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## **Features**

- 1206 1.0mm SMD LED
- High Brightness
- AllnGaP / InGaN Technology
- Side View
- High reliability
- Clear Lens

# **Applications**

- Consumer Electronics
- Wearables
- Automobile After Market
- Industrial Equipment

## **Description**

The IN-S126TASRGB is a popular 1206 side view RGB package with versatile design capabilities. It is a PCB type molding style LED which can be used in various applications.

## **Recommended Solder Pattern**

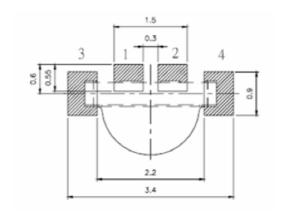


Figure 1. IN-S126TASRGB Solder Pattern

## Package Dimensions in mm

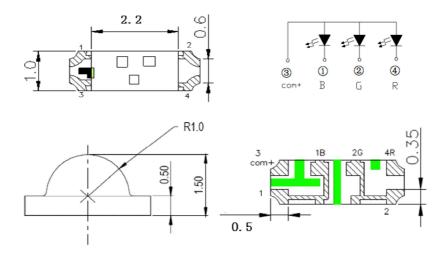


Figure 2. IN-S126TASRGB Package Dimensions



# Absolute Maximum Rating at 25°C (Note 1)

Product	Emission Color	P <sub>d</sub> (mW)	I <sub>F</sub> (mA)	I <sub>FP</sub> * (mA)	V <sub>R</sub> (V)	Top (°C)	T <sub>ST</sub> (°C)
IN-S126TASRGB	Red	75	25	70		-30~+85	
	Blue	75	25	100	5		-40~+90
	Green	75					

#### **Notes**

1. Condition for IFP is pulse of 1/10 duty and 0.1msec width

#### **ESD Precaution**

ATTENTION: Electrostatic Discharge (ESD) protection



The symbol above denotes that ESD precaution is needed. ESD protection for GaP and AlGaAs based chips is necessary even though they are relatively safe in the presence of low static-electric discharge. Parts built with AlInGaP, GaN, or/and InGaN based chips are STATIC SENSITIVE devices. ESD precaution must be taken during design and assembly.

If manual work or processing is needed, please ensure the device is adequately protected from ESD during the process.

Please be advised that normal static precautions should be taken in the handling and assembly of this device to prevent damage or degradation which may be induced by electrostatic discharge (ESD).

## **Electrical Characteristics** $T_A = 25C$ (Note 1)

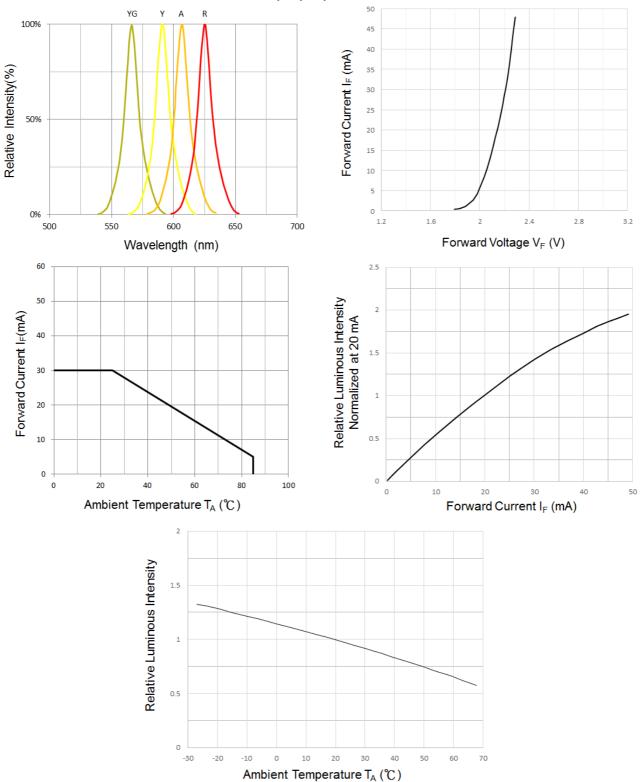
Product	Emission Color	I <sub>F</sub> (mA)	V <sub>F</sub> (V)		λ(nm)			Viewing Angle	I* <sub>V</sub> (mcd)		
			typ.	max	λ	<b>λ</b> P	Δλ	<b>2</b> θ 1/2	Min.	typ.	Max
IN-S126TASRGB	Red	20	1.6	2.6	615~630	625	20	120	150	250	350
	Green	20	2.8	3.6	515~530	523	35	120	700	1100	1500
	Blue	20	2.8	3.6	461~470	470	30	120	150	200	300

#### **Notes**

1. Performance guaranteed only under conditions listed in above tables.

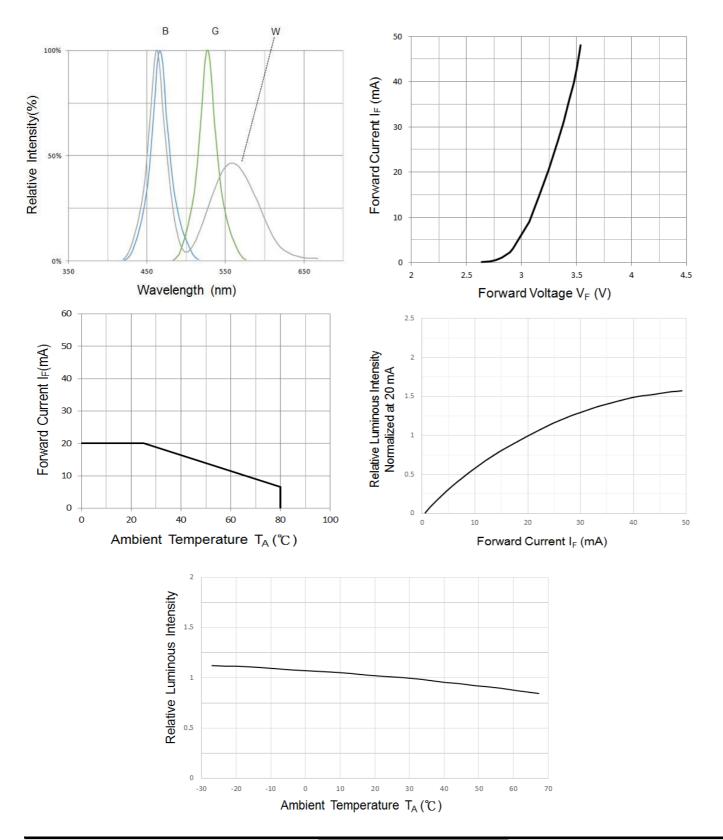


# Typical Characteristic Curves – YG, Y, A, R



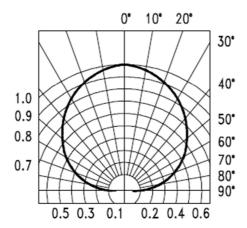


# Typical Characteristic Curves - B, G, W





# **Typical Characteristic Curves – Radiation Pattern**

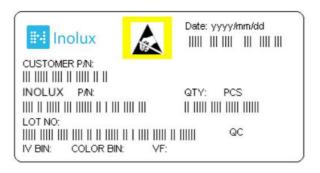


# **Ordering Information**

Product	Emission Color	Technology	Test Current I <sub>F</sub> (mA)	Luminous Intensity I <sub>V</sub> (mcd) (Typ.)	Forward Voltage V <sub>F</sub> (V) (Typ.)	Orderable Part Number
	Red	AllnGaP	20	250	2.0	
IN-S126TASRGB	Green	InGaN	20	1100	3.2	IN-S126TASRGB
	Blue	InGaN	20	200	3.2	



## **Label Specifications**



## Inolux P/N:

I	N	-	S	1	2	6	Т	Α	S			R	G	В	-	Χ	Χ	Χ	Χ
			Material	Package Variation			Orientation	Current	Lens		Color				ustoi Stam				
Ino SM			S = PCB Type	126	5TA = 3. T	.2 x 1.5 ri-Chip		mm	S = Side View	(Blank) = 20mA	(Blank) = Clear	G:	=625n =523n =470n	m					

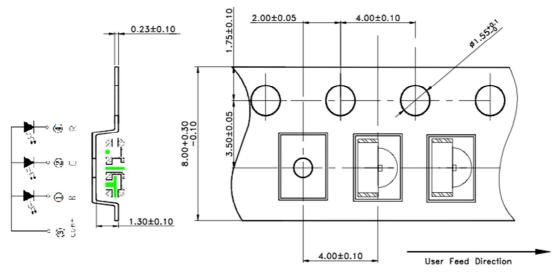
### Lot No.:

Z	2	0	1	7	01	24	001
Internal		Voor (2017	2019 \	Month	Data	Serial	
Tracker		Teal (2017	, 2018,)	IVIOITLIT	Date	Serial	



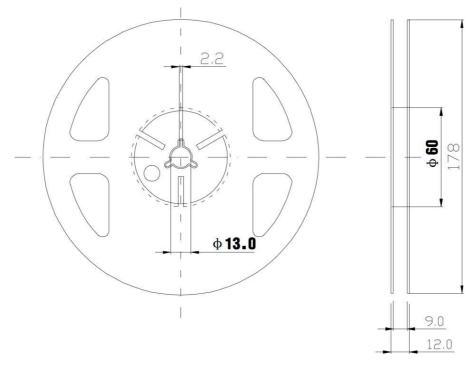
# Packaging Information: 3000pcs Per Reel

# Tape Dimension



Unit: mm Tolerance: +/-0.10 mm

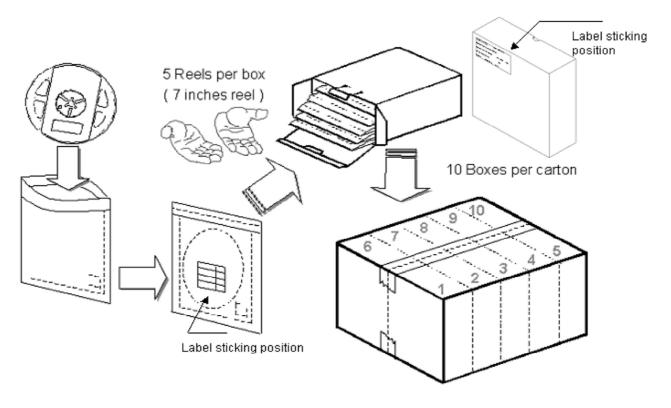
## **Reel Dimension**



Unit: mm Tolerance: +/-0.15mm



## **Packing Dimension**



5 boxes per carton are available depending on shipment quantity.

	Specification	Material	Quantity
Carrier tape	Per EIA 481-1A specs	Conductive black tape	3000pcs per reel
Reel	Per EIA 481-1A specs	Conductive black	
Label	IN standard	Paper	
Packing bag	220x240mm	Aluminum laminated bag/ no-zipper	One reel per bag
Carton	IN standard	Paper	Non-specified
Othous	<u> </u>	·	

Others:

Each immediate box consists of 5 reels. The 5 reels may not necessarily have the same lot number or the same bin combinations of Iv, λ<sub>D</sub> and Vf. Each reel has a label identifying its specification; the immediate box consists of a product label as well.

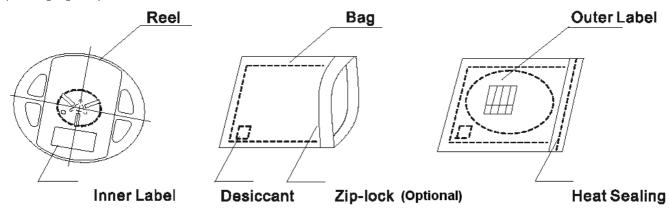


## **Dry Pack**

All SMD optical devices are **MOISTURE SENSITIVE**. Avoid exposure to moisture at all times during transportation or storage. Every reel is packaged in a moisture protected anti-static bag. Each bag is properly sealed prior to shipment.

Upon request, a humidity indicator will be included in the moisture protected anti-static bag prior to shipment.

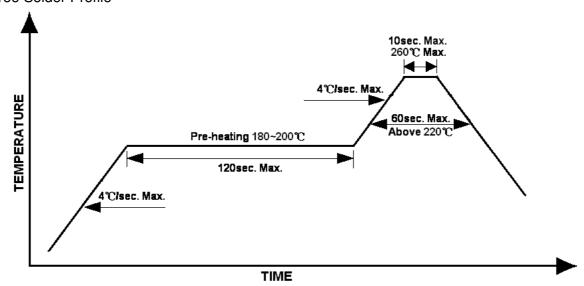
The packaging sequence is as follows:



# **Reflow Soldering**

- Recommended tin glue specifications: melting temperature in the range of 178~192 °C
- The recommended reflow soldering profile is as follows (temperatures indicated are as measured on the surface of the LED resin):

#### Lead-free Solder Profile



# IN-S126TASRGB Side View SMD LED 1206 PCB Type

#### **Precautions**

- Avoid exposure to moisture at all times during transportation or storage.
- Anti-Static precaution must be taken when handling GaN, InGaN, and AllnGaP products.
- It is suggested to connect the unit with a current limiting resistor of the proper size. Avoid applying a reverse voltage.
- Avoid operation beyond the limits as specified by the absolute maximum ratings.
- Avoid direct contact with the surface through which the LED emits light.
- If possible, assemble the unit in a clean room or dust-free environment.

## Reworking

- Rework should be completed within 5 seconds under 260 °C.
- The iron tip must not come in contact with the copper foil.
- Twin-head type is preferred.

## Cleaning

Following are cleaning procedures after soldering:

- An alcohol-based solvent such as isopropyl alcohol (IPA) is recommended.
- Temperature x Time should be 50°C x 30sec. or <30°C x 3min
- Ultra sonic cleaning: < 15W/ bath; bath volume ≤ 1liter
- Curing: 100 °C max, <3min</li>

## **Cautions of Pick and Place**

- Avoid stress on the resin at elevated temperature.
- Avoid rubbing or scraping the resin by any object.
- Electro-static may cause damage to the component. Please ensure that the equipment is properly grounded. Use of an ionizer fan is recommended.



# IN-S126TASRGB Side View SMD LED 1206 PCB Type

Reliability

Item	' '	Standards	Conditions		
ILEITI	failures	Reference			
Precondition	For all reliability monitoring tests according to JEDEC Level 2	J-STD-020	<ul><li>1.) Baking at 85℃ for 24hrs</li><li>2.) Moisture storage at 85℃/60% R.H. for 168hrs</li></ul>		
Solderability	1Q/ 1/ 22/ 0	JESD22-B102-B And CNS-5068	Accelerated aging 155℃/ 24hrs Tinning speed: 2.5+0.5cm/s Tinning: A: 215℃/ 3+1s or B: 260℃/ 10+1s		
Resistance to soldering heat		CNS-5067	Dipping soldering terminal only Soldering bath temperature A: 260+/-5℃; 10+/-1s B: 350+/-10℃; 3+/-0.5s		
Operating life test	1Q/ 1/ 40/ 0	CNS-11829	1.) Precondition: 85℃ bakin g for 24hrs 85℃/ 60%R.H. for 168hrs 2.) Tamb25℃; IF=20mA; duration 1000hrs		
High humidity, high temperature bias	1Q/ 1/ 45/ 0	JESD-A101-B	Tamb: 85℃ Humidity: 85% R.H., IF=5mA Duration: 1000hrs		
High temperature bias	1Q/ 1/ 20	IN specs.	Tamb: 55℃ IF=20mA Duration: 1000hrs		
Pulse life test	1Q/ 1/ 40/ 0		Tamb25°C, If=20mA,, Ip=100mA, Duty cycle=0.125 (tp=125 μ s,T=1sec) Duration 500hrs)		
Temperature cycle	1Q/ 1/ 76/ 0	JESD-A104-A IEC 68-2-14, Nb	A cycle: -40 degree C 15min; +85 degree C 15min Thermal steady within 5 min 300 cycles 2 chamber/ Air-to-air type		
High humidity storage test	1Q/ 1/ 40/ 0	CNS-6117	60+3℃ 90+5/-10% R.H. for 500hrs		
High temperature storage test	1Q/ 1/ 40/ 0	CNS-554	100+10℃ for 500hrs		
Low temperature storage test	1Q/ 1/ 40/ 0	CNS-6118	-40+5℃ for 500hrs		



# IN-S126TASRGB Side View SMD LED 1206 PCB Type

**Revision History** 

Changes since last revision	Page	Version No.	Revision Date
Initial Release		1.0	05-12-2017

## **DISCLAIMER**

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