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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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#### **Featuresd**

- 1204 1.1mm SMD LED
- High Brightness
- AllnGaP / InGaN Technology
- Small package
- · High reliability
- Clear Lens

### **Applications**

- Consumer Electronics
- Wearables
- Automobile After Market
- Industrial Equipment

#### **Description**

The IN-S124AR series is a popular 1204 package with reverse mount and versatile design capabilities. It is a PCB type molding style LED which can be used in various applications.

#### **Recommended Solder Pattern**

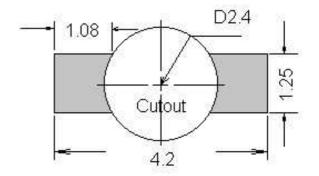


Figure 1. IN-S124AR Solder Pattern

## Package Dimensions in mm

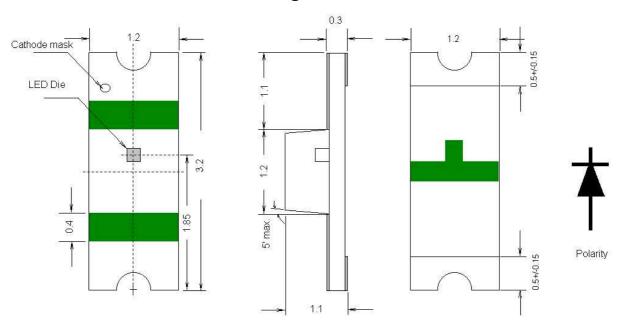


Figure 2. IN-S124AR Package Dimensions

### Absolute Maximum Rating at 25°C (Note 1)

Product	Emission Color	P <sub>d</sub> (mW)	I <sub>F</sub> (mA)	I <sub>FP</sub> * (mA)	V <sub>R</sub> (V)	Top (°C)	T <sub>ST</sub> (°C)
IN-S124ARUYG	Yellow Green						
IN-S124ARUY	Yellow	48	20	30	5	-40°C~+85°C	-40°C~+100°C
IN-S124ARUA	Amber	40					
IN-S124ARUR	Red						
IN-S124ARB	Blue						
IN-S124ARG	Green	78	20	60			
IN-S124ARUW	White						

#### **Notes**

1. Condition for IFP is pulse of 1/10 duty and 0.1msec width

#### **ESD Precaution**

ATTENTION: Electrostatic Discharge (ESD) protection



The symbol above denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AllnGaP, GaN, or/and InGaN based chips are STATIC SENSITIVE devices. ESD precaution must be taken during design and assembly. If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Please be advised that normal static precautions should be taken in the handling and assembly of this device to prevent damage or degradation which may be induced by electrostatic discharge (ESD).

## **Electrical Characteristics** T<sub>A</sub> = 25℃ (Note 1)

	Emission		V <sub>F</sub> (V)			λ(nm)		Viewing Angel	I* <sub>∨</sub> (mcd)
Product	Color	I <sub>F</sub> (mA)	typ.	max	<b>λ</b> D	<b>λ</b> P	Δλ	<b>2</b> <i>H</i> 1/2	typ.
IN-S124ARUYG	Yellow Green	20	2.1	2.4	571	573	15	140	45.0
IN-S124ARUY	Yellow	20	2.0	2.4	589	591	20	140	71.5
IN-S124ARUA	Amber	20	2.0	2.4	605	609	17	140	71.5
IN-S124ARUR	Red	20	2.0	2.4	624	632	20	140	112.5
IN-S124ARB	Blue	20	3.3	3.9	470	468	16	140	71.5
IN-S124ARG	Green	20	3.3	3.9	525	520	30	140	285.0
IN-S124ARUW	White	20	3.3	3.9	X=0.29 Y=0.29	-	-	140	140.0

#### **Notes**

<sup>1.</sup> Performance guaranteed only under conditions listed in above tables.



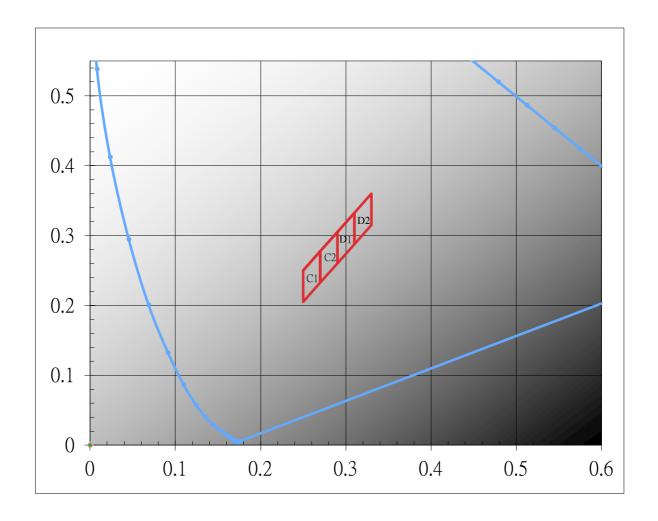
# **Chromaticity Bin (for White only)**

	Rank C1								
Х	0.2500	0.2500							
У	0.2500 0.2775 0.2325 0.205								

	Rank D1							
Х	0.2900 0.3100 0.3100 0.2900							
У	0.3050	0.3325	0.2875	0.2600				

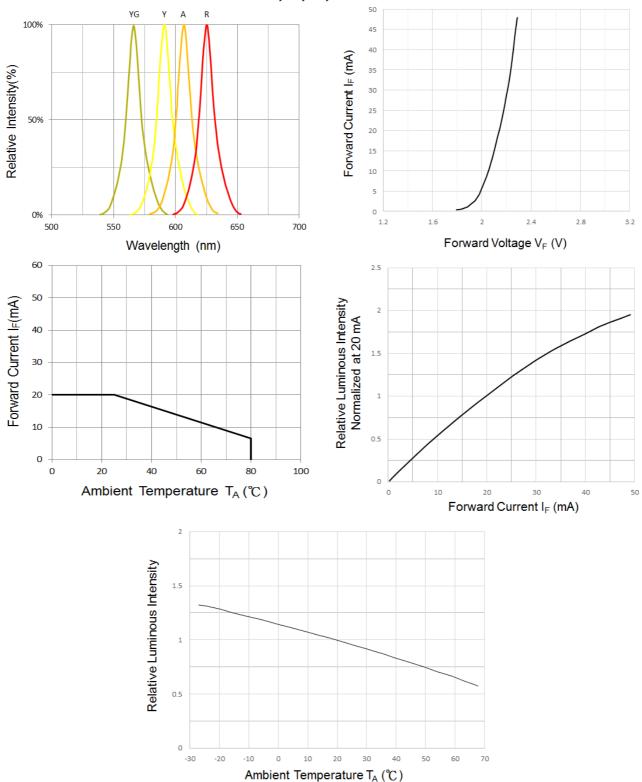
	Rank C2								
Х	0.2700 0.2900 0.2900 0.2700								
У	0.2775	0.3050	0.2600	0.2325					

	Rank D2							
Х	0.3100	0.3100   0.3300   0.3300   0.3100						
У	0.3325	0.3600	0.3150	0.2875				



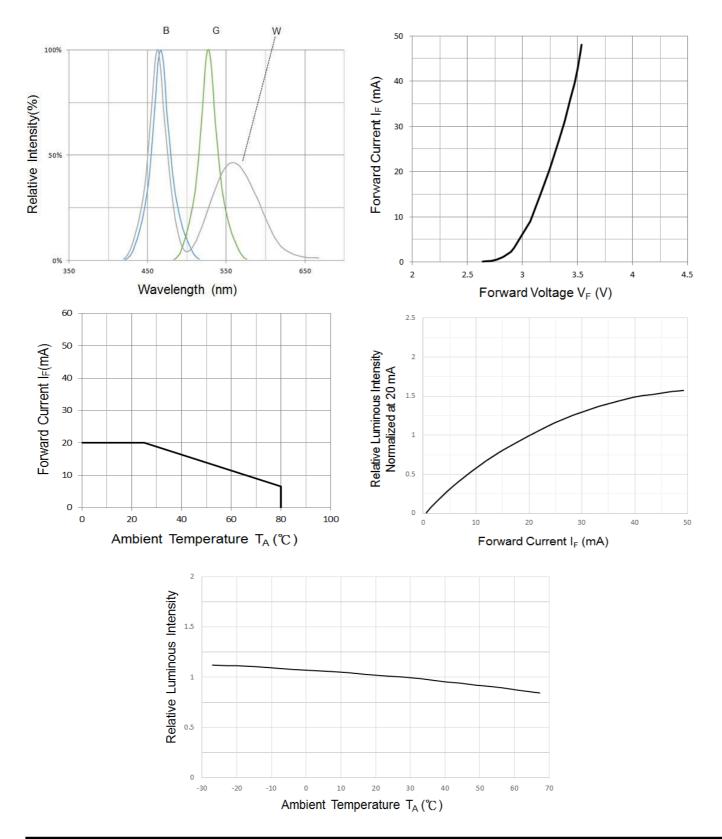


# Typical Characteristic Curves – YG, Y, A, R



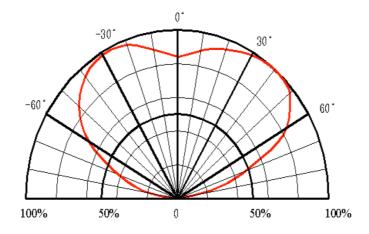


# Typical Characteristic Curves – B, G, W





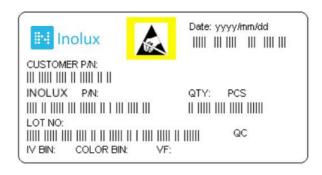
# **Typical Characteristic Curves – Radiation Pattern**



# **Ordering Information**

Product	Emission Color	Technolog y	Test Current I <sub>F</sub> (mA)	Luminous Intensity I <sub>V</sub> (mcd) (Typ.)	Forward Voltage V <sub>F</sub> (V) (Typ.)	Orderable Part Number
IN-S124ARUYG	Yellow Green	AllnGaP	20	45.0	2.1	IN-S124ARUYG
IN-S124ARUY	Yellow	AllnGaP	20	71.5	2.0	IN-S124ARUY
IN-S124ARUA	Amber	AllnGaP	20	71.5	2.0	IN-S124ARUA
IN-S124ARUR	Red	AllnGaP	20	112.5	2.0	IN-S124ARUR
IN-S124ARB	Blue	InGaN	20	71.5	3.3	IN-S124ARB
IN-S124ARG	Green	InGaN	20	285.0	3.3	IN-S124ARG
IN-S124ARUW	White	InGaN	20	140.0	3.3	IN-S124ARUW

### **Label Specifications**



#### **Inolux P/N:**

1	N	-	S	1	2	4	Α	R			X	-	Х	Х	Х	Х
			Material	Р	Packag	e	Varia tion	Orientation	Current	Lens	Color				miz np-o	
Ino SN			S = PCB Type	124A	= 3.2	x 1.2 x	1.1mm	R = Reverse Mount	(Blank) = 20mA 5=5mA	(Blank) = Clear U = Diffused	R=624nm A=605nm Y=589nm YG=571nm G=525nm B=470nm W=White					

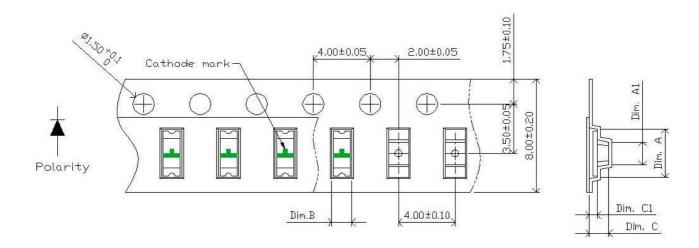
#### Lot No.:

Z	2	0	1	7	01	24	001
Internal		Voor (2017	Month	Data	Coriol		
Tracker		Year (2017	, 2018,)	Month	Date	Serial	



# Packaging Information: 3000pcs Per Reel

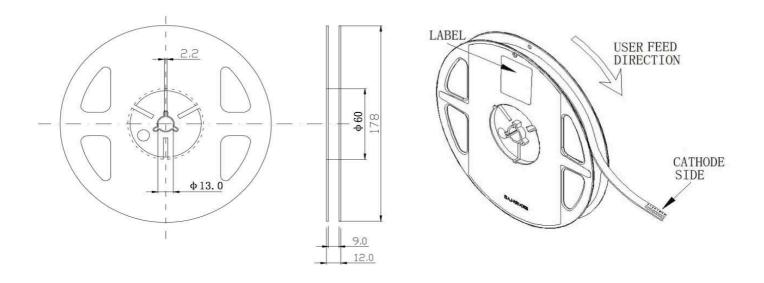
# **Tape Dimension**



Part No.	Part No. Dim. A		Dim. C	Q'ty/Reel	
IN-S124AR	3.40±0.10	1.42±0.10	1.37±0.10	3K	

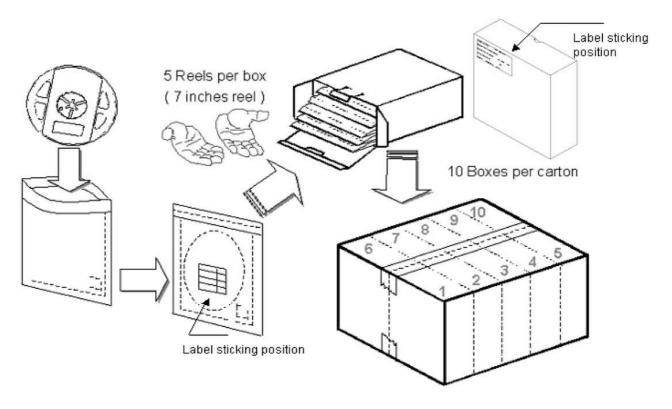
Unit: mm

#### **Reel Dimension**





### **Packing Dimension**



5 boxes per carton are available depending on shipment quantity.

	Specification	Material	Quantity
Carrier tape	Per EIA 481-1A specs	Conductive black tape	4000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	IN standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	IN standard	Paper	Non-specified

#### Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv,  $\lambda_D$  and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

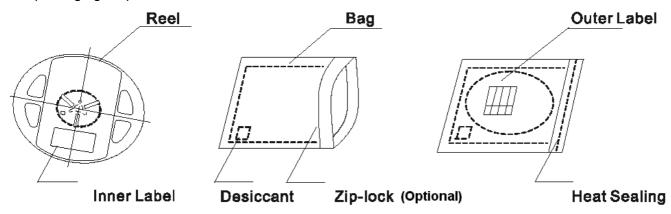


# **Dry Pack**

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

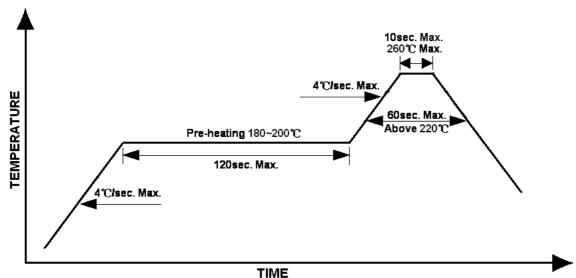
The packaging sequence is as follows:



#### **Reflow Soldering**

- Recommended tin glue specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):

#### Lead-free Solder Profile





#### **Precautions**

- Avoid exposure to moisture at all times during transportation or storage.
- Anti-Static precaution must be taken when handling GaN, InGaN, and AllnGaP products.
- It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage.
- Avoid operation beyond the limits as specified by the absolute maximum ratings.
- Avoid direct contact with the surface through which the LED emits light.
- If possible, assemble the unit in a clean room or dust-free environment.

#### Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

#### Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min</li>

#### **Cautions of Pick and Place**

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.



Reliability

liability			
Item	, , , , ,	Standards	Conditions
	failures	Reference	
	For all reliability	J-STD-020	1.) Baking at 85°C for 24hrs
Precondition	monitoring tests according		2.) Moisture storage at 85°C/ 60% R.H. for
	to JEDEC Level 2		168hrs
	1Q/ 1/ 22/ 0	JESD22-B102-B	Accelerated aging 155°C/ 24hrs
Solderability		And CNS-5068	Tinning speed: 2.5+0.5cm/s
			Tinning: A: 215°C/ 3+1s or B: 260°C/ 10+1s
		CNS-5067	Dipping soldering terminal only
Resistance to			Soldering bath temperature
soldering heat			A: 260+/-5°C; 10+/-1s
3			B: 350+/-10°C; 3+/-0.5s
	1Q/ 1/ 40/ 0	CNS-11829	1.) Precondition: 85°C baking for 24hrs
Operating life test			85°C/ 60%R.H. for 168hrs
- p			2.) Tamb25°C; IF=20mA; duration 1000hrs
High humidity,	1Q/ 1/ 45/ 0	JESD-A101-B	Tamb: 85°C
high temperature	1 4, 1, 10, 0	0200711010	Humidity: 85% R.H., IF=5mA
bias			Duration: 1000hrs
	1Q/ 1/ 20	IN specs.	Tamb: 55°C
High temperature	1 47 17 20	П с оросо.	IF=20mA
bias			Duration: 1000hrs
	1Q/ 1/ 40/ 0		Tamb25°C, If=20mA,, Ip=100mA, Duty
Pulse life test	1 4, 1, 10, 0		cycle=0.125 (tp=125 $\mu$ s,T=1sec)
l disc ille test			Duration 500hrs)
	1Q/ 1/ 76/ 0	JESD-A104-A	A cycle: -40 degree C 15min; +85 degree C
	10/1/10/0	IEC 68-2-14, Nb	15min
Temperature		1EC 00-2-14, IND	
cycle			Thermal steady within 5 min
			300 cycles
Little de la coma talta c	40/4/40/0	ONIO 0447	2 chamber/ Air-to-air type
High humidity	1Q/ 1/ 40/ 0	CNS-6117	60+3°C
storage test	10/1/10/0	0110 554	90+5/-10% R.H. for 500hrs
High temperature	1Q/ 1/ 40/ 0	CNS-554	100+10°C for 500hrs
storage test		2012 2112	
Low temperature	1Q/ 1/ 40/ 0	CNS-6118	-40+5°C for 500hrs
storage test			



**Revision History** 

Changes since last revision	Page	Version No.	Revision Date
Initial Release		1.0	02-07-2017

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- 2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.