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Reference Design Data Sheet (October 1998)

International **tor** Rectifier

IRMDAC3

IR2233 Reference Design Kit: 3-Phase 460VAC 3HP Motor Drive

Product Description

The IRMDAC3 Reference Design is a kit of parts that work together as an evaluation platform for IR2233 three phase motor control IC and IRPT2062A power module. User connects three phase AC, drive signals, motor and hall sensors to complete the system. Power hook-up is via terminal blocks and control signals are made using a single in line header.

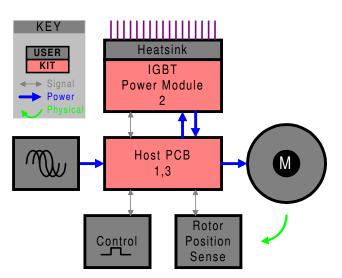
How the IR2233 Control IC Adds Value

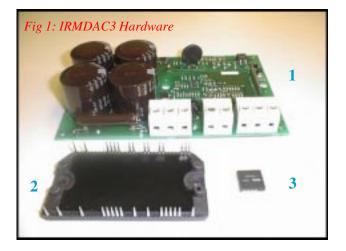
- Monolithic HVIC Integrates Control and Drive Yields Compact, Robust, Economical Designs
- Allows Elegant, Convenient System Partition
- Compatible with Short Circuit, Ground Fault and Over-Temperature Protection Schemes

How the Power Module Adds Value Integration of All Inverter Power Components;

- Low Parasitic Coupling = High Performance
- · Current Sensing Shunts in DC Feed and Return
- Onboard Temperature Sensor
- Easily Mounted Package
- Short Circuit Rated, Ultrafast IGBT Gen #4
- Wide Operating Temperature Range
- Metal Base gives Excellent Thermal Transfer and Isolation to 2500V RMS

System Block Diagram Fig 2





Kit Content

- 1 Host PCB for Input Processing and Control
- 2 IRPT2062A Integrated Power Module 3 IR2233 Three Phase Motor Control IC

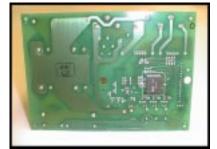
Technical Contact and License Detail Schematic and PCB Layout Data Bill of Materials and Supplier Information

System Features

- 460V Three Phase AC Inlet, 50/60Hz
- Convenient Signal and Power Terminations
- Inrush Current Limit and Surge Suppression
- Integral +15V and +5V Bias Supplies
- DC Bus Voltage and Current Feedback
- 150% Overload Capability (1 Minute)
- Optimized Drive for Power Module
- · Includes Brake Switch and Drive

Fig 3

IRMDAC3 Host PCB Bottom Layer





IRMDAC3

IRMDAC3 Kit Overview and System Benefits

- When furnished with user-provided logic level control signals, the IRMDAC3 forms a complete reference design for a 3HP AC motor. Unlike outdated circuits based upon transformer drive or opto-couplers, the system uses International Rectifier proprietary level-shifting gate drive circuits integrated within the IR2233J Control IC. Separation of gate drive / control and low-voltage circuits from the power module included in the kit results in a compact, effecient system. The user benfits from immediate hands-on experience and may customize at will using shematics and circuit ideas as the basis for production designs.
- Gate drive, control and protection circuits are designed to closely match the operating characteristics of the power semiconductors. This allows power losses to be minimized and power rating to be enhanced to a greater extent than is possible by designing with individual components.

1. Host PCB Description

The host PCB receives power input from a 3-phase line and control signals provided by the user. In conjuntion with the power module the result is a flexible power conversion system, primarily designed for interface with a 3HP Motor, however other 3-phase loads may also be applied. The host PCB supports soft-start function which reduces inrush current by using an NTC thermistor. Surge suppression is implemented using MOV's as a further degree of protection. Also on-board is a regulated low voltage power supply to provide bias for the IR2233J and other low voltage components. When connected to the power module, the unit is fully protected against overcurrent and ground faults through DC bus voltage and current feedback. Over-temperature is guarded against through feedback from a thermistor embedded within the power module. A 16-pin single in line header connector is provided to interface control signals and two terminal blocks connect 3-phase AC inlet and output to the load. The user provides 5V CMOS / TTL level signals which are then processed by the IR2233J Control IC and delivered to the power module.

Signals Available to User

In addition to availability of bias supplies derived for the host PCB, signals from the power module circuits and those derived and processed on the host PCB such as fault status are available to the user. Current feedback signal from the low side shunt is available on the IFB pin at 0.025V/A. If filtering of this signal is required to remove noise, a high impedance buffer stage should be inserted between signal and filter. DC bus voltage feedback is provided on the VFB pin. This reference is been scaled down by a factor of 100 and should be protected with a high impedance buffer stage.

Fault Behavior.

The system is designed to tolerate overload conditions for one minute. The user should prevent such conditions persisting beyond this period. In the event of shutdown initiated by ground-fault, overcurrent or over-temperature, the inverter outputs are terminated and an LED will light to signal this condition. For more information on fault response for IR2233J, please consult the data sheet.

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IRMDAC3

Brake Function

In order to use the integrated brake switch, an external power resistor should be connected between pins BR and P of terminal block J5. This resistor should be dimensioned for desired braking performance. Carefully choose the value of this component to ensure the brake IGBT integrated within the power module remains below its maximum current capability.

2. Power Module Description

The power module integrates all rectifiers, ultra-fast short circuit rated IGBTs, fast recovery commutation diodes, brake IGBT and other processing components needed for a 3HP Motor Drive or other loads requiring a 3-phase variable frequency and/or PWM drive. Semiconductor dice are mounted on a thermally effecient substrate and housed within a convenient, potted module. When connected to the host PCB, the power components become configured as a 3-phase input bridge rectifier, and IGBT inverter with current sensing shunt resistors. An NTC thermistor is bonded to the substrate to furnish the host PCB with accurate temperature reading. A galvanically isolated metal backplate provides excellent thermal coupling to an external heatsink, which is necessary for full-load operation.

Circuit Layout within the module is carefully designed to minimize inductance in the power path, reduce noise during inverter operation and to improve inverter efficiency. The IR2233 host board should be soldered to the power module pins to complete the assembly. For detailed electrical specifications, please refer to the power module datasheet.

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Power Module Mounting and Hook-up Instructions

- 1. Remove all particles and grit from the heatsink and power substrate
- 2. Spread a thin layer of silicone grease on the heatsink, covering the entire area that the power substrate will occupy
- 3. Place the power substrate onto the heatsink with the mounting holes aligned and press firmly into the grease
- 4. Place the 2XM4 mounting screws and tighten to 1NM torque

External Connections

All input and output control connections are made via a 16-terminal single in line connector J6. Three phase input connections are made to terminals R,S and T of J1. Inverter output terminal connections are made to terminals U,V and W of J7. Positive DC Bus and brake IGBT collector connections are available on terminals P and BR respectively of J5. An external power resistor may be connected between P and BR to dissipate braking energy.

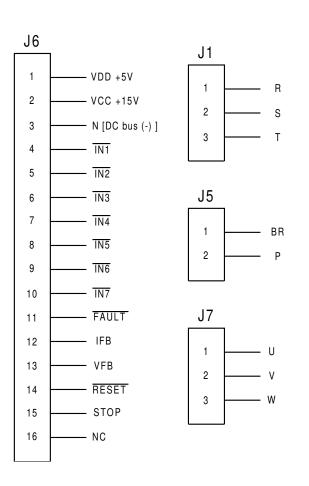
Power-Up Procedure

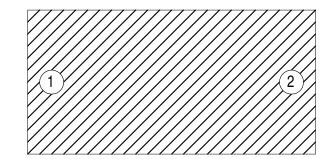
Upon application of 3-phase input power, PWM inputs must be held high until the protection latch circuitry is reset. To reset this latch before inverter start-up, RESET pin on J6 connector must be pulled down low for at least 2usec. This will set the Fault feedback signal on J6 high. PWM input signals may then be actively driven.

Figure 5 Power Terminal Blocks

Figure 4 Signal Connector

Figure 6 Power Module Mounting Screw Sequence





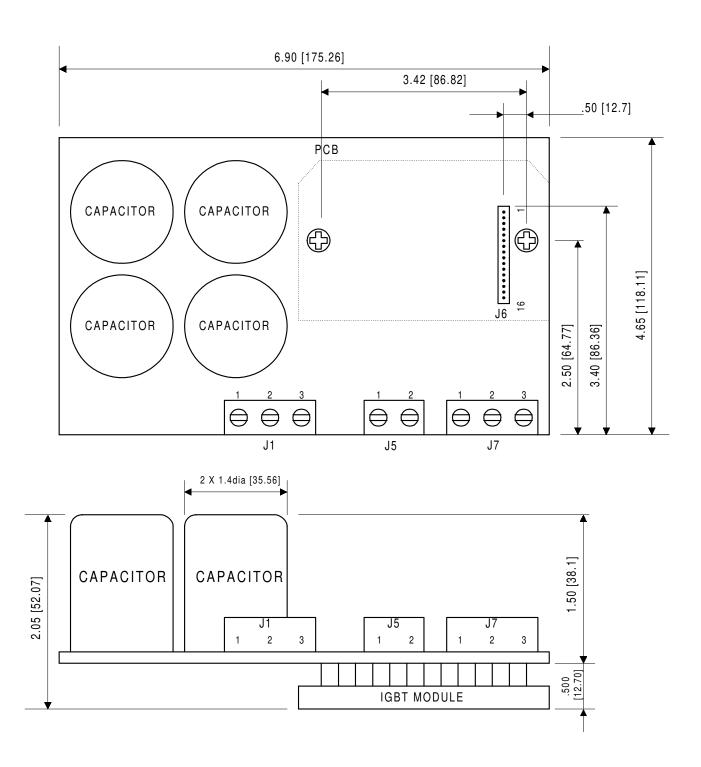
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Mechanical Details

Figure 7



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Figure 8: Effeciency Maximization Charts Extract From Module Data Sheet

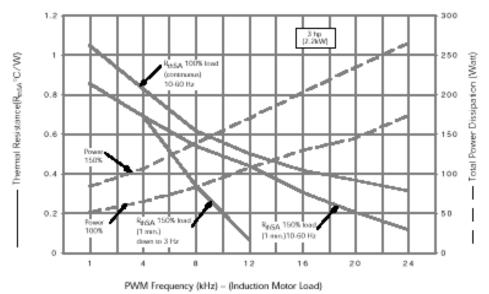


Figure 4a. 3 hp/5.9A Output Heat Sink Thermal Resistance and Power Dissipation vs. PWM Frequency

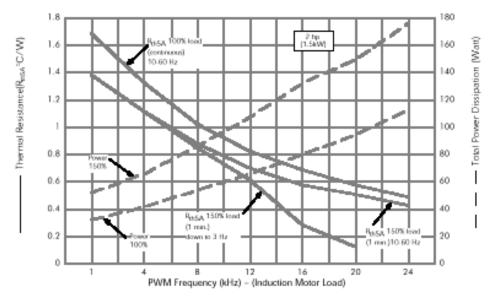


 Figure 4b. 2 hp/4.2A Output Heat Sink Thermal Resistance and Power Dissipation vs. PWM Frequency

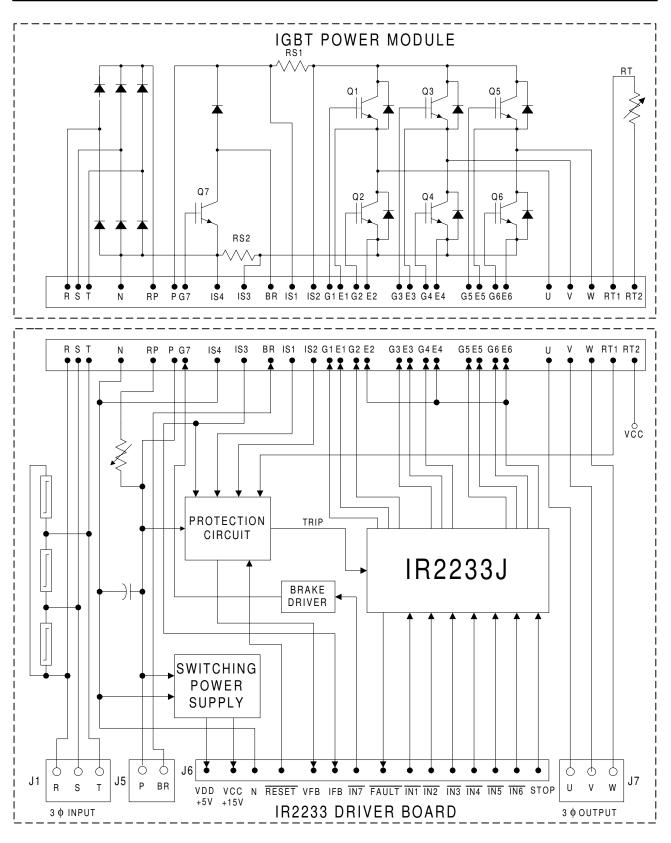
 NOTE: For figures 4a and 4b: Operating Conditions: V_{in} = 450V_{inte}. MI = 1.15, PF = 0.8, T_A = 40°C, T_i < 145°C, T_S < 95°C,</td>

 Z₈₀₀ fimits ΔT_c during 1 minute overload to 10°C

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Figure 9: Technical Specifications @ Tc=25C Unless Stated Otherwise

| Parameter | Value | Condition |
|-----------------------------|---|---|
| POWER INPUTS | | |
| Voltage | 460Vrms- 20% + 10% | |
| Frequency | 50 / 60 Hz | |
| Current | 8.26A RMS @ Nominal Full Load Surge Max: 150A Peak | Ta=40C, RthSA= 0.42C / Watt |
| Line Impedance | 4% to 8% Recommended | Line Reactor Required for Source Input Impedance <4% |
| POWER OUTPUTS | | |
| Voltage | 0-460Vrms | |
| Power | 3HP (2.2KW) Nominal Power 150% Overload for 1 Minute | Vin=460VAC, Fpwm=4KHz, Fo=60Hz, Ta=40C, RthSA=0.42C / Watt ZthSA Limits Temp Rise During Overload |
| Current | 5.9Arms Nominal, 8.85Arms Overload | |
| Brake | 10.5A | Maximum Current |
| CONTROL INPUTS | | |
| /In1/In7,/Reset | 5V Maximum (Active Low) | CMOS, LSTTL or Open Collector Compatible |
| Stop | 5V Maximum (Active High) | CMOS, LSTTL |
| Deadtime | 0.2uSec Minimum | See IR2233 Data |
| Minimum Input Pulse Width | 1.0 uSec | Limited only by Bootstrap Capacitor. See Design Tip 98-2 |
| PROTECTION | | |
| Output Current Trip Level | 28A Peak +/- 10% | |
| Ground Fault Trip Level | 50A Peak +/- 10% | |
| Over-Temperature Trip | 100C +/- 5% | Case Temperature |
| Over-Voltage Trip Level | 850V +/- 10% | Maximium Persistance 30Sec |
| Maximum DC Link Voltage | 800V | Maximium Persistance 30Sec |
| Minimum DC Link Voltage | 150V | To Maintain Auxilliary Supply |
| Short Circuit Response Time | 2.5Usec | Line to Line or Line to Bus |
| FEEDBACK | | |
| Current (lfb) | 0.025V/Abus Typical | |
| Bus Voltage (Vfb) | 0.010V/Vbus Typical | |
| Fault Feedback (/Fault) | 5V Maximum (Active Low) | CMOS or LSTTL Compatible |
| AUXILLIARY SUPPLY | | |
| Vcc | 15V +/- 10% | |
| Vdd | 5V +/- 5% | |
| lcc+ldd | 60mA | Available to User |
| POWER MODULE | | |
| Isolation Voltage | 2500VAC 60Hz for 1 Minute | Pin to Baseplate Isolation |
| Operating Case Temp | -20C to +95C | 95% RH Max (Non Condensing) |
| Mounting Torque | 1 Newton Metre | M4 Screw |
| SYSTEM ENVIRONMENT | | |
| Ambient Operating Temp | 0 to 40C Recommended With Heatsink | 95% RH Max (Non Condensing) |

International **TCR** Rectifier

Reference Design Data Sheet (October 1998)





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