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With the principle of “Quality Parts,Customers Priority,Honest Operation,and Considerate Service”,our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip,ALPS,ROHM,Xilinx,Pulse,ON,Everlight and Freescale. Main products comprise IC,Modules,Potentiometer,IC Socket,Relay,Connector.Our parts cover such applications as commercial,industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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# HL18T-P4A3BB

SureSense

CYLINDRICAL PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



## Ordering information

Type	Part no.
HL18T-P4A3BB	1074587

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)

## Detailed technical data

### Features

<b>Sensor/ detection principle</b>	Photoelectric retro-reflective sensor
<b>Dimensions (W x H x D)</b>	16.2 mm x 48.5 mm x 31.8 mm
<b>Housing design (light emission)</b>	Hybrid
<b>Thread diameter (housing)</b>	M18
<b>Sensing range max.</b>	0.1 m ... 3 m <sup>1)</sup>
<b>Sensing range</b>	0.1 m ... 2.5 m <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	PinPoint LED <sup>2)</sup>
<b>Light spot size (distance)</b>	60 mm x 120 mm (3 m)
<b>Wave length</b>	631 nm
<b>Adjustment</b>	Potentiometer (Sensitivity)
<b>Special applications</b>	Detecting transparent objects
<b>Special features</b>	Signal strength light bar

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 100,000 h at T<sub>J</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>2)</sup>
<b>Power consumption</b>	20 mA <sup>3)</sup>
<b>Switching output</b>	PNP <sup>4)</sup>
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching <sup>4)</sup>
<b>Output current I<sub>max.</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.5 ms <sup>5)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>6)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>7)</sup> B <sup>8)</sup> D <sup>9)</sup>
<b>Protection class</b>	III <sup>10)</sup>
<b>Weight</b>	18 g
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>EMC</b>	EN 60947-5-2 <sup>11)</sup>
<b>Ambient operating temperature</b>	-40 °C ... +70 °C
<b>Ambient storage temperature</b>	-40 °C ... +75 °C
<b>UL File No.</b>	E189383

<sup>1)</sup> Limit values when operated in short-circuit protected network: max. 8 A.

<sup>2)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>3)</sup> Without signal strength light bar and load.

<sup>4)</sup> Q1 = light switching; Q2 = dark switching.

<sup>5)</sup> Signal transit time with resistive load.

<sup>6)</sup> With light/dark ratio 1:1.

<sup>7)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>8)</sup> B = inputs and output reverse-polarity protected.

<sup>9)</sup> D = outputs overcurrent and short-circuit protected.

<sup>10)</sup> Reference voltage: 50 V DC.

<sup>11)</sup> The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.

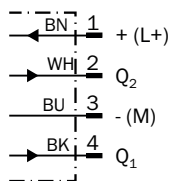
## Classifications

<b>ECl@ss 5.0</b>	27270902
<b>ECl@ss 5.1.4</b>	27270902
<b>ECl@ss 6.0</b>	27270902
<b>ECl@ss 6.2</b>	27270902
<b>ECl@ss 7.0</b>	27270902
<b>ECl@ss 8.0</b>	27270902

<b>ECl@ss 8.1</b>	27270902
<b>ECl@ss 9.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

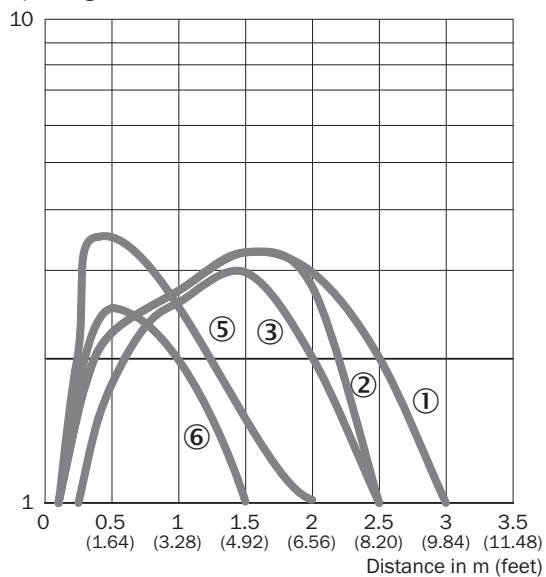
## Connection diagram

Cd-243



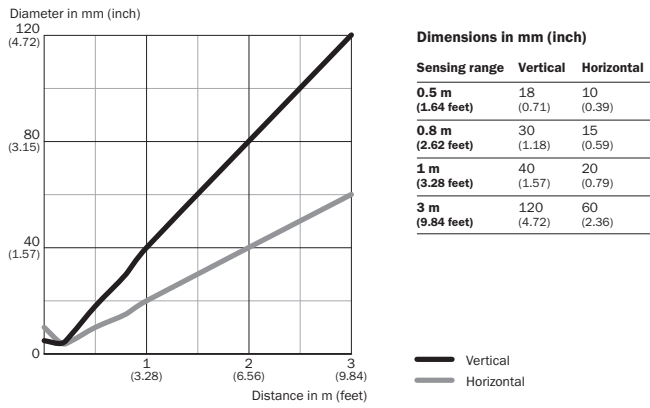
## Characteristic curve

Operating reserve

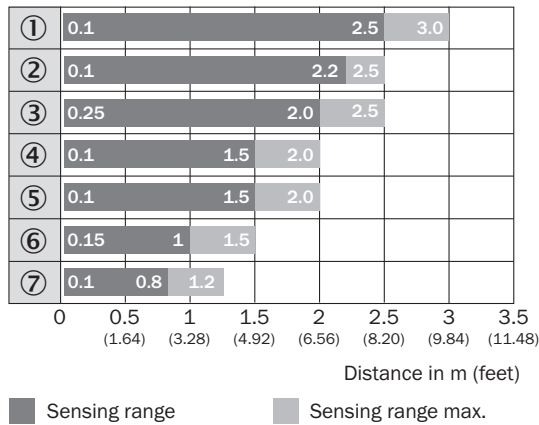


- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250F
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflector PL41F

### Light spot size

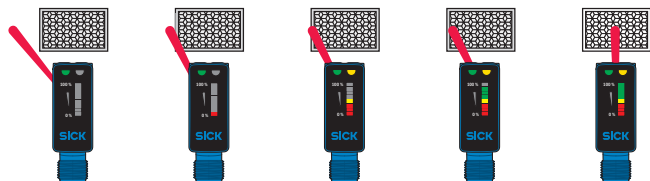


### Sensing range diagram



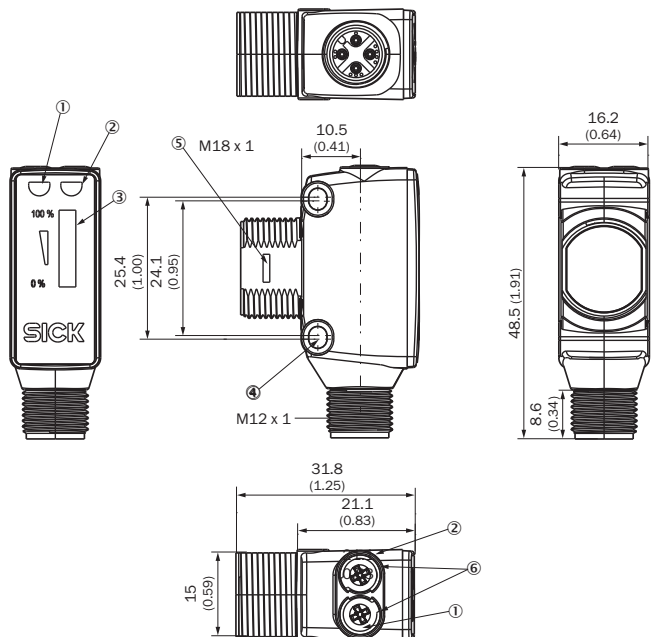
- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250F
- ④ Reflector PL30A, PL31A
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflector PL41F
- ⑦ Reflector PL20A

### Functions



## Dimensional drawing (Dimensions in mm (inch))



H18, DC, male connector M12



- ① LED indicator green: power on
- ② LED indicator yellow: Status of received light beam
- ③ Signal strength light bar
- ④ M3 mounting hole
- ⑤ Snap Connection for flush ring (sold separately)
- ⑥ Potentiometer (if selected) or LED Indicators

## Recommended accessories

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)


	Brief description	Type	Part no.
<b>Mounting brackets and plates</b>			
	Mounting plate for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WG-M18	5321870
	Mounting bracket for M18 sensors, steel, zinc coated, without mounting hardware	BEF-WN-M18	5308446
	Bottom M18 mounting bracket SureSense sensors	MB-M18-H18	2085820
<b>Other mounting accessories</b>			
	Spherical bearing M18	Ball holder	4057409
	Mounting bracket	MB-BS18MM-M4	2049694

<sup>1)</sup> Customizable length by roll. Width 5 cm, length max. 22.8 m.

	Brief description	Type	Part no.
<b>Terminal and alignment brackets</b>			
	Clamping block for round sensors M18, without fixed stop, plastic (PA12), glass-fiber reinforced, mounting hardware included	BEF-KH-M18	2051481
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: PVC, unshielded, 2 m	DOL-1204-G02M	6009382
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: PVC, unshielded, 5 m	DOL-1204-G05M	6009866
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: PVC, unshielded, 2 m	DOL-1204-W02M	6009383
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: PVC, unshielded, 5 m	DOL-1204-W05M	6009867
<b>Reflectors</b>			
	Rectangular, self-adhesive, 38 mm x 15 mm, PMMA/ABS, self-adhesive	PL21A	1015172
	Reflector with microprismatic reflex tape REF-AC1000, suitable for laser sensors, see alignment note, 23 mm x 23 mm, PMMA/ABS, Screw-on, 2 hole mounting	P41F	5315128
	Self-adhesive	REF-IRF-56	5314244
	Self-adhesive, customizable length by roll, 5 cm x 22.8 m <sup>1)</sup> , self-adhesive	REF-PLUS-50-K	4051185
	Self-adhesive, roll, 50 mm x 22.8 m, self-adhesive	REF-PLUS-R50	5319981
	Round, screw connection, PMMA/ABS, Center hole mounting, screw-on	C110A	5304549
	Round, self-adhesive, PMMA/ABS, self-adhesive	PL22-2	1003621
	Stainless steel reflector, hygienic design, chemically resistant, enclosure rating IP69K, D12 adapter shaft, PMMA front screens, 25 mm x 25 mm, Stainless steel V4A (1.4404, 316L), D12-adapter shaft	PLH25-D12	2063404
	Stainless steel reflector, hygienic design, chemically resistant, Enclosure rating IP 69K, M12-adapter thread, PMMA front screens, 25 mm x 25 mm, Stainless steel V4A (1.4404, 316L), M12-adapter thread	PLH25-M12	2063403

<sup>1)</sup> Customizable length by roll. Width 5 cm, length max. 22.8 m.



	Brief description	Type	Part no.
	Stainless steel reflector, washdown design, chemically resistant, IP 69K enclosure rating, screw connection, PMMA front screens, 14 mm x 14 mm, Stainless steel V4A (1.4404, 316L), Screw-on, 2 hole mounting	PLV14-A	2063405

<sup>1)</sup> Customizable length by roll. Width 5 cm, length max. 22.8 m.

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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