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Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

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CHIP COIL (CHIP INDUCTORS) LQH2HPZ Murata Standard Reference Specification [AEC-Q200]

1.Scope

This reference specification applies to Chip coil (Chip Inductors) LQH2HPZ_GR Series for Automotive Electronics based on AEC-Q200 except for Power train and Safety.

2.Part Numbering

(ex)	LQ	Н	2H	Р	Z	1R0	М	G	R	L
	Product ID	Structure	Dimension	Applications	Category	Inductance	Tolerance	Dimension	Other	Packaging
			(L×W)	and				(T)		L:q180Taping
				Characteristic	cs					

3.Rating

Operating Temperature Range

(Ambient temperature; Self-temperature rise is not included) -40 to +105°C -40 to +125°C

(Product temperature; Self- temperature rise is included) • Storage Temperature Range. -40 to +105°C

						Rated Current (mA)			
Customer Part	MURATA	Inductance		DC Resistance	Self Resonant	*1 Based on	*2 Based on Temperature rise		ESD
Number	Part Number	(µH)	Tolerance (%)	(Ω)	Frequency (MHz min)	Inductance change	*3 Ambient temperature (85°C)	*4 Ambient temperature (105°C)	5A: 8kV
	LQH2HPZR47MGRL	0.47		0.045±20%	120	2900	2520	1470	
	LQH2HPZR68MGRL	0.68		0.055±20%	110	2430	2330	1350	
	LQH2HPZ1R0MGRL	1.0		0.068±20%	100	2130	2100	1200	
	LQH2HPZ1R5MGRL	1.5		0.087±20%	90	1700	1850	1110	
	LQH2HPZ2R2MGRL	2.2		0.134±20%	80	1550	1470	850	
	LQH2HPZ3R3MGRL	3.3	M:±20	0.225±20%	70	1230	1100	660	5A
	LQH2HPZ4R7MGRL	4.7		0.300±20%	50	1090	1000	570	
	LQH2HPZ6R8MGRL	6.8		0.395±20%	40	830	860	490	
	LQH2HPZ100MGRL	10		0.560±20%	30	700	710	430	
	LQH2HPZ150MGRL	15		0.925±20%	20	570	560	310	
	LQH2HPZ220MGRL	22		1.360±20%	15	460	430	250	

*1:When applied Rated current to the Products, Inductance will be within ±30% of initial inductance value range.

*2: Keep the temperature(ambient temperature plus self-generation of heat) under 125°C.

*3: When applied rated current to the Products, temperature rise caused by self-generated heat shall be limited to 40°C max. (Ambient temperature 85°C) .

*4:When applied rated current to the Products, temperature rise caused by self-generated heat shall be limited to 20°C max.(Ambient temperature 85-105°C) .

4. Testing Conditions

《Unless otherwise specified》

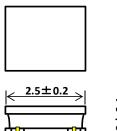
Temperature : Ordinary Temperature (15 to 35°C) : Ordinary Humidity (25 to 85 %(RH) Humidity

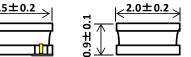
«In case of doubt»

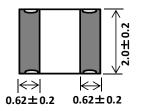
Temperature : 20 ± 2°C Humidity : 60 to 70 %(RH) Atmospheric Pressure : 86 to 106 kPa Spec No.JELF243A-9128A-01

Reference Only

5.Appearance and Dimensions







■Unit Mass (Typical value) 0.019 g

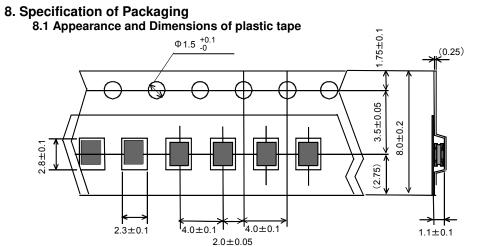
6.Electrical Performance

No.	Item	Specification	Test Method
6.1	Inductance	Inductance shall meet item 3.	Measuring Equipment : KEYSIGHT 4192A or equivalent Measuring Frequency: 1MHz
6.2	DC Resistance	DC Resistance shall meet item 3.	Measuring Equipment: Digital multi meter
6.3	Self Resonant Frequency(S.R.F)	S.R.F shall meet item 3.	Measuring Equipment: KEYSIGHT E4991A or equivalent

7. AEC-Q200 Requirement 7.1 Performance (based on Table 5 for Magnetics(Inductors / Transformer) AEC-Q200 Rev.D issued June. 1 2010

	A	EC-Q200	- Murata Specification / Deviation		
No	Stress	Test Method			
3	High	1000hours at 125 deg C	Meet Table A after testing.		
	Temperature Exposure	Set for 24hours at room temperature, then measured.	Table A	Appearance	No damage
				Inductance(at 1MHz)	Within ±10%
				DC Resistance Change	Within ±10%
4	Temperature Cycling	1000cycles -40 deg C to + 105deg C Set for 24hours at room temperature,then measured.	Meet Table A after testing.		
7	Biased Humidity 1000hours at 85 deg C, 85%RH unpowered.		Meet Table	e A after testing.	
8	Operational Life	onal Life Apply Rated Current 85 deg C 1000 hours Set for 24hours at room temperature, then measured		e A after testing.	
9	External Visual	Visual inspection	No abnorm	nalities	
10	Physical Dimension	Meet ITEM 5 (Style and Dimensions)	No defects		

	Al	EC-Q200	Murata Specification / Doviation		
No	Stress	Test Method		Murata Specification / De	eviation
12	12 Resistance to Solvents Per MIL-STD-202 Method 215 I		Not Applic	able	
13	Mechanical Shock	Per MIL-STD-202 Method 213 Condition C 100g's/6ms/Half sine	Meet Table	e A after testing.	
14	Vibration	5g's for 20 minutes, 12cycles eah of 3 orientations Test from 10-2000Hz.	Meet Table	e A after testing.	
15	Resistance to Soldering Heat	No-heating Solder temperature 260C+/-5 deg C	Meet Table	g: 150 to 180C /90±30s e B after testing.	
		Immersion time 10s	Table B	Appearance	No damage
				Inductance(at 1MHz)	Within ±20%
				DC Resistance Change	Within ±10%
17	ESD	Per AEC-Q200-002	ESD Rank No defects	:: Refer to Item 3. Rating	
18	Solderbility	Per J-STD-002	95% of the	: Not Applicable e terminations is to be sold (posed wire)	ered.
19	Electrical Characterization	Measured : Inductance	No defects	3	
20	Flammability	Per UL-94	Not Applic	able	
21	Board Flex	Epoxy-PCB(1.6mm) Deflection 2mm(min) 60s minimum holding time	Holding tin Meet Table	ne: 5s e A after testing.	
22	Terminal Strength	Per AEC-Q200-006 A force of 17.7N for 60s	Murata de No defect	viation request: 10N for 60 ts	IS



Dimension of the Cavity is measured at the bottom side.

(in mm)

8.2 Specification of Taping

- (1) Packing quantity (standard quantity)
 - 3,000 pcs / reel
- (2) Packing Method

Products shall be packed in the each embossed cavity of plastic tape and sealed by cover tape. (3) Sprocket hole

- The sprocket holes are to the right as the tape is pulled toward the user.
- (4) Spliced point

Plastic tape and Cover tape has no spliced point.

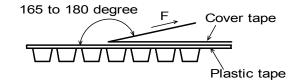
- (5) Missing components number
 - Missing components number within 0.1 % of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

8.3 Pull Strength

Embossed carrier tape	10N min.
Cover tape	10N min.

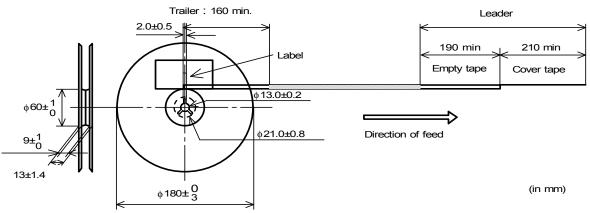
8.4 Peeling off force of cover tape

Speed of Peeling off	300mm/min
Peeling off force	0.2 to 0.7N (minimum value is typical)



8.5 Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (cover tape) and trailer-tape (empty tape) as follows.



8.6 Marking for reel

Customer part number; MURATA part number; Inspection number(*1), RoHS marking(*2); Quantity etc ····

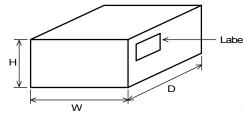
*1) <expression inspect<="" of="" th=""><th>ion No.></th><th>$\frac{\Box}{(1)} \underbrace{0000}_{(2)} \underbrace{\times \times \times}_{(2)}$</th></expression>	ion No.>	$\frac{\Box}{(1)} \underbrace{0000}_{(2)} \underbrace{\times \times \times}_{(2)}$
(1) Factory Code		(1) (2) (3)
(2) Date	First digit Second digit Third, Fourth digit	: Year / Last digit of year : Month / Jan. to Sep. \rightarrow 1 to 9, Oct. to Dec. \rightarrow O,N,D : Day
(3) Serial No.	.,	
*2) « Expression of RoHS	marking » ROHS -	$-\frac{\Upsilon}{(1)}(\underline{\Delta})$

(1) RoHS regulation conformity parts.

(2) MURATA classification number

8.7 Marking for Outside package (corrugated paper box)

Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS marking (*2) ,Quantity, etc ···



əl	Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case (Reel)
	W	D	Н	
	186	186	93	5

*Above Outer Case size is typical. It depends on a quantity of an order.

9. A Caution

Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

- (1) Aircraft equipment
- (6) Disaster prevention / crime prevention equipment (7) Traffic signal equipment
- (2) Aerospace equipment (3) Undersea equipment
- (5) Medical equipment
- (8) Transportation equipment (trains, ships, etc.)
- (4) Power plant control equipment (9) Applications of similar complexity and /or reliability
 - requirements to the applications listed in the above.

10. Notice

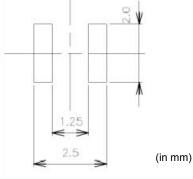
This product is designed for solder mounting. (Reflow soldering only) Please consult us in advance for applying other mounting method such as conductive adhesive.

10.1 Land pattern designing (Reflow Soldering)

Recommended land pattern for reflow soldering is as follows:

It has been designed for Electric characteristics and solderability.

Please follow the recommended patterns. Otherwise, their performance which includes electrical performance or solderability may be affected, or result to "position shift" in soldering process.



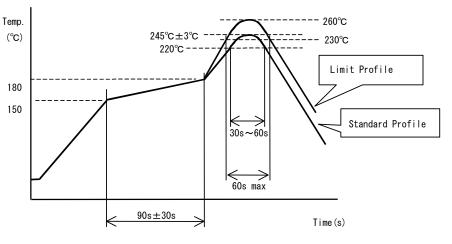
10.2 Flux, Solder

Flux	 Use rosin-based flux. Don't use highly acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value). Don't use water-soluble flux.
Solder	 Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 100µm to 150µm

Other flux (except above) Please contact us for details, then use.

10.3 soldering conditions (Reflow)

- · Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 100°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 100°C max.
- Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of product quality.
- Standard soldering profile and the limit soldering profile is as follows. The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile
Pre-heating	150~180°C 、90s±30s	
Heating	above 220°C、30s~60s	above 230°C、60s max.
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 times

10.4 Reworking with soldering iron.

The following conditions must be strictly followed when using a soldering iron.

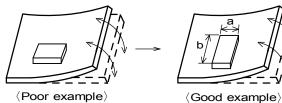
Pre-heating	150°C,1 min
Tip temperature	350°C max.
Soldering iron output	80W max.
Tip diameter	φ3mm max.
Soldering time	3 (+1,-0)s
Times	2 times

Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

10.5 Product's location

- The following shall be considered when designing and laying out P.C.B.'s.
- (1) P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

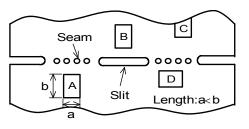
[Products direction]



(Good example)

Products shall be located in the sideways direction(Length:a<b) to the mechanical stress.

(2) Products location on P.C.B. separation Products (A,B,C,D) shall be located carefully so that products are not subject to the mechanical stress due to warping the board. Because they may be subjected the mechanical stress in order of A>C>B \cong D.



10.6 Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max.(40°C max for IPA.)
- (2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.
 - Power : 20 W / I max. Frequency : 28kHz to 40kHz Time : 5 minutes max.
- (3) Cleaner
 - 1. Alternative cleaner
 - Isopropyl alcohol (IPA)
 - 2. Aqueous agent
 - PINE ALPHA ST-100S
- (4) There shall be no residual flux and residual cleaner after cleaning.
 - In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.
- (5) Other cleaning
 - Please contact us.

10.7 Resin coating

The inductance value may change due to high cure-stress of resin to be used for coating/molding products. An open circuit issue may occur by mechanical stress caused by the resin, amount/cured shape of resin, or operating condition etc. Some resin contains some impurities or chloride possible to generate chlorine by hydrolysis under some operating condition may cause corrosion of wire of coil, leading to open circuit. So, please pay your careful attention when you select resin in case of coating/molding the products with the resin.Prior to use the coating resin, please make sure no reliability issue is observed by evaluating products mounted on your board.

10.8 Temperature rating of the circuit board and components located around

Temperature may rise up to max. 40 °C when applying the rated current to the Products. Be careful of the temperature rating of the circuit board and components located around.

10.9 Caution for use

- Sharp material such as a pair of tweezers or other material such as bristles of cleaning brush, shall not be touched to the winding portion to prevent the breaking of wire.
- · Mechanical shock should not be applied to the products mounted on the board to prevent the breaking of the core.

Twisting

10.10 Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending

4 4



10.11 Storage and Handling Requirements

(1) Storage period

Use the products within 12 months after delivered.

- Solderability should be checked if this period is exceeded.
- (2) Storage conditions
 - Products should be stored in the warehouse on the following conditions.
 - Temperature : -10 ~ 40°C
 - Humidity : 15 to 85% relative humidity No rapid change on temperature and humidity
 - The electrode of the products is coated with solder. Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
 - Products should not be stored on bulk packaging condition to prevent the chipping of the core and the breaking of winding wire caused by the collision between the products.
 - Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
 - · Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- (3) Handling Condition
 - Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

11. 🗥 Note

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.

(2) You are requested not to use our product deviating from the reference specifications.
(3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.