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AVC Liquid Crystal Displays Group

# LQ121S1LG41 TFT-LCD Module

Spec. Issue Date: June 13, 2005 No: LD-15606C

PREPARED BY : DATE	CLIADD	SPEC No. LD-15606C
·	SHARP	FILE No.
APPROVED BY : DATE		ISSUE : JUN. 20. 2003
	MOBILE LIQUID CRYSTAL DISPLAY GROUP	PAGE : 17 pages
	SHARP CORPORATION	APPLICABLE GROUP
	SPECIFICATION	MOBILE LIQUID CRYSTAL DISPL
· · · · ·		GROUP
	DEVICE SPECIFICATION FOR TFT-LCD Modul MODEL No. LQ121S1LG41	
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## RECORDS OF REVISION

#### LQ121S1LG41

SPEC No.	DATE		SUMMARY	NOTE
		PAGE		
LD-15606	JUN. 20. 2003	-		1 <sup>st</sup> Issue
LD-15606A	OCT. 30. 2003	2	3. Mechanical technical literature.	
			Add : Number of colors(Number of gray scale level)	
		4	4-2 LVDS Interface block diagram	
			Add : R/L,U/D,VCC,GND	
		4	4-3. Backlight driving	
			Change : Color of FL cable	
		5	Add: 6.Recommended operation condition	
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		11	10. Optical Characteristics	
			Add : Chromaticity of Red,Green,Blue	
		13	12.Handling Precautions	
			Add : h) Since there is a circuit $\cdots$	
			p) Be careful of a back light ····	
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		14	14.Reliability test items : normal operation state	
			Add: Temperature, Humidity, Atmospheric pressure	
		14	15-1 Lot No. Label: Add: Discernment code	
			Add: Taiwan product code	
		14		
			15-2 Packing box Label:	
LD-15606B		13	Add: Taiwan product code 13. Packing form	
LD-13000B	JUN. 25. 2004	15	Add: Product Country CHINA	
		14	15-1. Lot No. Label:	
			Add: China product code	
		14	15-2 Packing box Label:	
			Add: China product code	
LD-15606C	JUN. 13. 2005	6	7. Electrical Characteristics	
			Change: Current dissipation %It is applied from the delivery in October, 2005.	
			Vcc=3.3V: 430mA(Typ.) $\rightarrow$ 380mA, 530mA(Max.) $\rightarrow$ 480mA	
			Vcc=5.0V: 260mA(Typ.) $\rightarrow$ 230mA, 310mA(Max.) $\rightarrow$ 280mA	
		13	12.Handling Precautions	
			Add: q) When install LCD modules · · ·	
		15	15-2 Packing box Label:	
			Add: RoHS Compliance	
			XIt is applied from the delivery in April, 2005.	
		16	Fig1. OUTLINE DIMENSIONS	
			Add: Recommended tighten torque for mounting $0.294 \pm 0.02$ N·m $(3.0 \pm 0.2$ kgf·cm)	

#### 1. Application

#### This specification applies to color TFT-LCD module, LQ121S1LG41

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The device listed in these specification sheets was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation (aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specification sheets.

Contact and consult with a SHARP sales representative for any questions about this device.

#### 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a 800 X 3 X 600 dots panel with 262,144 colors by using LVDS (Low Voltage Differential Signaling) system for interface and supplying +3.3V +5.0V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type.

Therefore, this module is also suitable for the multimedia use. Viewing angle is 6 o'clock direction.

This module is the type of wide viewing angle and high brightness(370cd/m2).

Backlight-driving DC/AC inverter is not built in this module.

3.	Outline	Speci	fications
----	---------	-------	-----------

31 (12.1") Diagonal	cm
246.0 (H ) X 184.5 (V)	mm
800 (H ) X 600 (V)	pixel
(1 pixel=R+G+B dots)	
262, 144 colors	
(64 gray scales per color)	
0.3075 (H) X 0.3075 (V)	mm
R,G,B vertical stripe	
Normally white	
276.0(W)×209.0(H)×Max.11.0 (D) *Outline dimensions is shown in Fig.1	mm
MAX. 660	g
Anti-glare and hard-coating 3H	
-	800 (H ) X 600 (V)      (1 pixel=R+G+B dots)      262, 144 colors      (64 gray scales per color)      0.3075 (H) X 0.3075 (V)      R,G,B vertical stripe      Normally white      276.0(W)×209.0(H)×Max.11.0 (D)      *Outline dimensions is shown in Fig.1      MAX. 660

[Note] excluding backlight cables.

#### 4. Input Terminals

4-1. TFT-LCD panel driving

Corresponding connector:FI-SE20M (JAE) or FI-S20S (JAE)	

Pin No.  Symbol  Function					
		Remark			
	+3.3V / +5.0V power supply				
V <sub>CC</sub>	+3.3V / +5.0V power supply				
GND					
GND					
RXIN0-	Differential data input, CH0 (negative)	LVDS signal			
RXIN0+	Differential data input, CH0 (positive)	LVDS signal			
GND					
RXIN1-	Differential data input, CH1 (negative)	LVDS signal			
RXIN1+	Differential data input, CH1 (positive)	LVDS signal			
GND					
RXIN2-	Differential data input, CH2 (negative)	LVDS signal			
RXIN2+	Differential data input, CH2 (positive)	LVDS signal			
GND					
RXCLK IN-	Differential clock input (negative)	LVDS signal			
RXCLK IN+	Differential clock input (positive)	LVDS signal			
GND					
R/L	Horizontal display mode select signal	[Note1]			
U/D	Vertical display mode select signal	[Note2]			
GND					
GND					
	Symbol V <sub>CC</sub> QND GND RXIN0- RXIN0- RXIN1- RXIN1- RXIN1- GND RXIN2- RXIN2- RXIN2+ GND RXIN2- RXIN2+ GND RXCLK IN- RXCLK IN- RXCLX IN- RXCX IN- RXCX IN- RXCX IN- RXCX IN- RXCX IN- RXCX IN-	SymbolFunctionV_{CC}+3.3V / +5.0V power supplyV_{CC}+3.3V / +5.0V power supplyGNDGNDGNDRXIN0-Differential data input, CH0 (negative)RXIN0+Differential data input, CH0 (positive)GNDRXIN1+Differential data input, CH1 (negative)RXIN1+Differential data input, CH1 (positive)GNDRXIN1+Differential data input, CH1 (positive)GNDRXIN2-Bifferential data input, CH2 (negative)RXIN2+Differential data input, CH2 (positive)GNDRXCLK IN-Differential clock input (negative)RXCLK IN+Differential clock input (positive)GNDRXCLK IN+Differential display mode select signalU/DVertical display mode select signalGNDImage: State of the select signa			

[Note ] To obtain the proper relation between LVDS signals and actual digital data signals, the digital signals should be inputted into the transmitter as described in the nextsection, 4-2. The shielding case is connected with signal GND.

[Note 1],[Note 2]

R/L = High, U/D = Low

R/L = Low, U/D = Low

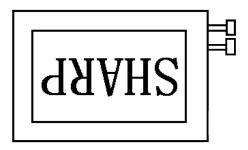


R/L = High, U/D = High



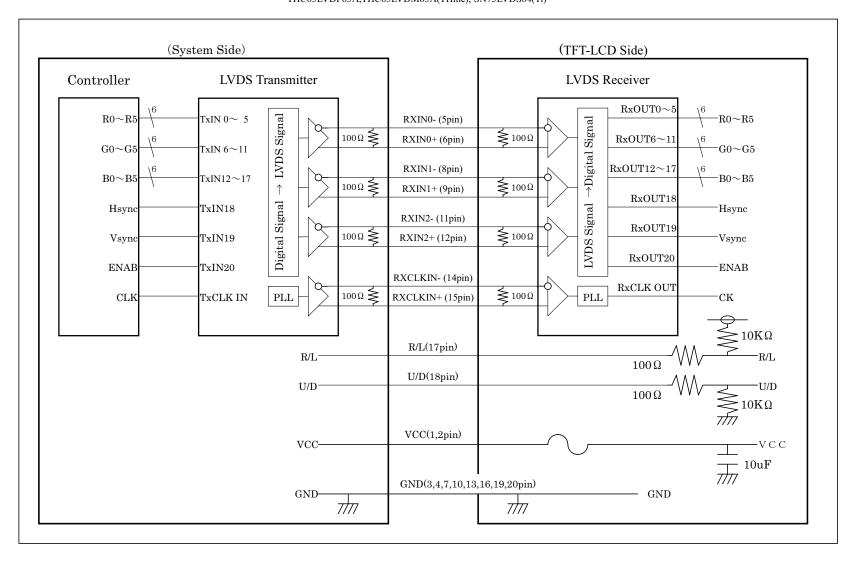


R/L = Low, U/D = High



#### 4-2 LVDS Interface block diagram

#### Using receiver : Single LVDS interface, which equals THC63LVDF64A(THine), contained in a control IC Corresponding Transmitter : DS90C363, DS90C363A, DS90C383, DS90C383A (National semiconductor), THC63LVDF63A, THC63LVDM63A(THine), SN75LVDS84(Ti)



#### 4-3. Backlight driving

#### CN2 ,CN3

#### Used connector : BHR-03VS-1(JST) Corresponding connector :SM02(8.0)B-BHS(JST)

Pin no.	symbol	function	Color of FL cable	
			CN2	CN3
1	VHIGH	Power supply for lamp (High voltage side)	Pink	Blue
2	NC	This is electrically opened.		
3	VLOW	Power supply for lamp (Low voltage side)	White	Brown

#### 5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Pin name	Ratings	Unit	Remark
+3.3V / +5.0V	Vcc	Ta=25 °C	Vcc	0  to + 6.0	V	
supply voltage						
Input voltage	VI1	Ta=25°C	RXINi-/+(i=0,1,2)	-0.3 to Vcc+0.3	V	VCC<3.0V
			RXCLK IN-/+	-0.3 to 3.3V	V	3.0V $\leq$ VCC
	VI2	Ta=25°C	R/L, U/D	-0.3 to Vcc+0.3	V	
Storage temperature	Tstg	-	-	-30 to +70	°C	[Note1]
Operating temperature	Тора	Ambient	-	-10 to +65	°C	

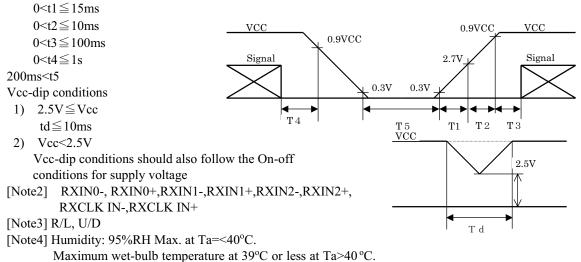
[Note1] Humidity: 95%RH Max. at Ta=<40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40 °C. No condensation.

#### 6.Recommended operation condition

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Supply voltage	V <sub>CC</sub>	+3.0	+3.3/+5.0	+5.5	V	[Note1]
LVDS Signals	$V_L$	0		2.4	V	[Note2]
Input voltage	V I	0		Vcc	V	[Note3]
Ambient temperature	Тора	-10		+65	°C	[Note4]

[Note1]On-off conditions for supply voltage



No condensation.

#### 7. Electrical Characteristics 7-1. TFT-LCD panel driving

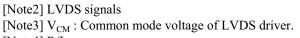
$T_{2}=24$	5°C

/-1.1F1-LCD panel driving								
Parameter		Symbol	Min.	Тур.	Max.	Unit	Remark	
Current dissipation	Vcc=+3.3V	Icc	-	380	480	mA	[Note1]	
	Vcc=+5.0V	Icc	-	230	280	mA		
Permissive input ripple voltage		VRP	-	-	100	mVp-p		
Input voltage range	LVDS signal	VL	0	-	2.4	V	[Note2]	
	High	VTH	-	-	VCM+	mV		
Differential input					100		$V_{CM}=1.2V$	
threshold voltage	Low	VTL	VCM-	-	-	mV	[Note3]	
			100					
Input impedance		RT	-	100	-	Ω	[Note2]	
(Differential input)								
Input voltage	Low	VIL	-	-	0.8	V	[Note4]	
	High	VIH	2.1	-	-		[Note5]	
Input current1	Low(VI=0V)	IOL1	-800	-	-		[Note4]	
	High(VI=Vcc)	IOH1	-10.0	-	10.0			
Input current2	Low(VI=0V)	IOL2	-10.0	-	10.0	uA	[Note5]	
	High(VI=Vcc)	IOH2	-	_	800	uA		

[Note1] Typical current situation : 16-gray-bar pattern. Vcc=+3.3V / +5.0V

RGB RGB





[Note4] R/L

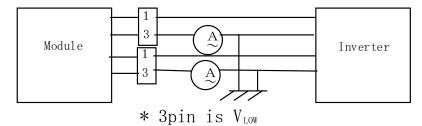
[Note5] U/D

#### 7-2. Backlight driving

The characteristics of single lamp are shown in the following table.									
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark			
Lamp current range	IL	3.0	6.0	6.5	mArms	[Note1]			
Lamp power consumption	PL	-	3.5	-	W	[Note2]			
Lamp frequency	FL	40	60	80	kHz	[Note3]			
Kick-off voltage	Vs	-	-	1200	Vrms	Ta=25 °C	[Note4]		
		-	-	1400		Ta=0 °C			
		-	-	1500		Ta=-10 °C			
Lamp life time	LL	50000	-	-	hour	[Note5]			

The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube). The characteristics of single lamp are shown in the following table.

[Note1] Lamp current is measured with current meter for high frequency as shown below.



- [Note2] At the condition of IL=6.0mArms
- [Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
- [Note4] The voltage above this value should be applied to the lamp for more than 1 second to startup. Otherwise the lamp may not be turned on.
- [Note5] Since lamp is consumables, the life time written above is referencial value and it is not guaranteed in this specification sheet by SHARP.

Lamp life time is defined that it applied either ① or ② under this condition (Continuous turning on at Ta=25 °C, IL=6.0mArms)

① Brightness becomes 50% of the original value under standard condition.

② Kick-off voltage at Ta=-10 °C exceeds maximum value,1500Vrms.

In case of operating under lower temp environment, the lamp exhaustion is accelerated and the brightness becomes lower. (Continuous operating under for around 1 month under lower temp condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp environment, periodical lamp exchange is recommended.

[Note6] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument. Be sure to use a back light power supply with the safety protection circuit such as the detection circuit for the excess voltage, excess current and or electric discharge waveform. Be sure to use the detect circuit by which one side of the CCFT lamps can be controlled independently. Otherwise, when one side of the CCFT is open, the excess current may possibly be applied to the other side of the lamp.

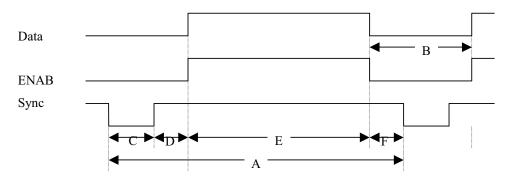
Recommended inverter is "CXA-P1212B-WJL(TDK corporation)".

[Note7] It is required to have the inverter designed so that to allow the impedance deviation of the two CCFT lamps and the capacity deviation of barast capacitor.

8. Timing characteristics of input signals

#### 8-1. Timing characteristics

(These are specified at the digital inputs/outputs of LVDS transmitter/receiver.)



#### (Vertical timing)

Item(symbol)	Min.	Тур.	Max.	Unit	備考
Vsync cycle (T <sub>VA</sub> )	-	17.6	-	ms	Negative
	628	666	798	line	
Blanking period(T <sub>VB</sub> )	28	66	-	line	
Vsync pulse width (T <sub>VC</sub> )	2	4	6	line	
Back porch (T <sub>VD</sub> )	23	23	23	line	
Vsync pulse width+Back porch	25	27	29	line	
$(T_{VC}+T_{VD})$					
Active display area (T <sub>VE</sub> )	600	600	600	line	
Front porch (T <sub>VF</sub> )	3	39	-	line	

#### (Horizontal timing)

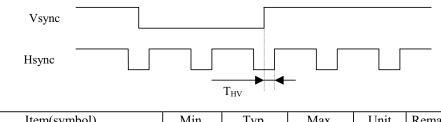
Item(symbol)	Min.	Тур.	Max.	Unit	Remark
Hsync cycle (T <sub>HA</sub> )	20.8	26.4	39.9	us	Negative
	832	1056	1395	clock	
Blanking period (T <sub>HB</sub> )	40	256	-	clock	
Hsync pulse width (T <sub>HC</sub> )	2	128	200	clock	
Back porch (T <sub>HD</sub> )	928-T <sub>HA</sub>	88	T <sub>HA</sub> -752	clock	
Active display area (T <sub>HE</sub> )	800	800	800	clock	
Front porch (T <sub>HF</sub> )	0	40	-	clock	

#### (Clock signal)

Item	Min.	Тур.	Max.	Unit	Remark
Frequency	35	40	42	MHz	[Note1]

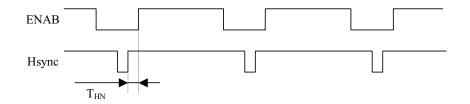
[Note1] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

#### (Hsync-Vsync Phase difference)



Item(symbol)	Min.	Тур.	Max.	Unit	Remark
Hsync-Vsync Phase difference $(T_{HV})$	1	-	$T_{HA}-T_{HC}$	clock	

#### (Hsync-ENAB Phase difference)



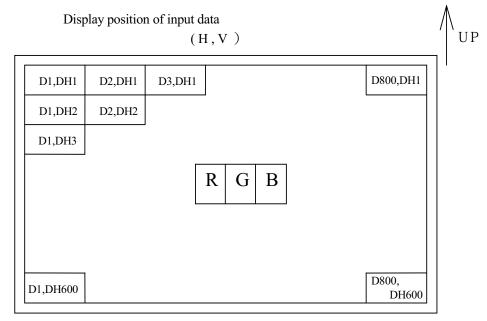
Item	Min.	Тур.	Max.	Unit	Remark
Hsync-ENAB Phase difference $(T_{HN})$	0	-	T <sub>HA</sub> -T <sub>HC</sub> -800	clock	

#### 8-2 Display position

Item	Standards	Beginning	Ending	Unit	Remark
Horizontal	rising edge of ENAB	0	800	clock	
	rising edge of Hsync	88	888	clock	[Note1]
Vertical	rising edge of Vsync	23	623	line	

[Note1] In case that ENAB signal is fixed to low level. Do not keep ENAB signal high during operation.

#### 8-3. Input Data Signals and Display Position on the screen



9. Input Signals, Basic Display Colors and Gray Scale of Each Color

1	Colors &						Ι	Data s	ignal											
	Gray	Gray	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
	scale	Scale																		
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic Color	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Ô	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
olo	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
, r	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ନ୍	企	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	Û	$\rightarrow$			`	$\downarrow$														
le	Û	$\rightarrow$			``	$\downarrow$					<u> </u>	r								
of R	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
ed	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	Û	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
ay	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Sca	Û	$\rightarrow$			`	$\downarrow$												•		
Gray Scale of Green	Û	$\rightarrow$			``	$\downarrow$					\ \	<u>٢</u>								
of	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
free	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
'n	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
ay :	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Gray Scale of Blue	Û	$\rightarrow$	1		•	$\downarrow$												$\mathbf{b}$		
le o	Û	$\rightarrow$			``	$\downarrow$														
fв	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
lue	Û	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 :Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

#### 10. Optical Characteristics

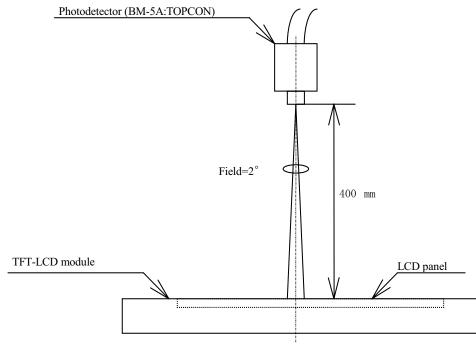
#### Ta=25°C, Vcc=+3.3V / +5.0V

						1a-25°C,	v cc - + 3.	3V/+5.0V
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing	Horizontal	θ 21, θ 22	CR>10	60	70	-	Deg.	[Note1]
angle	Vertical	θ 11		35	50	-	Deg.	[Note4]
range		θ 12		55	60	-	Deg.	
Contra	ast ratio	CRn	$\theta = 0^{\circ}$	150	-	-	-	[Note2]
		CRo	Optimum viewing angle	-	450	-	-	[Note4]
Response	Rise	τr	$\theta = 0^{\circ}$	-	15	-	ms	[Note3]
time	Decay	τd		-	30	-	ms	[Note4]
Chromatic	ity	Х		0.263	0.313	0.363	-	[Note4]
	of white	У		0.279	0.329	0.379	-	
Chromatic	city	х		0.546	0.596	0.646	-	
	of red	У		0.279	0.329	0.379	-	
Chromatic	ity	х		0.260	0.310	0.360	-	
	of green	У		0.502	0.552	0.602	-	
Chromatic	ity	х		0.098	0.148	0.198	-	
	of blue	У		0.075	0.125	0.175	-	
Luminance of white		$Y_{L1}$		300	370	-	cd/m <sup>2</sup>	IL=6.0mArms fL=60kHz
White U	niformity	δW		-	-	1.25	-	[Note5]
Viewing	-	θ 21, θ 22	50% of the maximum	-	35	-	Deg.	[Note1]
range with defined br		$\theta$ 11	brightness	-	25	-	Deg.	
	-	θ 12		_	30	-	Deg.	

[Note]

The measurement shall be executed 30 minutes after lighting at rating.

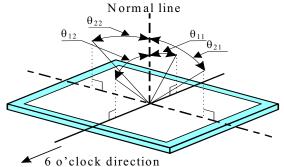
The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.



Center of the screen



[Note1]Definitions of viewing angle range:



[Note2]Definition of contrast ratio:

The contrast ratio is defined as the following.

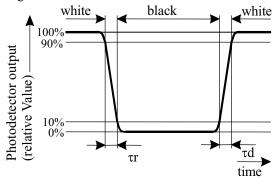
Luminance (brightness) with all pixels white

Contrast Ratio (CR) =

Luminance (brightness) with all pixels black

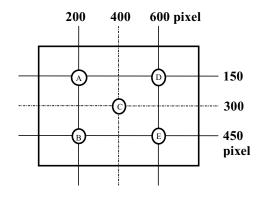
[Note3]Definition of response time:

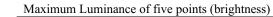
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note4]This shall be measured at center of the screen. [Note5]Definition of white uniformity:

White uniformity is defined as the following with five measurements  $(A \sim E)$ .





 $\delta w =$  Minimum Luminance of five points (brightness)

#### 11. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

#### 12.Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.Observe all other precautionary requirements in handling components.
- h) Since there is a circuit board in the module back, stress is not added at the time of a design assembly. Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- i) Protection film is attached to the module surface to prevent it from being scratched.
  Peel the film off slowly , just before the use, with strict attention to electrostatic charges.
  Blow off 'dust' on the polarizer by using an ionized nitrogen.
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environmentl
- 1) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- m) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service, turn off the power without tail.
- n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- o) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal.
- p) Be careful of a back light lead not to pull by force at the time of the wiring to an inverter, or line processing.
- q) When install LCD modules in the cabinet, please tighten with "torque= $0.294 \pm 0.02$ N·m( $3.0 \pm 0.2$ kgf·cm)".

#### 13. Packing form

Product country	JAPAN	TAIWAN	CHINA				
Piling number of cartons		MAX. 5					
Package quantity in one carton		10pcs					
Carton size	395(W)×275(H)×350(D) mm						
Total mass of one carton filled	8000g						
with full modules							
Packing form is shown		Fig.2					

14.Reliability test items

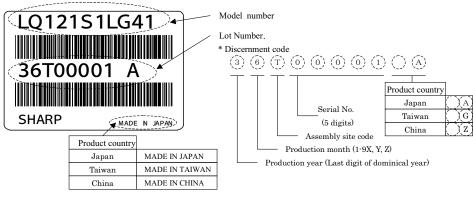
No.	Test item	Conditions	Remark
1	High temperature storage test	Ta=70°C 240h	
2	Low temperature storage test	$Ta = -30^{\circ}C$ 240h	
3	High temperature	Ta=40°C ; 95%RH 240h	
	& high humidity operation test	(No condensation)	
4	High temperature operation test	Ta=65°C 240h	
5	Low temperature operation test	$Ta = -10^{\circ}C$ 240h	
6	Vibration test	Frequency: 10~57Hz/Vibration width (one side):0.075mm	
	(non- operating)	: 58~500Hz/Gravity:9.8m/s <sup>2</sup>	
		Sweep time : 11 minutes	
		Test period : 3 hours	
		(1 hour for each direction of X,Y,Z)	
7	Shock test	Max. gravity : 490m/s <sup>2</sup>	
	(non- operating)	Pulse width : 11ms, half sine wave	
		Direction : $\pm X, \pm Y, \pm Z$ once for each direction.	
8	ESD test	Contact discharge $(150 \text{pF} 330 \Omega)$	
		non-operating = $\pm 10$ kV, operating = $\pm 8$ kV	
		Atmospheric discharge $(150 \text{pF} 330 \Omega)$	
		non-operating = $\pm 20$ kV, operating = $\pm 15$ kV	
9	EMI	Measurement in 10m site	VCCI
		Display position on the screen = "H" (full-screen),	(Class B)
		GND to 4 place = un-connect, Vcc / Vsignal = typ.	

[Result Evaluation Criteria]

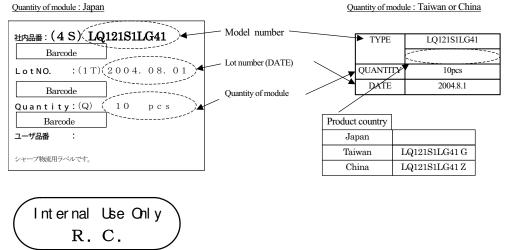
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state : Temperature: $15 \sim 35^{\circ}$ C, Humidity: $45 \sim 75^{\circ}$ , Atmospheric pressure: $86 \sim 106$ kpa)

#### 15.Others

1) Lot number Label:



#### 15-2 Packing box Label:



\*R.C. (RoHS Compliance) means these parts have corresponded with the RoHS directive.

- 15-3 Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 15-4 Disassembling the module can cause permanent damage and should be strictly avoided.
- 15-5 Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 15-6 If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

#### LD15606C-16

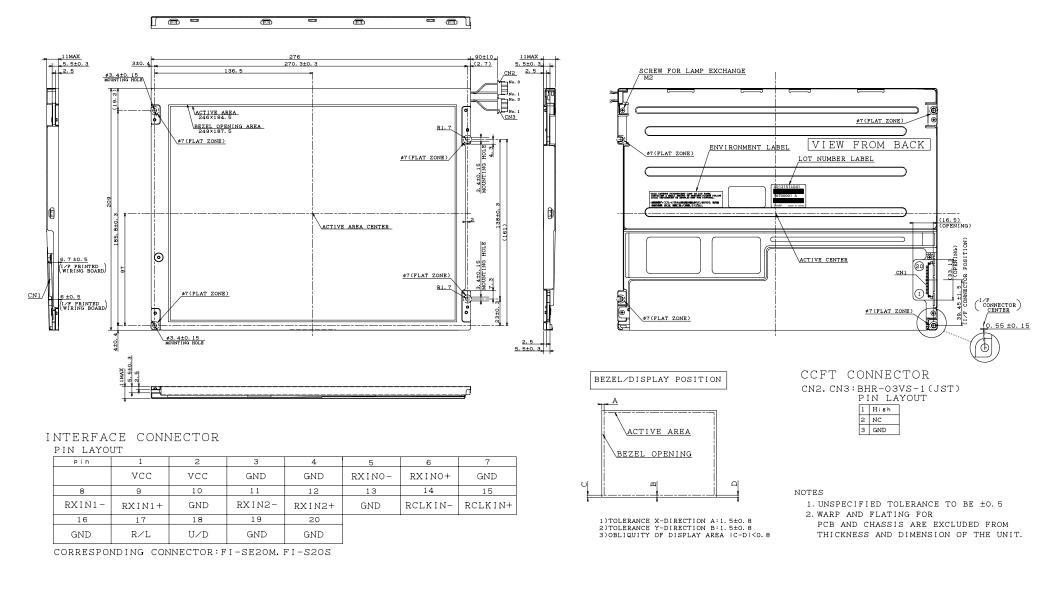


Fig1. OUTLINE DIMENSIONS (LQ121SILG41)

#### LD15606C-17

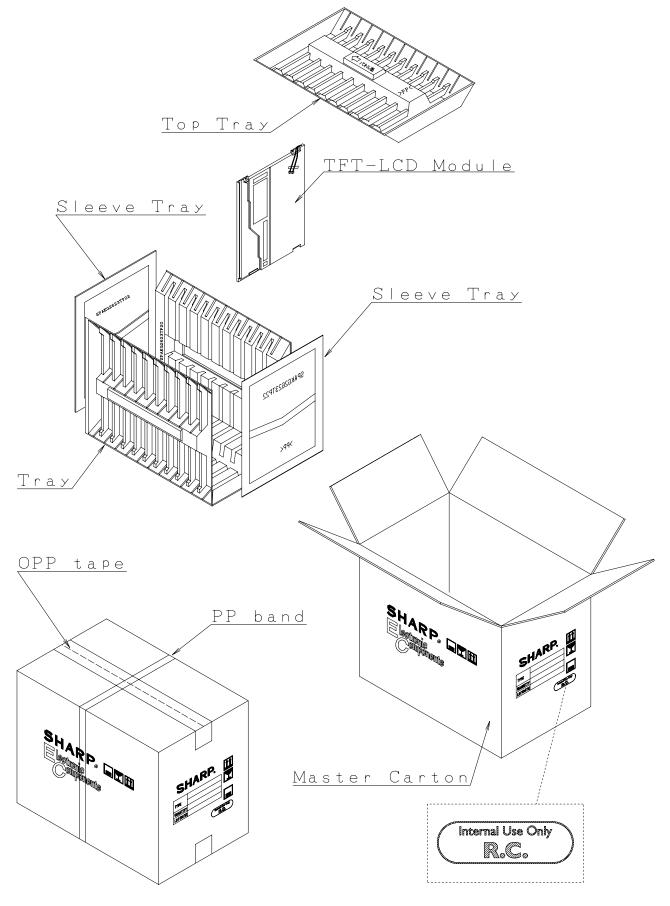


Fig2. Packing Form

## SHARP

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