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Doc. Number:

- Tentative Specification
- Preliminary Specification
- Approval Specification

MODEL NO.: N156HGE

SUFFIX: LG1

Customer:	
APPROVED BY	SIGNATURE
Name / Title	_____
Note	_____
Please return 1 copy for your confirmation with your signature and comments.	

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REVISION HISTORY

Version	Date	Page	Description
0.0	Jul.23, 2012	All	Spec Ver.0.0 was first issued.
1.0	Oct.8, 2012	All	Spec Ver.1.0 was first issued.

1. GENERAL DESCRIPTION

1.1 OVERVIEW

N156HGE-LG1 is a 15.6" TFT Liquid Crystal Display module with LED Backlight unit and 40 pins LVDS interface. This module supports 1920 x 1080 FHD mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction.

1.2 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Screen Size	15.6" diagonal		
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920 x R.G.B. x 1080	pixel	-
Pixel Pitch	0.17925 (H) x 0.17925 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Anti-Glare	-	-
Luminance, White	300	Cd/m2	
Power Consumption	Total (6.29W) (Max.) @ cell (1.29W) (Max.), BL (5.0W) (Max.)		(1)

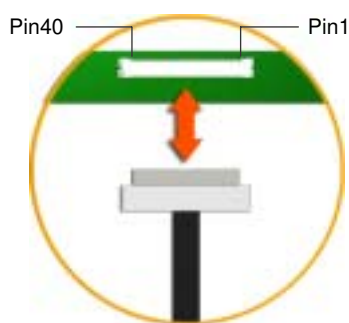
Note (1) The specified power consumption (with converter efficiency) is under the conditions at VCCS = 3.3 V, $f_v = 60$ Hz, LED_VCCS = Typ, $f_{PWM} = 200$ Hz, Duty=100% and $T_a = 25 \pm 2$ °C, whereas mosaic pattern is displayed.

2. MECHANICAL SPECIFICATIONS

Item	Min.	Typ.	Max.	Unit	Note	
Module Size	Horizontal (H)	359	359.5	360	mm	(1)
	Vertical (V)	206	206.5	207	mm	
	Vertical (V) with PCB & Bracket	-	-	224.3	mm	
	Thickness (T)	-	3.2	3.4	mm	
Polarizer Area	Horizontal	347.06	347.36	347.66	mm	
	Vertical	196.29	196.59	196.89	mm	
Active Area	Horizontal	343.86	344.16	344.46	mm	
	Vertical	193.29	193.59	193.89	mm	
Weight	-	355	370	g		

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

2.1 CONNECTOR TYPE



Please refer Appendix Outline Drawing for detail design.

Connector Part No.: I-PEX 20455-040E-12 or JAE HD1S040HA1.

User's connector Part No: IPEX-20453-040T-01.

3. ABSOLUTE MAXIMUM RATINGS

3.1 ABSOLUTE RATINGS OF ENVIRONMENT

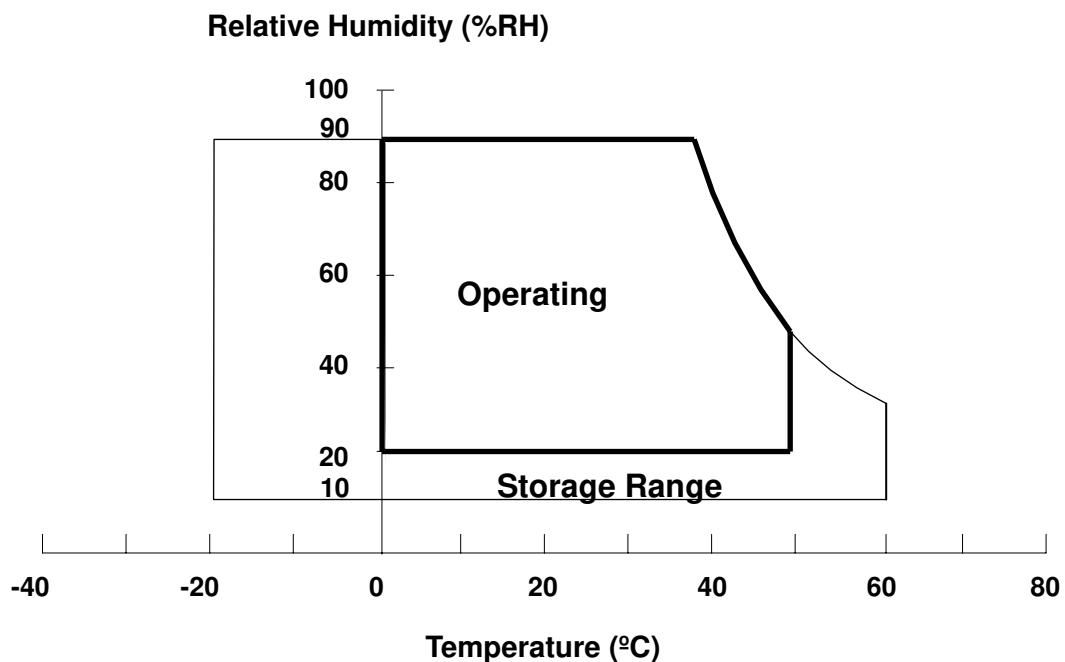
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-20	+60	°C	(1)
Operating Ambient Temperature	T _{OP}	0	+50	°C	(1), (2)

Note (1) (a) 90 %RH Max. (Ta ≤ 40 °C).

(b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).

(c) No condensation.

Note (2) The temperature of panel surface should be 0 °C min. and 60 °C max.



3.2 ELECTRICAL ABSOLUTE RATINGS

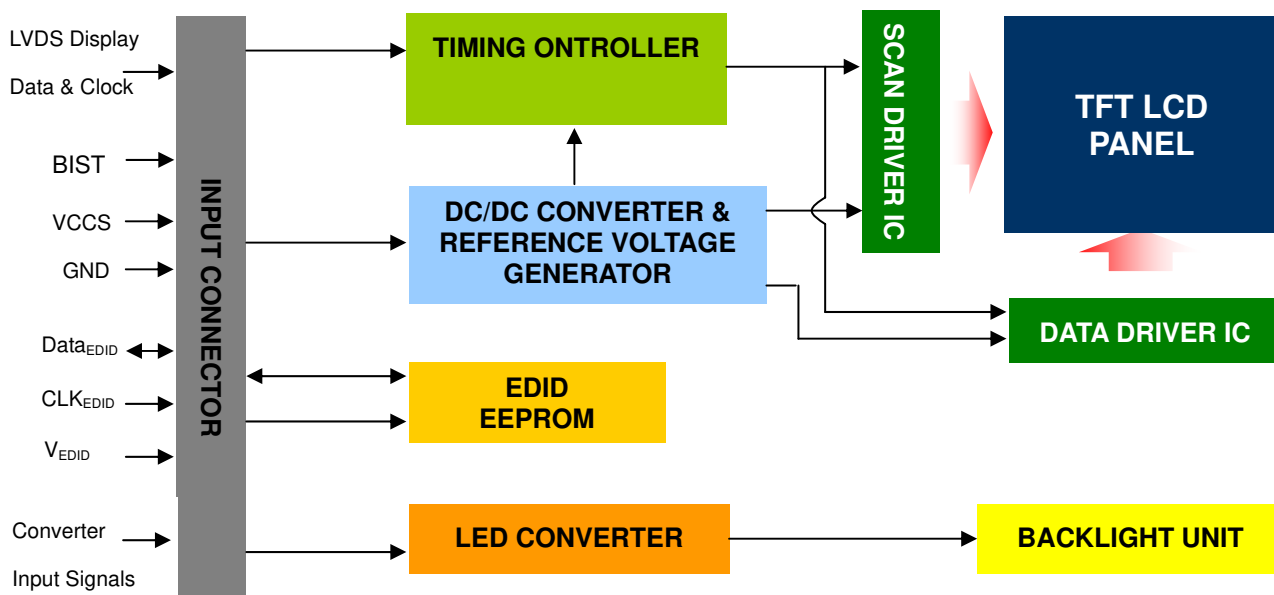
3.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCCS	-0.3	+4.0	V	(1)
Logic Input Voltage	V _{IN}	-0.3	VCCS+0.3	V	(1)
Converter Input Voltage	LED_VCCS	-0.3	(25)	V	(1)
Converter Control Signal Voltage	LED_PWM,	-0.3	(5)	V	(1)
Converter Control Signal Voltage	LED_EN	-0.3	(5)	V	(1)

Note (1) Stresses beyond those listed in above “ELECTRICAL ABSOLUTE RATINGS” may cause permanent damage to the device. Normal operation should be restricted to the conditions described in “ELECTRICAL CHARACTERISTICS”.

4. ELECTRICAL SPECIFICATIONS

4.1 FUNCTION BLOCK DIAGRAM

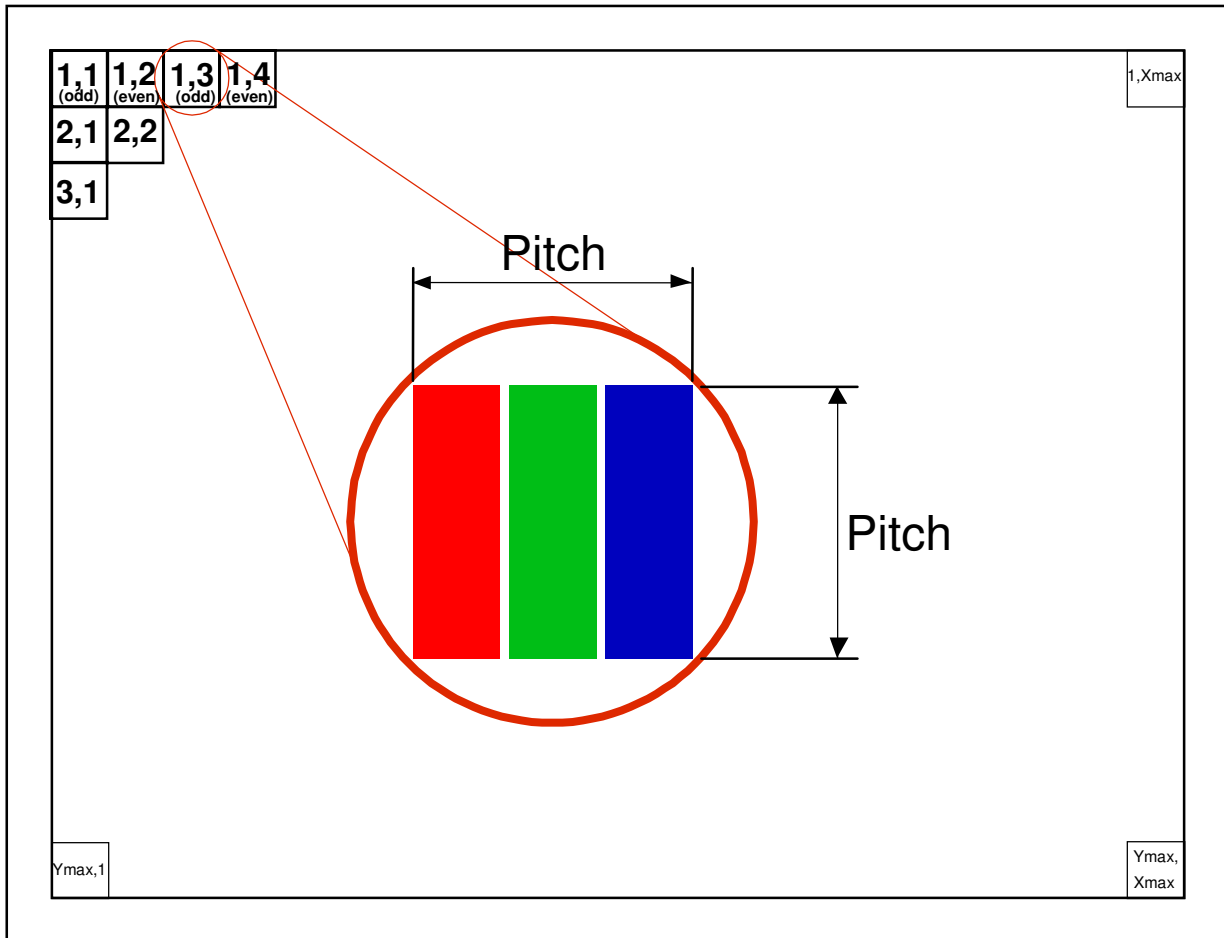


4.2. INTERFACE CONNECTIONS

PIN ASSIGNMENT

Pin	Symbol	Description	Remark
1	NC	No Connection (Reserve)	
2	VCCS	Power Supply (3.3V typ.)	
3	VCCS	Power Supply (3.3V typ.)	
4	VEDID	DDC 3.3V power	
5	BIST	Panel Self Test	
6	CLKEDID	DDC clock	
7	DATAEDID	DDC data	
8	RXO0-	LVDS Differential Data Input (Odd)	R0-R5, G0
9	RXO0+	LVDS Differential Data Input (Odd)	
10	VSS	Ground	
11	RXO1-	LVDS Differential Data Input (Odd)	G1~G5, B0, B1
12	RXO1+	LVDS Differential Data Input (Odd)	
13	VSS	Ground	
14	RXO2-	LVDS Differential Data Input (Odd)	B2-B5,HS,VS, DE
15	RXO2+	LVDS Differential Data Input (Odd)	
16	VSS	Ground	
17	RXOC-	LVDS Clock Data Input (Odd)	LVDS CLK
18	RXOC+	LVDS Clock Data Input (Odd)	
19	NC	No Connection (Reserve)	
20	RXE0-	LVDS Differential Data Input (Even)	R0-R5, G0
21	RXE0+	LVDS Differential Data Input (Even)	
22	VSS	Ground	
23	RXE1-	LVDS Differential Data Input (Even)	G1~G5, B0, B1
24	RXE1+	LVDS Differential Data Input (Even)	
25	VSS	Ground	
26	RXE2-	LVDS Differential Data Input (Even)	B2-B5,HS,VS, DE
27	RXE2+	LVDS Differential Data Input (Even)	
28	VSS	Ground	
29	RXEC-	LVDS Clock Data Input (Even)	LVDS CLK
30	RXEC+	LVDS Clock Data Input (Even)	
31	LED_GND	LED Ground	
32	LED_GND	LED Ground	
33	LED_GND	LED Ground	
34	NC	No Connection (Reserve)	
35	LED_PWM	PWM Control Signal of LED Converter	
36	LED_EN	Enable Control Signal of LED Converter	
37	NC	No Connection (Reserve)	
38	LED_VCCS	LED Power Supply	
39	LED_VCCS	LED Power Supply	
40	LED_VCCS	LED Power Supply	

Note (1) The first pixel is odd as shown in the following figure.



4.3 ELECTRICAL CHARACTERISTICS

4.3.1 LCD ELETRONICS SPECIFICATION

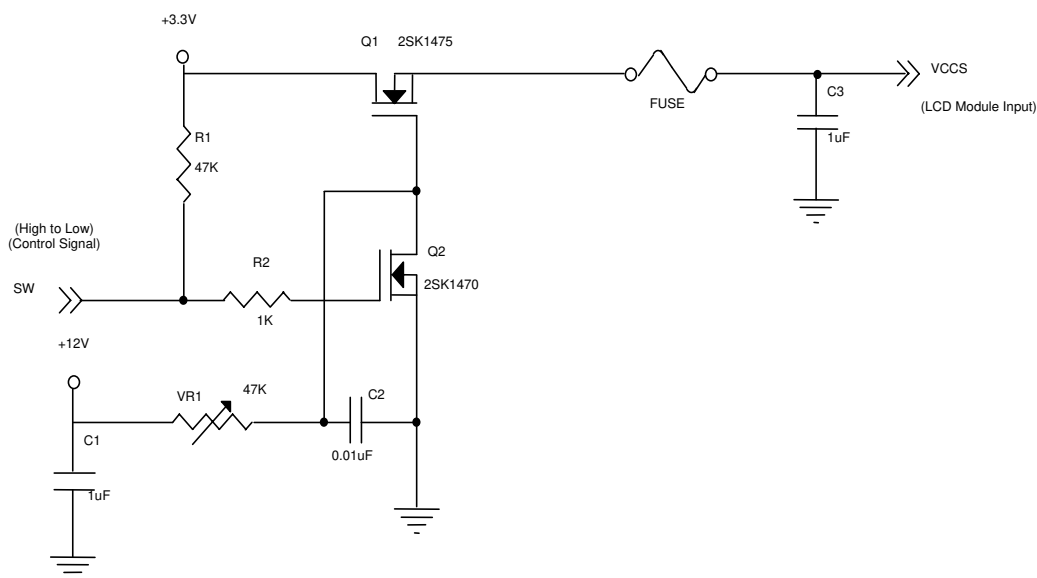
Parameter	Symbol	Value			Unit	Note	
		Min.	Typ.	Max.			
Power Supply Voltage	VCCS	3.0	3.3	3.6	V	(1)	
Ripple Voltage	V _{RP}	-	50	-	mV	(1)	
CE_EN Input Voltage	High Level	V _{IHCCE}	(2.3)	-	(3.6)	V	
	Low Level	V _{ILCE}	(0)	-	(0.5)	V	
CABC_EN Input Voltage	High Level	V _{IHCABC}	(2.3)	-	(3.6)	V	
	Low Level	V _{ILCABC}	(0)	-	(0.5)	V	
Inrush Current	I _{RUSH}	-	-	1.5	A	(1),(2)	
Power Supply Current	Mosaic	I _{CC}	-	(360)	TBD	mA	(3)a
	Black	I _{CC}	-	(490)	TBD	mA	(3)b

Note (1) The ambient temperature is $T_a = 25 \pm 2 \text{ }^\circ\text{C}$.

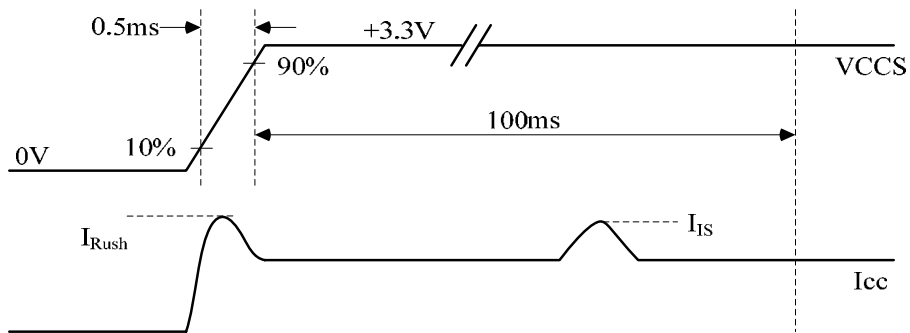
Note (2) I_{RUSH}: the maximum current when VCCS is rising

I_S: the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black..

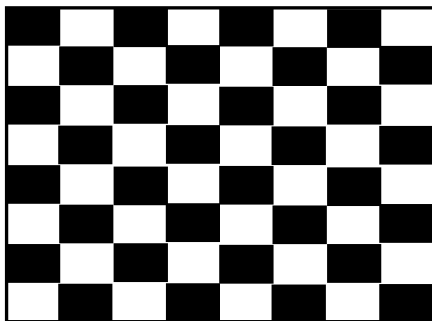


VCCS rising time is 0.5ms



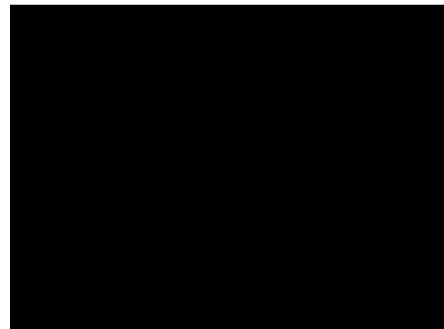
Note (3) The specified power supply current is under the conditions at VCCS = 3.3 V, $T_a = 25 \pm 2 \text{ }^\circ\text{C}$, DC Current and $f_v = 60 \text{ Hz}$, whereas a power dissipation check pattern below is displayed.

a. Mosaic Pattern



Active Area

b. Black Pattern



Active Area

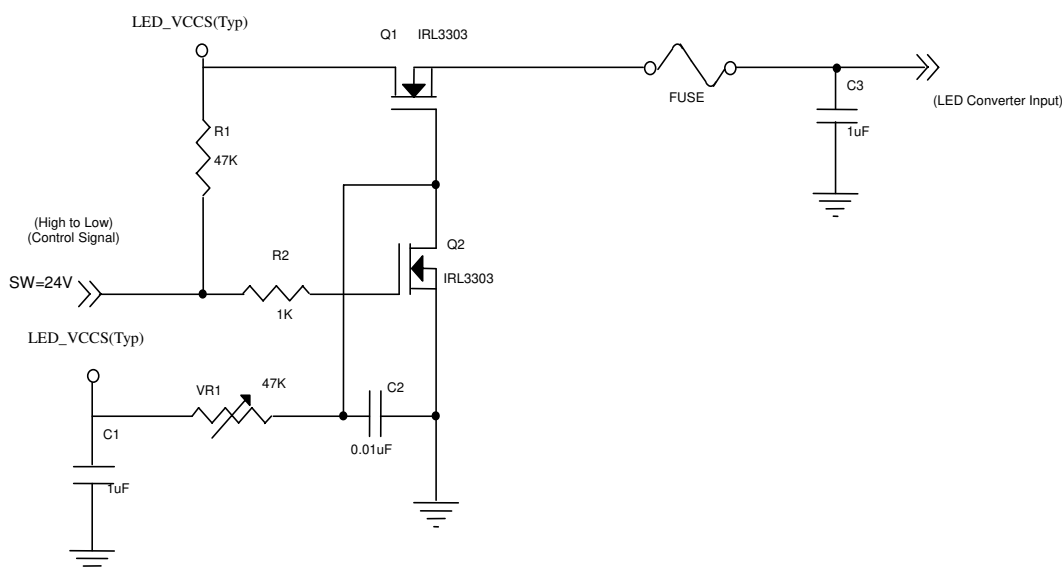
4.3.2 LED CONVERTER SPECIFICATION

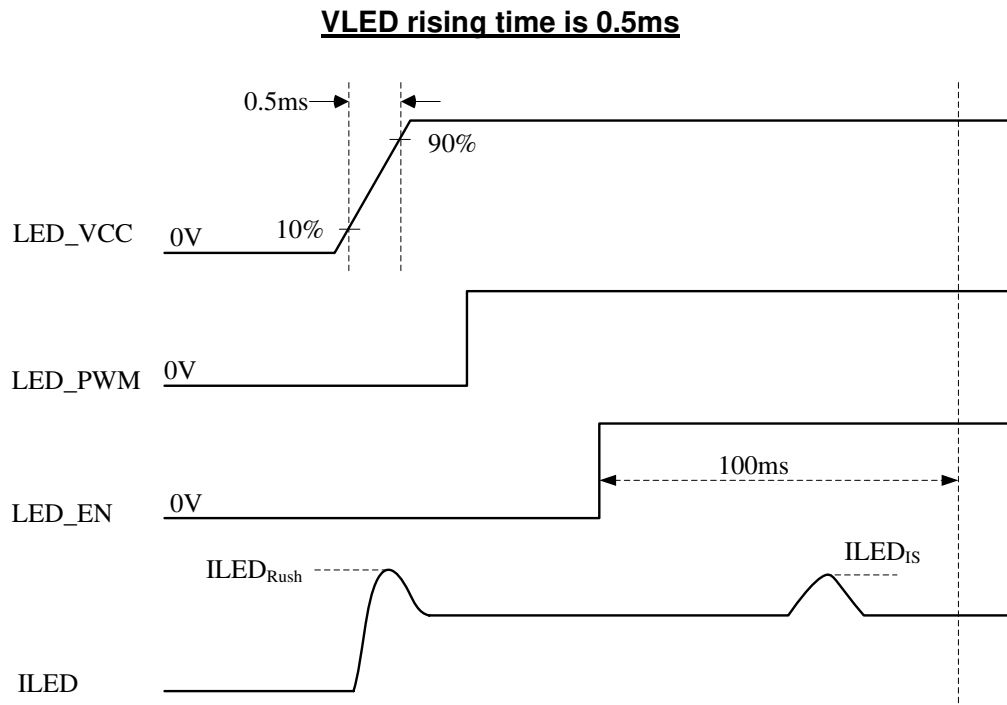
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Converter Input power supply voltage		LED_Vccs	6	12.0	21.0	V	
Converter Inrush Current		I _{LED_RUSH}	-	-	1.5	A	(1)
EN Control Level	Backlight On		2.4	-	5.0	V	
	Backlight Off		0	-	0.5	V	
PWM Control Level	PWM High Level		2.4	-	5.0	V	
	PWM Low Level		0	-	0.5	V	
PWM Control Duty Ratio			10	-	100	%	
			5	-	100	%	(2)
PWM Control Permissible Ripple Voltage		V _{PWM_pp}	-	-	100	mV	
PWM Control Frequency		f _{PWM}	190	-	2K	Hz	(3)
LED Power Current	LED_VCCS =Typ.	I _{LED}	(322)	(392)	(417)	mA	(4)

Note (1) I_{LED_RUSH}: the maximum current when LED_VCCS is rising,

I_{LED_1S}: the maximum current of the first 100ms after power-on,

Measurement Conditions: Shown as the following figure. LED_VCCS = Typ, Ta = 25 ± 2 °C, f_{PWM} = 200 Hz, Duty=100%.





Note (2) If the PWM control duty ratio is less than 10%, there is some possibility that acoustic noise or backlight flash can be found. And it is also difficult to control the brightness linearity.

Note (3) If PWM control frequency is applied in the range less than 1KHz, the “waterfall” phenomenon on the screen may be found. To avoid the issue, it’s a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency f_{PWM} should be in the range

$$(N + 0.33) * f \leq f_{PWM} \leq (N + 0.66) * f$$

N : Integer ($N \geq 3$)

f : Frame rate

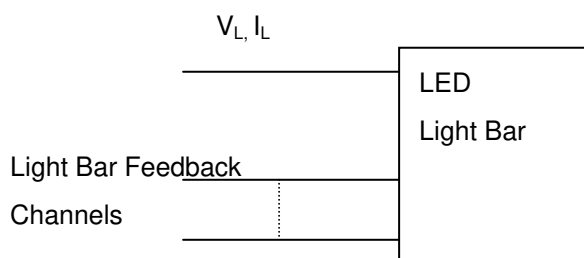
Note (4) The specified LED power supply current is under the conditions at “LED_VCCS = Typ.”, $T_a = 25 \pm 2 \text{ }^\circ\text{C}$, $f_{PWM} = 200 \text{ Hz}$, Duty=100%.

4.3.3 BACKLIGHT UNIT

Ta = 25 ± 2 °C

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LED Light Bar Power Supply Voltage	V _L	26	29	30	V	(1)(2)(Duty100%)
LED Light Bar Power Supply Current	I _L	-	135	-	mA	
Power Consumption	P _L	-	3.915	4.050	W	(3)
LED Life Time	L _{BL}	12000	-	-	Hrs	(4)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below :



Note (2) For better LED light bar driving quality, it is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (3) $P_L = I_L \times V_L$ (Without LED converter transfer efficiency)

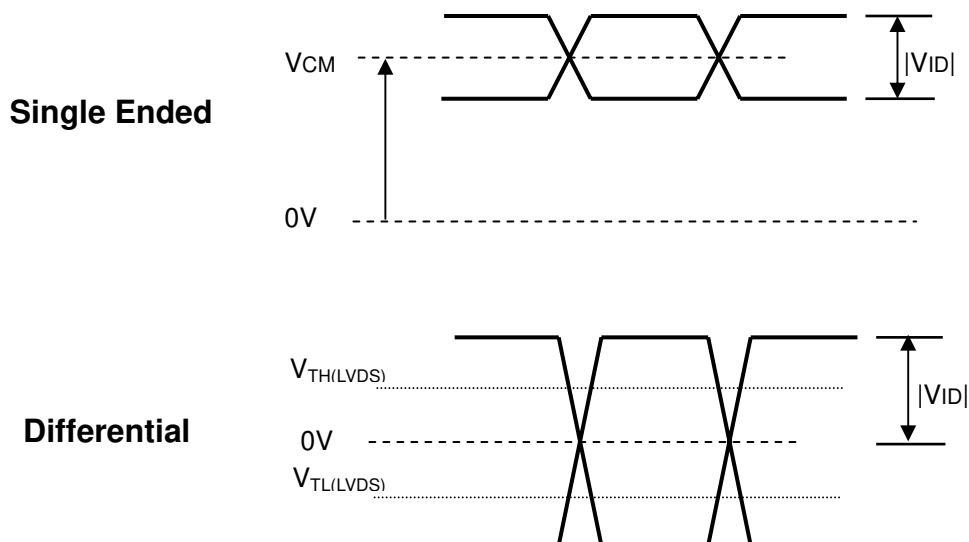
Note (4) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta = 25 ± 2 °C and I_L = 22.5 mA (Per EA) until the brightness becomes ≤ 50% of its original value.

4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS

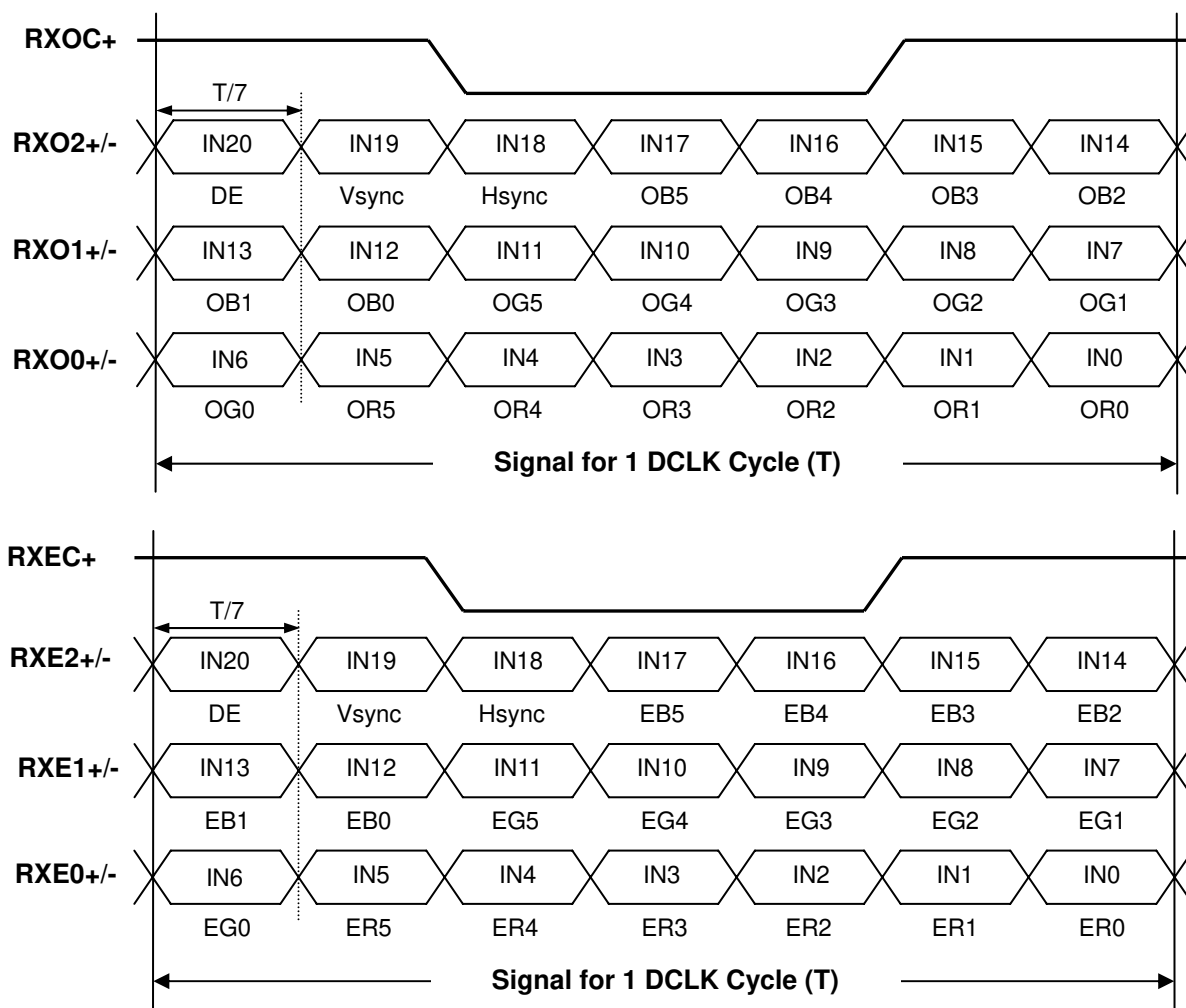
4.4.1 LVDS DC SPECIFICATIONS

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LVDS Differential Input High Threshold	$V_{TH(LVDS)}$	-	-	+100	mV	(1), $V_{CM}=1.2V$
LVDS Differential Input Low Threshold	$V_{TL(LVDS)}$	-100	-	-	mV	(1) $V_{CM}=1.2V$
LVDS Common Mode Voltage	V_{CM}	1.125	-	1.375	V	(1)
LVDS Differential Input Voltage	$ V_{ID} $	100	-	600	mV	(1)
LVDS Terminating Resistor	R_T	-	100	-	Ohm	-

Note (1) The parameters of LVDS signals are defined as the following figures.



4.4.2 LVDS DATA FORMAT



4.4.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	

Note (1) 0: Low Level Voltage, 1: High Level Voltage

4.5 DISPLAY TIMING SPECIFICATIONS

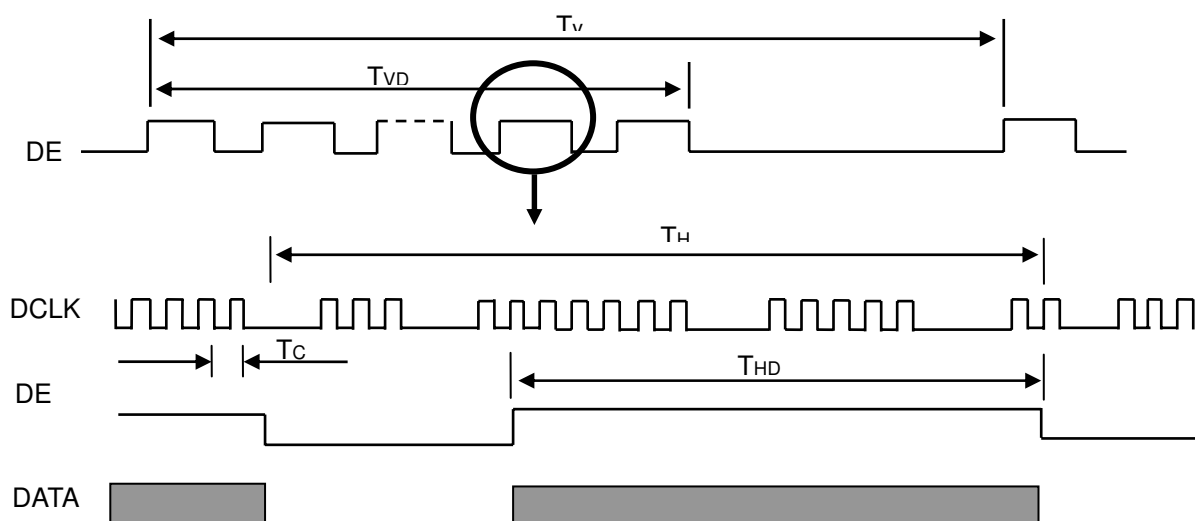
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	(72.46)	(76.27)	(80.08)	MHz	(2)
DE	Vertical Total Time	TV	(1087)	(1142)	(1427)	TH	-
	Vertical Active Display Period	TVD	1080	1080	1080	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	(62)	TV-TVD	TH	-
	Horizontal Total Time	TH	(2020)	(2226)	(2782)	Tc	(2)
	Horizontal Active Display Period	THD	1920	1920	1920	Tc	(2)
	Horizontal Active Blanking Period	THB	TH-THD	(306)	TH-THD	Tc	(2)

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

Note (2) 2 channels LVDS input.

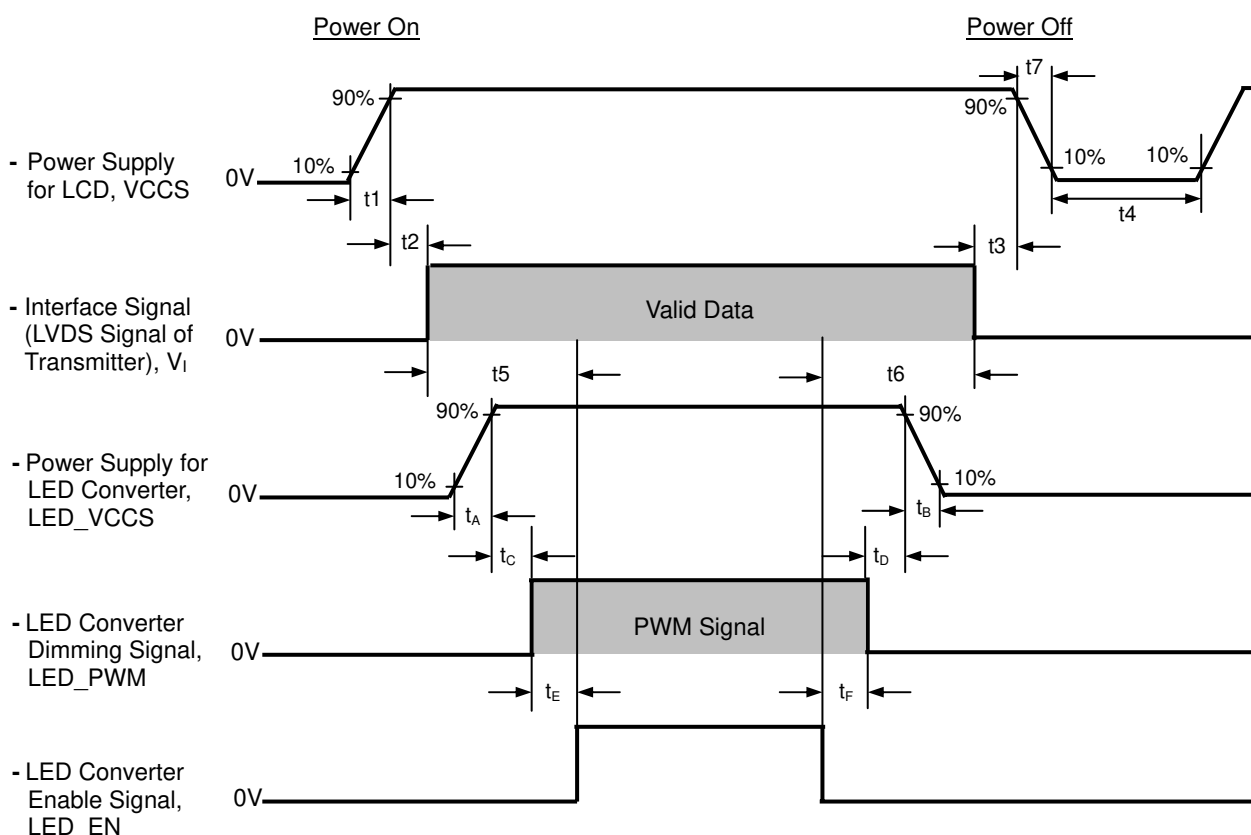
INPUT SIGNAL TIMING DIAGRAM



4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.

Symbol	Value			Unit	Note
	Min.	Typ.	Max.		
t1	0.5	-	10	ms	
t2	0	-	50	ms	
t3	0	-	50	ms	
t4	500	-	-	ms	
t5	200	-	-	ms	
t6	200	-	-	ms	
t7	0.5	-	10	ms	
t _A	0.5	-	10	ms	
t _B	0	-	10	ms	
t _C	10	-	-	ms	
t _D	10	-	-	ms	
t _E	10	-	-	ms	
t _F	10	-	-	ms	



Note (1) Please don't plug or unplug the interface cable when system is turned on.

Note (2) Please avoid floating state of the interface signal during signal invalid period.

Note (3) It is recommended that the backlight power must be turned on after the power supply for LCD and the interface signal is valid.

5. OPTICAL CHARACTERISTICS

5.1 TEST CONDITIONS

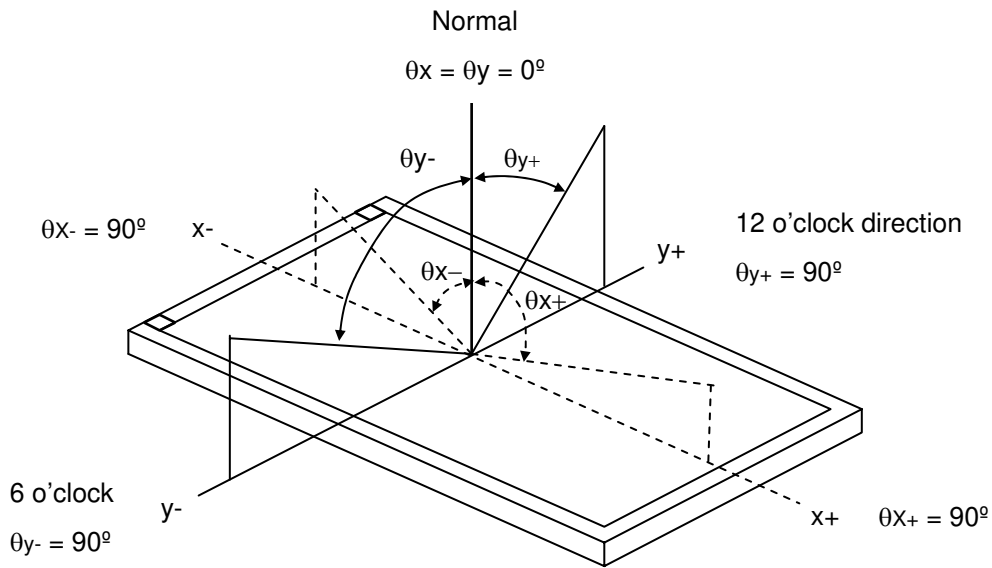
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
LED Light Bar Input Current	I _L	135	mA

The measurement methods of optical characteristics are shown in Section 5.2. The following items should be measured under the test conditions described in Section 5.1 and stable environment shown in Note (5).

5.2 OPTICAL SPECIFICATIONS

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast Ratio		CR	$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	500	600	-	-	(2), (5), (7)	
Response Time		T _R		-	3	8	ms	(3), (7)	
		T _F		-	8	13	ms		
Average Luminance of White		L _{Ave}		250	300	-	cd/m ²	(4), (6), (7)	
Color Chromaticity	Red	R _x		$\theta_x=0^\circ, \theta_y=0^\circ$ Viewing Normal Angle	Typ - 0.03	(0.622)	Typ + 0.03	-	(1), (7)
		R _y				(0.340)		-	
	Green	G _x				(0.349)		-	
		G _y				(0.595)		-	
	Blue	B _x				(0.158)		-	
		B _y				(0.079)		-	
	White	W _x	0.313			-			
		W _y	0.329			-			
Viewing Angle	Horizontal	θ_{x+}	60	70	-	Deg.	(1), (5), (7)		
		θ_{x-}	60	70	-				
	Vertical	θ_{y+}	50	60	-				
		θ_{y-}	50	60	-				
White Variation of 5 Points		δW_{5p}	$\theta_x=0^\circ, \theta_y=0^\circ$	80	-	-	%	(5), (6), (7)	

Note (1) Definition of Viewing Angle (θ_x, θ_y):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{63} / L_0$$

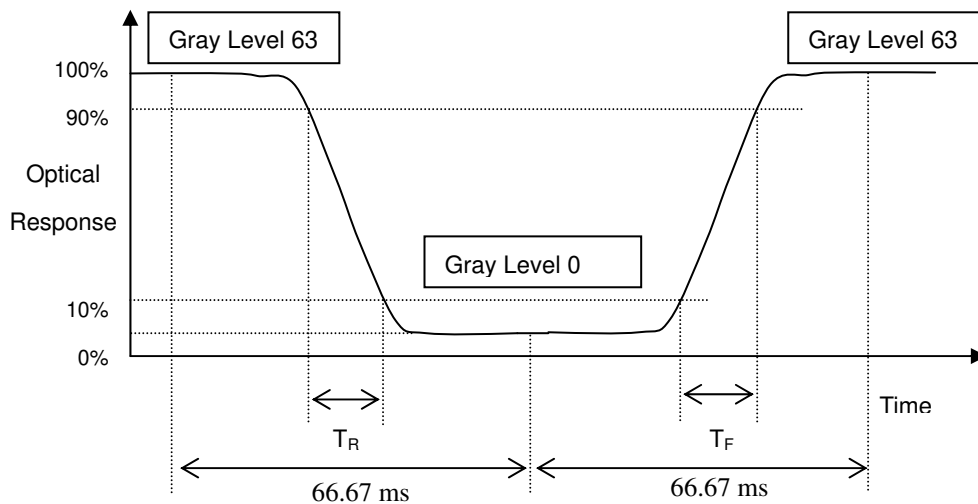
L_{63} : Luminance of gray level 63

L_0 : Luminance of gray level 0

$$CR = CR(1)$$

$CR(X)$ is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R, T_F):



Note (4) Definition of Average Luminance of White (L_{AVE}):

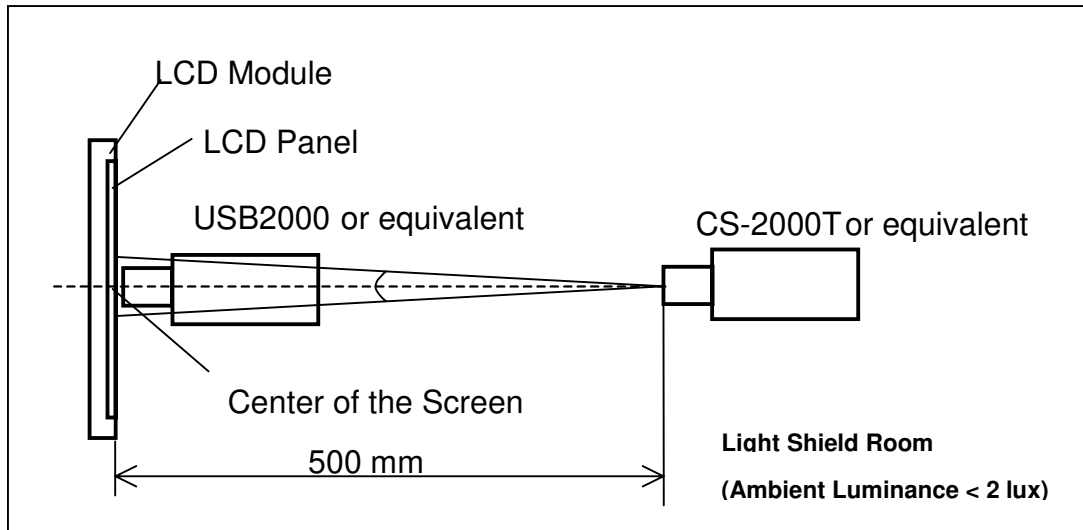
Measure the luminance of gray level 63 at 5 points

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (6)

Note (5) Measurement Setup:

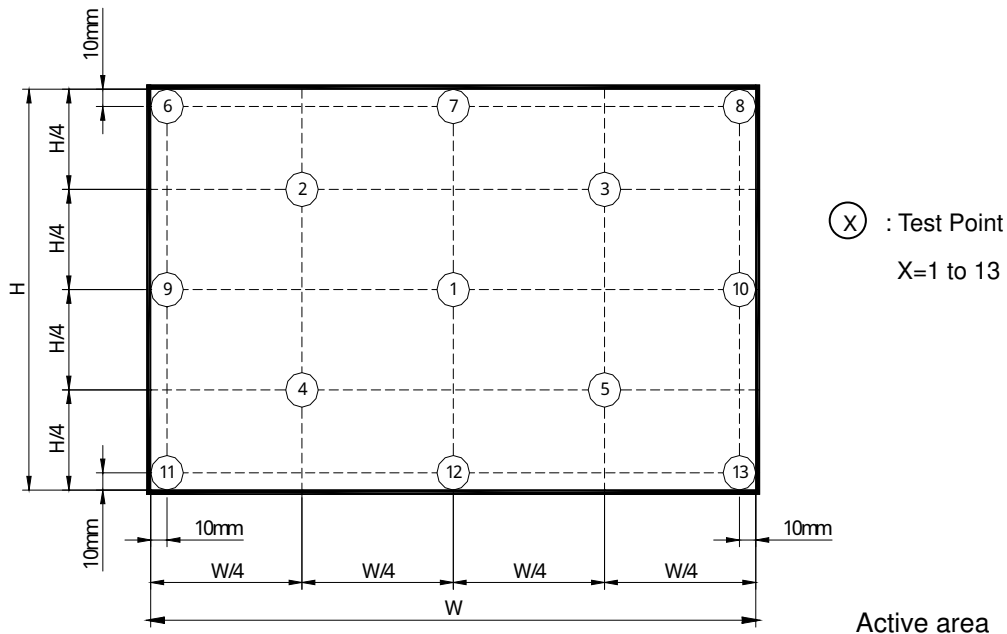
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

$$\delta W_{5p} = \{ \text{Minimum } [L(1) \sim L(5)] / \text{Maximum } [L(1) \sim L(5)] \} * 100\%$$



Note (7) The listed optical specifications refer to the initial value of manufacture, but the condition of the specifications after long-term operation will not be warranted.

6. RELIABILITY TEST ITEM

Test Item	Test Condition	Note
High Temperature Storage Test	60°C, 240 hours	(1) (2)
Low Temperature Storage Test	-20°C, 240 hours	
Thermal Shock Storage Test	-20°C, 0.5hour ← → 60°C, 0.5hour; 100cycles, 1hour/cycle	
High Temperature Operation Test	50°C, 240 hours	
Low Temperature Operation Test	0°C, 240 hours	
High Temperature & High Humidity Operation Test	50°C, RH 80%, 240hours	
ESD Test (Operation)	150pF, 330Ω , 1sec/cycle Condition 1 : Contact Discharge, ±8KV Condition 2 : Air Discharge, ±15KV	(1)
Shock (Non-Operating)	220G, 2ms, half sine wave, 1 time for each direction of ±X, ±Y, ±Z	(1)(3)
Vibration (Non-Operating)	1.5G / 10-500 Hz, Sine wave, 30 min/cycle, 1cycle for each X, Y, Z	(1)(3)

Note (1) criteria: Normal display image with no obvious non-uniformity and no line defect.

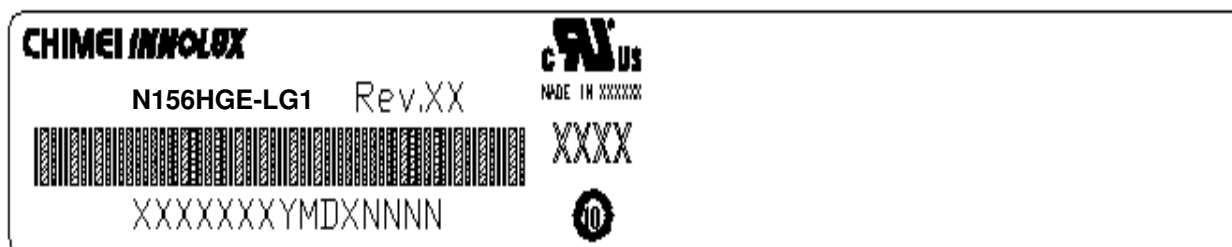
Note (2) Evaluation should be tested after storage at room temperature for more than two hour

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

7. PACKING

7.1 MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: N156HGE-LG1
- (b) Revision: Rev. XX, for example: C1, C2 ...etc.
- (c) Serial ID: XXXXXXYMDXNNNN
 - Serial No.
 - CMI Internal Use
 - Year, Month, Date
 - CMI Internal Use
 - Revision
 - CMI Internal Use
- (d) Production Location: MADE IN XXXX.
- (e) UL logo: "XXXX" especially stands for panel manufactured by CMI satisfying UL requirement.

Serial ID includes the information as below:

- (a) Manufactured Date: Year: 1~9, for 2011~2019
 Month: 1~9, A~C, for Jan. ~ Dec.
 Day: 1~9, A~Y, for 1st to 31st, exclude I, O and U
- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2 ...etc.

7.2 CARTON

Box Dimensions : 500(L)*370(W)*270(H)
Weight : Approx. 10.58Kg (20 module .per. 1box)

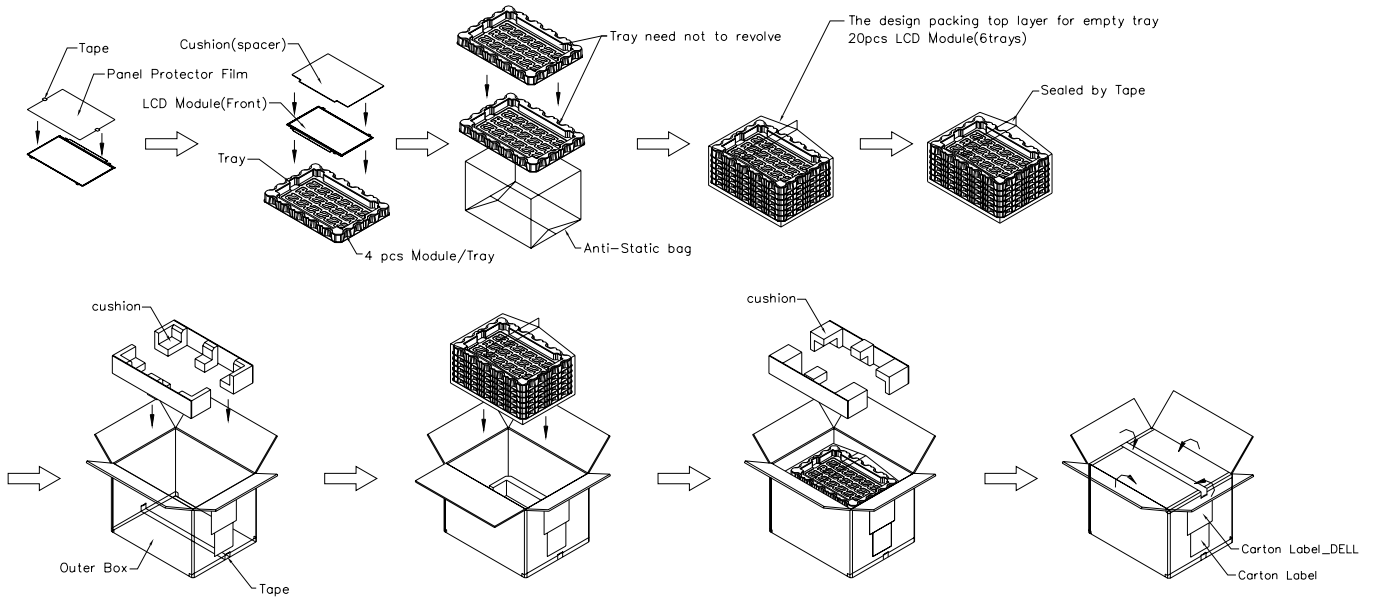


Figure. 7-2 Packing Method

7.3 PALLET

Sea & Land Transportation

Air Transportation

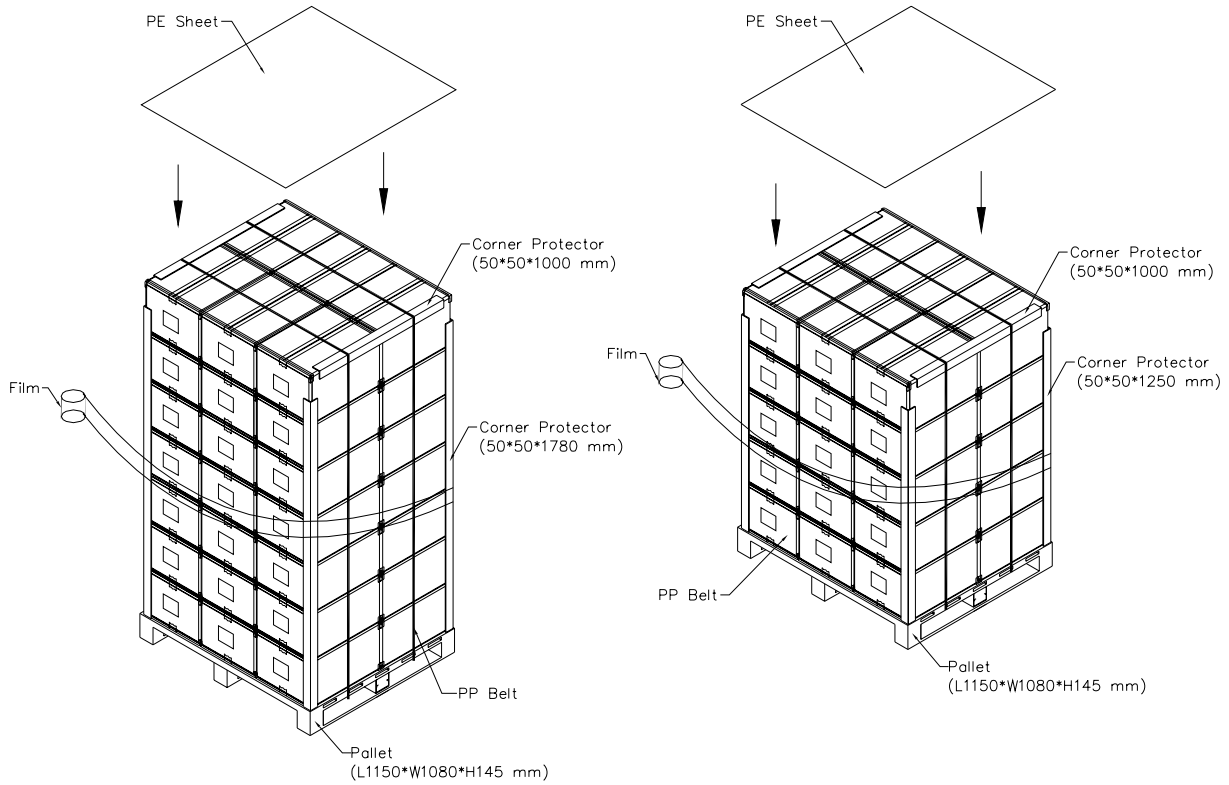


Figure. 7-3 Packing Method