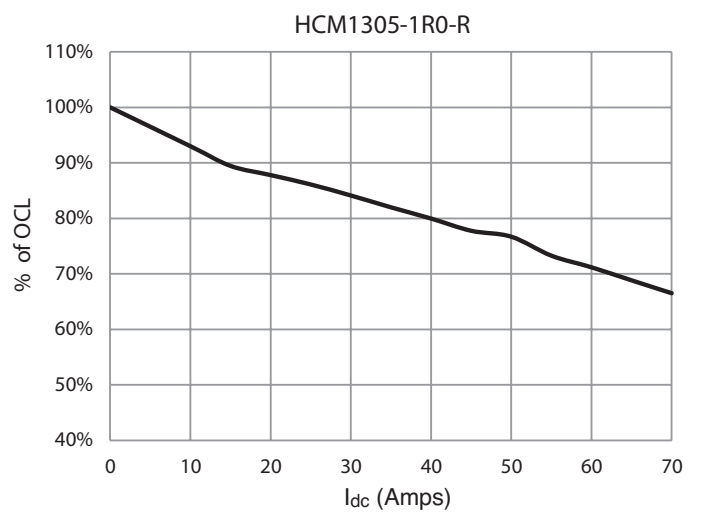
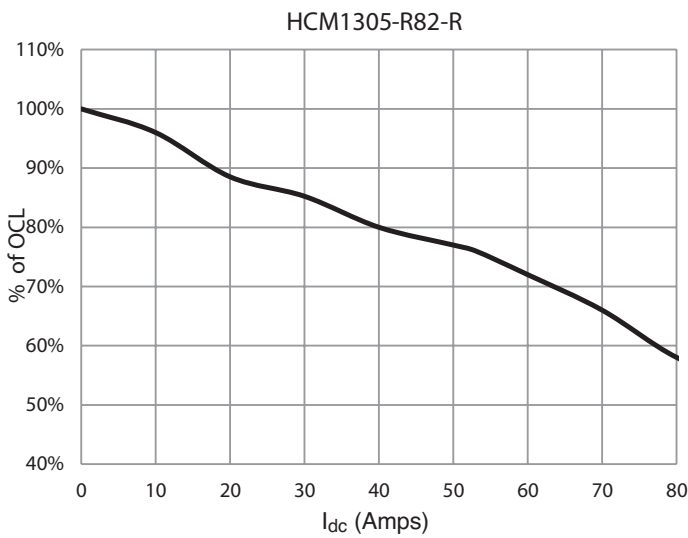
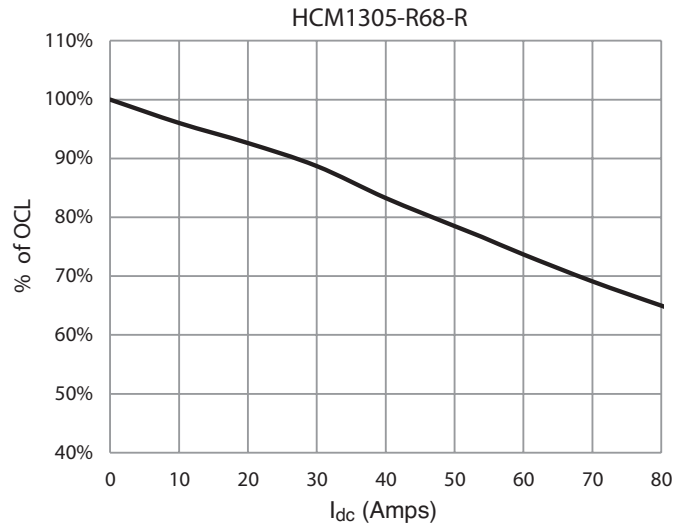
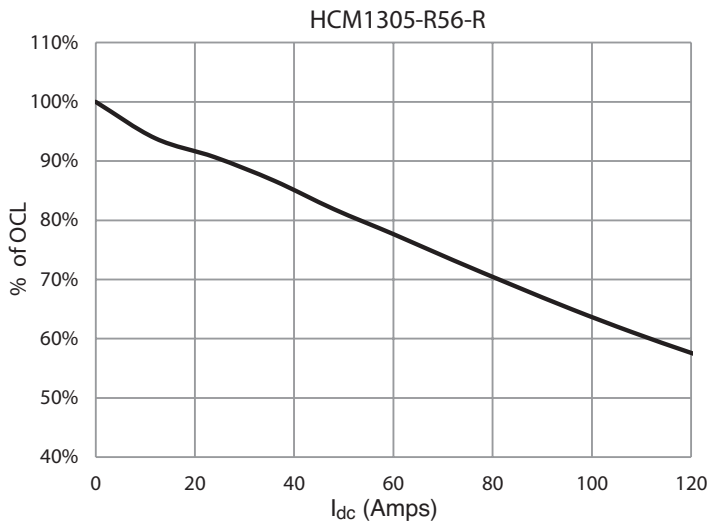
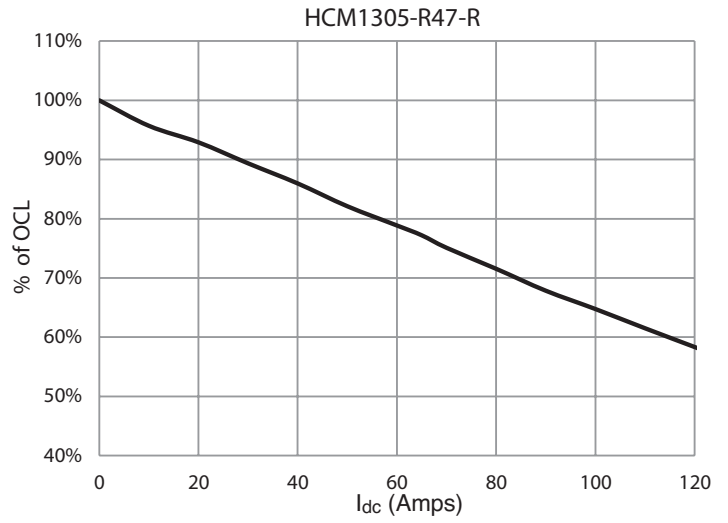
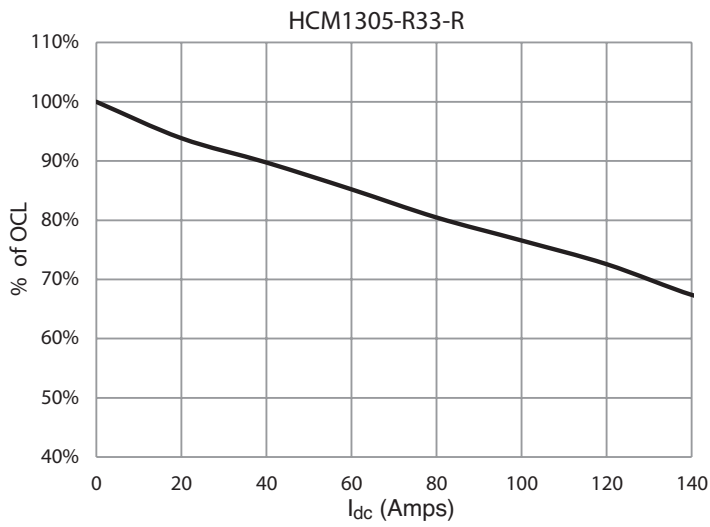
Temperature rise vs. total loss



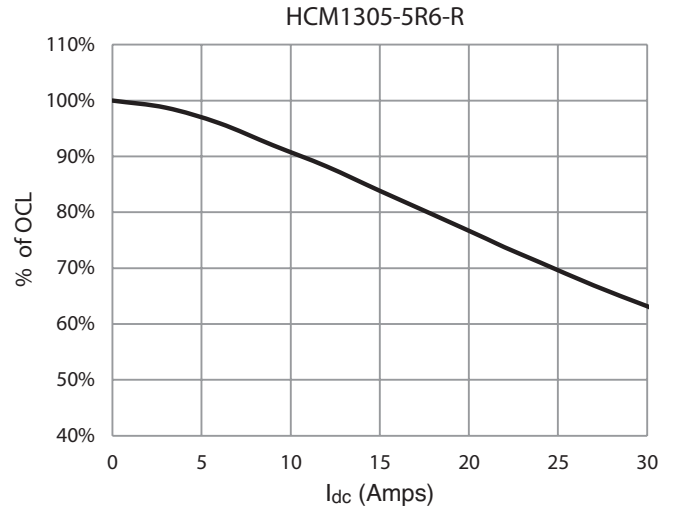
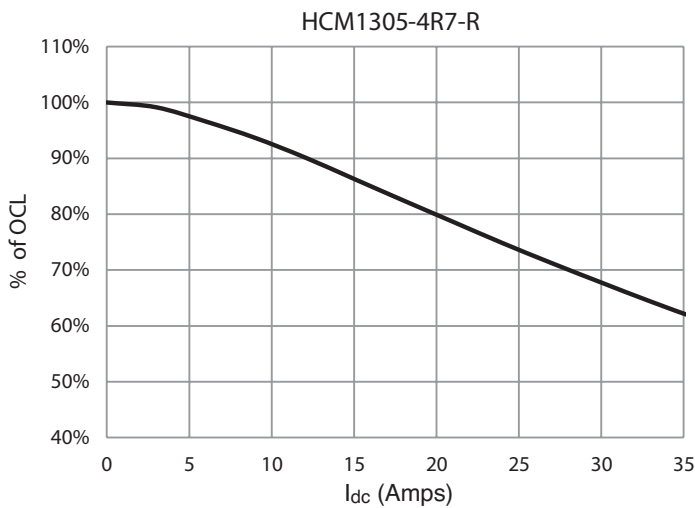
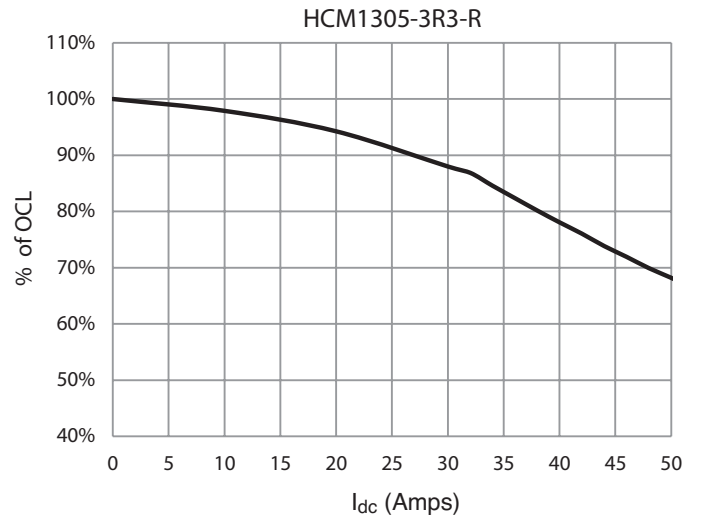
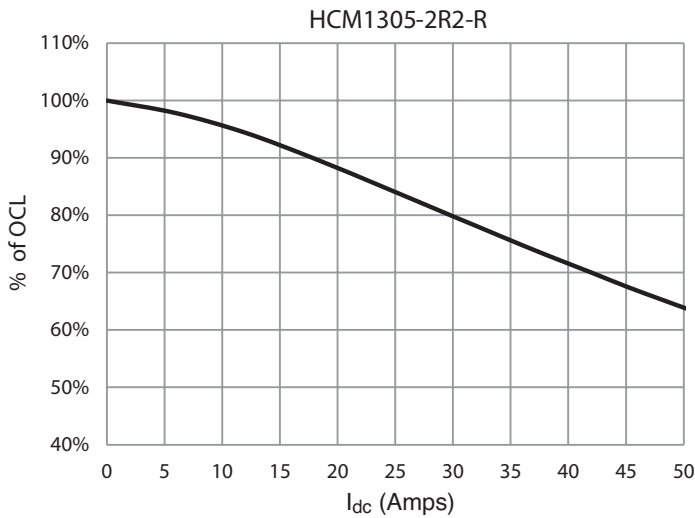
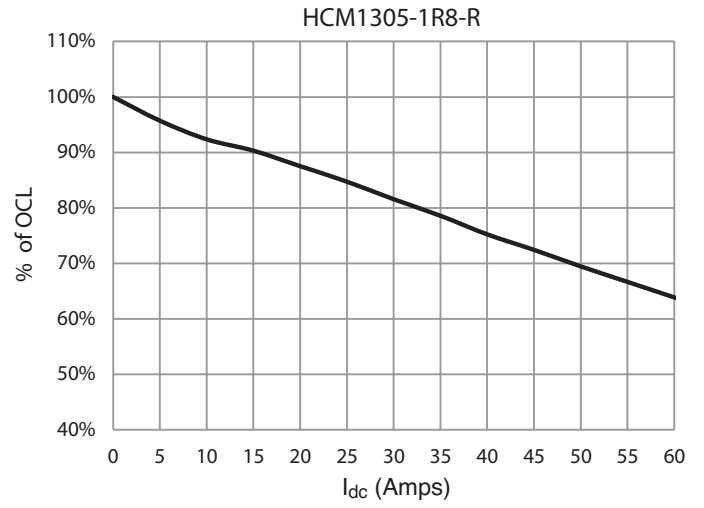
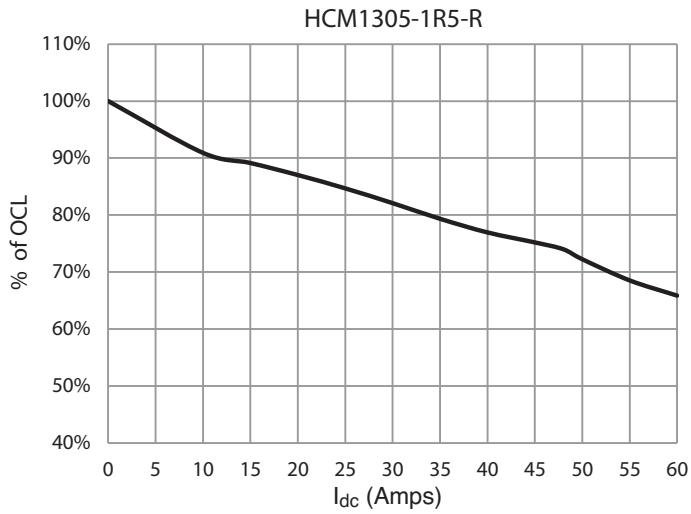
Core loss



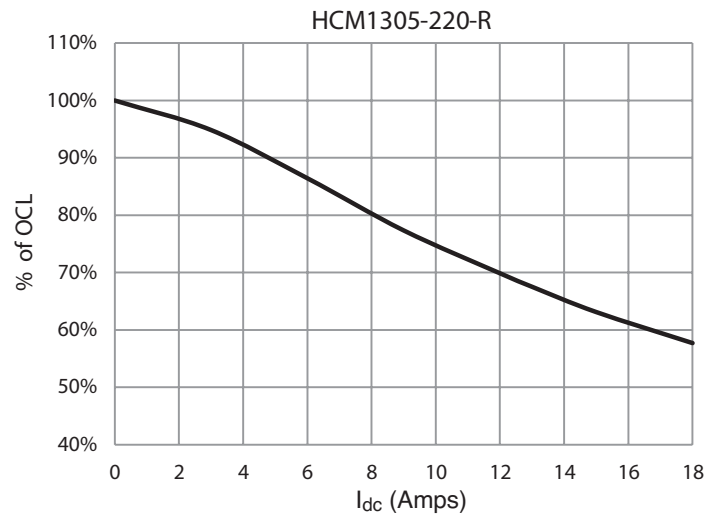
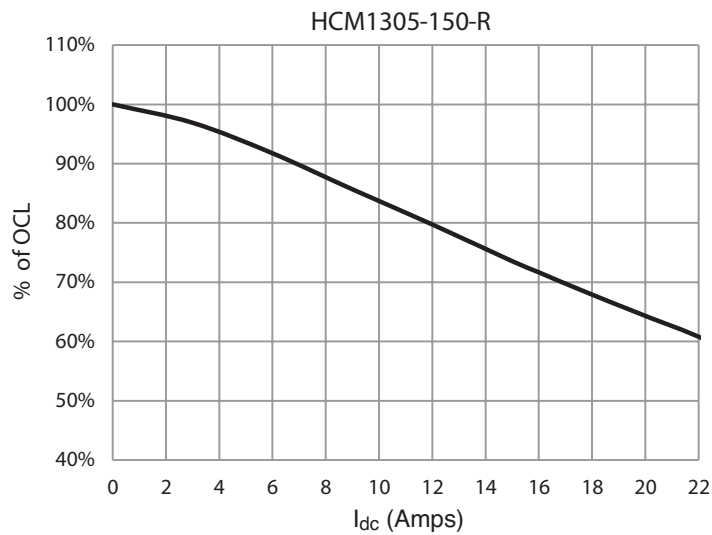
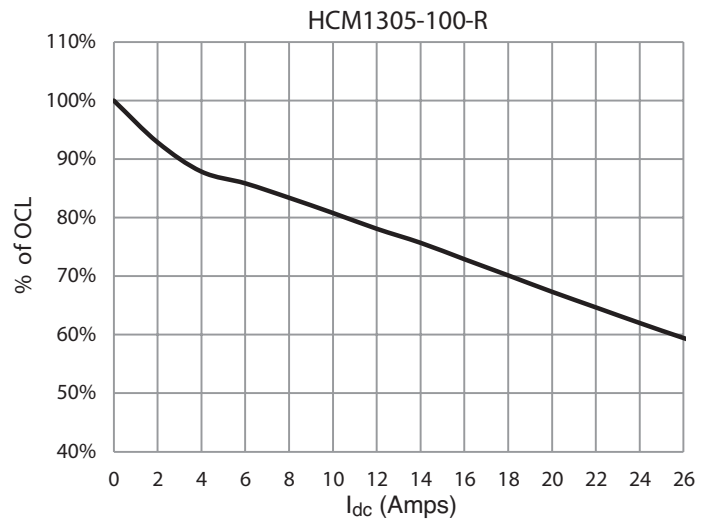
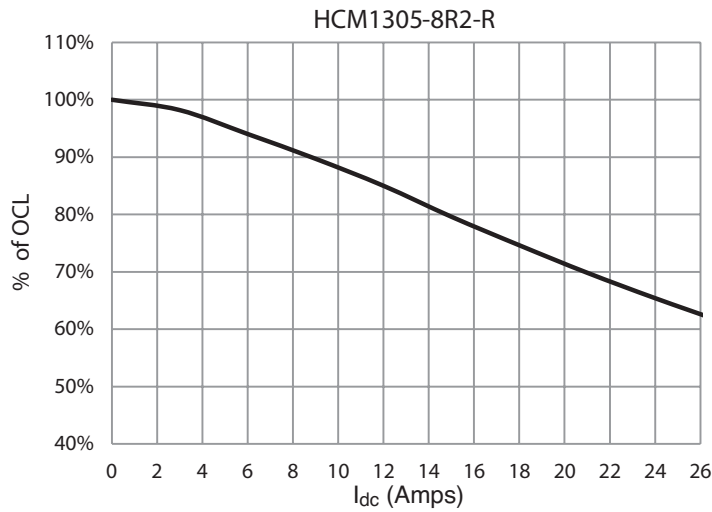
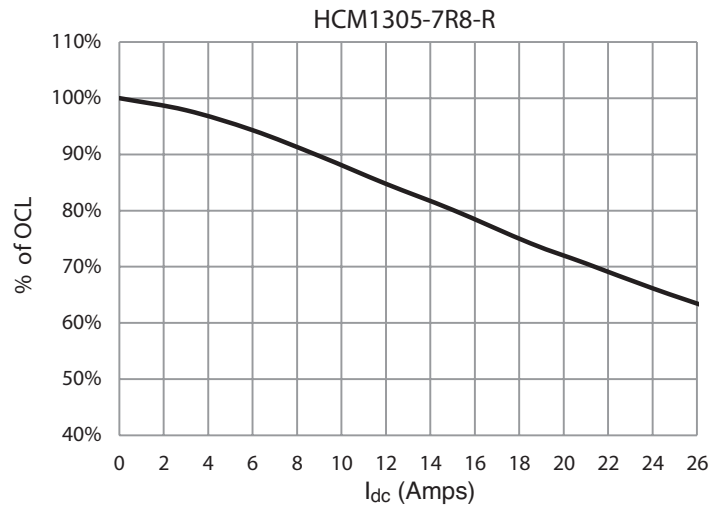
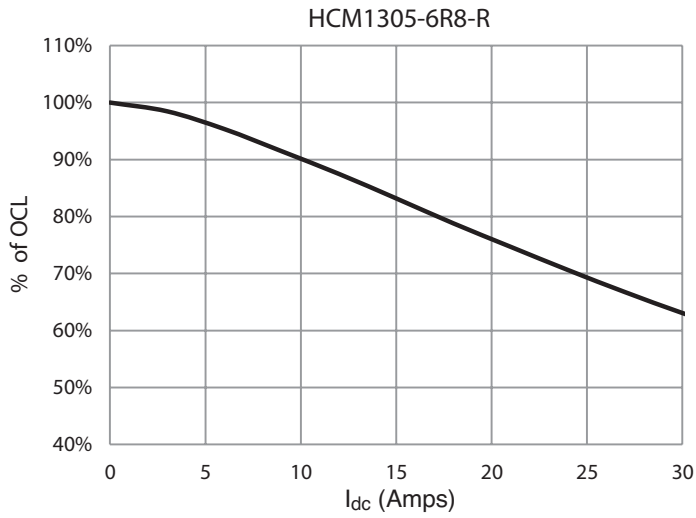
**Inductance characteristics**



**Inductance characteristics**

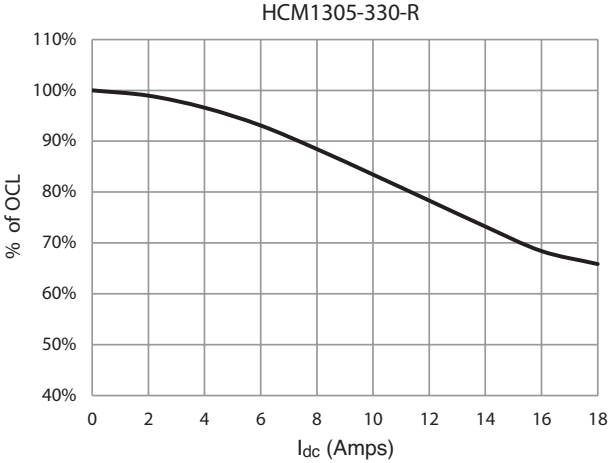


Inductance characteristics

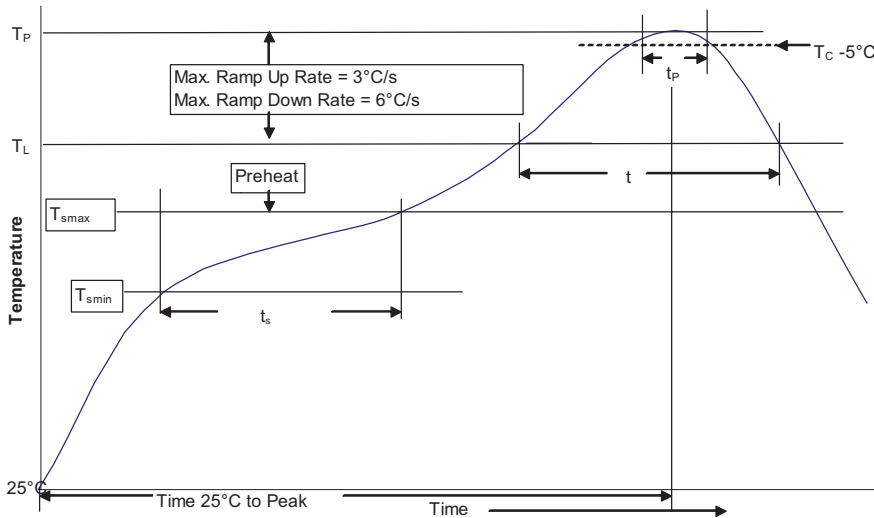




**Inductance characteristics**



**Solder reflow profile**



**Table 1 - Standard SnPb Solder ( $T_c$ )**

Package Thickness	Volume $\text{mm}^3$ <350	Volume $\text{mm}^3$ $\geq 350$
<2.5mm	235°C	220°C
$\geq 2.5\text{mm}$	220°C	220°C

**Table 2 - Lead (Pb) Free Solder ( $T_c$ )**

Package Thickness	Volume $\text{mm}^3$ <350	Volume $\text{mm}^3$ 350 - 2000	Volume $\text{mm}^3$ >2000
<1.6mm	260°C	260°C	260°C
1.6 – 2.5mm	260°C	250°C	245°C
$>2.5\text{mm}$	250°C	245°C	245°C

**Reference JEDEC J-STD-020D**

Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak	<ul style="list-style-type: none"> <li>Temperature min. (<math>T_{smin}</math>)</li> <li>Temperature max. (<math>T_{smax}</math>)</li> <li>Time (<math>T_{smin}</math> to <math>T_{smax}</math>) (<math>t_s</math>)</li> </ul>	<ul style="list-style-type: none"> <li>150°C</li> <li>200°C</li> <li>60-120 Seconds</li> </ul>
Average ramp up rate $T_{smax}$ to $T_p$	3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature ( $T_L$ )	183°C	217°C
Time at liquidous ( $t_L$ )	60-150 Seconds	60-150 Seconds
Peak package body temperature ( $T_p$ )*	Table 1	Table 2
Time ( $t_p$ ** within 5 °C of the specified classification temperature ( $T_c$ ))	20 Seconds**	30 Seconds**
Average ramp-down rate ( $T_p$ to $T_{smax}$ )	6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature	6 Minutes Max.	8 Minutes Max.

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

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