## imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



## Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832 Email & Skype: info@chipsmall.com Web: www.chipsmall.com Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China



	4		3	
F	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION ALL RIGHTS RESERVED.	20	
-	C COPYRIGHT 20 BY -			
D				
			18.000 REF	HALF R
				SEE OO
С				HALF RE

-							
	SOLID CONTACT PART NUMBER	S I Z E T Y P E	WIRE SIZE AWG	RETAINER ASSY CRIMP TOOL	RECOMMENDED INS. STRIP LENGTH	INDENTER "GO" GAGE	I NDE "NOGO
	5960-203-04** 5962-203-04**	4 PIN 4 SOC	4	0434-205-0400 (TE PN: 2217968-3)			
	1 1 2 3 4 7 1 1 2 3 5 0 0 4 6 0 - 2 0 4 - 0 4 1 4 1 0 4 6 2 - 2 0 3 - 0 4 1 4 1	4 PIN 4 SOC 4 PIN 4 SOC	6	0434-205-0400 (TE PN: 2217968-3)	.430492 [10.92-12.50]	3.048-3.056 (.12001203)	3.300 (.1299
I	1 1 2 3 4 8 1 1 2 3 5 1 0 4 6 0 - 2 0 4 - 0 8 1 4 1 0 4 6 2 - 2 0 3 - 0 8 1 4 1	8 PIN 8 SOC 8 PIN 8 SOC	8 - 1 0	0434-205-0800 (TE PN: 2217968-4)		2.286-2.294 (.09000903)	2.537 (.0999

THIS CUSTOMER DRAWING INACTIVE	
SEE TOOL INSTRUCTION SHEET 408-32124	

1471-9 (3/13)

В

Active

$\sim$	
~	
<i>L</i>	

	REVISIONS								
Ρ	LTR	DESCRIPTION	DATE	DWN	APVD				
	F	ECR-15-015015	140CT2015	AW	BAW				

1

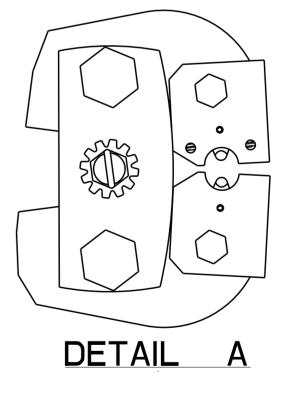
1. DIMENSIONS ARE IN INCHES [mm].

2. MINIMUM  $\pm$ .0005 [.013] TOLERANCE STEEL GAGE PINS.

A CAUTION: DO NOT CLOSE TOOL ON GAGES. CLOSE TOOL FIRST THEN INSERT GAGE PIN.

- 4. FOR CONTACT PERFORMANCE, MATERIAL SPECIFICATIONS, AND APPLICATION DETAILS, SEE ENVELOPE DRAWING 0425-015-0000.
- 5. PROPER LOCATION OF CONTACT IN CRIMP TOOL WILL PRODUCE A CRIMP CENTERED BETWEEN THE INSPECTION HOLE AND CRIMP BARREL END.
- 6 WIRE SIZES PER SAE J1128 AND J1127.
- TOOL IS PREASSEMBLED WITH 0434-205-0400 (TE PN 2217968-3). 0434-205-0800 (TE PN 2217968-4) IS PACKAGED SEPARATELY WITH TOOL. NOTE: PARTS NUMBERS IN THIS NOTE ARE ONLY 1/2 OF THE RETAINER ASSY. WHEN ORDERING A COMPLETE REPLACEMENT DIE SET ORDER A QUANTITY OF 2.
- & WHEN \*\* = 31, CONTACT PLATING IS GOLD. WHEN \*\* = 90, CONTACT PLATING IS NICKEL.





## DEUTSCH PART NO: HDT-04-08

THIS DRAWING IS A C	ONTROLLED	DOCUMENT.	CHK 14APR2014	-		<b>E</b> TE	TE Conne	c † i v i † y
dimensions: MM	TOLERA OTHERWIS	NCES UNLESS SE SPECIFIED:	APVD 14APR2014 R. SCHAFFFFR	NAME	CRIM	P TOOL, HD	T-04-08	
	1 PLC	±- ±- ±- ±-	PRODUCT SPEC - APPLICATION SPEC	_	-	·		
	4 PLC ANGLES	±- ±0Ű 30		SIZE	CAGE CODE	DRAWING NO		RESTRICTED T
MATERIAL –	FINISH	_	WEIGHT -	1A 2	_	C = 1606312		_
-		-	Customer Drawing			scale 1	3:30 <sup>Sheet</sup>	1 1 REV F

RETAINER ASSY

DETAIL A

RETAINER ASSY

D

С

В

А