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We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



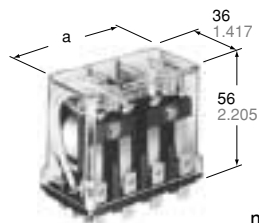
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mm inch

	a
HG2	34.0 1.339
HG3	50.0 1.969
HG4	68.0 2.667

## FEATURES

- Large capacity — 20 A 250 V AC resistive and 1.5 kW 3 phase 220 V AC motor loads
- High contact reliability after long use
- Usable with direct soldering, quick-connect and plug-in terminals. (.250)

## SPECIFICATIONS

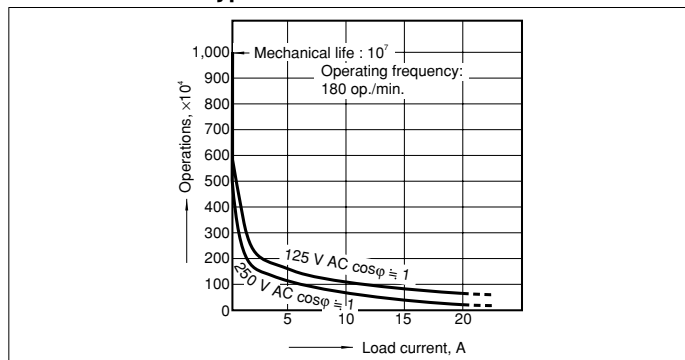
### Contacts

Arrangement	2 Form C, 3 Form C, 4 Form C
Initial contact resistance, max. (By voltage drop 6 V DC 1A)	15 mΩ
Contact material	Silver alloy
Nominal switching capacity	20 A 250 V AC (resistive)
Min. switching capacity <sup>#1</sup>	100 mA, 5 V DC

### Expected life (min. operations)

Mechanical (at 180 cpm)	AC type: 10 <sup>7</sup> , DC type: 10 <sup>6</sup>
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### Life curve for AC types



#1 This value can change due to the switching frequency, environmental conditions, and desired reliability level, therefore it is recommended to check this with the actual load.

### Remarks

\* Specifications will vary with foreign standards certification ratings.

\*1 Measurement at same location as "Initial breakdown voltage" section

### Characteristics (at 60 Hz, 20°C 68°F)

Maximum operating speed	20 cpm	
Initial insulation resistance <sup>*1</sup>	Min. 100 MΩ at 500 V DC	
Initial breakdown voltage <sup>*2</sup>	Between open contacts	2,000 Vrms for 1 min.
	Between contacts sets	2,000 Vrms for 1 min.
	Between contacts and coil	2,000 Vrms for 1 min.
Operate time <sup>*3</sup> (approx.) (at nominal voltage)	2 Form C type	Max. 30 ms
	3 Form C & 4 Form C type	Max. 40 ms
Release time (without diode) <sup>*3</sup> (approx.) (at nominal voltage)	2 Form C type	Max. 30 ms
	3 Form C & 4 Form C type	Max. 40 ms
Shock resistance	Functional <sup>*4</sup>	98 m/s <sup>2</sup> {10 G} (except for the contact moving direction)
	Destructive <sup>*5</sup>	980 m/s <sup>2</sup> {100 G}
Vibration resistance	Functional <sup>*6</sup>	10 to 55 Hz at 1 mm double amplitude
	Destructive	10 to 55 Hz at 2 mm double amplitude
Conditions for operation, transport and storage <sup>*7</sup> (Not freezing and condensing at low temperature)	Ambient temp.	-50°C to +40°C -58°F to +104°F
	Humidity	5 to 85% R.H.
Unit weight	2 Form C type	Approx. 130 g 4.59 oz
	3 Form C type	Approx. 185 g 6.53 oz
	4 Form C type	Approx. 240 g 8.47 oz

\*2 Detection current: 10 mA

\*3 Excluding contact bounce time

\*4 Half-wave pulse of sine wave: 11 ms; detection time: 10μs

\*5 Half-wave pulse of sine wave: 6 ms

\*6 Detection time: 10μs

\*7 Refer to 6. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT

### Electrical life with AC load

AC load	Voltage, V AC	Current, A	Expected life (min. operations)
Resistive (cos φ ≈ 1)	125	20	5×10 <sup>5</sup>
		15	7.5×10 <sup>5</sup>
	250	20	2×10 <sup>5</sup>
		15	5×10 <sup>5</sup>
Inductive (cos φ ≈ 0.4)	125	10	7.5×10 <sup>5</sup>
		15	2×10 <sup>5</sup>
	250	10	5×10 <sup>5</sup>
		10	2×10 <sup>5</sup>
		7.5	5×10 <sup>5</sup>

Note: In case of an electromagnet or exiting coil load (solenoid, etc.), the value of the motor or lamp load is applicable.

AC load	Voltage, V AC	Capacity, kW	Expected life (min. operations)
Lamp	125	0.5	2×10 <sup>5</sup>
		0.3	5×10 <sup>5</sup>
Motor	125	0.75	2×10 <sup>5</sup>
		0.4	5×10 <sup>5</sup>
		0.75	2×10 <sup>5</sup>
	250	0.4	5×10 <sup>5</sup>
		1.5	2×10 <sup>5</sup>
		0.75	5×10 <sup>5</sup>

### Electrical life with DC load

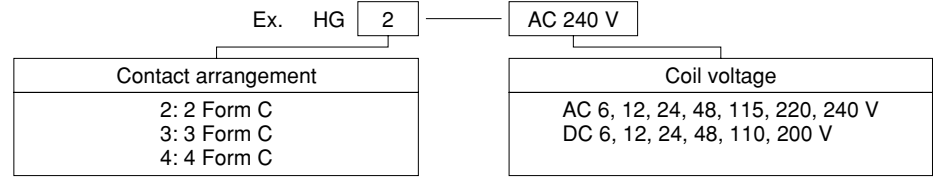
DC load	Voltage, V DC	Current, A	Expected life (min. operations)
Resistive	24	15	5×10 <sup>5</sup>
	125	0.8	5×10 <sup>5</sup>
Inductive (L/R ≈ 7 ms)	24	10	5×10 <sup>5</sup>
	125	0.4	5×10 <sup>5</sup>

Note: For DC inductive load, use of an arc extinguishing circuit is recommended.

## TYPICAL APPLICATIONS

Industrial machinery, machine tools, food processing and packing machines, office machines, transportation equipment and amusement devices.

## ORDERING INFORMATION



(Note) Standard packing Carton: HG2 20 pcs. Case: HG2 100 pcs.  
 HG3, HG4 10 pcs. HG3, HG4 50 pcs.  
 UL/CSA approved type is standard.

## TYPES AND COIL DATA

### DC TYPES at 20°C 68°F

Type	Part No.	Nominal coil voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Max. allowable, V DC voltage	Coil resistance, Ω (±10%)	Nominal coil current, mA	Operating power, W
HG2 (2 Form C)	HG2-DC6V	6	4.8	0.9	6.6	26.4	230	(approx.) 1.4
	HG2-DC12V	12	9.6	1.8	13.2	100	119.6	(approx.) 1.4
	HG2-DC24V	24	19.2	3.6	26.4	416	57.6	(approx.) 1.4
	HG2-DC48V	48	38.4	7.2	52.8	1585	30.3	(approx.) 1.4
	HG2-DC110V	110	88	16.5	121	7650	14.4	(approx.) 1.4
	HG2-DC200V	200	160	20	220	27,800	7.2	(approx.) 1.4
HG3 (3 Form C)	HG3-DC6V	6	4.8	0.9	6.6	22.7	264	(approx.) 1.6
	HG3-DC12V	12	9.6	1.8	13.2	89.5	134	(approx.) 1.6
	HG3-DC24V	24	19.2	3.6	26.4	364	66	(approx.) 1.6
	HG3-DC48V	48	38.4	7.2	52.8	1450	33.1	(approx.) 1.6
	HG3-DC110V	110	88	16.5	121	6670	16.5	(approx.) 1.6
	HG3-DC200V	200	160	20	220	23,800	8.4	(approx.) 1.6
HG4 (4 Form C)	HG4-DC6V	6	4.8	0.9	6.6	18.5	325	(approx.) 2.1
	HG4-DC12V	12	9.6	1.8	13.2	71.4	168	(approx.) 2.1
	HG4-DC24V	24	19.2	3.6	26.4	296	81.2	(approx.) 2.1
	HG4-DC48V	48	38.4	7.2	52.8	1050	45.7	(approx.) 2.1
	HG4-DC110V	110	88	16.5	121	5420	20.3	(approx.) 2.1
	HG4-DC200V	200	160	20	220	15,500	12.9	(approx.) 2.1

### AC TYPES (50/60 Hz) at 60 HZ, 20°C 68°F

Type	Part No.	Nominal coil voltage, V AC	Pick-up voltage, V AC (max.)	Drop-out voltage, V AC (min.)	Max. allowable, V AC voltage	Inductance, H	Nominal coil current, mA	Operating power, VA
HG2 (2 Form C)	HG2-AC6V	6	4.8	1.8	6.6	0.026	600	(approx.) 3.6
	HG2-AC12V	12	9.6	3.6	13.2	0.104	300	(approx.) 3.6
	HG2-AC24V	24	19.2	7.2	26.4	0.416	150	(approx.) 3.6
	HG2-AC48V	48	38.4	14.4	52.8	1.660	75	(approx.) 3.6
	HG2-AC115V	115	92	34.5	126.5	9.531	31.3	(approx.) 3.6
	HG2-AC220V	220	176	66	242	34.96	16.4	(approx.) 3.6
	HG2-AC240V	240	192	72	264	41.68	15	(approx.) 3.6
HG3 (3 Form C)	HG3-AC6V	6	4.8	1.8	6.6	0.018	864	(approx.) 5.2
	HG3-AC12V	12	9.6	3.6	13.2	0.073	432	(approx.) 5.2
	HG3-AC24V	24	19.2	7.2	26.4	0.290	216	(approx.) 5.2
	HG3-AC48V	48	38.4	14.4	52.8	1.163	108	(approx.) 5.2
	HG3-AC115V	115	92	34.5	126.5	6.648	45.2	(approx.) 5.2
	HG3-AC220V	220	176	66	242	24.26	23.6	(approx.) 5.2
	HG3-AC240V	240	192	72	264	29.06	21.6	(approx.) 5.2
HG4 (4 Form C)	HG4-AC6V	6	4.8	1.8	6.6	0.012	1264	(approx.) 7.6
	HG4-AC12V	12	9.6	3.6	13.2	0.050	632	(approx.) 7.6
	HG4-AC24V	24	19.2	7.2	26.4	0.199	316	(approx.) 7.6
	HG4-AC48V	48	38.4	14.4	52.8	0.795	158	(approx.) 7.6
	HG4-AC115V	115	92	34.5	126.5	4.557	66.1	(approx.) 7.6
	HG4-AC220V	220	176	66	242	16.89	34	(approx.) 7.6
	HG4-AC240V	240	192	72	264	19.87	31.6	(approx.) 7.6

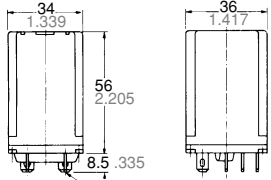
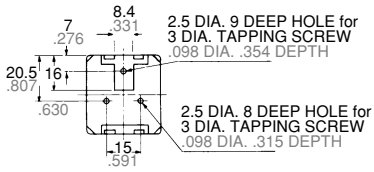
#### Notes:

1. The coil current ranges is ±15% for AC (60 Hz), ±10% for DC (20°C 68°F).  
 2. These relays are applicable to a range of 80% to 110% of the nominal coil voltage. However, it is recommended that the relay be used in a range of 85% to 110% of the nominal coil voltage, taking the temporary voltage variation into consideration. For AC types, when operating voltage is 70% of nominal coil voltage, "buzzing" will

occur, and a large amount of current will flow, burning the coil.  
 3. Each coil resistance of DC types is the measured value at coil temperature of 20°C 68°F. Please compensate the coil resistance by ±0.4%, each time the coil temperature changes by ±1°C.

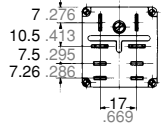
**DIMENSIONS**

**HG2 (2 Form C)**

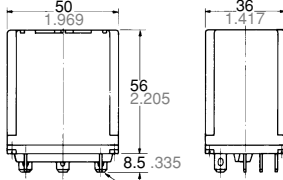
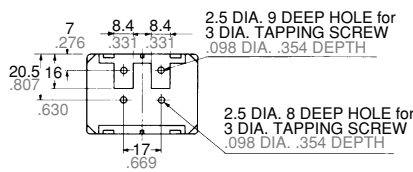


AMP SERIES FASTON 250 CONNECTORS CAN BE USED

Schematic (Bottom view)

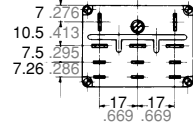


**HG3 (3 Form C)**

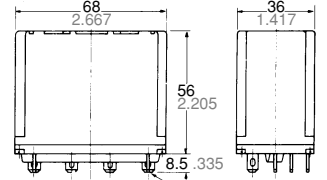
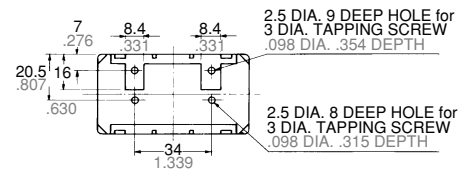


AMP SERIES FASTON 250 CONNECTORS CAN BE USED

Schematic (Bottom view)

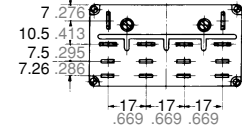


**HG4 (4 Form C)**



AMP SERIES FASTON 250 CONNECTORS CAN BE USED

Schematic (Bottom view)



General tolerance:  $\pm 0.5 \pm .020$

**ACCESSORIES**

Please refer to "MOUNTING METHOD" for further information.

HG	Relay	Screw terminal socket for DIN rail assembly (with hold-down clip)	Solder terminal socket for rectangular hole (with hold-down clip)	Bracket for direct mounting
HG2 (2 Form C)		HG2-SFD 	HG2-SS 	HP-BRACKET  1 pc.
HG3 (3 Form C)		HG3-SFD 	HG3-SS 	HP-BRACKET  2 pcs.
HG4 (4 Form C)		No screw terminal socket for HG4 use 2 screw terminal sockets (HG2-SFD)	HG4-SS 	HP-BRACKET  2 pcs.

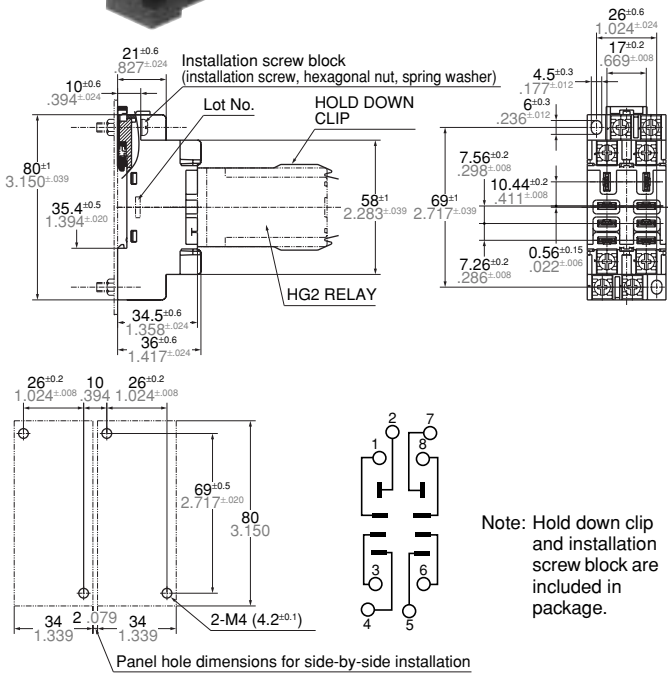
Note: Tapping-screw holes are provided on the cover top for direct mounting.

**MOUNTING METHOD AND DIMENSIONS**

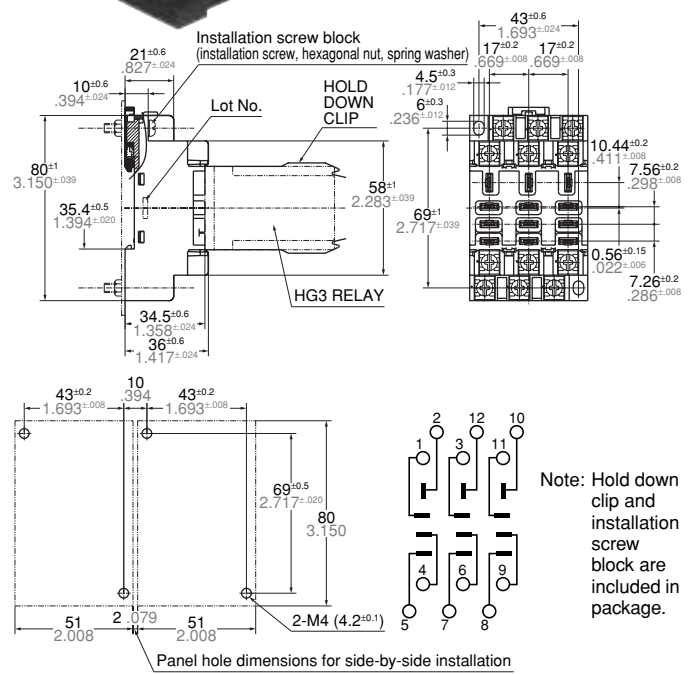
mm inch

**Screw terminal socket (Hold-down clips included)**

**HG2-SFD**



**HG3-SFD**



**Solder terminal socket (Hold-down clips included)**

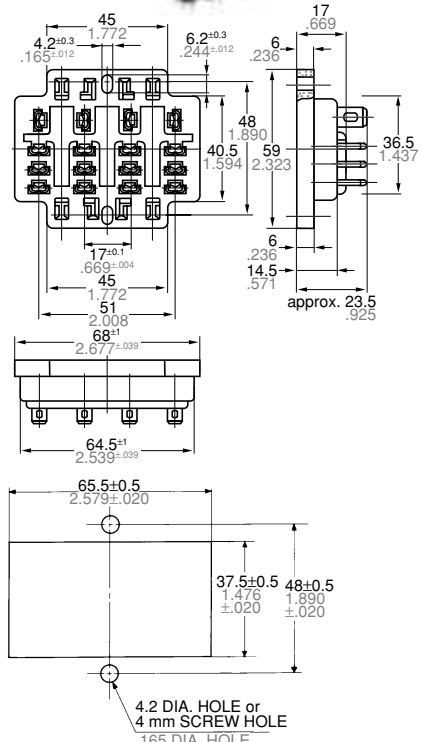
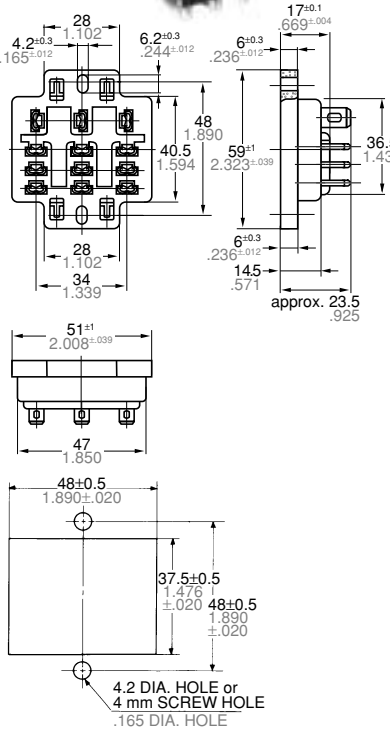
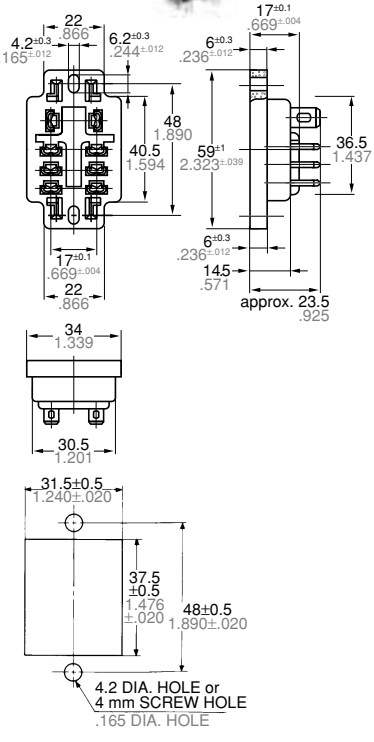
**HG2-SS**



**HG3-SS**



**HG4-SS**

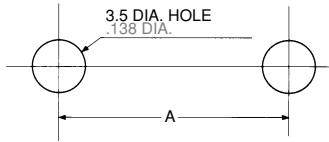
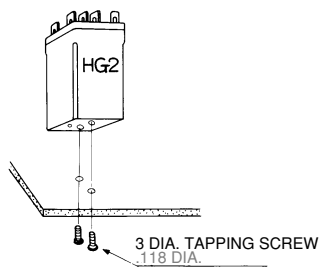


Note: HG sockets accept Faston 250.

General tolerance:  $\pm 0.6 \pm 0.024$

**Direct mounting**

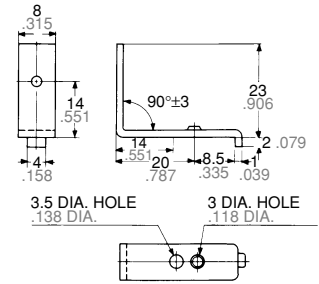
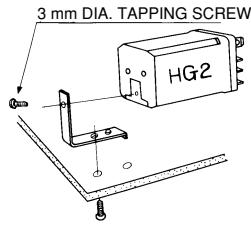
Faston 250 series quick-connectors can be used.



A: HG 2: 15mm .591  
 HG 3: 17mm .669  
 HG 4: 34mm 1.339

**Direct mounting with HP-BRACKET**

Faston 250 series quick-connectors can be used.

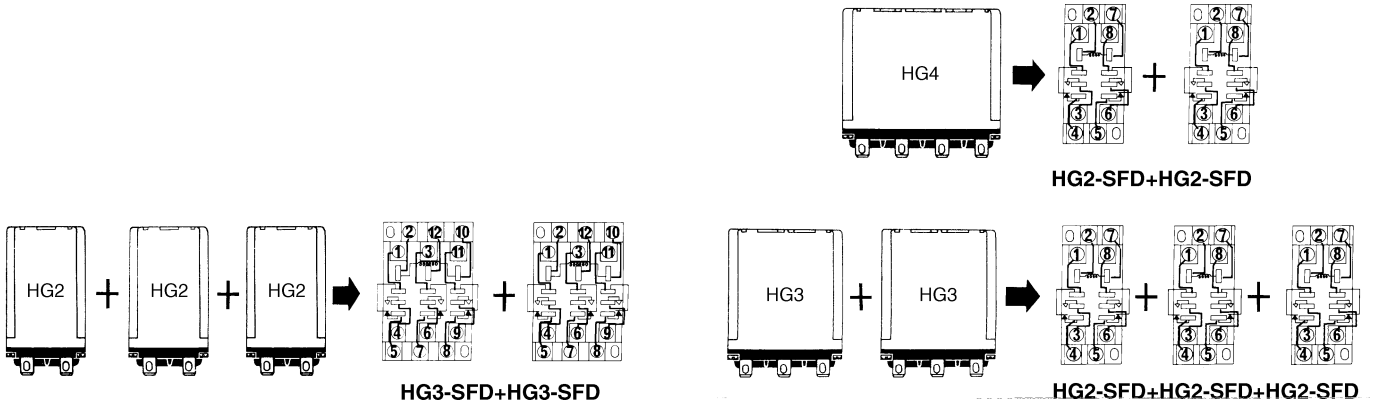


Use two brackets for HG3 and HG4

**Notes:**

1. This bracket is unavailable for UL, CSA and VDE applications.
2. When using any other non-standard bracket mounting-screw length should not exceed bracket thickness plus 7 mm .276 inch to avoid damage to relay coils.

**Socket Combinations**



**NOTES**

Please use the hold-down clip whenever HG relays will be used in applications where strong vibrating or shock force occurs. When used in such applications,

mount the relay so that this force does not parallel the direction of contact movement.

**For Cautions for Use, see Relay Technical Information**