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# ISP1510

## Smart Ultra Wide Band and Bluetooth Low Energy Module with MCU and Antennas

This highly miniaturized LGA module, 9 x 16 x 1.9 mm, is based on the DW1000 UWB transceiver and nRF52832 BLE chip. Using a simple user interface via the SPI connection and integrating a Cortex™ M4 CPU, flash and RAM memory combined with optimized antennas, ISP1510 offers the perfect stand-alone ranging module solution for security bubble applications. For longer range applications, ISP1510 can be used in conjunction with an external UWB antenna. Alternatively, it can also be connected to an external MCU.



### Key Features

- IEEE802.15.4-2011 UWB compliant
- Single Mode BLE 5 Ready
- NFC-A Tag for OOB pairing
- Spatial resolution better than 10 cm
- Fully integrated UWB & BLE matching and Antennas
- Integrated UWB 38.4 MHz and BLE 32 MHz & 32.768 kHz Clocks
- DC/DC converters
- UWB section based on DecaWave DW1000
- BLE section based on Nordic Semi nRF52
- Externally Controlled or using embedded 32-bit ARM Cortex M4 CPU
- 512 kB Flash and 64 kB SRAM
- Analog and Digital peripherals
- SPI interface
- Supply Voltage 2.8V to 3.6V
- Very small size 9.0 x 16.0 x 1.9 mm
- Temperature -40 to +85 °C
- Ultra-small size 9.0 x 16.0 x 1.9 mm



### Applications

- Precision Real Time Location Systems (RTLS) for Healthcare, Sport and Wellness, Consumer, Industrial ...
- Security bubble
- Access control
- Indoor positioning

### Pending Certifications

- Fully FCC certified module
- Fully CE certified module
- Fully IC certified module
- Bluetooth SIG certified QDL listing
- RoHS compliant

## Preliminary Data Sheet

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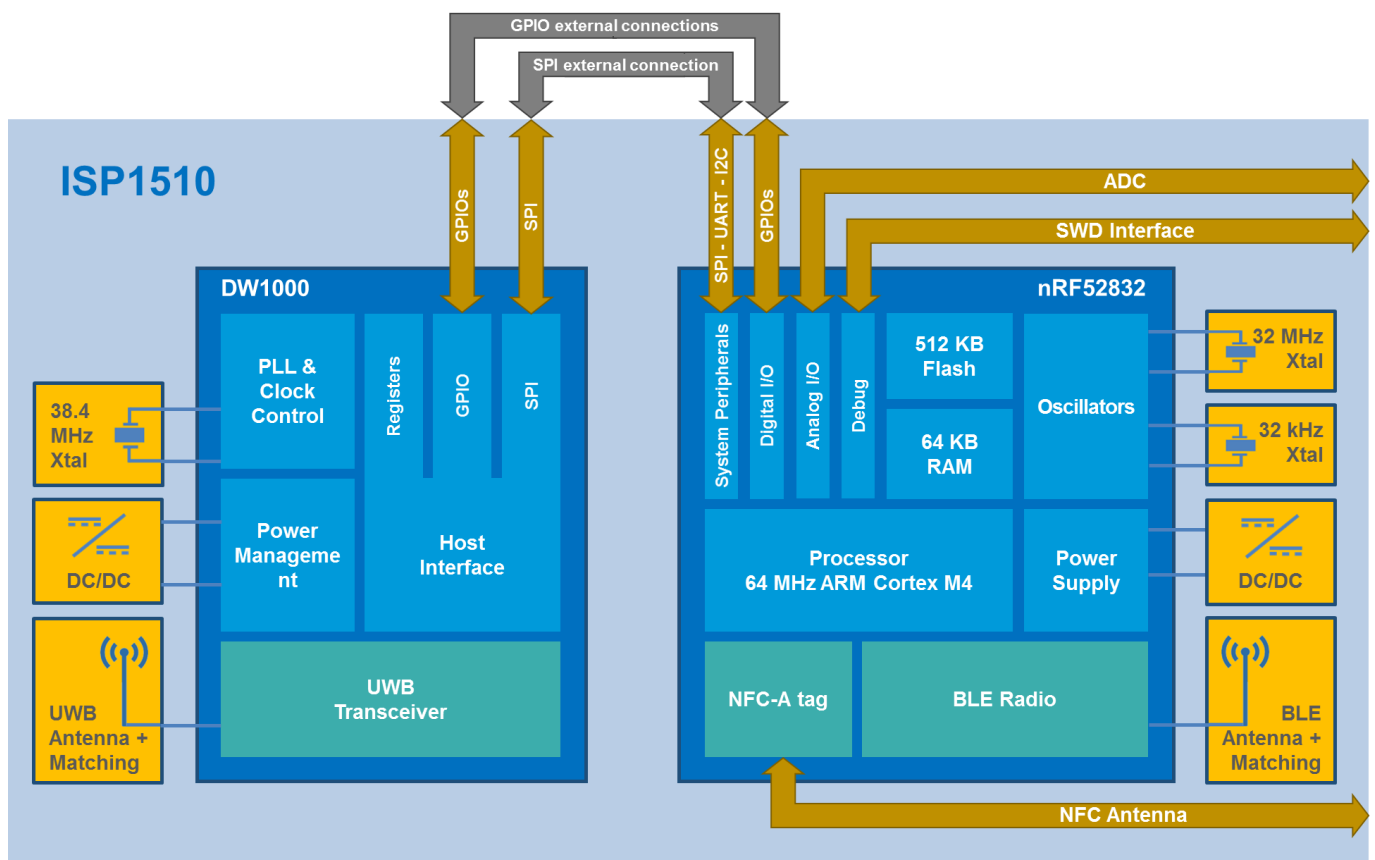
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### 1. Block Diagram

This module is based on DecaWave DW1000 single-chip UWB transceiver and nRF52832 Nordic Semiconductor 2.4GHz wireless System on Chip (SoC). It integrates a 32-bit ARM Cortex™ M4 CPU, 512 kB flash memory, 64 kB RAM as well as analog and digital peripherals. Despite the small size of 9.0 x 16.0 x 1.9 mm, the module integrates decoupling capacitors, 38.4 MHz crystal for UWB, 32 MHz and 32.768 kHz crystals for BLE, DC-DC converters, RF matching circuits and two antennas in addition to the wireless SoCs. Low power consumption and advanced power management enables battery lifetimes up to several months on a coin cell battery.

UWB communication is compliant to IEEE802.15.4. Using a simple user interface controlled over the air by Bluetooth or by SPI, ISP1510 offers the perfect stand-alone ranging module solution for security bubble or maximum 15 meters range applications. For longer range applications with typically 50 meters distance, ISP1510 can be used in conjunction with an external UWB antenna. Alternatively, it can be connected to an external microprocessor for more complex positioning algorithms, in which case all the processing is carried out externally to the module.

BLE connectivity compliant to Bluetooth V4.2. ISP1510 BLE section can be used either in Peripheral or Central roles for BLE. Fully qualified BLE stacks for nRF52832 are implemented in the S132 SoftDevice which can be freely downloaded.



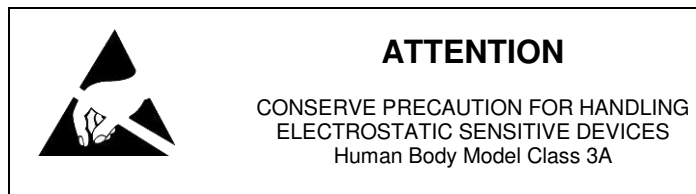
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### 2. Specifications

The specifications of the module follow those of the nRF52832 and DW1000. The following high level parameters are given for the module.

#### 2.1. Absolute Maximum Ratings

Parameter	Min	Typ	Max	Unit
Supply Voltage VCC_BLE	-0.3		3.9	V
Supply Voltage VDD_UWB, VDDAON, VDDIO	-0.3		4.0	V
IO Pins P0.xx, GPIOx, SPICLK, SPIMISO, SPIMOSI, SPICS, SRESET, WAKEUP	-0.3		3.6	V
UWB RF Input Level			0	dBm
BLE RF Input Level			10	dBm
NFC Antenna pin current			80	mA
Storage Temperature	-40		+85	°C
Moisture Sensitivity Level			5	-
Flash Endurance			10000	cycles



#### 2.2. Operating Conditions

Parameter	Min	Typ	Max	Unit
Operating Supply Voltage VCC_BLE, VDD_UWB, VDDAON	2.8	3.0	3.6	V
Operating Supply Voltage VDDIO (used during programming of calibration settings in DW1000 OTP)	3.7	3.8	3.9	V
Operating Input Voltage IO Pins P0.xx	-0.3		VCC_BLE	V
Operating Input Voltage IO Pins GPIOx, SPICLK, SPIMISO, SPIMOSI, SPICS, SRESET, WAKEUP	-0.3		VDD_UWB	V
Operating Temperature Range	-30	+25	+85	°C

## Preliminary Data Sheet

### 2.3. Current Consumption

Parameter	Min	Typ	Max	Unit
UWB receiver			180	mA
UWB transmitter			140	mA
UWB idle mode		18		mA
UWB sleep mode		1		μA
UWB deep sleep mode		100		nA
BLE Peak current, Receiver active <sup>(1)</sup>		6.1		mA
BLE Peak current, Transmitter active +4 dBm Output Power <sup>(2)</sup>		7.9		mA
BLE Peak current, Transmitter active 0 dBm Output Power <sup>(2)</sup>		5.4		mA
CPU System OFF current, no RAM retention		0.7		μA
CPU System ON base current, full RAM retention		1.5		μA
CPU Additional RAM retention current per 4 KB block		40		nA

(1) DC-DC enabled, Power supply 3V, 1 Msps

(2) DC-DC enabled, Power supply 3V

### 2.4. Clock Sources

Parameter	Min	Typ	Max	Unit
Internal High Frequency Clock for RF Stability: 38.4 MHz Crystal Frequency Tolerance <sup>(1)</sup>			± 30	ppm
Internal High Frequency Clock for RF Stability: 32 MHz Crystal Frequency Tolerance <sup>(1)</sup>			± 40	ppm
Internal Low Frequency Clock for BLE Synchronization: 32.768 kHz Crystal Frequency Tolerance <sup>(1)</sup>			± 40	ppm
Internal Low Frequency Clock for BLE Synchronization: RC Oscillator <sup>(2)</sup>			± 250	ppm
RF Frequency tolerance: For UWB operation Channel 5			± 30	ppm
RF Frequency tolerance: For BLE operation Channels 0 to 39			± 40	ppm

(1) Including initial tolerance, drift, aging, and frequency pulling

(2) Frequency tolerance after calibration

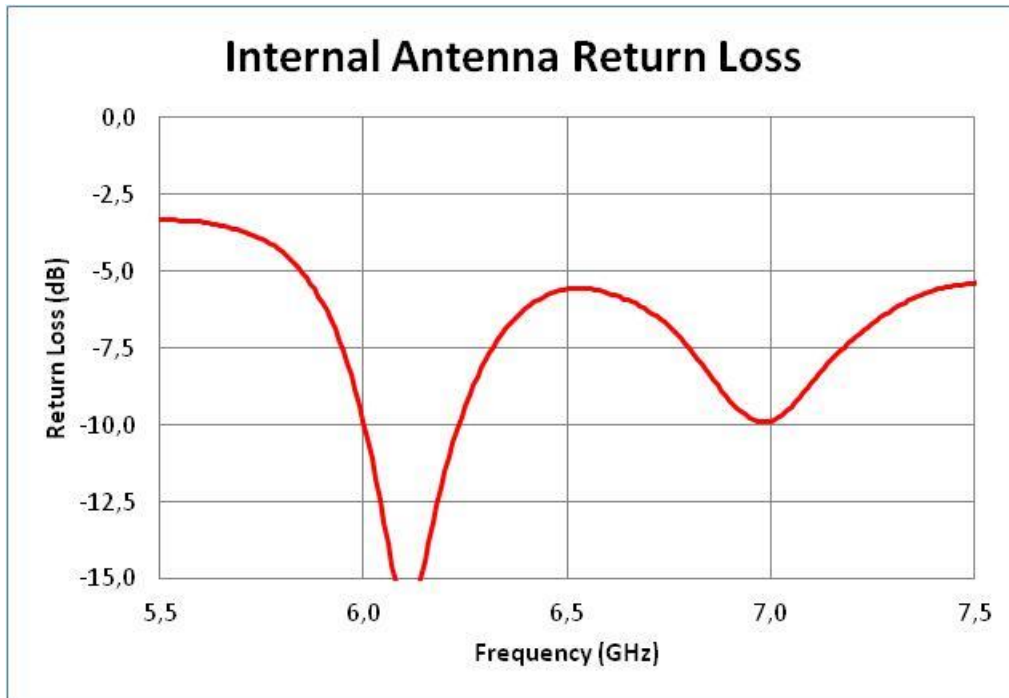
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### 2.5. Radio Specifications

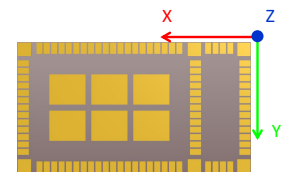
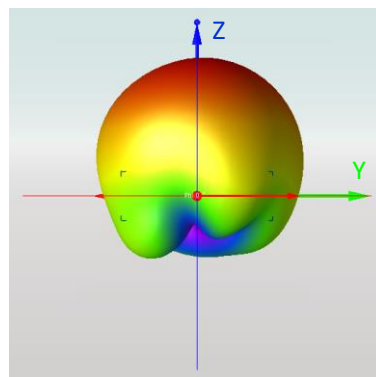
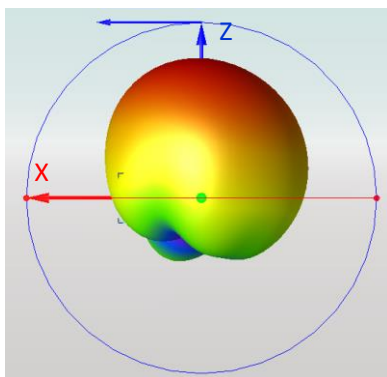
Parameter	Min	Typ	Max	Unit
UWB channel 5 center frequency (1) (2)		6489.6		MHz
UWB channel 3 center frequency (2)		4492.8		MHz
UWB channel bandwidth		499.2		MHz
UWB Input at 1dB compression point		-39		dBm
UWB Rx sensitivity Level for BER <1% (3)		-93		dBm
UWB Output Power spectral density		-39	-35	dBm/MHz
UWB Antenna Gain channel 5 (1) (4)		-2		dBi
UWB Load impedance		50		$\Omega$
UWB Range Open field @ 1 m height (1) (3) (4)		15		m
UWB Range Open field @ 1 m height (2) (3)		50		m
BLE Frequency Range	2402		2480	MHz
BLE Channel 0 to 39 Spacing		2		MHz
BLE Output Power Channels 0 to 39	-20		+4	dBm
BLE Rx sensitivity Level for BER <0,1% ideal Tx	-96			dBm
BLE Antenna Gain		0.6		dBi
BLE EIRP	-19.4		4.6	dBm
BLE Range Open field @1m height (5)		70		m

- (1) With internal UWB antenna / Channel 5 only
- (2) With external UWB antenna
- (3) 6.8 Mbps / Preamble 256
- (4) Measured Front side of ISP1510
- (5) Data Rate 1000 / 2000 Kbps

### Typical UWB Antenna Return Loss



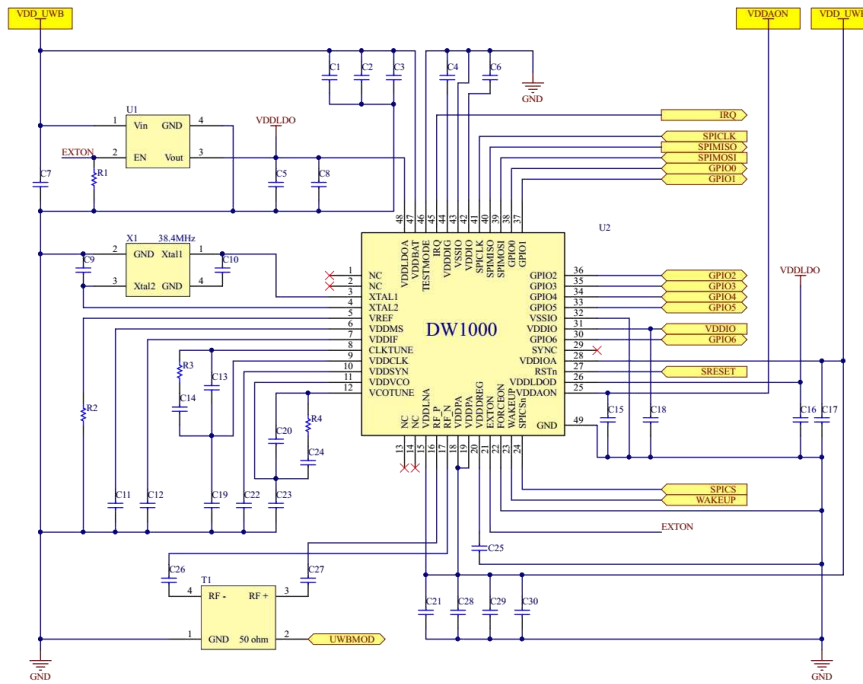
### Radiation Patterns



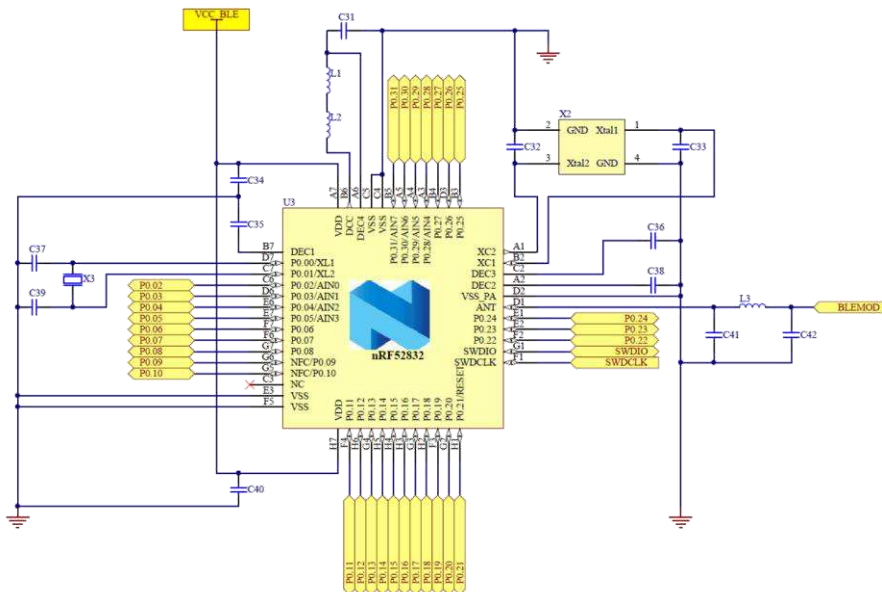


### 2.6. Electrical Schematic

#### ✚ Details of DW1000 connections



#### ✚ Details of nRF52832 connections



## Preliminary Data Sheet

### 3. Pin Description

The module uses an LGA format on a 0.50 mm pitch. The pad layout follows the QFN Jedec standard for LGA parts. The NC pads are to be connected to isolated metal pads on the application PCB for mechanical stability and reliability (drop test).

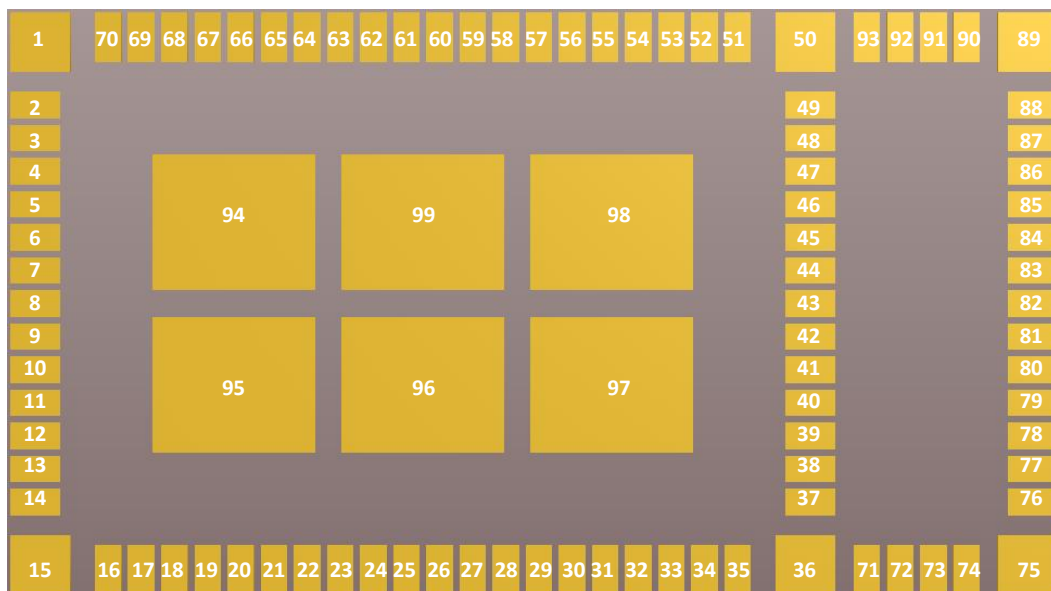
Pin	Name	Pin function	Description
1	GND	Ground	Power Ground – Must be connected to ground on application PCB
2	P0.20 TRACECLK	Digital I/O	nRF52 general purpose I/O pin Trace port clock output
3	P0.18 TRACEDATA0	Digital I/O	nRF52 general purpose I/O pin Trace port output
4	GND	Ground	Analog Ground – Must be connected to ground on application PCB
5	UWBMOD	RF I/O	UWB RF I/O pin of the module Should be connected to Pin 6 UWBANT for normal operation
6	UWBANT	RF I/O	Internal UWB antenna RF I/O pin It should be connected to Pin 5 UWBMOD for normal operation
7	GND	Ground	Analog Ground – Must be connected to ground on application PCB
8	P0.14 TRACEDATA3	Digital I/O	nRF52 general purpose I/O pin Trace port output
9	P0.16 TRACEDATA1	Digital I/O	nRF52 general purpose I/O pin Trace port output
10	P0.10 NFC2	Digital I/O RF I/O	nRF52 general purpose I/O pin NFC antenna connection pin
11	P0.15 TRACEDATA2	Digital I/O	nRF52 general purpose I/O pin Trace port output
12	P0.09 NFC1	Digital I/O NFC Input	nRF52 general purpose I/O pin NFC antenna connection pin
13	P0.06	Digital I/O	nRF52 general purpose I/O pin
14	P0.07	Digital I/O	nRF52 general purpose I/O pin
15	GND	Ground	Power Ground – Must be connected to ground on application PCB
16	VDDIO	Power	External supply for DW1000 OTP Internal supply for DW1000 SPI Mode Configuration
17	VDDAON	Power	External supply for the Always-ON portion of the DW1000 chip If use of DW1000 Deep Sleep mode, should be connected to VCC
18	GPIO0 RXOKLED	Digital I/O	DW1000 general purpose I/O pin May be configured to drive a LED on reception of a good frame
19	GPIO1 SFDLED	Digital I/O	DW1000 general purpose I/O pin May be configured to drive a LED on detection of a Start Frame Delimiter
20	GPIO2 RXLED	Digital I/O	DW1000 general purpose I/O pin May be configured to drive a LED during receive mode
21	GPIO6 SPIPOL EXTRXE	Digital I/O	On power-up selects DW1000 SPI polarity for SPI operation mode After power-up DW1000 general purpose I/O pin May be configured to go high on receive mode
22	GPIO3 TXLED	Digital I/O	DW1000 general purpose I/O pin May be configured to drive a LED after transmission
23	GPIO5 SPIPHA EXTTXE	Digital I/O	On power-up selects DW1000 SPI phase for SPI operation mode After power-up DW1000 general purpose I/O pin May be configured to go high on transmit mode

## Preliminary Data Sheet

Pin	Name	Pin function	Description
24	GPIO4 EXTPA	Digital I/O	DW1000 general purpose I/O pin May be configured to enable an External Power Amplifier
25	P0.05 AIN3	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
26	P0.04 AIN2	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
27	P0.03 AIN1	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
28	P0.02 AIN0	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
29	P0.31 AIN7	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
30	P0.27	Digital I/O	nRF52 general purpose I/O pin
31	P0.30 AIN6	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
32	P0.29 AIN5	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
33	P0.28 AIN4	Digital I/O Analog Input	nRF52 general purpose I/O pin SAADC / COMP / LPCOMP input
34	P0.25	Digital I/O	nRF52 general purpose I/O pin
35	P0.26	Digital I/O	nRF52 general purpose I/O pin
36	VCC_BLE	Power	External supply for NRF52
37	GND	Ground	Analog Ground – Must be connected to ground on application PCB
38	BLEMOD	RF I/O	BLE RF I/O pin of the module Should be connected to Pin 39 BLEANT for normal operation
39	BLEANT	RF I/O	Internal BLE antenna RF I/O pin Should be connected to Pin 38 BLEMOD for normal operation
40	GND	Ground	Analog Ground – Must be connected to ground on application PCB
41	GND	Ground	Analog Ground – Must be connected to ground on application PCB
42	GND	Ground	Analog Ground – Must be connected to ground on application PCB
43	GND	Ground	Analog Ground – Must be connected to ground on application PCB
44	GND	Ground	Analog Ground – Must be connected to ground on application PCB
45	GND	Ground	Analog Ground – Must be connected to ground on application PCB
46	GND	Ground	Analog Ground – Must be connected to ground on application PCB
47	GND	Ground	Analog Ground – Must be connected to ground on application PCB
48	GND	Ground	Analog Ground – Must be connected to ground on application PCB
49	GND	Ground	Analog Ground – Must be connected to ground on application PCB
50	GND	Ground	Analog Ground – Must be connected to ground on application PCB
51	VDD_UWB	Power	External supply for DW1000
52	SWDCLK	Digital Input	nRF52 Serial Wire Debug clock input for debug and programming
53	SWDIO	Digital I/O	nRF52 Serial Wire Debug I/O for debug and programming
54	P0.21 MRESET	Digital I/O	nRF52 general purpose I/O pin May be configured as nRF52 RESET pin
55	P0.22	Digital I/O	nRF52 general purpose I/O pin
56	GPIO8 IRQ	Digital I/O	DW1000 IRQ output (default: active high, to be pulled down) Should be connected to nRF52 general purpose I/O pin If IRQ is not required, DW1000 general purpose I/O pin
57	P0.12	Digital I/O	nRF52 general purpose I/O pin

## Preliminary Data Sheet

Pin	Name	Pin function	Description
58	P0.08	Digital I/O	nRF52 general purpose I/O pin
59	SPICLK	Digital I/O	DW1000 SPI clock Should be connected to nRF52 general purpose I/O pin
60	P0.24	Digital I/O	nRF52 general purpose I/O pin
61	SPIMISO	Digital I/O	DW1000 SPI data output Should be connected to nRF52 general purpose I/O pin
62	P0.17	Digital I/O	nRF52 general purpose I/O pin
63	SPIMOSI	Digital I/O	DW1000 SPI data output Should be connected to nRF52 general purpose I/O pin
64	P0.19	Digital I/O	nRF52 general purpose I/O pin
65	SRESET	Digital I/O	DW1000 active-low RESET pin May be pulled low by external open-drain driver Must not be pulled high
66	P0.23	Digital I/O	nRF52 general purpose I/O pin
67	SPICS	Digital I/O	DW1000 SPI Chip Select, active low Should be connected to nRF52 general purpose I/O pin The high-to-low transition begins a new SPI transaction May also act as a wake-up signal to bring DW1000 out of sleep or deep-sleep states
68	P0.13	Digital I/O	nRF52 general purpose I/O pin
69	WAKEUP	Digital Input	Active high, brings the DW1000 out of sleep or deepsleep states into operational mode
70	P0.11	Digital I/O	nRF52 general purpose I/O pin
71 .. 93	NC	Not Connected	Isolated pad on application PCB for mechanical stability
94 .. 99	GND	Ground	Power Ground – Must be connected to ground on application PCB



ISP1510 pad placement and pin assignment for the LGA QFN package  
TOP VIEW

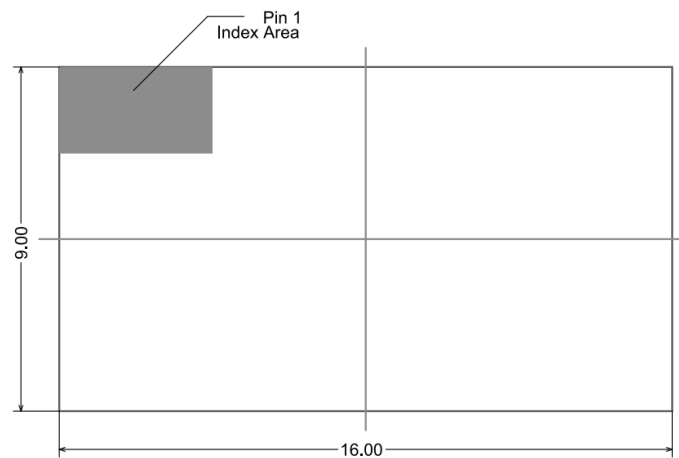
## Preliminary Data Sheet

### 4. Mechanical Outlines

#### 4.1. Mechanical Dimensions

Dimensional drawing for 9.00 x 16.00 x 1.86 mm, 99-Pad LGA Package

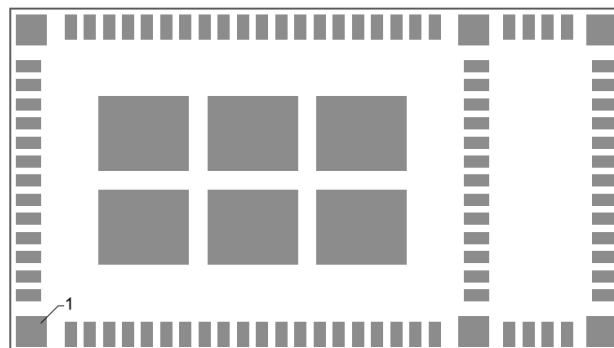
UNIT: mm  
TOLERANCE:  $\pm 0.1$  mm



Top view

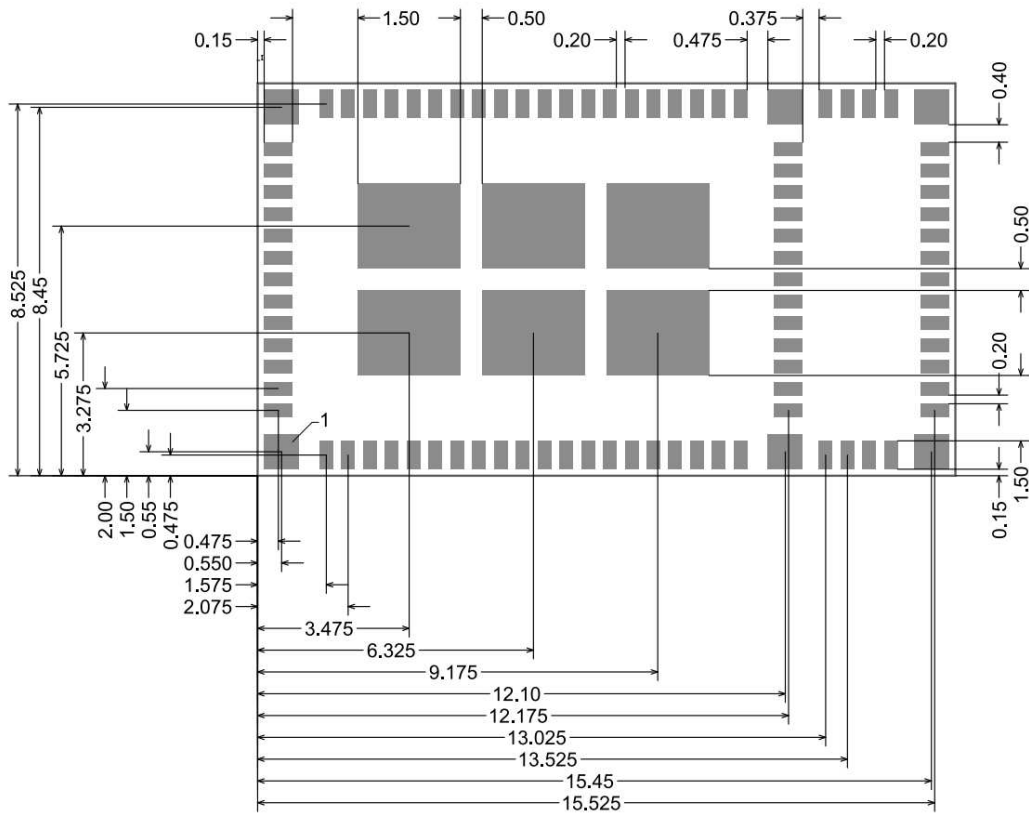


Side view

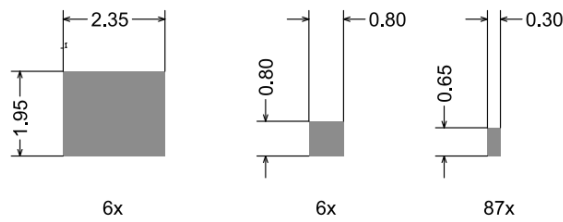


Bottom view

## Preliminary Data Sheet



Bottom view



## Preliminary Data Sheet

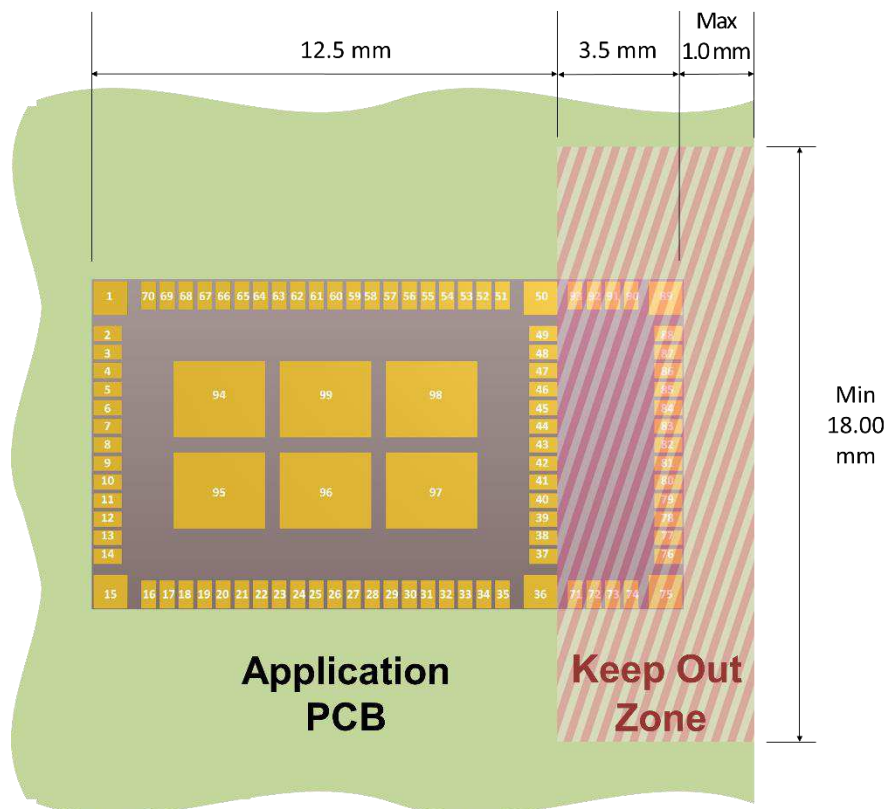
### 4.2. SMT Assembly Guidelines

For PCB Land Patterns and Solder Mask layout, Insight SiP recommends the use of the same dimensions as the module pads, i.e. 0.65 x 0.30 mm for standard pads, 0.80 x 0.80 mm for corner pads, 2.35 x 1.95 mm for mechanical pads.

Please contact Insight SiP for more detailed information.

### 4.3. Antenna Keep-Out Zone

For optimal antenna performance, it is recommended to respect a metal exclusion zone to the edge of the board: no metal, no traces and no components on any application PCB layer except mechanical LGA pads.



## Preliminary Data Sheet

### 5. Product Development Tools

#### 5.1. Hardware

In order to assist clients in developing their Bluetooth Smart solutions based on the ISP1510, Insight SiP offers a Development Kit containing:

- 1x Interface Board with integrated J-Link OB JTAG/SWD Emulator
- 1x Test Board
- 1x Development Dongle
- A ranging demonstration including 1x anchor board, 1x tag board, the embedded firmware and Android App
- Cables, Coin cell battery

Using this development kit, product developers can use a working solution as starting point to develop their own products. Time to market is saved by avoiding starting from a blank sheet of paper. In addition, some applications may employ the hardware as is.

#### 5.2. Firmware

Bluetooth Low Energy protocol stacks are downloadable from [www.nordicsemi.com](http://www.nordicsemi.com). The S132 SoftDevice is a Bluetooth® low energy (BLE) Central and Peripheral protocol stack solution supporting up to three Central and one Peripheral simultaneous connections and concurrent Observer and Broadcaster roles. It integrates a low energy Controller and Host, and provides a full and flexible API for building Bluetooth low energy System on Chip (SoC) solutions.

The decaWave programming interface is downloadable from [www.decawave.com/support/software](http://www.decawave.com/support/software). This package contains the following folder:

- ✚ Decadriver: Source code of decaWave driver in C programming language.
- ✚ Examples: A set of example codes demonstrating decaWave features (transmission, reception, sleep mode, ranging, etc).

Although the driver is provided as source code to allow it to be ported to any target microprocessor, porting it to nRF52 requires the implementation of low-level functions such as SPI, sleep, interruptions. To help getting started Insight SiP provides within its development kit the source code of the BLE+UWB ranging demo embedded firmware.



### 5.3. Development Tools

The following development tools and software are recommended for using and testing ISP1510 module:

- + DecaWave DW1000 Datasheet and User Manual:  
Downloadable after registering at [www.decawave.com/support](http://www.decawave.com/support)
- + DecaWave DW1000 Application Programming Interface with application examples:  
Downloadable after registering at [www.decawave.com/support](http://www.decawave.com/support)
- + Nordic Semiconductor nRFgo Studio:  
Downloadable after registering at [www.nordicsemi.com](http://www.nordicsemi.com).
- + Nordic Semiconductor Master Control Panel:  
Downloadable after registering at [www.nordicsemi.com](http://www.nordicsemi.com).
- + Keil MDK-ARM Lite:  
Downloadable from <https://www.keil.com/demo/eval/arm.htm>.
- + Segger J-Link Lite:  
Downloadable from <http://www.segger.com/jlink-software.html>.
- + nRF52 Software Development Kit (SDK):  
nRF52 SDK can be downloaded after registering at [www.nordicsemi.com](http://www.nordicsemi.com). It contains example of source codes applications (C language):
  - Precompiled HEX files
  - Source code
  - Keil ARM project files
  - IAR project files

### 6. Reference Design

This section references 2 x design boards (Anchor and Tag) for ranging application. Two-way ranging (TWR) is a basic concept to calculate the distance between two objects by determining the time of flight (TOF) of signals travelling between them.

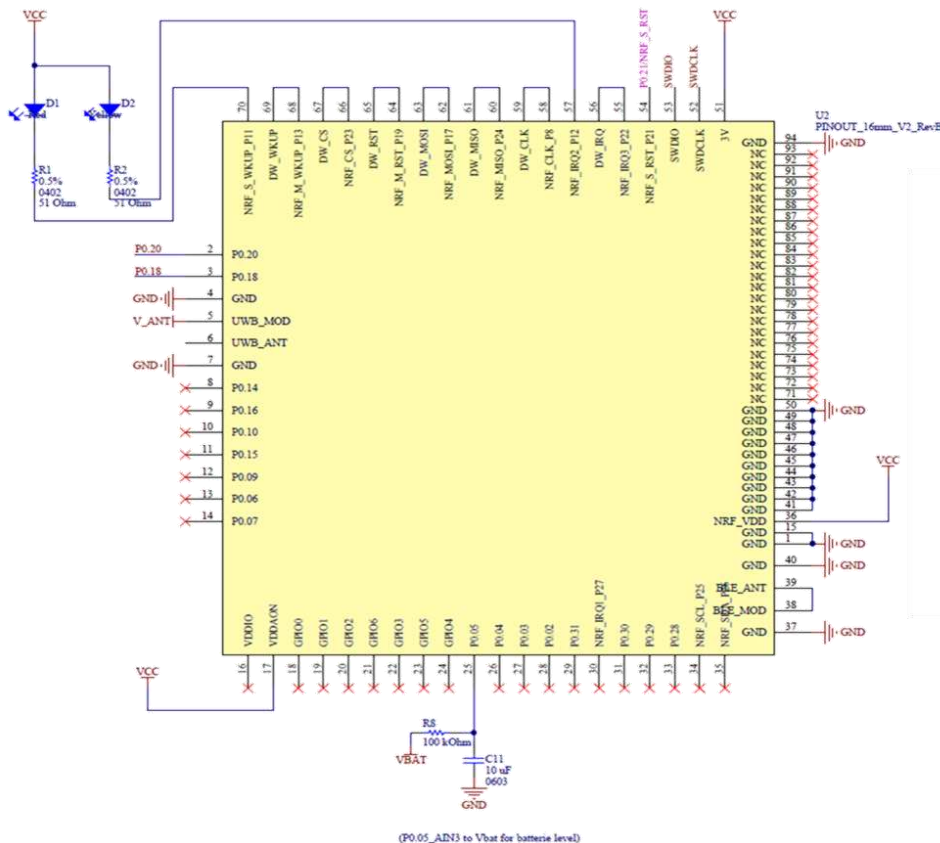
For more information on TWR and TOF principle, please refer to the following document available on the DecaWave website: [aps013\\_dw1000\\_and\\_two\\_way\\_ranging\\_v2.2.pdf](#).

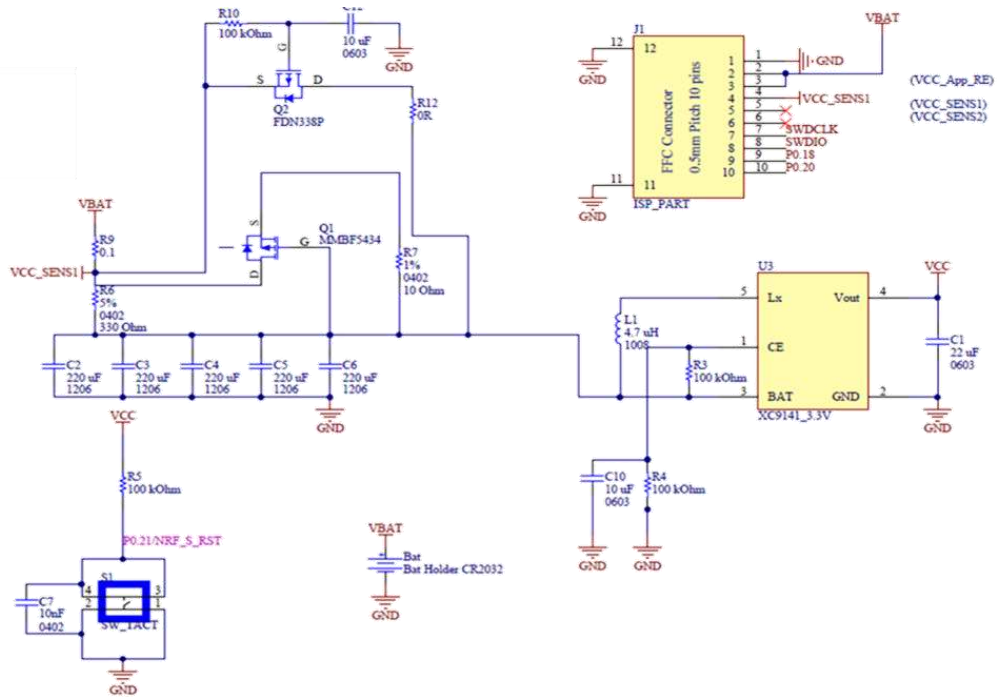
In DecaWave's two-way ranging demo, two units operate as a pair: Tag + Anchor (integrated ISP1510), designated as an initiator and a responder respectively, we can describe the two-way ranging concept as follows:

- One unit acts as a "Tag" initiating the ranging exchange,
- The other unit acts as an "Anchor" listening for the tag messages and performing two-way ranging exchanges with it.

#### 6.1. Anchor Board Design

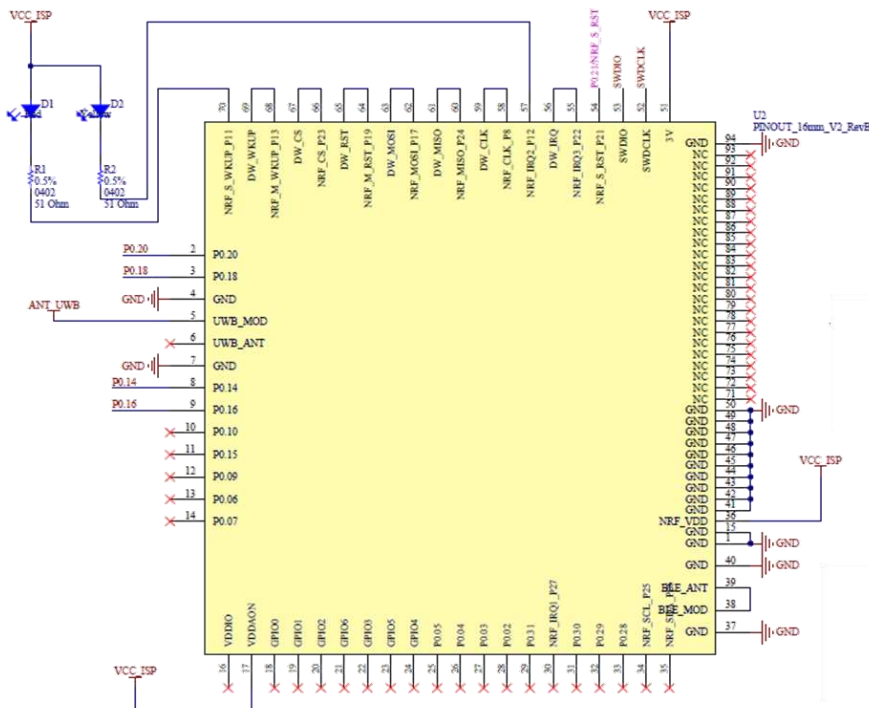
The complete Anchor device makes use of Insight SiP ISP1510 BLE and UWB module together with passive component, Decawave UWB antenna and USB connector.

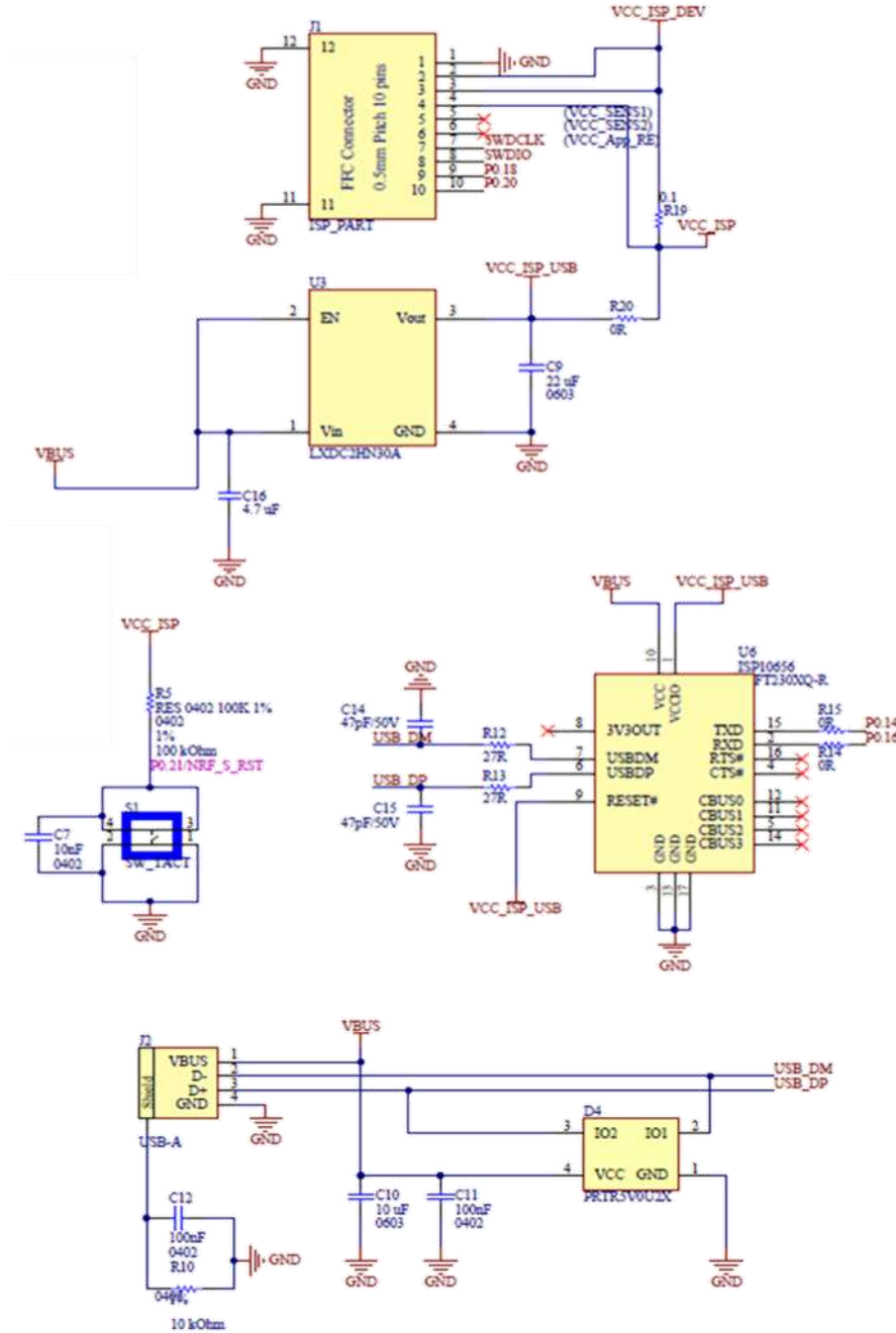




### 6.2. Tag Board Design

The complete TAG device makes use of Insight SiP ISP1510 BLE and UWB module together with passive components and small primary button cell battery CR2032.





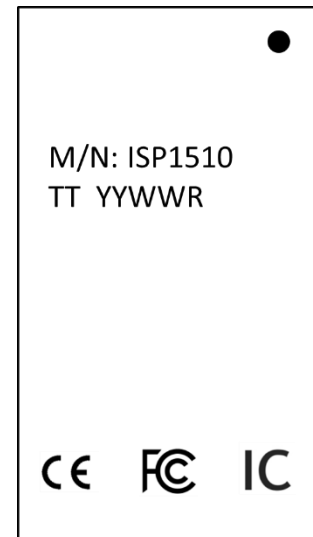
## Preliminary Data Sheet

### 7. Packaging & Ordering information

#### 7.1. Marking

M	/N	:	I	S	P	1	5	1	0
T	T		Y	Y	W	W	R		

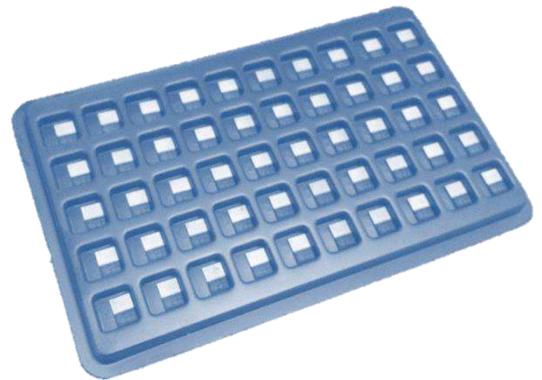
ISP1510	Part Number
TT	2 letters Module Type (see section 7.5)
YY	2 digits year number
WW	2 digits week number
R	1 letter Hardware revision



#### 7.2. Prototype Packaging

For engineering samples and prototype quantities up to 99 units, deliveries are provided in thermoformed trays. Please order with “ST” code packaging suffix.

These parts must be baked prior to assembly (see section 8.2).



#### 7.3. Jedec Trays

For higher quantities and volume production, ISP1510 are available in Jedec trays. They are delivered in sealed pack with desiccant pack and humidity sensors. These Jedec trays are also suitable for further baking. Please see section 8.2 for more information on moisture sensitivity.

Jedec trays are proposed in standard quantities of 100 units, 200 units and multiples of 200 units only. Please order with “J1” code packaging suffix for 100-unit tray and “J2” for 200 and multiple unit trays.

Complete information on Jedec trays is available on request.

## Preliminary Data Sheet

### 7.4. Tape and Reel

ISP1510 are also available in Tape & Reel. They are delivered in sealed pack with desiccant pack and humidity sensors. Reels are proposed in standard quantities of 500 units (180mm / 7" reel) or 2000 units (330mm / 13" reel) only. Please order with "RS" code packaging suffix for 500-unit reels and "R2" for 2000-unit reels.

Complete information is available on request.

### 7.5. Ordering Information

I	S	P	1	5	1	0	-	T	T	-	Z	Z	
								▼	▼		▼	▼	
								▼	▼		▼	▼	
								▼	▼		▼	▼	
I	S	P	1	5	1	0							Part Number
													UWB & BLE protocol type
							-	U					512 kB Flash / 64 kB RAM memory type
							-		X				
													Development kit <sup>(1)</sup>
							-	D	K				Test board <sup>(1)</sup>
							-	T	B				Anchor board <sup>(1)</sup>
							-	A	N				Tag board <sup>(1)</sup>
							-	T	G				Unsealed Tray Packaging
							-	S	T				Jedec Tray with less than 100 units
							-	J	1				Jedec Tray with multiple of 200 units
							-	J	2				Reel of 500 units
							-	R	S				Reel of 2000 units
							-	R	2				

(1) Please see section 5.1 and refer to the following documentation for more information on development kit and test board:

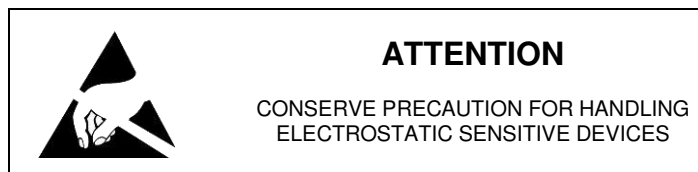
[http://www.insightsip.com/fichiers\\_insightsip/pdf/ble/isp\\_ble\\_DS1510\\_DK.pdf](http://www.insightsip.com/fichiers_insightsip/pdf/ble/isp_ble_DS1510_DK.pdf)

## Preliminary Data Sheet

### 8. Storage & Soldering information

#### 8.1. Storage and Handling

- ✚ Keep this product away from other high frequency devices which may interfere with operation such as other transmitters and devices generating high frequencies.
- ✚ Do not expose the module to the following conditions:
  - Corrosive gasses such as Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, or NO<sub>X</sub>
  - Extreme humidity or salty air
  - Prolonged exposure to direct Sunlight
  - Temperatures beyond those specified for storage
- ✚ Do not apply mechanical stress
- ✚ Do not drop or shock the module
- ✚ Avoid static electricity, ESD and high voltage as these may damage the module



#### 8.2. Moisture Sensitivity

All plastic packages absorb moisture. During typical solder reflow operations when SMDs are mounted onto a PCB, the entire PCB and device population are exposed to a rapid change in ambient temperature. Any absorbed moisture is quickly turned into superheated steam. This sudden change in vapor pressure can cause the package to swell. If the pressure exerted exceeds the flexural strength of the plastic mold compound, then it is possible to crack the package. Even if the package does not crack, interfacial delamination can occur.

Since the device package is sensitive to moisture absorption, it is recommended to bake the product before assembly. The baking process for dry packing is 24 hours at 125°C.

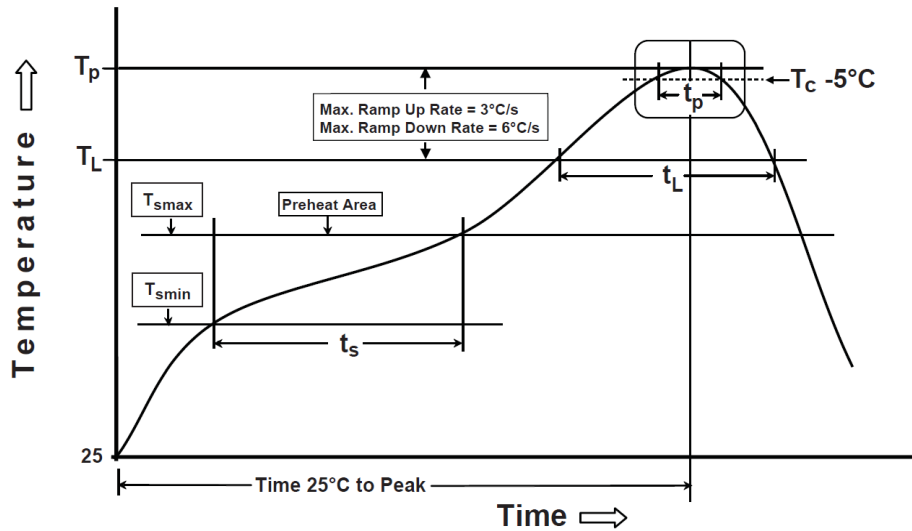
ISP1510 has been tested MSL-5 according to standards. After baking, modules can be exposed to ambient room conditions (approximately 30 °C/60%RH) during 48 hours before assembly on the PCB.



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### 8.3. Soldering information

Recommendation for RoHS reflow process is according to Jedec J-STD-020 and 033 standard profiles.



Preheat/Soak	
Temperature Min ( $T_{smin}$ )	150 °C
Temperature Max ( $T_{smax}$ )	200 °C
Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120 sec
Ramp-up rate ( $T_L$ to $T_p$ )	3 °C/sec max
Liquidous temperature ( $T_L$ )	217 °C
Time ( $t_L$ ) maintained above $T_L$	60-150 sec

Peak package body temperature ( $T_p$ )	260°C (+0/-5°C)
Classification Temperature ( $T_c$ )	260 °C
Time ( $t_p$ ) maintained above $T_c - 5^\circ\text{C}$	30 sec
Ramp-down rate ( $T_p$ to $T_L$ )	6 °C/sec max
Time 25 °C to peak temperature	8 mn max



## Preliminary Data Sheet

### 9. Quality & User information

#### 9.1. Pending Certifications

- ✚ FCC Identifier tbd
- ✚ CE: Complies with 1999/5/EC, EN300328 V1.9.1 – EC DoC N° tbd
- ✚ IC – Certification tbd
- ✚ Bluetooth SIG certified N° tbd
- ✚ RoHS compliant

#### 9.2. USA – User information

This intends to inform how to specify the FCC ID of our module “ISP1510” on the product. Based on the Public Notice from FCC, the host device should have a label which indicates that it contains our module. The label should use wording such as:

“Contains FCC ID: 2AAQS-ISP1510”

Any similar wording that expresses the same meaning may be used.

The label of the host device should also include the below FCC Statement. When it is not possible, this information should be included in the User Manual of the host device:

*“This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions.  
(1) This device may not cause harmful interference  
(2) This device must accept any interference received, including interference that may cause undesired operation.  
Caution: Any Changes or modifications not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.”*

#### 9.3. Canada – User information

This intends to inform how to specify the IC ID of our module “ISP1510” on the product. According to Canadian standards “RSS-210” and “RSS-Gen”, the host device should have a label which indicates that it contains our module. The label should use wording such as:

“Contains IC: 11306A-ISP1510”

Any similar wording that expresses the same meaning may be used.

## Preliminary Data Sheet

The label of the host device should also include the below IC Statement. When it is not possible, this information should be included in the User Manual of the host device:

*“This device complies with Industry Canada licence-exempt RSS standard(s). Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.*

*Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes : (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.”*

### 9.4. RF Exposure Information

This equipment complies with FCC/IC radiation exposure limits set forth for an uncontrolled environment and meets the FCC radio frequency (RF) Exposure Guidelines in Supplement C to OET65 and RSS-102 of the IC radio frequency (RF) Exposure rules. This equipment has very low levels of RF energy that it deemed to comply without maximum permissive exposure evaluation (MPE).

### 9.5. Informations concernant l'exposition aux fréquences radio (RF)

La puissance de sortie émise par l'appareil de sans fil est inférieure à la limite d'exposition aux fréquences radio d'Industry Canada (IC). Ce module a également été évalué et démontré conforme aux limites d'exposition aux RF d'IC dans des conditions d'exposition à des appareils mobiles et/ou portables.

### 9.6. Discontinuity

Normally a product will continue to be manufactured as long as all of the following are true:

- The manufacturing method is still available.
- There are no replacement products.
- There is demand for it in the market.

In case of obsolescence, Insight SiP will follow Jedec Standard JSD-48. A Product Discontinuation Notice (PDN) will be sent to all distributors and made available on our website. After this, the procedure goes as follows:

- Last Order Date will be 6 months after the PDN was published.
- Last Shipment Date will be 6 months after Last Order Date, i.e. 12 months after PDN.