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# INolux 5050 RGB LED 6-Pin With Integrated IC IN-PI556FCH

Official Product	IN Part No. IN-PI556FCH	Customer Part No.		Data Sheet No.
Preliminary Product	*******	******	IN-PI556FCH	
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### **DISCLAIMER**

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### LIFE SUPPORT POLICY

INOLUX's products are not authorized for use as critical components in life support devices or systems without the express written approval of the President of INOLUX or INOLUX CORORATION. As used herein:

- 1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and (c) whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury of the user.
- 2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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# **Product Specifications**

	Specification	Material	Quantity
lv	Red : 750mcd typ.		
	Green : 1350mcd typ.		
	Blue : 750mcd typ.		
	@12mA/ Ta= 25°C; Tolerance ±10%		
λD	Red : 624nm typ.		
	Green : 524nm typ.		
	Blue : 466nm typ.		
	@12mA/ Ta= 25° C; Tolerance ± 0.5nm		
Vf	Red : 1.8-2.2 V		
	Green : 2.8-3.2 V		
	Blue : 2.8-3.2 V		
	@12mA/ Ta= 25° C; Tolerance ± 0.05V		
Resin	Clear	Epoxy Resin	
Carrier tape	EIA 481-1A specs	Conductive black tape	
Reel	EIA 481-1A specs	Conductive black	1000pc/reel
Label	IN standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	IN standard	Paper	Non-specified
	1	1	

### Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv,  $\lambda_D$  and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

### ATTENTION: Electrostatic Discharge (ESD) protection



The symbol to the left denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are **STATIC SENSITIVE devices**. ESD precaution must

be taken during design and assembly.

If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

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# **Label Specifications**



# INolux P/N:

IN-PI556FCH-XXXX

Product	Package	Color	Customer Code
IN:	PI55:	FCH:	XXXX:
INolux Corporation	5.0 (L) x 5.0 (W) x1.6 (H) mm	Full Color	Customer Specific Code
	6:		
	6-Pin Version		

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### **Features**

- 1. 5050 with integrated high quality constant current IC and RGB LED chip.
- 2. Built-in IC, with high precision of constant current and internal RGB chips spectral processing in advance.
- 3. Single line data transmission (return to zero code).
- 4. Specific Shaping Transmit Technology number of LED stacked is not restricted.
- 5. Cascading Enhancement Technology any 2 LED spacing can be up to 10 meters
- 6. Data transfer rate of 800 kbp/s at 30 frames per second.
- 7. RGB output port PWM control can achieve 256 grey level adjustments.
- 8. Upon powering up, IC performs self-inspection then lights connection on the pin B lamp.
- 9. SA-I Anti-interference patent technology for single line data transmission.
- 10. Built-in power supply reverse connect protection module, reversed power input will not damage the IC.

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# **LED Characteristics**

(T<sub>a</sub>=-25°C, unless otherwise specified)

Light color	Wavelength (nm)	Light intensity (mcd)	Working current (mA)	Working voltage (V)
R	620-625	500-1000	12	1.8-2.2
G	520-525	1000-1700	12	2.8-3.2
В	465-470	500-1000	12	2.8-3.2

# Recommended Operating Ranges

(T<sub>a</sub>=-25°C, unless otherwise specified)

Parameter	Symbol	Min.	Тур.	Max	Unit	Test conditions
Supply voltage	VDD	-	5.2	-	٧	-
R/G/B port pressure	Vds,max	-	-	26	V	-
DOUT drive capability	IDOH	-	49	-	mA	maximum source current
DOUT drive capability	IDOL	-	-50	-	mA	maximum sink current
High level input voltage	VIH	3.4	-		V	VDD=5.0V
Low level input voltage	VIL	-	-	1.6	V	VDD=5.0V
The frequency of PWM	FPWM	-	1.2	-	KHZ	-
Static power consumption	IDD	-	1	-	mA	-

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# Switching Characteristics

(T<sub>a</sub>=-25°C, unless otherwise specified)

Parameter	Symbol	Min.	Тур.	Max	Unit	Test conditions
The speed of data transmission	FDIN	-	800	-	KHZ	
DOLIT transmission delay	TPLH	-	-	500	ns	DIN→DOUT
DOUT transmission delay	TRPHL	-	-	500	ns	JIN→DOUT
IOUT Rise/Drop Time	Tr	-	100	-	ns	VDS=1.5
1001 Kise/Diop Tillie	Tf	-	100	-	ns	IOUT=13mA

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# Package Outline Dimension & Pin Configuration Outline Dim. PCB Solder Pad LED Solder Pad VCC5 VSS6 Soldering terminals may shift in the x, y direction. Unit: mm Tolerance: +/-0.1mm

# **PIN Description**

Number	Symbol	Function Description
1	DO	Display data cascaded output (800k bps)
2	DI	Display data cascaded input (800k bps)
3	VDD	Power Supply
4		NC
5	VCC	Power supply
6	VSS	Ground

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# **Absolute Maximum Ratings**

(T<sub>a</sub> = 25 °C, unless otherwise specified)

Parameter	Symbol	Range	Unit
Logic supply voltage	V <sub>DD</sub>	+3.5~+5.5	٧
Logic input voltage	VIN	V <sub>DD</sub> +0.5	V
Operating temperature	Торт	−45 to +85	°C
Storage temperature	Тѕтв	−50 to +150	°C
ESD pressure	VESD	4K	V

# **Functional Description**

The IN-PI556FCH sends signals in return to zero codes with a single-wire communication method.

When the power-on reset is completed, the IN-PI556FCH receives the data from the DIN pin.

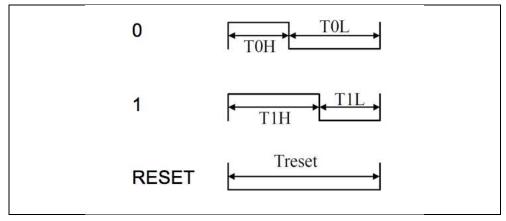
When all the 24 bits of data have been received, IC no longer receive data, the DOUT port starts to forward the data to the next chip as its input data. The DOUT pin is held LOW before the data forwarding. The three PWM output ports, OUTR, OUTG and OUTB, drive Duty ratio output in a 0.6-ms period corresponding to the 24-bit data received before. If the input data from the DIN pin is a RESET code, the IN-PI556FCH will drive the newest received 24-bit data for display. When the reset code is completed, the IN-PI556FCH will start receive the new 24-bit data. When 24 bits of data have been received, the IN-PI556FCH will forward the data through the DOUT pin. Before the RESET signal is received, the output at the OUTR, OUTG and OUTB pins will remain unchanged. When a low level RESET code longer than 80µs is received, the IN-PI556FCH will drive Duty ratio output corresponding to the newest 24-bit data received The IN-PI556FCH employs an automatic shaping-forwarding technique, so the number of the cascaded chips is not limited by the signal transfer, and is only limited by the panel refresh speed. For example, in a 1024-chip cascaded design with the panel refresh time of 1024X3X8 X 1.25 (us) =30ms, no flickering will appear.

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# **Timing Waveforms**

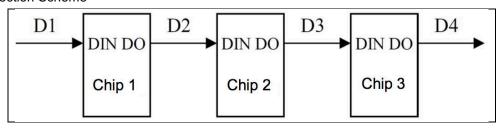
# 1. Input Code



# 2. The data transmission time (TH+TL=1.25µs±600ns):

Name	Description	Typ. value	error
ТОН	0 code, high level time	0.3µs	$\pm 0.15 \mu s$
T1H	1 code, high level time	0.6µs	$\pm 0.15 \mu s$
T0L	O code, low level time	0.9µs	$\pm 0.15 \mu s$
T1L	1 code, low level time	0.6µs	$\pm 0.15 \mu s$
Reset	Reset code, low level time	80µs	

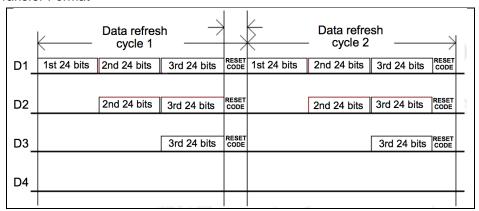
# 3. Connection Scheme



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### 4. Data Transfer Format



### 5. 24-bit data format



Note: The data is sent in the sequence of GRB, and the MSB is sent first.

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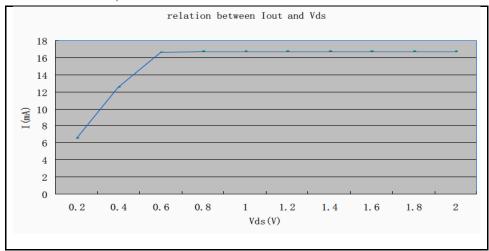


### **Constant Current Characteristic**

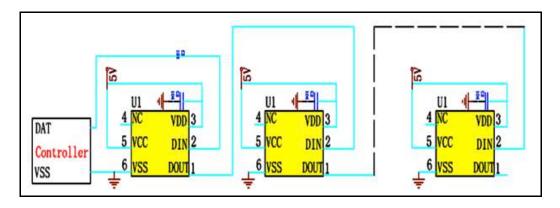
With excellent constant current characteristics,

- (1) The differences of current between Channel is less than ±1.5%
- (2) The differences of current between Chip is less than ±3%
- (3) When the voltage of the load change, the output current is not affected, as shown in the figure below
- (4) Below output port of the current Iout and add on the port voltage Vds curve relationship.

The smaller the Iout current, the smaller in the condition of constant current need of Vds.



# **Typical Application circuit diagram**

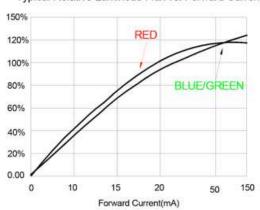


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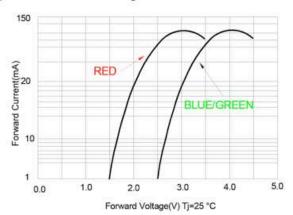


# **LED Performance Graph**

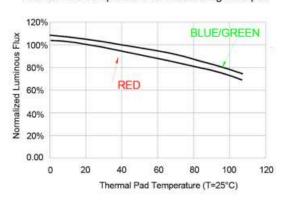




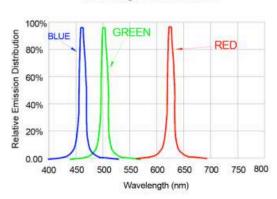
Forward Voltage vs. Forward Current



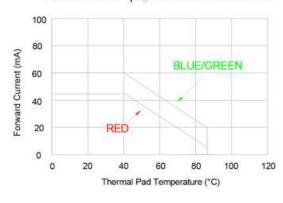
Thermal Pad Temperature vs. Relative Light Output



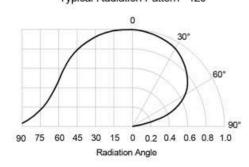
Wavelength Characteristics



Thermal Pad Temperature vs. Forward Current



Typical Radiation Pattern 120°



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# **Precautions**

Please read the following notes before using the product:

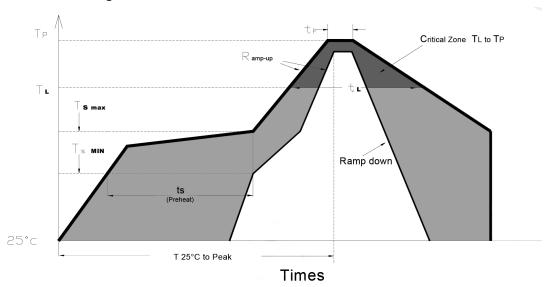
- 1. Storage
- 1.1 Do not open moisture proof bag before the products are ready to use.
- 1.2 Before opening the package, the LEDs should be kept at 30℃ or less and 80%RH or less.
- 1.3 The LEDs should be used within a year.
- 1.5 The LEDs should be used within 24 hours (1 days) after opening the package.
- 1.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment:  $60\pm5^{\circ}$  for 24 hours.

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# 2. Soldering Condition

Recommended soldering conditions:



**Profile Feature** Lead-Free Solder Average Ramp-Up Rate (Ts  $_{\text{max}}$  to Tp ) 3℃/second max. Preheat: Temperature Min (Ts min) 150℃ Preheat: Temperature Min (Ts  $_{max}$ ) 200℃ 60-180 seconds Preheat: Time ( ts  $_{min to}$  ts  $_{max}$  ) Time Maintained Above: Temperature (T<sub>L</sub>) 217 ℃ Time Maintained Above: Time (t L) 60-150 seconds Peak/Classification Temperature (T P) 240 ℃ Time Within 5℃ of Actual Peak Temperature (tp) <10 seconds Ramp-Down Rate 6°C/second max. Time 25 ℃ to Peak Temperature <6 minutes max.

Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

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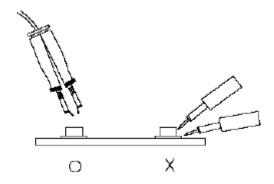


# 3. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260°C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

### 4. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



### 5. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wristband or antielectrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

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# Revision History

Changes since last revision	Page	Version No.	Revision Date
Initial release	-	1.0	12-21-2015
Update optical electrical characteristics		2.0	06-10-2016
Update data transmission time / intensity level/ handling		2.1	10-20-2016
Update intensity level		2.2	10-31-2016

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